



Note: Length X specified in order.

Tube: DIN 17121. Material: S355J2H (St52-3N) EN 10025. Flange: Plate. Material S355J2+N (St52-3N) EN 10025.

All welds to be performed by certified welder, and according to DNV <del>"Rules for Cassification" Pt.3 Ch.1 Sec.12.</del> LR Rules for the Manufacture, Testing and Certification of Materials, Chapter 12

Surface treatment: Blast cleaning to Sa2.5 ISO 8501-1, excluding o-ring groove. Shop priming 1 x 20-30  $\mu$ m (Jotun Muki Z).

To be stamped with: Charge no. DNV approval. Other class approval.

3.2 Attachments: Attachments: 3.2 Material certificate 3.1 EN 10204. Welders approval certificate NS-EN ISO 14732. WPS (Welding Procedure Specification)DNV Certificate. NDT: 20% MT (Magnetic Particle Examination) DNV Product Certificate. Other Class Product Survey, if specified in order.







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А	2015.11.11		First Issue		HAA	BU/MT	JEF
REV.	DATE		DESCRIPTION		Designed by	Checked by	Approved by
				Unless Otherwise Stated, Tolerances: DIM.:ISO 2768-mK Threads:6g/6H Surface:Ra 12.5			Class. Code 599
Kongsberg Maritime AS				Mounting Flange			Sheet 1/1 Size
Subsea Division KONGSBERG Horten - Norway			DN700 d30 holes			A2 <sup>scole</sup> 1:5	
Project / Project number H i PAP			Drowing type Production			$\bigcirc$	
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