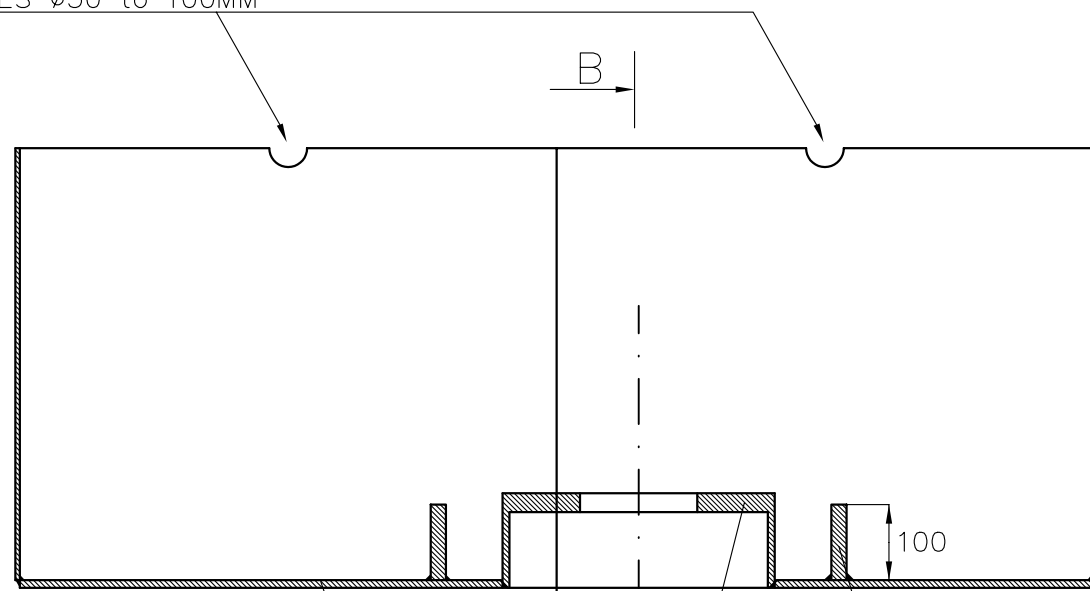
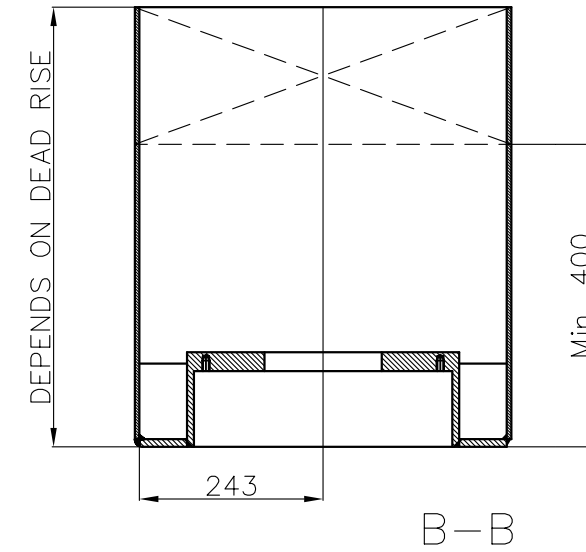
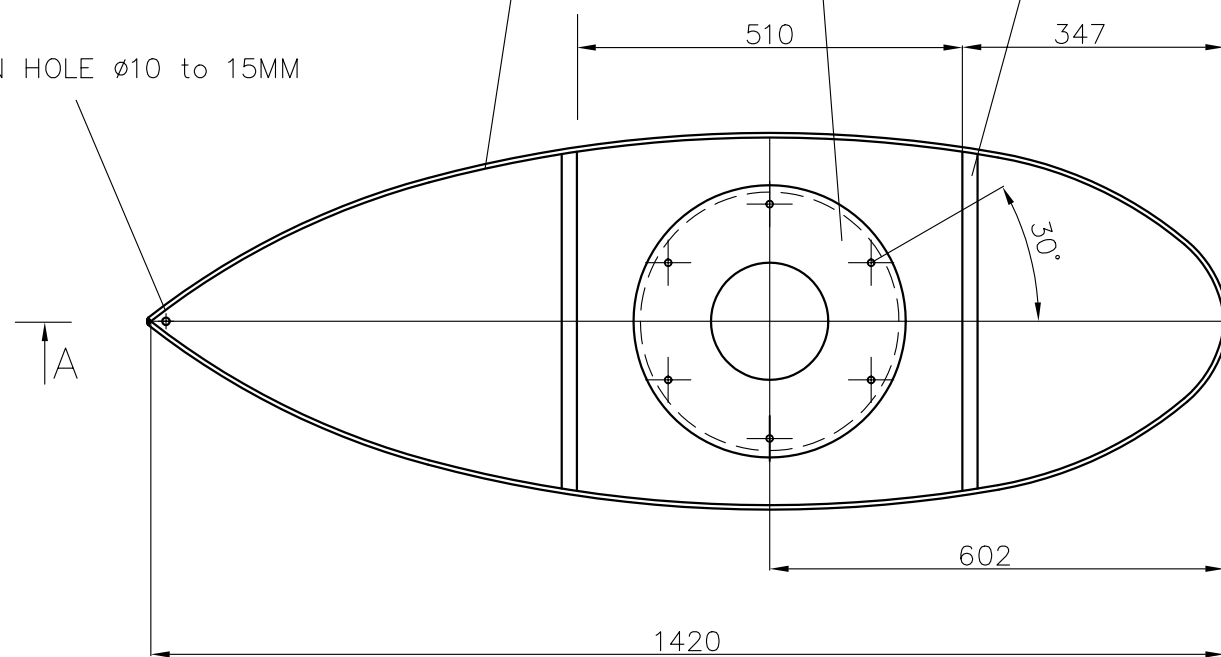


AIR VENT HOLES $\phi 50$ to 100MM



DRAIN HOLE $\phi 10$ to 15MM



SURFACE TREATMENT:

TO AVOID ACOUSTIC NOISE, IT IS VERY IMPORTANT THAT THE SURFACE OF THE BLISTER IS SMOOTH. AVOID CRACKS, DENTS AND OTHER UNEVENNESS.

1. SAND BLASTED AFTER GRINDING TO SA 2.5
2. APPLY ONE COAT OF RED FERRIC OXIDE PRIME.
3. NO CONCAVITY IS ACCEPTED.
4. MAXIMUM CONVEXITY IS 3MM.
5. SMALL LOCAL HOLLOW (MAX 1MM) CAN BE ACCEPTED.

3	2	St. 52-3N, DIN 17100, Flat bar 100x20x440
2	1	MOUNTING RING, DRWG. 871-203337
1	1	STEEL BLISTER, DRWG. 871-203432
ITEM	NUMBER OF	MATERIAL DIM.
REV./SIGN.	B BOW	
DATE	2006.08.16	
PROJ. METHOD		UNLESS OTHERWISE STATED, TOLERANCE: DIM.: ISO 2768-mK THREAD: 6g/6H
SCALE	1:10	BLISTER
DRAWN	00.02.04 TW	
CHECKED	00.02.25 KTP	TRANSDUCER
APPROVED	00.03.25 HB	ES38-9, ES38-10, ES50-7
		PARTS LIST: SIMRAD A KONGSBERG Company
		SHEET 1 OF 1 SH.SIZE: A3 REV.:
		830-203430 B
		FILE NO.: CAD03