Installation manual

Simrad EK500 Fishery research echo sounder



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About this document

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Sections

This book is the Installation manual manual for the Simrad EK500 Fishery research echo sounder. It describes how to install the various units used by the EK500 system.

- 1 General information
- 2 Installation procedures
- 3 Test and alignment procedures
- 4 Drawings

850-043774 / D

Remarks

References

Further information about the EK500 system may be found in the following manuals:

- EK500 Maintenance manual
- EK500 Operator manual

The reader

This Installation manual is intended for the design and installation engineers at the shipyard performing the installation. The information is supplied as the basis for the shipyard's own installation drawings applicable to the vessel. On completion of the installation, this manual must be kept on the vessel for reference purposes during system maintenance.

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1. GENERAL INFORMATION

1. SUPPLY CONDITIONS

1.1. Introduction

The SIMRAD EA 500 hydrographic echo sounder, the SIMRAD EK 500 scientific echo sounder and the ES 500 fishery echo sounder systems may consist of the following units:

- ✓ Sounder Unit
 - Up to three transceivers may be used, a wide selection of operating frequencies is available.
- ✓ 14" colour monitor (SIMRAD CF 140)
- ✓ LCD monitor (SIMRAD RD 110)
- ✓ Colour recorder (Hewlett Packard "Paintjet")
- ✓ Transducer(s) to match the requested operating frequencies

1.2. Installation procedure

Installation of the EA/EK/ES 500 systems includes:

- ✓ Installation of the transducer(s)
- ✓ Mounting of the Sounder Unit
- ✓ Mounting of the CF 140 colour display
- ✓ Mounting of the LCD display
- ✓ Mounting of the colour recorder(s)

In addition, the cabling between the units and the connection of the supply voltage must be wired. A final check must be made in order to verify correct operation of the system. Refer to the cable plan and main interconnection diagrams, and the drawings showing outline dimensions and weights of the units included in Part 4.

1.3. Equipment responsibility

Upon receipt of the equipment, the installation shipyard automatically becomes fully responsible for the equipment unless otherwise stated in the contract. This responsibility covers the storage period before installation, the actual installation itself, commissioning, and the period between the completion of the commissioning and the acceptance of the equipment by the end user (normally the owner of the vessel into which the equipment is to be installed).

1.4. Transportation, receipt, unpacking and storage

On receiving the equipment, the shipyard should ensure that the delivery is complete and should inspect each container for physical damage. If the inspection at receipt reveals indications of crushing, dropping, immersion in water or any other form of damage, the receiving shipyard should request a representative from the carrier to be present at the shipyard during unpacking.

During unpacking, the equipment should be inspected for physical damage, i.e. broken controls and indicators, dents, scratches etc.

If damage to the equipment is discovered, the shipyard should notify the carrier and Simrad so that Simrad can arrange for replacement or repair of the damaged equipment.

The equipment, once unpacked, must be stored indoors at normal room temperature and less than 55% humidity in an atmosphere free from corrosive agents. In addition, the equipment must be covered to protect it from dust and other forms of contamination.

- 1. The units must be humidity-protected with a sealed plastic bag, 0.15 mm thick.
- 2. Humidity absorbing material should be used inside this sealed bag.
- 3. In order to protect displays, joysticks, etc. polyethylen foam or styrenfoam shall be used.
- 4. A second sealed plastic bag shall be used.
- 5. The sealed units shall be placed in wooden boxes lined inside with oil-paper.
- 6. The units shall be kept in a fixed position inside the box by wooden crossbars and polyethylen or styren foam.

1.4.1. Repacking mechanical units

All unprotected parts made of material likely to corrode shall be cleaned for dust and stains and coated with TECTYL 506 or equivalent.

1.4.2. Temperature protection

All units requiring temperature protection shall be packed as electronic units, but the wooden box shall be lined with 5 cm thick polyethylen foam or styrenfoam, walls, bottom and top.

The box shall be marked:

"MUST NOT BE TRANSPORTED OR STORED IN TEMPERATURES BELOW -5°C"

1.5. Installation, supervision and commissioning

1.5.1. Electrical and mechanical installation

Unless otherwise stated, the installation shipyard is responsible for the installation of the total system. In addition, it is also responsible for providing and connecting all cables, other than special cables supplied with the equipment, and, where applicable, base-frames which must be manufactured in accordance with the drawings provided in the following sections of this manual. The actual installation and cable laying must comply with the vessel's classification rules and the recommendations given in this manual.

During the installation period the shipyard will be held responsible for all damage to the equipment. Therefore, the equipment should be covered in such a way that it is protected from dust, paint spray/splashes and welding/cutting sparks. Precautions should be taken to ensure that no part of the equipment is used as a work platform or other unintended use.

Any damage incurred during the installation period, even with a Simrad representative present, is the installation shipyard's responsibility unless it can be proven that the damage was due to defective equipment delivered by Simrad, or irresponsibility by Simrad personnel.

1.5.2. Pre-commissioning and customer acceptance test

If the sales contract includes system pre-commissioning and/or customer acceptance test, the Simrad personnel must have access to "non-specialist"

equipment and tools, and necessary power for the whole period of installation, commissioning and testing. If required during the installation period, the shipyard must provide, free of charge, assistance necessary for the rapid and efficient completion of the work even when the work is done outside normal working hours. This requirement includes assistance from sub-contractors when applicable. Excessive waiting time resulting from delays caused by the shipyard will be charged to the shipyard.

2. PROJECT MANAGEMENT

2.1. Installation schedule diagram

The Simrad installation period (after shipyard-installation) is divided into three consecutive phases:

- ✓ Initial Start-UP, Dockside Testing and Pre-commissioning.
- ✓ Commissioning (Sea Trials) in operational condition.
- ✓ Sea Acceptance Test (SAT) in operational condition.

The sales contract will state whether these services are included.

If the services are included, please note that before commencement of installation work by Simrad all cables (at least those which are in any way connected with the system) must be run and connected to their respective terminations. These cables will be checked out by the Simrad engineers.

Depending upon the availability of electrical power either from the generators on board or from ashore the various parts of the system will be tested out during the "Initial Start-UP" and "Dockside" testing period. This requires that interfaces to equipment delivered by other sub-contractors are ready for integration testing.

During this period delays may occur if any of the equipment related to the system is not available for testing as and when it is required by Simrad.

During sea trials, the vessel must be entirely at Simrad's disposal even though Simrad cannot be held responsible for expenses relating to the running costs of the vessel.

After completion of the commissioning, the equipment should be officially handed over to the end user and the appropriate documents signed in accordance with the contract. All defects or deviations from the contract must be specified in detail in these documents. It should be noted that if such defects or deviations are not specified they cannot be used by any of the parties concerned as valid reason for not signing the documents.

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The guarantee period for the system (as specified in the contract) begins as soon as acceptance documents have been signed.

3. GENERAL REQUIREMENTS

3.1. Power requirements

3.1.1. Voltage variations

The voltage to the Simrad equipment is to be kept within 90% and 110% of the installation's nominal voltage. (DnV: 97.5-102.5%) The transient voltage variations on the main switchboard's bus-bars by the maximum power and current variation which can occur (except under faulty conditions) are not to exceed -15% +20% of nominal voltage.

Larger voltage variations than specified above, may be accepted after consideration in each case.

3.2. Environmental requirements

3.2.1. Vibrations

If the vibration velocity amplitude at the base of the installed equipment is to exceed 10 mm/s in the range 5-50 Hz, constantly during operational life, special precautions are to be taken.

3.2.2. Temperature, humidity and corrosion

All the equipment, unless otherwise specified, should be kept in an operational environment with room temperature (within the limits $+5^{\circ}$ C to $+55^{\circ}$ C) with room humidity less than 80% in a dust-free atmosphere.

3.3. Cabling

3.3.1. Cable runs

Wherever possible, cable runs should be:

✓ Straight, accessible and placed so as to avoid possible contamination by condensation or dripping moisture.

- ✓ Remote from sources of heat and should be protected against physical damage. Suitable shields must be provided where cables are installed in the vicinity of heat sources.
- ✓ Unless absolutely unavoidable, cables should not be installed across the vessel's expansion joints. If this is unavoidable, a loop of cable having a length proportional to the expansion of the joint should be provided. The minimum internal radius of the loop should be at least twelve times the external diameter of the cable.
- ✓ Where a service requires duplicate supply lines, the cables should follow separate paths, whenever possible.
- ✓ Cables having insulation materials with different maximum-rated conductor temperatures should not be bunched together (i.e. in a common clip, gland, conduct or duct). When this is impractical the cables should be carefully bunched so that the maximum rating is that of the lowest-rated cable.
- ✓ Cables with protective covering which may damage vulnerable cables should not be bunched together.
- ✓ Cables having a copper sheath or braiding should be installed in such a way that galvanic corrosion by contact with other metals is prevented.
- ✓ Cables should not be installed in the same cable run as high-power cables.
- ✓ In order to allow for future expansion of the sonar system all cables should be allocated spare conductor pairs. Also space within the vessel should be set aside for the installation of extra cables.

3.3.2. Radio frequency interference (RFI) protection

All cables that will be permanently installed within 9 m (30 ft) of any source of Radio Frequency Interference (RFI) such as a transmitter aerial system or radio cabin should, unless shielded by a metal deck or bulkhead, be adequately screened by sheathing, braiding or other suitable material. In such a situation flexible cables should be screened wherever practicable.

It is important that cables, other than those supplying services to the equipment installed in a radio room, are not installed in a radio room. Cables which must pass through a radio room should be screened by a continuous metal conduct or trunking which must be bonded to the screening of the radio room at its points of entry and exit.

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3.3.3. Physical protection

Cables exposed to a risk of physical damage should be enclosed in a steel conduct or protected by a metal casing unless the cable's covering (e.g. armor or sheath) is sufficient to protect it from the damage risk.

Cables exposed to an exceptional risk of mechanical damage (for example in holds, storage-spaces and cargo-spaces) should be protected by a suitable casing or conduct, even when armored, if the cable covering does not afford sufficient protection for the cables.

Metallic materials used for the physical protection of cables should be adequately protected against corrosion.

3.3.4. Grounding of protective metallic coverings

All metallic cable coverings (armor, lead sheath etc.) should be electrically connected to the vessel's hull at both ends except in the case of final sub-circuits where they should be connected at the supply end only.

Earthing connections should be made with a conductor which has a cross-sectional area related to the current rating of the cable or with a metal clamp which grips the metallic covering of the cable and is earthed to the hull of the vessel. These cable coverings may also be earthed by means of glands specially intended for this purpose and designed to ensure a good earth connection.

The glands used must be firmly attached to, and in good electrical contact with, a metal structure earthed in accordance with these recommendations.

Electrical continuity must be ensured along the entire length of all cable coverings particularly at joints and tappings.

In no case should lead-sheathed cables be used as the only means of earthing non-current-carrying conductors.

Metallic casings, pipes and conducts should be earthed, and when fitted with joints should be mechanically and electrically earthed.

3.3.5. Cable connections

All cables shall be earthed at both ends unless otherwise stated in the cable plan. All connections are shown in the cable plan.

Where the cable plan shows cable connections outside an equipment box outline, the connections are to be made to a plug or socket which suits the plug or socket on that particular item of equipment.

Where two cables are connected in series via a junction box or terminal block the screens of both cables should be connected but not earthed.

3.3.6. Cable terminations

Care should be taken to ensure that correct termination is used for all cable conductors especially for those connected to terminal blocks. Here crimped sleeve-terminations must be fitted in order to prevent the conductor core from fraying and making a bad connection with the terminal block. It is also of the utmost importance that where crimped terminations are used the correct size of crimp and crimping tool are used. In addition each cable conductor must have a minimum of 15 cm slack (service loop) left before its termination is fitted.

3.3.7. Cable identification

Cable identification codes corresponding to the cable number shown in the cable plan should be attached to each of the external cables. These identification codes should be positioned on the cable in such a way that where possible they are readily visible after all panels have been fitted. In addition each cable conductor should be marked with the terminal board number to which it is connected.

3.3.8. Cable installation guidelines

All cable connections should be made in accordance with the guidelines laid down by the vessel's Classification Society. If no such guidelines exist, Simrad recommends that the DnV Report No. 80 - P008 "Guidelines for Installation and Proposal for Test of Equipment" be used as a guide.

4. TECHNICAL SPECIFICATIONS

Note that only technical specifications valuable for the installation are included. For detailed specifications, refer to the EA/EK/ES 500 Operator Manual.

4.1. The Sounder Unit

GENERAL SPECIFICATIONS	
Supply voltage	187 - 264 VAC 50/60 Hz 90 - 132 VAC 50/60 Hz (with transformer) 21 - 31 VDC (EA 500) 22.5 - 31 VDC (with DC/AC converter)
Power consumption	100 W (one channel) 125 W (two channels) 150 W (three channels)
Operating temperature	0 - 55°C
Dimensions	W480 x H310x D440 (mm) (standard 19" rack dimensions)
Weight	25 kg (one channel) 30 kg (two channels) 35 kg (three channels)

INTERFACES	
Serial interfaces (9-pin Delta, RS232)	port 1: Remote computer command input and data output (EA/EK/ES)
	port 2: Annotation input from standard terminal (EA/EK). Depth output (ES)
	port 3: Navigation data input (EA/EK/ES)
	port 4: Sound velocity (EA), Trawl instrumentation (ES)
	port 5: Simrad RD Remote display (EA/EK)

1	
Parallel interfaces (25-pin Delta, Centronics)	Port 1: Colour printer 1 Port 2: Colour printer 2 Port 3: Colour printer 3
	Port 4: Colour printer 4
Auxiliary port (25-pin Delta)	Differential analogue input from heave sensor Transmit synchronization input/output
	Log pulse input (from vessel's log)
	Event marker input
	Alarm output
Remote control signals (25-pin Delta)	Separate lines: digits 0-9 cursor control
LAN port (15-pin Delta)	Ethernet type IEEE 802.3
(10 pm Berta)	UDP/IP communication protocol
	Command input and data output
RGB video (15-pin Delta)	Impedance 75 ohms
(10 pm 2 onu)	640 x 480 pixels resolution
	Line frequency 30 Hz
	Frame frequency 60 Hz noninterlaced
	Composite sync on green
Transducer signals (12-pin MIL type)	Single-beam signals
(12 pm with type)	Split-beam signals
	Cable screen
FIFO sample data signals (15-pin Delta) (EK only)	Output sample data (Super layer)

4.2. The Display Unit

CF 140 14" COLOUR DISPLAY WITH BUILT-IN JOYSTICK			
Supply voltage	198 -264 VAC 50/60 Hz 90 - 132 VAC 50/60 Hz		
Power consumption	90 W		
Operating temperature	0 - 40°C		
Dimensions	W410 x H360 x D460 (mm)		
Weight	25 kg		

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CF 190 20" COLOUR DISPLAY WITH BUILT-IN JOYSTICK			
Supply voltage	198 -264 VAC 50/60 Hz 90 - 132 VAC 50/60 Hz		
Power consumption	105 W		
Operating temperature	10 - 40°C		
Dimensions	W498 x H449 x D534 (mm)		
Weight	29 kg		

RD 110 11" LCD MONOCHROME DISPLAY WITH KEY FUNCTION		
Resolution 640 x 480 pixels		
Supply voltage	+5V, ±15V DC (supplied from Sounder Unit)	
Operating temperature	10 - 40°C	
Dimensions	W380 x H250 x D75 (mm)	
Weight	6 kg	

4.3. The printer

Colour printer	
Supply voltage	187 - 264 VAC 50/60 Hz 90 - 132 VAC 50/60 Hz 21 - 31 VDC
Power consumption	20 W max.
Operating temperature	0 - 55°C
Dimensions	W442 x H98 x D302 (mm)
Weight	5 kg

1. GENERAL INFORMATION - UNITS AND PART NUMBERS

1.1. General

A standard EA/EK/ES 500 echo sounder system delivery consists of a Sounder Unit, one to three transducers, a Display Unit (CDU) (14" colour display and/or LCD), one to four printers, and optionally a Keypad. The EA/EK/ES 500 utilizes a modular design, and a unique identification of a Sounder Unit requires a base unit plus 1, 2 or 3 transceiver kits to be specified.

1.2. Sounder Unit

The base unit type is determined by the required supply voltage and the transceiver kit type, which comprises transceiver, digitizer and signal processor. These are determined by operating frequency and transducer type.

Note that the Sounder Unit is delivered as one complete unit. It is important that the transducer characteristics match the impedance and output power capability of the transceiver. The impedance should be 60 ohm, and the transmit power capability should be 4 kW (or 2 kW) at the lower frequencies and 1 kW at the higher frequencies.

1.3. Display Unit

There are three display units available:

14" colour CRT unit with a built-in joystick 20" colour CRT unit (external keypad/joystick required) LCD unit

1.4. Printers

The printers are manufactured by Hewlett Packard, paint-jet colour graphics type.

1.5. Order numbers

Refer to the tables on the following pages.

SOUNDER UNITS

EK 500 Sounder Units	Simrad reg. no.	
230 VAC 115 VAC as for 230 VAC via transformer 24 VDC as for 230 VAC via DC/AC converter	125-082819 EK5-082818	
Sounder Unit number with corresponding packing list number is shown.		

EA 500 Sounder Units	Simrad reg. no.	
230 VAC 115 VAC as for 230 VAC via transformer *24 VDC	125-082799 EA5-082798 125-082792 EA5-082791	
Sounder Unit number with corresponding packing list number is shown.		

^{*} Can be delivered as 24 VDC or as 230 VAC + DC/AC converter.

ES 500 Sounder Units	Simrad reg. no.	
230 VAC	125-108215 ES5-108214	
Sounder Unit number with corresponding packing list number is shown.		

TRANSCEIVER KITS

EK 500/ES 500 Transceiver kits	Simrad reg. no.
12 kHz single beam	299-082802
18 kHz single beam	299-082803
27 kHz single beam, 2 kW	299-082938
27 kHz single beam, 4 kW	299-082940
38 kHz single beam, 1 kW	299-083515
38 kHz single beam, 2 kW	299-082901
38 kHz single beam, 4 kW	299-082804
49 KHz single beam, 1 kW	299-083517
49 KHz single beam, 2 kW	299-082939
49 KHz single beam, 4 kW	299-082944
120 kHz single beam	299-082806
200 KHz single beam	299082808
38 kHz split beam	299-082805
120 kHz split beam	299-082807

EA 500 Transceiver kits	Simrad reg. no.
12 kHz single beam	299-082802
18 kHz single beam	299-082803
27 kHz single beam, 2 kW	299-082938
27 kHz single beam, 4 kW	299-082940
38 kHz single beam, 1 kW	299-083515
38 kHz single beam, 2 kW	299-082901
38 kHz single beam, 4 kW	299-082804
49 KHz single beam, 1 kW	299-083517
49 KHz single beam, 2 kW	299-082939
49 KHz single beam, 4 kW	299-082944
120 kHz single beam	299-082806
200 KHz single beam	299082808
38 kHz split beam	299-082805
120 kHz split beam	299-082902

NOTE!

Only the most common kits are included here. Other kits with different power strapping are available on request. Kit installation procedure and transducer cable connector (Military Standard type, cable mount, male) are included in each kit delivery.

TRANSDUCERS

Suitable transducers	Simrad type
19 l-Hr single beem (nielvel)	67CA
12 kHz single beam (nickel)	
18 kHz single beam (nickel)	63BA
27 kHz single beam	27-26
38 kHz single beam	38-7
49 kHz single beam	49-26
120 kHz single beam	120-25
200 kHz single beam	200-28
38 kHz split beam	ES38B
120 kHz split beam	ES120
Other transducers are available on request.	

DISPLAY UNITS

imrad reg. no.
25-107516 (CF2-108591) 99-083534 09-082897
2:

PRINTERS AND ACCESSORIES

Printer/Items	Simrad reg. no.
Colour printer 230 VAC Colour printer 110 VAC Colour printer 24 VDC Black print cartridge	129-085148 129-082942 129-082943 719-085162
Colour print cartridge Z-fold paper 250 sheets	719-085163 719-085164

2. LIST OF INSTALLATION PROCEDURES

General procedures (Group 1):

N/A

<u>Installation of cabinets (Group 2):</u>

INS 21 INSTALLATION OF THE SOUNDER UNIT

INS 22 INSTALLATION OF THE CF 140 DISPLAY UNIT

INS 23 INSTALLATION OF THE PRINTER

INS 24 INSTALLATION OF THE RD 110 LCD DISPLAY UNIT

<u>Installation of the Hull Unit (Group 3):</u>

INS 31 TRANSDUCER INSTALLATION

Installation of cabling (Group 4):

INS 41 CABLE INSTALLATION

Special installation procedures (Group 9):

N/A

3. GENERAL SAFETY RULES

- 1) The EA/EK/ES 500 system is powered by 230 VAC. This voltage is lethal. Always switch all power off prior to work on the system. It is <u>not</u> enough to switch off local power in the Sounder Unit. Use the main circuit breaker, and label it with a warning sign which informs that maintenance is carried out on the system.
- 2) Do not open the cabinet drawer in rough sea. The drawer might open suddenly and cause damage and injury.
- 3) Read and understand the applicable first aid instructions for electric shock.
- 4) During troubleshooting on the equipment with power ON, <u>two</u> persons should <u>always</u> be present for safety reasons.
- 5) The various parts of the system are heavy. Make sure that the appropriate tools are available, and that the installation personnel are trained in installation work.

EA/EK/ES 500

INSTALLATION OF THE SOUNDER UNIT

1. Introduction

The EA/EK/ES 500 Sounder Unit may be mounted in a 19" rack, on a table or on a similar base.

The following drawings are applicable:

830-083	$732 \ldots \ldots$	Outline dimensions of the S	Sounder Unit's outer cabinet
830-083	731	Outline dimensions of the	Sounder Unit's base cabinet
830-083	839		Outline dimensions of rack
851-056	419		Installation drawing

2. Installation

Refer to installation drawing 851-056419.

Remember to connect the ground screw on the back panel to ship's ground. Make the cabling as short as possible.

EA/EK/ES 500

INSTALLATION OF THE CF 140 DISPLAY UNIT

1. Introduction

The joystick cable from the EA/EK/ES 500 Sounder Unit must be connected to the Remote Control - IN socket. If a second display is used, the joystick on this display may be connected to the Remote Control - OUT socket.

The CF 140 Display Unit may be mounted in a 19" rack, in a panel, on the bulkhead, on a table or on a similar base (bracket mount).

Bracket mount parts are included in the standard delivery. For panel mount no extra parts are required.

The various installation methods are illustrated in SIMRAD CF 140 Instruction Manual, P2252E.

Slave displays

A number of additional displays may be connected in parallel to the Sounder Unit. The connection must be made on the rear side of each display.

NOTE!

"Slave" displays can only be added if RGB output is used from the Sounder Unit.

Additional displays are connected to the spare coax sockets marked OUT.

The signal termination switch (OPEN/75) must be set to OPEN on all the displays except for the LAST one. On the last display this switch <u>must</u> be set to 75 in order to terminate the RGB signals correctly.

EA/EK/ES 500

INSTALLATION OF THE PRINTER

1. Introduction

The printer must be mounted in a near horizontal position ($\pm 30^{\circ}$ relative horizontal) for proper long term operation of the jet ink head.

The following drawings in part 4 are applicable:

2. Installation

When not in use, the printer should be turned off by means off the power switch. This will make sure that the jet ink head is located in the rest position.

All seven bits of the DIP switch at the rear of the printer should be set to zero.

The printer uses the power module HP 17222B for 230 VAC operation.

EA/EK/ES 500

INSTALLATION OF THE RD 110 LCD DISPLAY

The connection to the Sounder Unit is shown in the following drawing in part 4
824-083682 EA/EK/ES 500 Cable plan
The RD $110\mathrm{LCD}$ Display Unit may be mounted on almost any vertical or angled structure where there is enough space.
The various installation methods are illustrated in SIMRAD RD 110 Instruction Manual, P2359E.

EA/EK/ES 500

THE TRANSDUCER INSTALLATION

1. Introduction

The performance of the echo sounder depends to a large extent of the transducer location with respect to propeller noise and hydrodynamic flow noise. The interference of electrical noise by the transducer cable is also important.

Refer to the following diagrams in part 4:

824-083682	Cable pl	lan
824-065243	Transducer/Transmitter connects	ion

Applicable installation drawings are included with each transducer delivery.

2. Guidelines

The following guidelines should be observed.

- The transducer cable must be run in a steel pipe in order to minimize electrical noise interference.
- The cable screen must only be connected to the appropriate connector pin on the rear of the Sounder Unit.
- Propeller noise is reduced by selecting a transducer position where the ship's
 hull acts as a screen between the propeller and the transducer.
 The transducer should therefore be mounted not more than one third of the
 vessel's length from the bow and on the side of the hull where the propeller
 blades move upwards. Also, the transducer should be slightly inclined in such
 a way that the protraction of the transducer face passes below the keel at the
 propeller location.

- In order to minimize cavitation noise the propeller must be free from damages and have a smooth surface. Ample spacing between the propeller blades and the hull also reduces noise.
- On vessels shorter than 20 meters the transducer should be mounted at least 0.6 meter from the keel and at least 1 meter from the keel on larger vessels. This in order to reduce hydro dynamic flow noise close to the keel.
- For a sounder with two or three channels the transducers should be installed at the same location. This will reduce the blanking interval subsequent to transmission due to the travel time of the direct transmit signal from one transducer to the other.
- Protruding parts, like pipe outlets and sharp edges near the transducer should be avoided.
- Flow noise may be reduced by sharpening the bow frame of the vessel.

A number of different transducer types can be used with the EA/EK/ES 500. Appropriate procedure and drawings are included in each transducer delivery. The installation procedures recommended by Simrad are generally approved by DNV (Det Norske Veritas). Nevertheless, each installation should be locally inspected and approved.

After installation the transducer should be painted with a high quality fouling paint.

EA/EK/ES 500

CABLE INSTALLATION

1. Introduction

The EA/EK/ES 500 can be interfaced with a range of external equipment, and all input/output signals are available through connectors at the rear of the Sounder Unit.

Refer to the following diagrams in part 4:

824-083682 sheet 1 of 6
824-083682 sheet 4 of 6
824-083682 sheet 5 of 6
824-083682 sheet 6 of 6 Cable plan, optional equipment
824-065246 Interconnection diagram
824-065243 Transducer/Transmitter connection
824-065240 Backplane connection, 230 VAC
824-065239 Backplane connection 24 VDC

2. Serial ports

There are five serial ports (RS232, 9-pin Delta connector, female) at the back of the Sounder Unit:

- port 1 EA/EK/ES: Remote control input and data output
- port 2 EA/EK: Annotation input. ES: Depth output
- port 3 EA/EK/ES: Navigation data input
- port 4 EA: Sound velocity. ES: Trawl instrumentation
- port 5 EA/EK: Simrad RD remote display

Electrically and mechanically these ports are identical, and signals connected are listed in the table below:

9-pin Delta	Description
1	
2	Receive data
3	Transmit data
4	
5	Signal ground
6	
7	Request to send
8	Clear to send
9	

Signalling is based on asynchronous ASCII characters with individual programming of the ports from the EA/EK menu system:

- * 1 start bit
- * 7 or 8 bit characters
- * even, odd or <u>no</u> parity
- * $\underline{1}$ or 2 stop bits
- * 300, 600, 1200, 2400, <u>4800</u>, <u>9600</u> or 19200 baud signalling rate (port 1: <u>9600</u>, port 2: <u>9600</u>, port 3: <u>4800</u>, port 4: <u>9600</u>, port 5: <u>4800</u>).

NOTE!

The default settings are shown underlined.

In the ES 500 the settings are fixed and may not be programmed from the menu system (Standard NMEA 0183: 4800 baud, 1 start bit, 8-bit characters, no parity, 1 stop bit).

3. Printer ports

Centronics parallel interface is used between the Sounder Unit and up to four printers; 25-pin female Delta connector at the back of the Sounder Unit and 36-pin female Centronics Ribbon connector at the printers.

The connected signals at each side of the interface cable are shown in the table below:

25-pin Delta	Description	36-pin Ribbon
1	Strobe	1
2	Data 0	2
3	Data 1	3
4	Data 2	4
5	Data 3	5
6	Data 4	6
7	Data 5	7
8	Data 6	8
9	Data 7	9
10	Acknowledge	10
11	Busy	11
15	Error	32
18-24	Ground	19-29

4. Auxiliary ports

The table below lists the individual signals of the auxiliary plug (25-pin Delta connector, female).

25-pin Delta	Description
5	+15V (Max 100mA)
6	+5V (Max 200mA)
17	Ground
18	-15V (Max 100mA)
8	Log pulse input
20	Event marker input
9	Ext. sync. input
7	Transmit trig output
1	Alarm output
25	Heave + input
13	Heave - input
12	Roll - input
24	Roll + input
11	Pitch - input
23	Pitch + input

Pin 5,6 and 18 contain supply voltages for small external adapter and conversion modules.

An external push button switch can be connected between the event marker input and ground for manual event registration; a vertical line is drawn on the display and printers. The switch is normally open, and registration occurs by closing the switch.

The vessel's log is connected between the log pulse input and ground (10 or 200 pulses per nautical mile). The log input is connected to +5 V via a 2-kohm resistor. The input signal, which is active low, may come from a relay or an open collector circuit.

The input signal on pin 9 (active low) is used for external triggering of the EA/EK/ES 500 transmit pulse, and the output signal on pin 7 (active low 1 ms) allows external equipment to be triggered by the EA/EK/ES 500.

The Sounder Unit contains a beeper used for depth alarm and error notification, and this signal is available on pin 1 (active low, open collector, max 100 mA).

A differential analogue input for heave is provided. One differential line is connected to the sensor output terminal and the other line is grounded at the sensor in order to prevent ground potential offsets between the sensor and the Sounder Unit from adding to the sensed signal. The differential input range is ± 10 V.

5. Remote control

The front panel keypad of the Sounder Unit allows manual operation of the sounder. Keys for cursor control and numeric input are provided. The individual key lines are available at the remote control connector for parallel coupling of an external keypad or joystick. The lines are active low, and external keys are connected between the lines and ground.

The table on the next page lists the available signals.

In addition to the cursor control and numeric input signals the connector also includes an alarm signal, reset signals and supply voltages. <u>The numeric inputs are not implemented in the software.</u>

The alarm signal (active low, open collector, max 100 mA), also included in the auxiliary port, is used for depth alarm and error notification.

A soft reset signal causes the equivalent of a power-on reset ("SR" and "E" simultaneously).

A hard reset signal during software initialization causes Simrad default settings to be loaded into battery backup memory (this is done by pressing when power up).

Sufficient supply power for driving small adapter circuits is provided. Both the small external keypad unit and the built-in joystick of the 14" CRT display unit use the remote control signals for manual control of the sounder.

25-pin Delta	Description
2	+15V (Max 100mA)
3,4,16	+5V (Max 200mA)
14,17	Ground
15	-15V (Max 100mA)
5	" 0 "
18	"1"
6	"2"
19	" 3 "
7	" 4 "
20	" 5 "
8	" 6 "
21	"7"
9	"8"
22	"9"
24	11 11
23	11 11
11	" "
10	11 11
25	Enter
1	Alarm output
13	Soft reset
12	Hard reset

6. The RGB signals

Red-Green-Blue video is available at a 15-pin Delta connector at the rear panel of the Sounder Unit.

15-pin Delta	Description
2	R
4	G
10	В
1	Screen R
3	Screen G
5	Screen B

75 ohms, 0 to 0.7 Volt peak, sync on green.

7. Ethernet (EA/EK only)

The Ethernet port (15-pin Delta connector, female) complies with the IEEE 802.3 standard.

The table below lists the connected signals:

15-pin Delta	Description
1	Screen
2	Collision presence +
3	Transmit +
5	Receive +
6	0 V
9	Collision presence -
10	Transmit -
12	Receive -
13	+15V

8. Transducer ports

Each transducer is connected by a separate rugged connector, and identical connectors are used for all transducer types (Military Standard type, 12-pin female).

The female connectors at the rear of the Sounder Unit are of make Amphenol (shell MS3102A-24, insert 24-19S). Male counterparts for cable installation are available from Amphenol and Cannon.

Document 824-065243 in Part 4 contains the connection diagram for split beam and single beam transducers.

The four elements of the split beam transducers are connected to pins A through J, and single beam transducers are connected to pins C and D. Pins B, D, F, J, L, M and N are grounded internally in the transceiver module.

NOTE!

In order to minimize electrical noise interference along the transducer cable the screens must only be connected to pins M and N on the transducer plug and <u>must not</u> be in contact with ship's ground or sounder chassis at any point.

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3. TEST AND ALIGNMENT PROCEDURES

1. LIST OF TEST AND ALIGNMENT PROCEDURES

The following tests should be done in sequence after the installation work has been completed.

- TAP 1 Installation check
- TAP 2 Supply voltage
- TAP 3 Starting up

2. GENERAL SAFETY RULES

- 1) The EK/EA/ES 500 systems are powered by 230VAC. This voltage is lethal.

 Always switch all power off prior to work on the system. Use the main circuit breaker, and label it with a warning sign which informs that maintenance is carried out on the system.
- 2) Do not open the cabinet drawer while in rough sea. The drawer may open suddenly and cause damage and injury.
- 3) Read and understand the applicable first aid instructions for electric shock.
- 4) During troubleshooting on the equipment with power ON, <u>two</u> persons should <u>always</u> be present for safety reasons.
- 5) The various parts of the system are heavy. Make sure that the appropriate tools are available, and that the installation personnel are trained in installation work.

TEST AND ALIGNMENT PROCEDURE TAP 1

P2180E/2

Page: 3

EK/EA/ES 500

INSTALLATION CHECK

1. Introduction

After the installation has been completed, all cabling and settings must be checked. This test must be performed before the system is switched on for the first time.

Refer to the installation drawings and cable diagram in Part 4.

2. Test

- 1. Make a visual check of the installation, and make sure that all units are mounted properly. Check that cabling have been installed in proper ducting, or fastened in any other way. (Refer to Part 1 for general comments on cable installation).
- 2. Check the CF 140 connections (if applicable): all cables to and from the Display Unit.
- 3. Check the CF 140 settings (if applicable): refer to the CF 140 Instruction manual.
- 4. Check the RD 110 connections (if applicable): all cables to and from the Display Unit.
- 5. Check the RD 110 settings (if applicable): refer to the RD 110 Instruction manual.
- 6. Check the transducer connection(s).
- 7. Check the printer connections(s).

TEST AND ALIGNMENT PROCEDURE TAP 2

EK/EA/ES 500

SUPPLY VOLTAGE

1. Introduction

Prior to initializing the system for the first time, the supply voltage should be checked.

2. Test

Use a voltmeter, and check the supply voltage. Make sure that this voltage is within the specifications for the sounder system.

If required, check the supply frequency with an oscilloscope.

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TEST AND ALIGNMENT PROCEDURE TAP 3

EK/EA/ES 500

STARTING UP

1. Introduction

This procedure is used when the EA/EK/ES 500 sounder shall be powered up for the first time.

2. Test

- 1. Check the system cabling. Refer to TAP 1.
- 2. Check the supply voltage. Refer to TAP 2.
- 3. Switch on the display power, and then the Sounder Unit.
- 4. The display should present a menu on the left side of the screen, and coloured horizontal stripes to the right.
- 5. For EA/EK: Enter the "Test Menu", and activate the "Counter". For ES: Enter the "Test Menu" via the "Installation Menu" and activate the "Counter".

 $CP Counter \neq 0$

SP1-3 Counter ≠ 0 depending on the number of transceivers

E.g. One transceiver implemented will result in:

SP1 Counter ≠ 0

SP2 Counter = 0

SP3 Counter = 0

Activate "Version" and check that correct software version is installed.

6. For EA/EK: Return to the "Operation menu", and select "Normal" mode. The system will commence transmitting after a few seconds. The display should present the transmit pulse at the top of the image, and then an echogram scrolling over the screen.

For ES: Return to the "Main menu".

7. If a printer is connected:

Check the cabling between the Sounder Unit and the printer.

Switch on the printer, check that it is "On-line". Make sure that paper is loaded properly, and that the paper may run freely.

For EA/EK: Enter the "Printer" menu, and activate "Echogram" to the connected printer. With default settings the printer output will equal the display echogram presentation.

For ES: Enter the "Printer menu" and set "Printer choice" to "Display".

8. If external connections have been made:

Check that all cabling have been performed correctly.

Activate the external equipment, and enable the inputs to the EA/EK/ES 500.

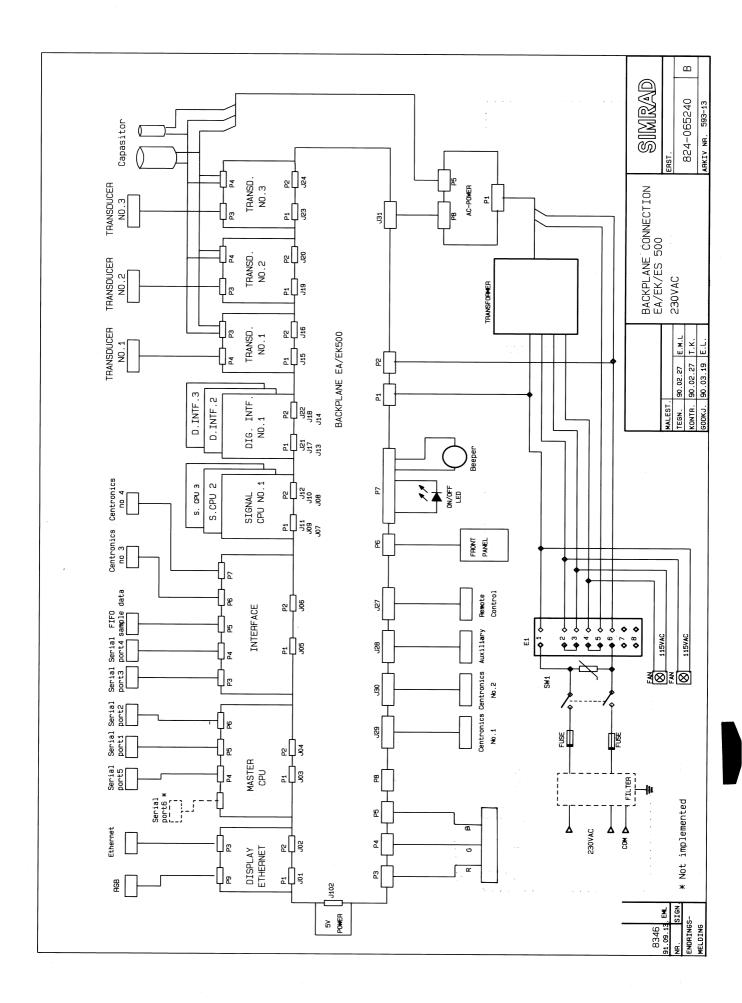
Check that the communication works properly.

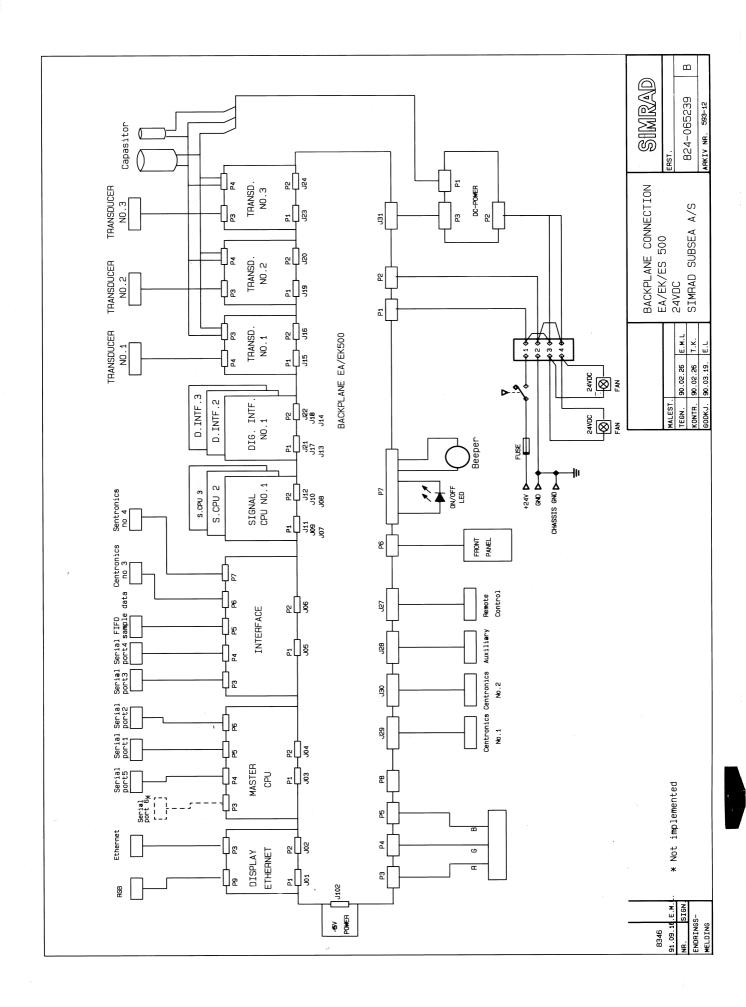
4. DRAWINGS

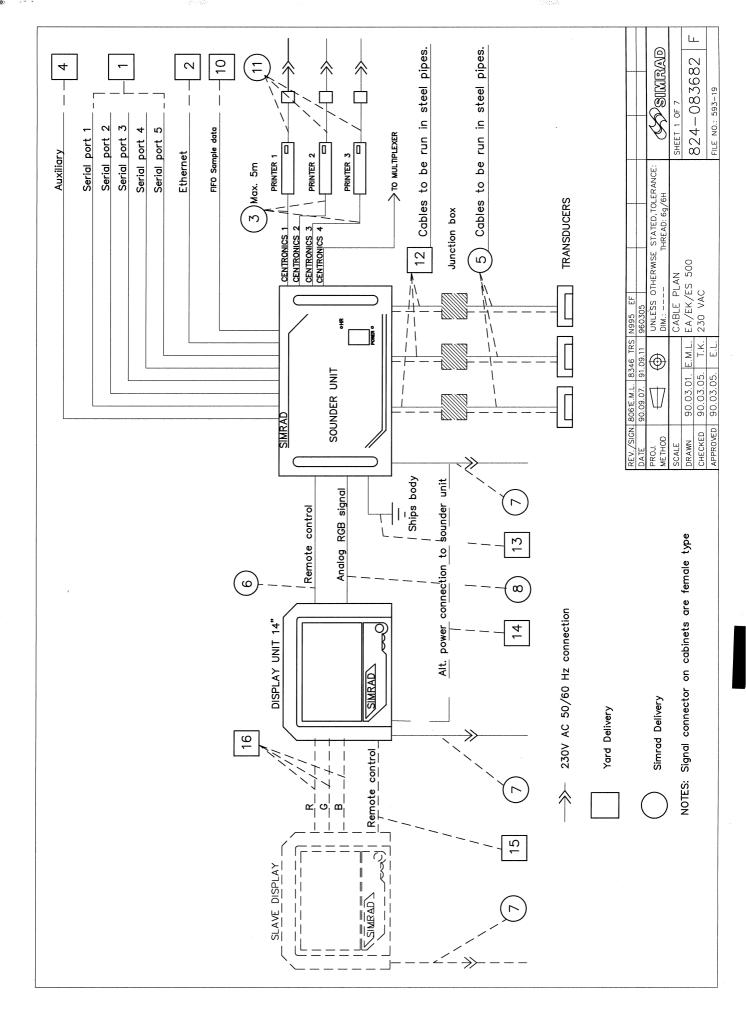
1. LIST OF DRAWINGS

The following drawings are included:

Backplane connection, 230 VAC	824-065240	539-13
Backplane connection, 24 VDC	824-065239	593-12
Cable plan (6 pages)	824-083682	593-19
Transducer/transmitter connection	824-065243	593-14
Interconnection diagram (3 pages)	824-065246	593-15
Outline dim. Sounder Unit (base)	830-083731	593-69
Outline dim. Sounder Unit (cabinet)	830-083732	593-70
Outline dim. Sounder Unit, rack	830-083839	594-47
Installation drawing	851-056419	528-95
Outline dim. HP Recorder and Power Module.	830-083733	593-71







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Bam nrbe	יאפון ועו אס	Simrad no 380-088654	Simrad no 309-088133	Connector: Coax BNC 75 D	Connector types: Display unit-25 pin DELTA MALE Metal shield TIN Slave display-25 pins DELTA FEMALE Metal shield	Connector types: Display unit output- Mains plug Otto Heil 6006 Sounder unit input- Mains plug Otto Heil 430	Color Yellow/green-Yellow	Or same as for transducer	Simrad no 642-075072 see 824-083682 sheet 3 and 4	Or same as for transducer	Incl. with recorder power module		Simrad no 380–088677	Simrad no 380–082845	Simrad no 380-075079	Simrad no 380–082844	Cable with transducer see 824-083682 sheet 3 and 4		Simrad no 380–075382	Special Ethernet cable and tranceiver		
4+prod		വ	5	Max. 50	Max. 50		Short as possible				3	1	,	5	1.5	ß			Max 5		25	
Diam.		8	S	ဖ	o		5					6		80	7	o		13	10		9	
Cross	3000 111112				0.3	1.0	Min 6.0					0.3			-			0.3			0.3	
NO of	53.55				6 pair	2+gnd	1	2	4×2	4		6pair			2+gnd			15 pair		·	2 pair	
N. S.	CONFER				YES	ON	ON	YES	YES	YES		YES			ON			YES			XES	
Түрг] = -	Special	Special	COAX Rq 59/U	РРОР	PMH	WIRE	RYOC	Special	RTXC	Special	PPOP	Special	Special	Special	Special		РРОР	Special	Special	РРОР	
CABIF		18	17	16	15	14	13		12		11	10	6	ω	7	9	Ŋ	4	3	2	1	

W/.

REV. /SIGN. 8061		8346 TRS	8346 TRS 8385 I.S. N995 EF	
DATE	90.09.07.	91.09.11	90.09.07. 91.09.11 91.10.28. 960305	
PROJ.		0	UNLESS OTHERWISE STATED, TOLERANCE:	
METHOD	7)	DIM.: THREAD: -	
SCALE				SHEET 2 OF 7
DRAWN	90.03.1.	3. E.M.L.	90.03.13. E.M.L. CABLE SPECIFICATION	
CHECKED	90.03.18	∀. X.	CHECKED 90.03.19 T.K. EA/EK/ES 500	024-003002 1
APPROVED	APPROVED 90.03.19.	9. E.L.		FILE NO.: 593-19

I																							_
	With measured data		With measured data	With measured data			With measured data			With measured data	With measured data						With measured data	With measured data			With measured data		
Remarks	Screened 2x2,5mm	Screened 2x1,5mm ²	Screened 4x1,5mm ²	Screened 2x1,5mm ²	Screened 4x1,5mm ²		Screened ZXI, Dmm	Sicreened 2x1,5mm ²	Screened 4x1,5mm ²	Screened 4x1,5mm ²	Screened 2x1,5mm ²			Screened 2x1,5mm ²	Screened 2x1,5mm ²	Screened 2x1,5mm ²	Screened 2x1.5mm ²	Screened 2x1,5mm ²	Screened 2x1,5mm ²	Screened 2x1,5mm ²	Screened 4x1,5mm ²		
Diam. mm	Ξ	=	12.5	11	12.5	;	=	=	12.5	12.5	=			11	=	7	=	=	1	=	12.5		
Ext. Cable **	RYOC	RYOC	RYXC	RYOC	RYXC	0	אַסר	RYOC	RYXC	RYXC	RYOC			RYOC	RYXC								
Diam. mm	1	10	12.5	£	12,5	7	= ;	=	12.5	12.5	7	- 1	=	=	=	=	=	=	=	10 #	12,5		
STD Cable length m	20	20	20	20	25	CC	3 !	15	15	15	20		0.5	20	15	15	15	25	20	20	25		
Max Power	2kw	0,05kw	2/0,05kw	2kw	3/1,5kw	, M	<u>.</u> ;	1kw	2/1kw	2/1kw	2kw		4kW	0,5kw	1kw	2kw	0.8kW	1kw	1kw	1kw	2/1kw		
Beam * type	ß	<u>s</u>	ѿ	ß	20	Ū	5 i	<u>v</u>	DO	Da	ѿ		ℴ	ত	≅	<u>rs</u>	ß	™	ß	ß	20		
Beam width deg.	16×16	09×09	16×16/60×60	11x11	10×11/20	12×12	7 10 17	12x20	9-23x13	9-23x13	7×7		7×7	18x18	10x17	8x11	11x11	10×10	10×10	2x50	3x3/9,5x9,5		
Reg. no.	KSV-107828	KSV-083742	KSV-089510	KSV-088693	KSV-067159	KCV_112814	+10711 4031	KSV-112535	KSV-031723	KSV-066903	KSV-082776		KSV-082778	KSV-082606	KSV-112026	KSV-050642	KSV-044391	KSV-062615	KSV-088363	KSV-088606	KSV-069648		
Туре	12–16	12-60	12/16–60	18–11	27-26/21	₹8-12	3 ,	38-12-20	38-26/22	38-26/22	38-7		38-7D	50-18	50-10×17	49-26E	70-24-F	120-25-E	120-25-F	120-2/50	120-35/25		
Freq.	12kHz	12 kHz	12kHz	18kHz	27kHz	187H	1	38kHz	38kHz	38kHz	38kHz		38kHz	49kHz	49kHz	49kHz	70kHz	120kHz	120kHz	120kHz	120kHz		

** As ext. cable can same as for transducer be used.

DU= DUAL BEAM * SI =SINGLE BEAM SPL=SPLIT BEAM

2x1.5 Simrad no: 642-016604 RYOC 4x1.5 Simrad no: 642-022491 RYXC 2x2.5 Simrad no: 642-019643 RXXC 4x2.5 Simrad no: 642-019659 RCOP

Junction box for all transducers: Simrad no. BKS-065249 SCALE

REV./SIGN, 8061		8346 TRS N995 EF	N995 EF	
DATE	7.	91.09.11	960305	
PROJ.		@	UNLESS OTHERWISE STATED, TOLERANCE:	
METHOD	7	9	DIM.: THREAD:	
SCALE			CABLE PLAN	SHEET 3 OF 7
DRAWN	90.03.1	5. E.M.L.	90.03.15. E.M.L. TRANSDUCER	009200 700
CHECKED	90.03.18	9. T.K.	CHECKED 90.03.19. T.K. SPECIFICATION	024-003002
APPROVED	90.03.18	9. E.L.	APPROVED 90.03.19. E.L. EA/EK/ES 500/ES60	FILE NO.: 593-19

Freq.	Туре	Reg. no.	Beam width deg.	Beam * type	Max Power	STD Cable length m	Diam. mm	Ext. Cable **	Diam. mm	Remarks
200kHz	200-30-GP	KSV-083744	30x30	ß	0.1kW	15	10****	RYOC	=	Screened 2x1.5mm ² With measured data
200kHz	200-28-E	KSV-067668	7×7	ѿ	1,5kw	25	F	RYOC	7	Screened 2x1,5mm ²
200 kHz	200-28-E	KSV-109178	7×7	ß	1.5kw	25	=	RYOC	7	Screened 2x1,5mm² With measured data
200 kHz	200-7-F	KSV-065414	7×7	ѿ	1kw	15	F	RYOC	1	Screened 2x1,5mm ²
200kHz	200-7-F	KSV-109074	7×7	ℴ	1kw	15	10****	RYOC	=	Screened 2x1,5mm ² With measured data
200kHz	200–76	KSV-088152	7x7	ত	1kw	15	10****	RYOC	1	Screened 2x1,5mm ²
200kHz	200-7G	312-064646	7×7	ℴ	1kw	25	F	RYOC	11	Screened 2x1,5mm ²
200kHz	200-35	KSV-068181	3x3	ℴ	2kw	30	F	RYOC	1	Screened 2x1,5mm ²
710kHz	710-30EP	KSV-062441	5x5	ℴ	0,1kw	20	=	RYOC	1	Screened 2x1,5mm ²
710kHz	710-36-E	KSV-089292	2,5x2,5	ѿ	0,1kw	20	=	RCOP	=	Screened 2x1,5mm ²
1.RkH.	FC_18	KSV-088604	2	ō		ç	,		ţ	atal Lorinacom Affil OTOSTO CAS Leading
701/H-	0. 0.	VCV 444407		5 6		3 8	5 0	Special	. 0	With medsured
SOKHZ	E330-12	/84===A64	7 X Z	<u>ا</u>	¥	07	* * * * * *	Special	<u>n</u>	De meneral illum
38kHz	ES38B	KSV-074531	7×7	SPL	2kw	20	19	Special	19	Simrad 642—075072 With measured data
38kHz	ES38D	KSV-082747	7×7	SPL	4kw	15	19	Special	19	Simrad 642-075072 With measured data
70kHz	ES70-11	KSV-110280	11x11	SPL	0.8kW	20	***6	Special	19	Simrad 642—075072 With measured data
120kH2	F<120-7	KSV-088277	7~7	<u> </u>	15.0	00	6	Sicological	0	Simrad 642-075072 With measured data
120kHz	FS120-7F	KSV-110553	7×7	; <u>ē</u>	1kw) (c	***	Special	<u> </u>	With measured
120kHz	ES120-76	KSV-112101	7×7	SPL SPL	1kw	20	***6	Special	9 6	With measured
120kHz	ES120-7D	312-111540	7x7	SPL	1kw	0.5				UW plug With measured data
120kHz	ES120	KSV-111646	4×10	SPL	1kW	20	***6	Special	19	Simrad 642-075072 With measured data
120kHz	ES120	KSV-111154	2.5x10	SPL	1kW	20	***6	Special	19	Simrad 642-075072 With measured data
120kHz	ES120-H	KSV-083925	2,5x10	SPL in transv.p	1kw	20	19	Special	19	Simrad 642-075072

** As ext. cable can same as for transducer be used.

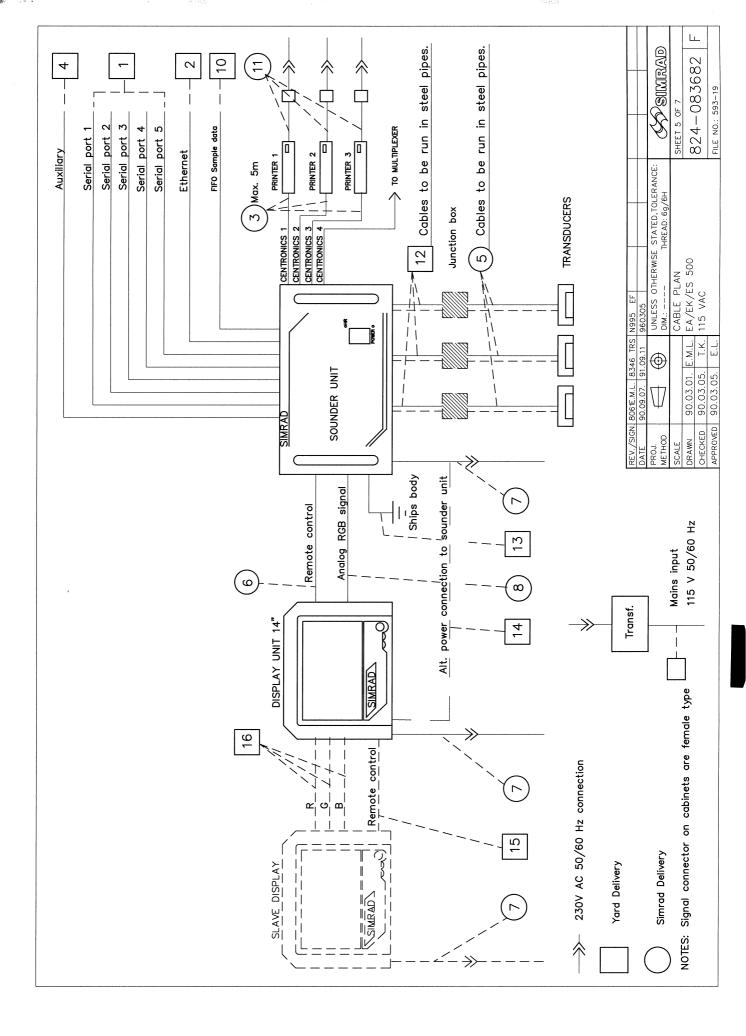
Simrad no: 642-016604 RYOC Simrad no: 642-022491 RYXC Simrad no: 642-019643 RXXC 2 Simrad no. 642-076808 Simrad no. 642-076497 2x1.5 4x1.5 2x2.5 4x2xAWG22 2xAWG20

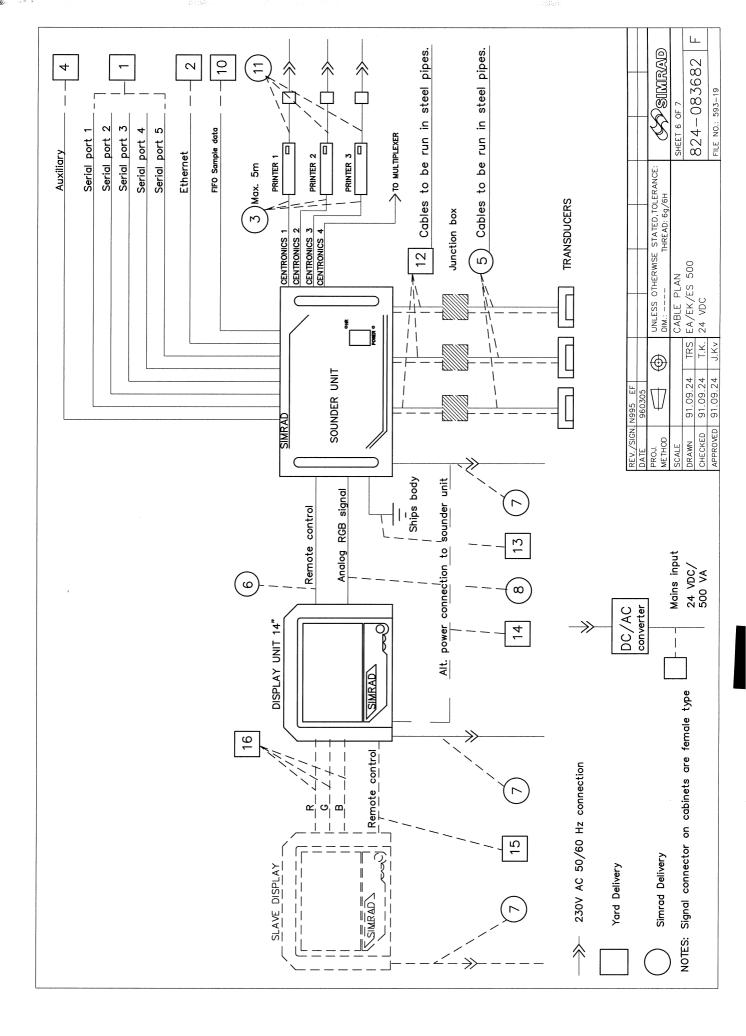
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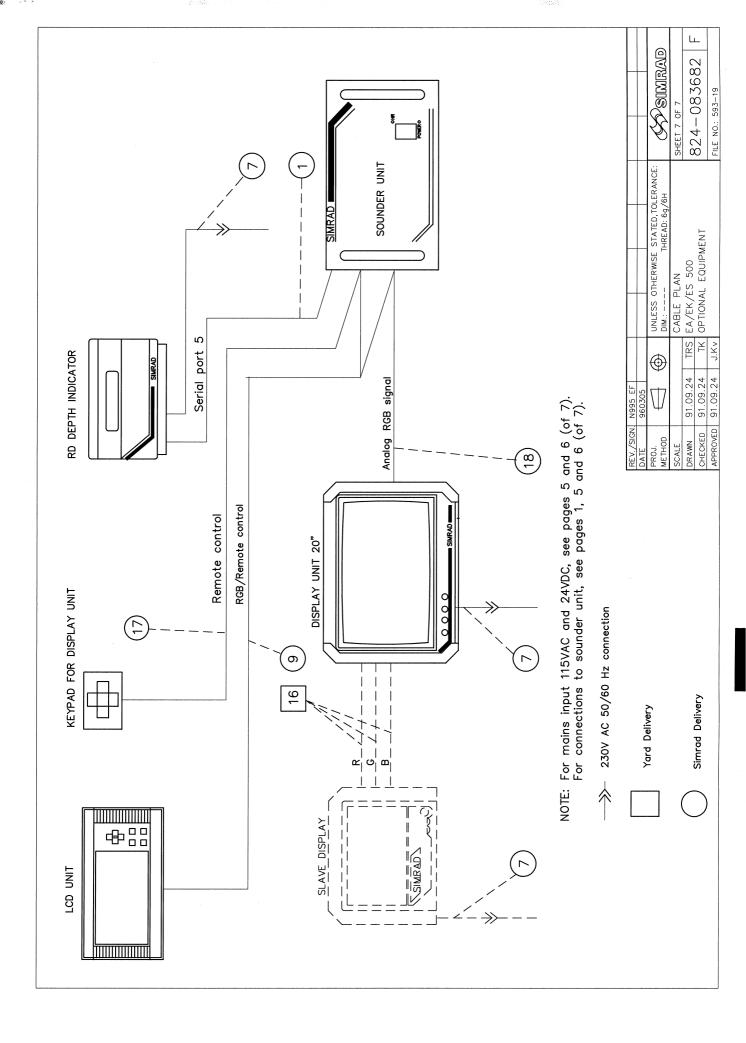
l					L	_	
				SHEET 4 OF 7	003200 100	024-003002	FILE NO : 503-19
8346 TRS N995 EF	960305	HERWISE	DIM.: THREAD:	CABLE PLAN	90.03.15. E.M.L. TRANSDUCER	CHECKED 90.03.19. T.K. SPECIFICATION	APPROVED 90.03.19 FI FA /FK /FS 500 /FS60
346 TRS	1.09.11	(9		E.M.L.	T.K.	- 4
П	90.09.07. 91.09.11	4	7		90.03.15.	90.03.19.	90.03.19
REV./SIGN 8061	DATE	PROJ.	METHOD	SCALE	DRAWN	CHECKED	APPROVED

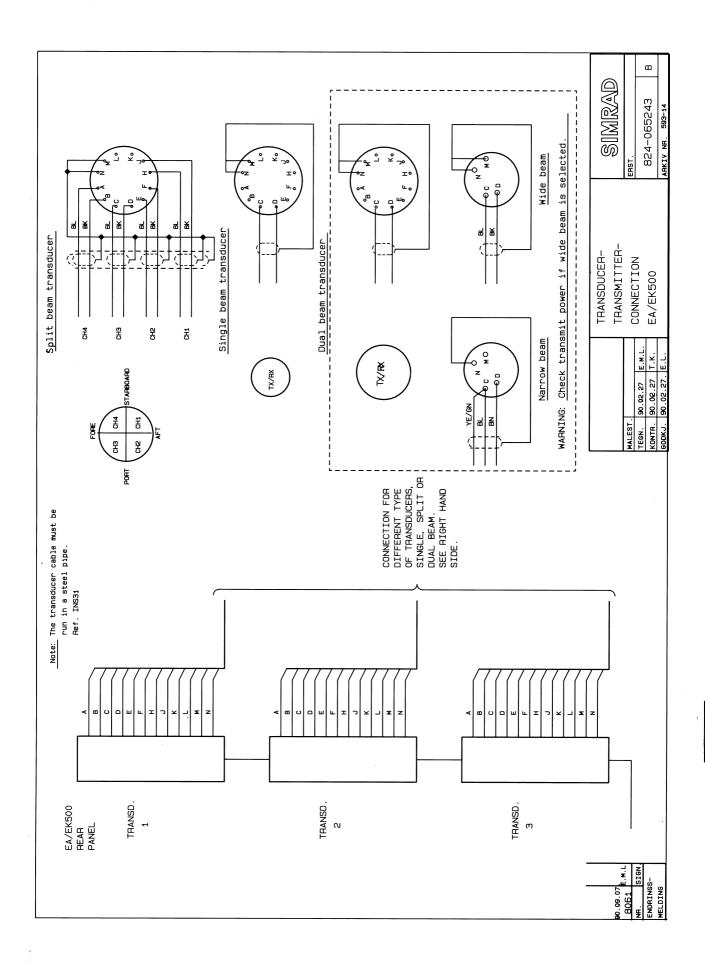
DU= DUAL BEAM
* SI =SINGLE BEAM
SPL=SPLIT BEAM

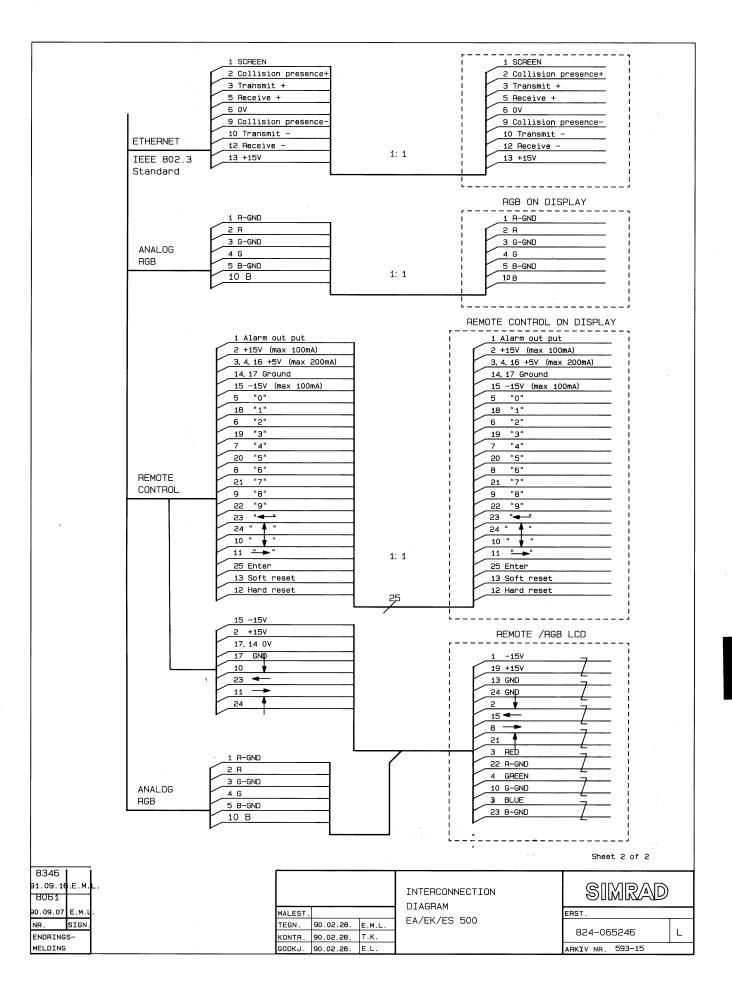
Junction box for all transducers: Simrad no. BKS-065249

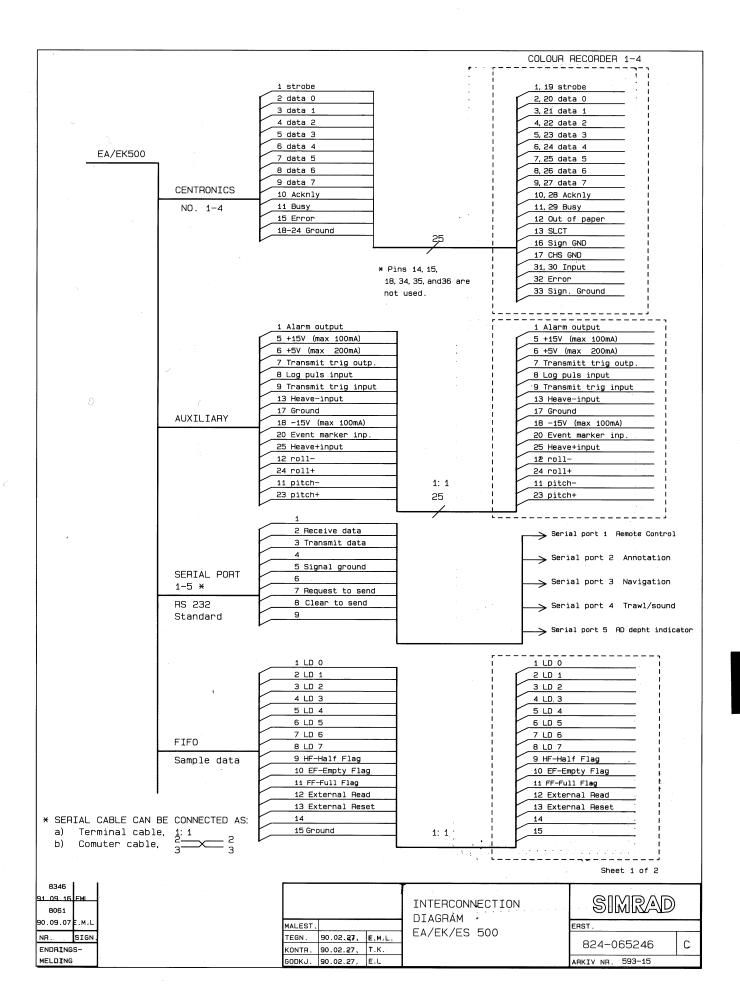


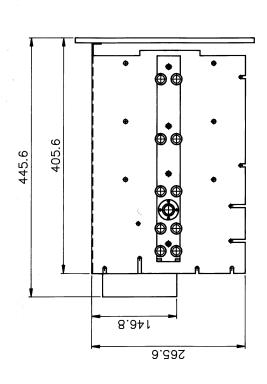


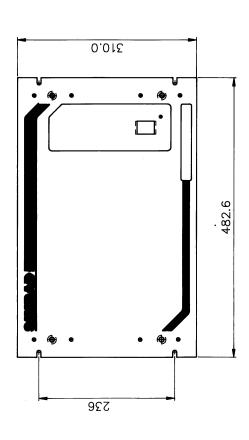






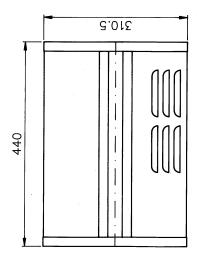


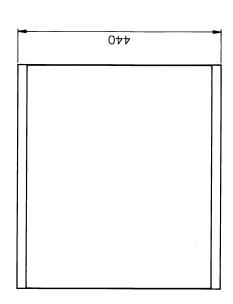




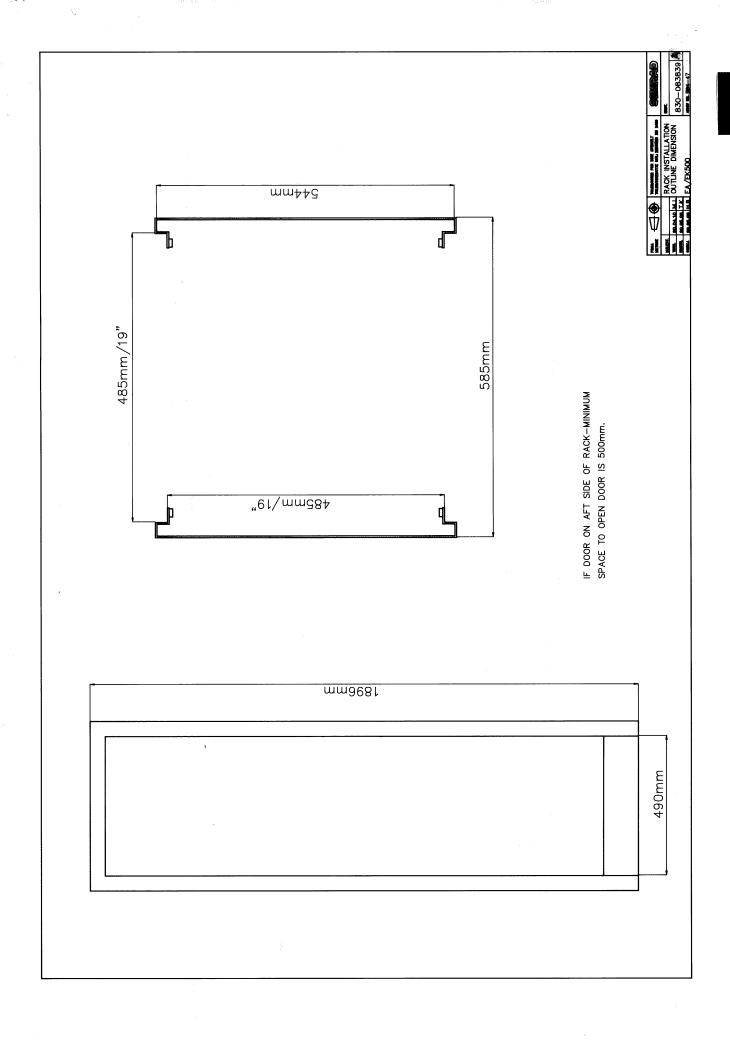
				_
	ERST.	77	820-082/21	ARKIV NR. 593-69
TOLERANSER FOR IKKE SPESIELT TOLERANSESATTE MÅL: MIDDELS NS 1430	BASE UNIT	OUTLINE DIMENSIONS		90.05.08 H.B. EA/EK 500
Ф		90.03.15 M.I.	90.05.08 T.K.	90.05.08 H.B.
PROJ.	MALEST.	TEGN.	KONTR.	GODKJ.

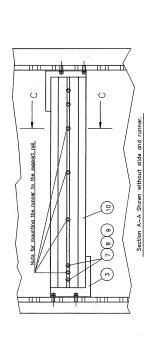


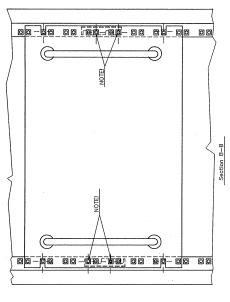


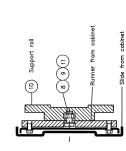


	3.015
483	









INSTALLATION

The two pair of side and runners in the cobinet are unserwed.

Insert 8 es. 5mm nuts(9) on each suport roil.

Fostern the broadets (5) to both ents, and fostern the suport roil. section A.A. and rotefuls.

NOTE: When assembling the support rails with brackets in to the rack, be shure to use mounting holes in rack that gives the Tranceiver the right position. See note in section B-B.

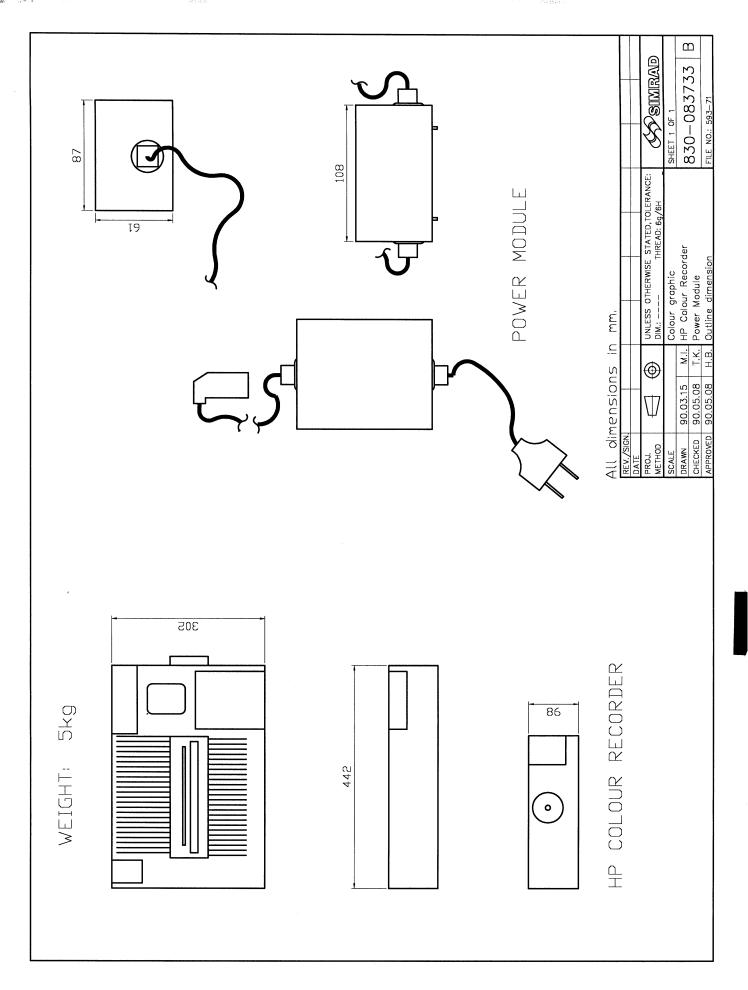
4 Plastic bag. containing:

Section C-C Scale 1:1

- 1 8 et. nut M6
 2 kea spill fook waster s6.1
 2 4 et. brocket 503–055/82
 5 1 et. lock nut M6
 6 8 et. screw M6X12 6K
 7 8 et. screw M6X12 6K
 8 16 et. screw M6X12 6K
 9 16 et. screw M6X12 6K
 11 2 supported to waster s6.1
 11 2 supported to waster s6.1
 12 a supported to waster s6.1
 13 1 et. screw M6X12 6K
 113 1 et. screw m6X12 6K
 114 8 et. screw m6X12 6K
 115 1 et. installation frowing 851–056419
 114 8 et. cyl. screw M5X8

REV./SIGN	REV./SIGN 8354 TRS									
DATE	91.09.25									
PROJ.	IJ	•	UNLESS OTHERMSE STATED, TOLERANCE:	SWSE :	STATED, TO	ERANCE:	77		9	
METHOD	7	•	DIM.:	F	THREAD: 6g/6H	/6H	B		9	
SCALE	1:2.5	1:1	1:1 Installation drawing	drawin			SHEET 1 OF 1	1 30		1
DRAWN	89,08.18	HAA					200	004		١r
CHECKED	90.02.22	98	BG EA/EK/ES 500 RACK	80	Š		100	0004	מ	n
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