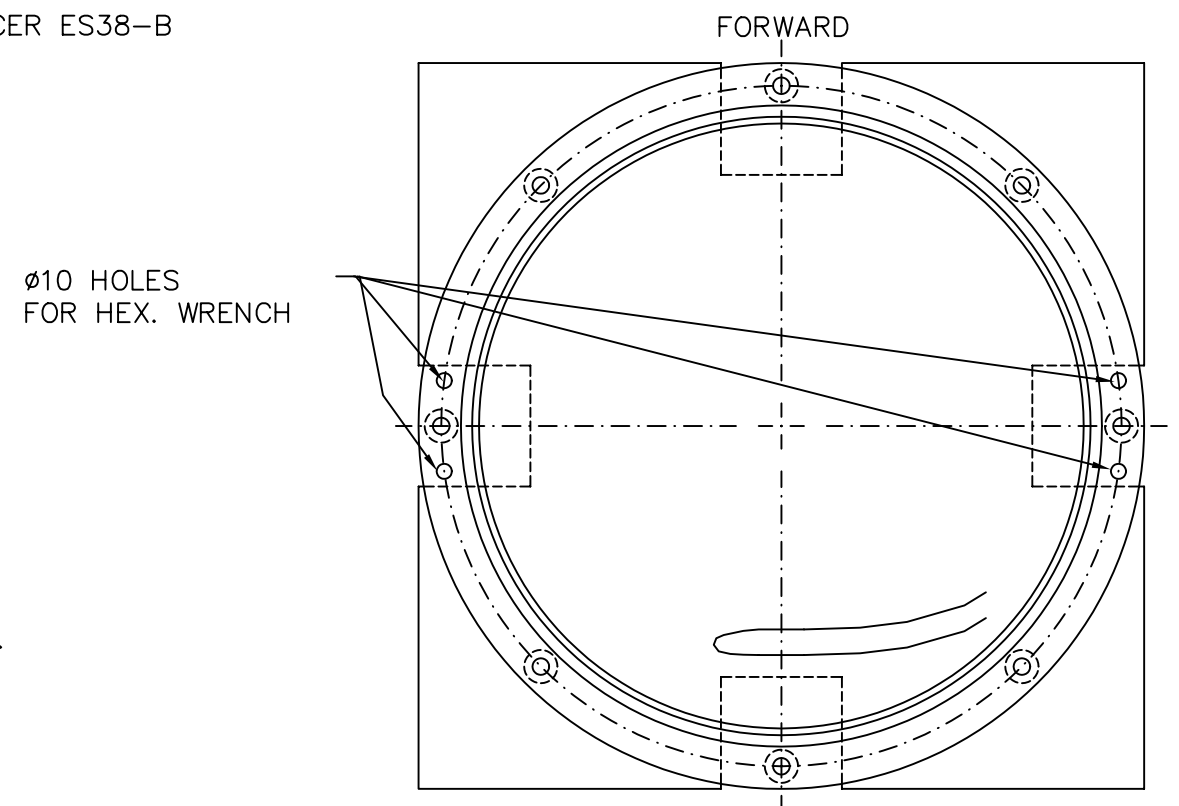


MOUNTING DESCRIPTION:

- *1. OPEN THE BOLT HOLES IN THE TRANSDUCER FLANGE WITH A DRILL.
OR SIMILAR TOOL. THE HOLES ARE PARTLY FILLED UP WITH POLYURETHANE MOULDING COMPOUND THAT IS EASILY REMOVED WITH A SHARP EDGED TOOL.
- 2. MOUNT THE TRANSDUCER CABLE AS SHOWN ON DRAWING 820-074544
- **3. MOUNT THE SUPPORTING CHANNEL INSIDE THE MOUNTING RING AS SHOWN
- 4. HEAVE UP THE TRANSDUCER AND FASTEN IT TO THE MOUNTING RING AS SHOWN ON DRAWING 820-074544
- 5. TIGHTEN THE SCREWS ATTACHED TO THE SUPPORTING CHANNEL.
USE A KEY 8 MM HEXAGON SOCKET WRENCH THROUGH THE HOLES IN THE TRANSDUCER FLANGE.
DO NOT SCREW TOO TIGHT. MAX. 0.5 NM (0.05 KPM).
- 6. FILL THE CAVITIES AROUND THE SCREW HEADS AND IN THE TRANSDUCER FLANGE BY USING A SYRINGE CONTAINING AN ELASTIC AND REMOVEABLE COMPOUND.
"SIKAFLEX" COMPOUND IS RECOMMENDED.

IMPORTANT TO SECURE THE SCREWS !

- * OLD TRANSDUCERS MUST HAVE 4 HOLES DRILLED IN THE TRANSDUCER FLANGE, SEE 830-206576.
- ** OLD MOUNTING RINGS NEED 4 NEW HOLES, SEE 830-206576.



Scale: 1:5
TRANSUCER WITH WOODEN PROTECTING PLATE

REV./SIGN.								
DATE								
PROJ. METHOD			UNLESS OTHERWISE STATED, TOLERANCE: DIM.: ISO 2768-mK THREAD: 6g/6H			PARTS LIST: 099-206575		SIMRAD A KONGSBERG Company
SCALE	1:2.5		MOUNTING OF SUPPORTING CHANNEL			SHEET 1 OF 1	SH.SIZE: A3	REV.:
DRAWN	02.03.27	TW	MOUNTING OF TRANSDUCER			820-206574		A
CHECKED	02.04.23	BOJ	ES38-B 38-7			FILE NO.: CAD03		
APPROVED	02.04.23	HK						