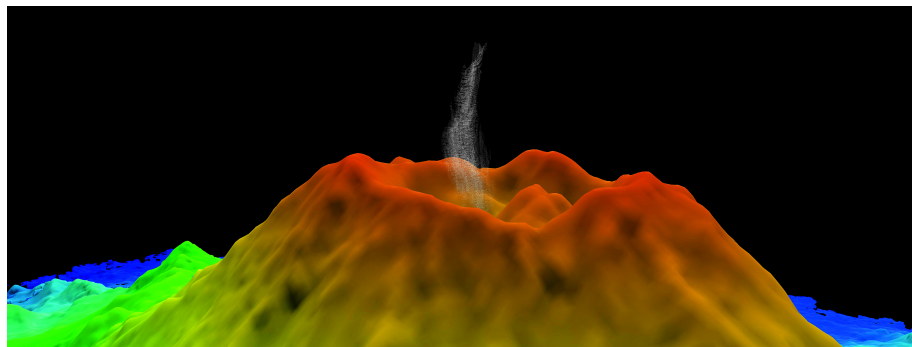




KONGSBERG

# **Kongsberg EM 304 Multibeam Echo Sounder Maintenance Manual**



*Image: Vailulu'u Plume. Courtesy of Amanda Bittinger, Sunset Hydrographic, LLC.*

*Kongsberg product: EM 302 bathymetry and water column data.*

*Location: American Samoa.*

*Depth: (Plume) 100.2 - 800.7 m (Bathymetry) > 547.1 m*

458500/A

May 2020 © Kongsberg Maritime AS

## Document information

- **Product:** Kongsberg EM 304
- **Document:** Maintenance Manual
- **Document part number:** 458500
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## Warning

*The equipment to which this manual applies must only be used for the purpose for which it was designed. Improper use or maintenance may cause damage to the equipment and/or injury to personnel. You must be familiar with the contents of the appropriate manuals before attempting to operate or work on the equipment.*

*Kongsberg Maritime disclaims any responsibility for damage or injury caused by improper installation, use or maintenance of the equipment.*

## Disclaimer

*Kongsberg Maritime AS endeavours to ensure that all information in this document is correct and fairly stated, but does not accept liability for any errors or omissions.*

## Support information

If you require maintenance or repair, contact Kongsberg Maritime's support organisation. You can also contact us using the following address: [km.hydrographic.support@kongsberg.com](mailto:km.hydrographic.support@kongsberg.com). If you need information about our other products, visit <https://www.kongsberg.com/maritime>.



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# About this manual

The purpose of this manual is to present the descriptions and drawings required to do basic maintenance tasks on the EM 304 Multibeam Echo Sounder. The equipment described in this manual includes the complete system with associated cabinets, but not those system units provided locally by the customer, installation shipyard or local dealer.

## **Target audience**

The manual is intended for technical personnel; qualified maintenance engineers and technicians. You must understand the general principles of maritime electronic equipment. You must also be familiar with computer hardware, signal processing, interface technology and traditional troubleshooting on electronic and mechanical products.

We assume that you are familiar with the basic acoustic principles of sound in water. We also expect that you have some experience with multibeam, split-beam and/or single-beam echo sounders in scientific applications.

## **Online information**

All relevant end-user documentation provided for your EM 304 can be downloaded from our website.

- <https://www.kongsberg.com/maritime/>

Our website also provides information about other Kongsberg products.

Technical information is available for registered users in our password protected database.

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# Kongsberg EM 304

## Topics

[System description, page 11](#)

[Technical details, page 12](#)

[System diagram 0.5 x 0.5 degrees system, page 13](#)

[System units, page 15](#)

[Support information, page 18](#)



## System description

The modular, state-of-the-art EM 304 performs accurate, high resolution seabed mapping in shallow to deep waters at depths of more than 8000 metres.

The EM 304 is designed to perform seabed mapping to 8000 metres with an unsurpassed resolution, coverage and accuracy. The system is cost effective, reliable, and easily operated. The design of the EM 304 is based on more than 50 years of hydrographic experience with echo sounders, sonars and underwater positioning for civilian and military use. It is the latest model in a series of deep sea multibeam echo sounders that started with the EM 300 in 1997.

The EM 304 consist of new state-of-the-art electronics and separate transmit and receive transducers in a Mills Cross configuration. It uses the same field-proven transducers as the EM 302, making it easy to upgrade. Care has been taken to design a highly, modular and flexible solution with compact electronics for easier and faster installation. Due to a flexible transducer design, the system can be tailored to almost any required size. The largest standard size, 0.5 x 0.5 degrees, gives the ultimate system performance in terms of resolution and range, while a smaller 4 x 4 degrees solution can be installed on any vessel of opportunity.

The EM 304 multibeam echo sounder consists of the following main units.

- Transducer arrays
- Transmitter Unit(s)
- Receiver Unit(s)
- Processing Unit
- Hydrographic Work Station

To form a complete system it is also required to have sensors providing vessel attitude, velocity, position, sound speed profile of the water column and speed of sound at the transducer depth.

## Technical details

The EM 304 operates at sonar frequencies in the 26-34 kHz range.

The transmit fan is divided into 4 sectors in shallow modes (8 sectors in deep modes) to maximize range capability but also to suppress interference from multiples of strong bottom echoes. The sectors are transmitted sequentially within each ping, and uses distinct frequencies or waveforms.

The nominal sonar frequency is 30 kHz with an angular coverage sector of up to 150 degrees and 1600 beams per ping. Achievable swath width on a flat bottom will normally be up to 5.5 times (140 degrees) the water depth. The angular coverage sector is operator controllable or may be set to a fixed range. It may also be set to vary automatically with depth according to achievable coverage. This maximizes the number of usable beams. The beam spacing is normally high density equidistant with equiangle available.

The transmit fan is split in several individual sectors with independent active steering according to vessel roll, pitch and yaw. This places all beams on a "best fit" to a line perpendicular to the survey line, thus ensuring a uniform sampling of the bottom and 100% coverage.

In dual swath mode the transmit fan is duplicated and transmitted with a small difference in alongtrack tilt. The applied tilt takes into account depth, coverage and vessel speed to give a constant beam separation alongtrack.

The sectors are frequency coded or have FM chirps, and they are transmitted sequentially at each ping. The sector steering is fully taken into account when the position and depth of each beam is calculated, as is the refraction due to the sound speed profile, vessel attitude and installation angles. The pulse length and range sampling rate are variable with depth (auto or manual) for best resolution.

In shallow waters due care is taken to the near field effects through nearfield focusing individually applied in the different sectors.

EM 304 applies one focus range for each of the transmit sectors which are used for shallow water environment. Dynamic beam focusing is used for the reception beams.

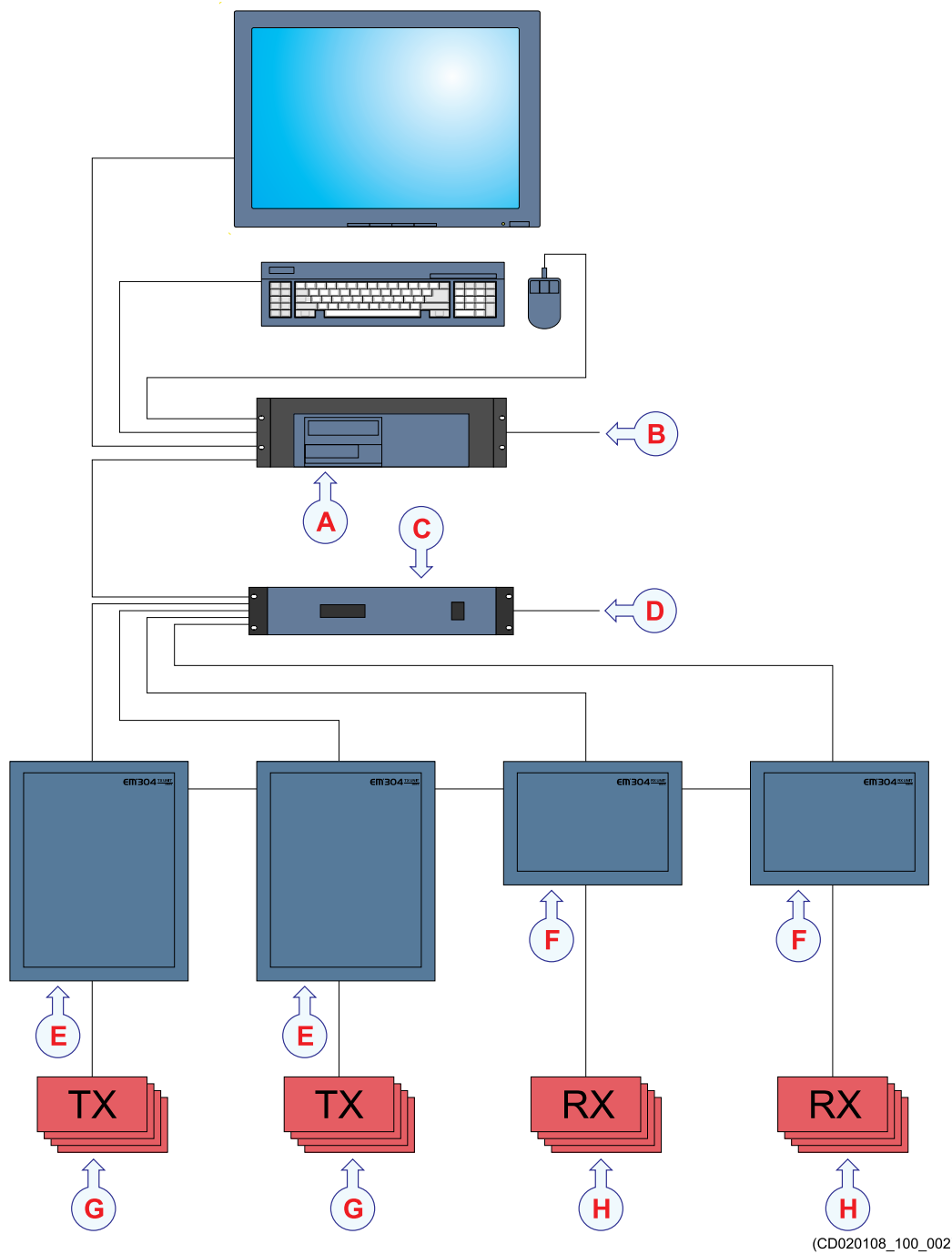
The ping rate is mainly limited by the round trip travel time in the water up to a ping rate of more than 5 Hz.

The system may be delivered in several different versions identified by the "Transmission x Reception" beamwidth.

- 0.5 x 0.5 degrees system: 16 TX modules and 16 RX modules
- 0.5 x 1 degrees system: 16 TX modules and 8 RX modules
- 1 x 1 degrees system: 8 TX modules and 8 RX modules
- 1 x 2 degrees system: 8 TX modules and 4 RX modules
- 2 x 2 degrees system: 4 TX modules and 4 RX modules
- 2 x 4 degrees system: 4 TX modules and 2 RX modules
- 4 x 4 degrees system: 2 TX modules and 2 RX modules

## System diagram 0.5 x 0.5 degrees system

The system diagram identifies the main components of a basic EM 304 system. Only the main connections between the units are shown. Detailed interface capabilities and power cables are not shown.



- A *Hydrographic Work Station*
- B *Interfaces:*
  - *Sound speed sensors*
  - *Tide*
  - *Centre depth output*
- C *Processing Unit*
- D *Interfaces:*
  - *Positioning systems*
  - *Attitude (roll, pitch and heave)*
  - *Sound speed sensor*
  - *Velocity*
  - *Clock*
  - *Trigger input/output*
  - *Clock synchronisation (1PPS)*
- E *Transmitter Unit (TXU)*
- F *Receiver Unit (RXU)*
- G *Transmit transducers*
- H *Receive transducers*

## System units

### Topics

[Transducer description, page 15](#)

[Transmitter Unit description, page 16](#)

[Receiver Unit description, page 16](#)

[Processing Unit description, page 17](#)

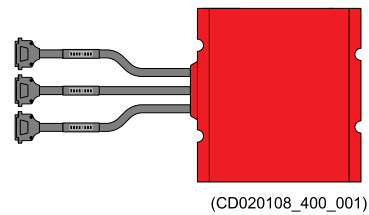
[Hydrographic Work Station description, page 17](#)

### Transducer description

A transducer is a device that converts one form of energy to another. In an echo sounder system the transducer converts between electric energy and sound.

The EM 304 uses separate transducer arrays for transmitting and receiving sound pulses. Both transducer arrays can have one or more modules which are assembled in mounting frames.

The two transducer arrays are normally mounted as “T” or “L” configurations under the vessel’s hull (Mills Cross configuration). The transmit transducer array should be aligned parallel to the vessel’s keel. The receiver transducer array should be aligned 90 ° on the keel. Both transducer arrays should be horizontal on a plane on the keel.



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## Transmitter Unit description

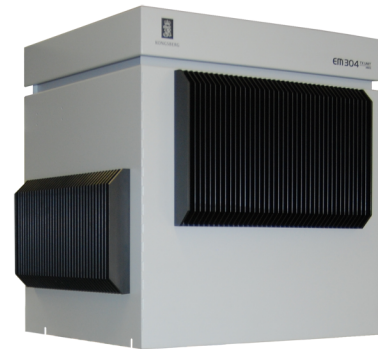
The EM 304 Transmitter Unit has all transmit electronics, like control processors, power amplifiers, power supply, capacitor battery and Ethernet interface.

The Transmitter Unit is a wall-mounted steel cabinet with integrated shock and vibration absorbers, designed for bulkhead mounting. One 19 inch sub-rack is contained in the cabinet. The number of circuit boards in the sub-rack will depend on the chosen transducer configuration.

Twisted pair Ethernet is used for data communication with the Processing Unit.

The Transmitter Units are normally located in a "sonar room" close to the transducer arrays.

For a 0.5 degrees transducer array, two Transmitter Units are used.



### Related topics

[Transmitter Unit, page 138](#)

## Receiver Unit description

The EM 304 Receiver Unit has all receive electronics, like control processor, amplifiers, Analog-to-Digital Converters, power supply and Ethernet interface.

The Receiver Unit is a small wall-mounted steel cabinet with integrated shock and vibration absorbers, designed for bulkhead mounting. The number of circuit boards in the Receiver Unit will depend on the chosen transducer configuration. Twisted pair Ethernet is used for data communication with the Processing Unit.

The Receiver Unit is normally located in a "sonar room" close to the transducer arrays.

For a 0.5° transducer array, two Receiver Units are used.



### Related topics

[Receiver Unit, page 146](#)

## Processing Unit description

The EM 304 Processing Unit is provided to process the signals to and from the Transmitter and Receiver Units.

The EM 304 Processing Unit is an industrial computer using both COTS (commercial off-the-shelf) components and custom made components. The unit is designed and tested for rugged use.



The Processing Unit performs the receiver beamforming, bottom detection, and motion and sound speed corrections. It contains all interfaces for time-critical external sensors such as vessel attitude (roll, pitch, heading and heave), vessel position and external clock. More than one sensor of each type may be connected simultaneously, with one in use and all of them logged.

The Processing Unit controls the Transmitter and Receiver units via Ethernet communication, and is also interfaced to the Operator station via Ethernet.

The 48 V output from the Processing Unit can be used for remote on/off control of the Transmitter and Receiver Units.

The Processing Unit is normally located in a "sonar room" close to the transducer arrays. The unit can also be placed in the "survey room" or on the bridge.

### Related topics

[Processing Unit, page 125](#)

## Hydrographic Work Station description

The Hydrographic Work Station is the operator station for the EM 304.

A dedicated maritime computer is provided with the EM 304 Multibeam Echo Sounder. It is set up with all necessary software.

The Hydrographic Work Station is based on the Microsoft® Windows operating system.

The Hydrographic Work Station is normally mounted near the operator work space.



### Related topics

[Hydrographic Work Station, page 150](#)

## Support information

Should you need technical support for your EM 304 you must contact a Kongsberg Maritime office. A list of all our offices is provided on our website. You can also contact our main support office in Norway.

A 24 hour telephone support service may also be available depending on your Service Level Agreement.

- **Company name:** Kongsberg Maritime AS
- **Address:** Strandpromenaden 50, 3183 Horten, Norway
- **Website:** <https://www.kongsberg.com/maritime/>
- **E-mail address:** [km.hydrographic.support@kongsberg.com](mailto:km.hydrographic.support@kongsberg.com)



# Troubleshooting

## Topics

[Tools for troubleshooting, page 20](#)

[BIST \(Built-In Self Test\) dialog box, page 21](#)

[BIST \(Built-In Self Test\) theory, page 24](#)

## Tools for troubleshooting

Efficient EM 304 troubleshooting requires a good knowledge of its functionality and design. Specific tools may also be required for certain tasks.

The following tools are relevant for troubleshooting the Kongsberg EM 304 Multibeam Echo Sounder.

- Built-In Self Test (BIST)
- Analysis of the data presentations made by the EM 304
- Messages
- Visual checks
- Relevant measurements with applicable test instruments
- Test and verification procedures
- Your own knowledge of how the system works

We assume that you are equipped with a standard set of tools. This tool set must comprise the normal tools for electronic and electromechanical tasks. This includes different screwdriver types, pliers, spanners, a cable stripper, a soldering iron, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Note

---

*If one or more special tools are required for a task, these are specified in the relevant procedure.*

---

It is impossible to create a detailed list of all possible errors and error symptoms in the EM 304.

However, key components that fail will in most cases be detected by the tools you have available.

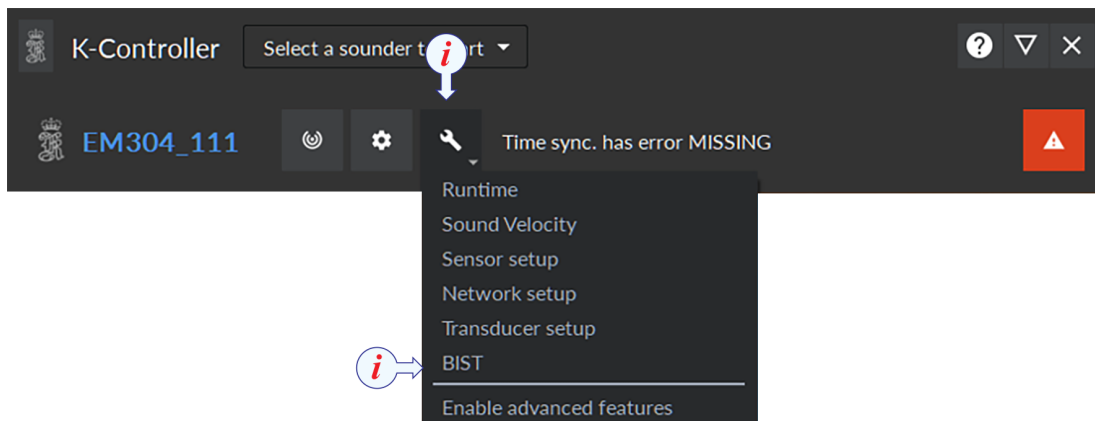
The most important tool is your own knowledge about the EM 304. Based on a list of the main components in the system, brief descriptions of what they do and how they work, including suggested certain symptoms, you may work out the possible solutions.

## BIST (Built-In Self Test) dialog box

The **BIST** dialog box provides several automatic tests to check the operation of the echo sounder system.

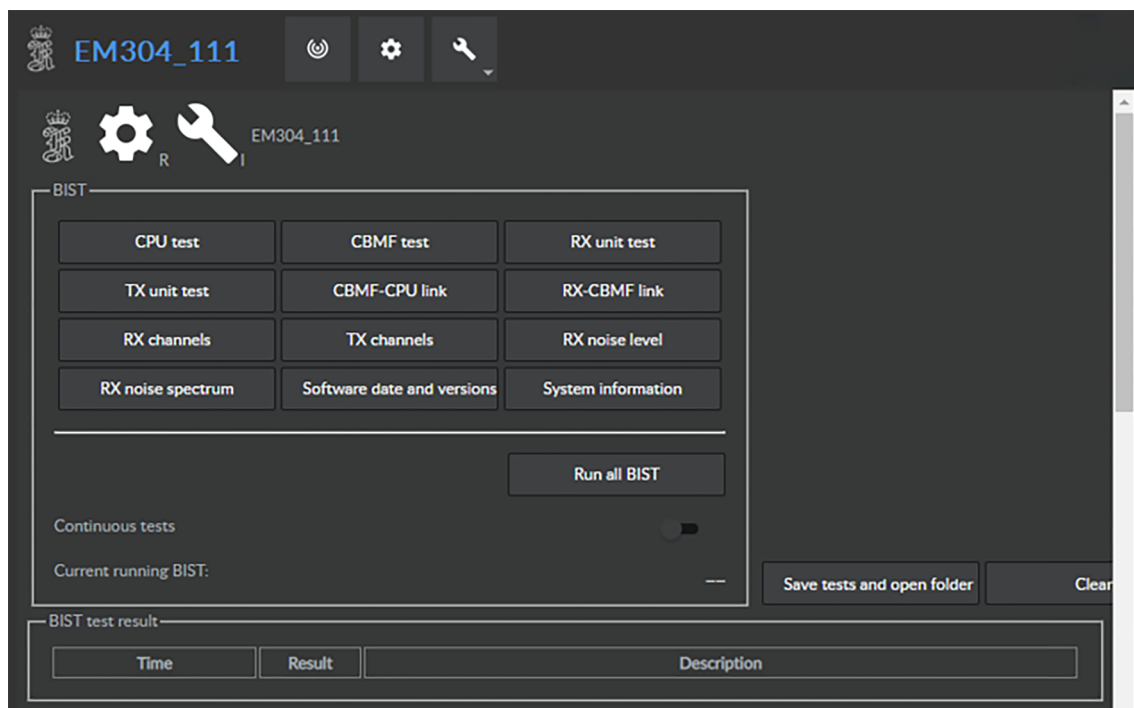
### How to open

- **SIS:** Select **Installation Parameters** on the View menu. Select the **Installation Parameters** icon and select **BIST**.
- **K-Controller:** Select the **Installation Parameters** icon and select **BIST**.



### Description

The BIST (Built-In Self Test) options provide a number of automatic tests that may be started to check the operation of the echo sounder system.



## Details

### CPU Test

This test presents the CPU type, the CPU clock frequency, the current and maximum temperatures for the CPU die and for the CPU board. In addition some key voltages are reported, and finally the network addresses for the board's interfaces.

### CBMF test

This test presents the CBMF board temperature, the internal power supply voltages. In addition software and firmware versions are displayed.

### RX unit test

This test presents the internal temperatures and voltages in the receiver electronics. In addition software and firmware versions are displayed.

### TX unit test

This test presents the internal temperatures and voltages in the transmitter electronics. In addition software and firmware versions are displayed.

### CBMF-CPU link

This test checks CBMF board(s), Ethernet connection and the parallel bus interface between the CBMF board(s) and the CPU circuit board. A large set of known data is transferred from the CPU unit on Ethernet via CBMF back to the CPU board. The data received is checked by the CPU board.

### RX-CBMF link

This test checks the GBit interface between the RX unit and the CBMF boards. A large set of known data is transferred from RX unit via CBMF to the CPU board on parallel bus. The data received is checked by the CPU board.

### RX-CPU link

This test is not implemented yet.

### RX channels

The Receiver Unit has a programmable signal generator board that is used to inject a test signal at the preamplifier inputs in the Receiver Unit. The BIST report displays the measured RX transducer impedance for all RX channels. This test may fail at very high noise levels.

### TX channels

This test checks the impedance of all TX elements. This is done by measuring the voltage and current used by all individual transmitters. This test may fail at very high noise levels or in very shallow water.

RX noise level

This test measures the average isotropic spectral noise level for each receiver channel (in dB rel 1  $\mu$ Pa/Hz) for different frequency bands. The receiver directivity index, the transducer sensitivity and the filter bandwidth is used to convert to isotropic spectral noise level. On a quiet ship away from noise sources, the noise level should normally be below 45 dB at survey speed.

RX noise spectrum

This test measures the isotropic spectral noise level for each receiver channel as done in the RX noise level test. The noise spectrum level is displayed for small frequency bands for groups of 32 channels. In addition the average level for all channels are displayed. This spectrum test can be used to search for external noise sources.

Software date and versions

This test presents the software date and versions for the system components.

System information

This test acquires information needed (serial numbers, software versions, BIST results etc.) for a status report.

Save tests and open folder

Select **Save tests and open folder** to save the test results as a text file.

Clear

Select **Clear** to delete the tests already run.

PU System test result

All the tests will be listed as they are done.

Time

The time the test was run showing as yyymmdd-hhmmss.

Result

The result showing as Passed or Failed.

Description

A short description of the test. Select the description or the text file to get more details.

## BIST (Built-In Self Test) theory

### Topics

[BIST Introduction, page 25](#)

[CPU Test, page 26](#)

[CBMF test, page 27](#)

[RX unit test, page 28](#)

[TX unit test, page 29](#)

[CBMF-CPU link, page 30](#)

[RX-CBMF link, page 31](#)

[RX channels, page 32](#)

[TX channels, page 33](#)

[RX noise level, page 34](#)

[RX noise spectrum, page 35](#)

[Software date and versions, page 36](#)

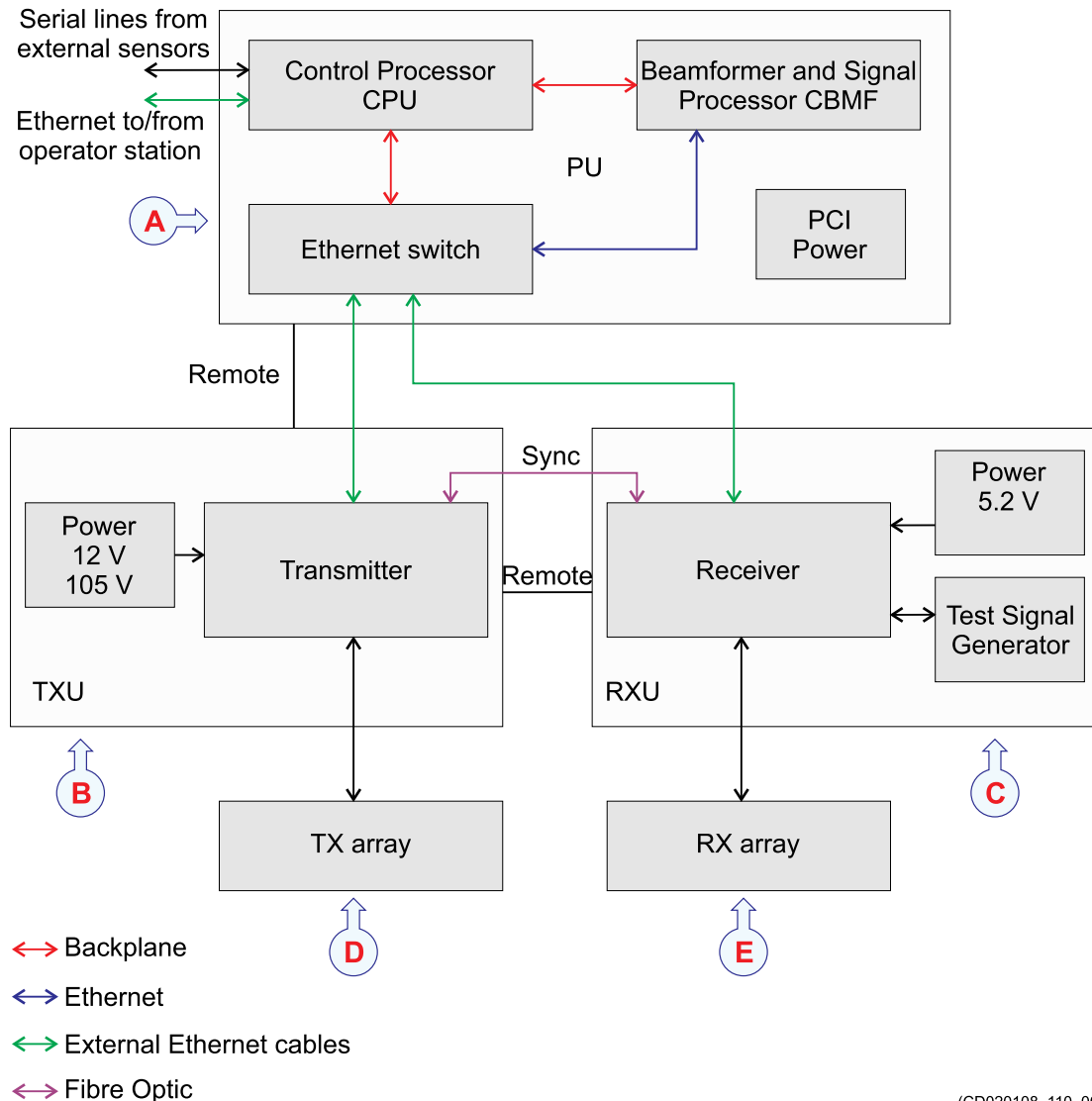
[System information, page 36](#)

## BIST Introduction

The purpose of the offline BIST system is to detect errors and locate the failed module.

The BIST tests are organized in a sequence, and tests module by module. The CPU executes the BISTs and sends the BIST reply to the operator station.

Temperature, voltage, communication and firmware versions of each board and module are tested.



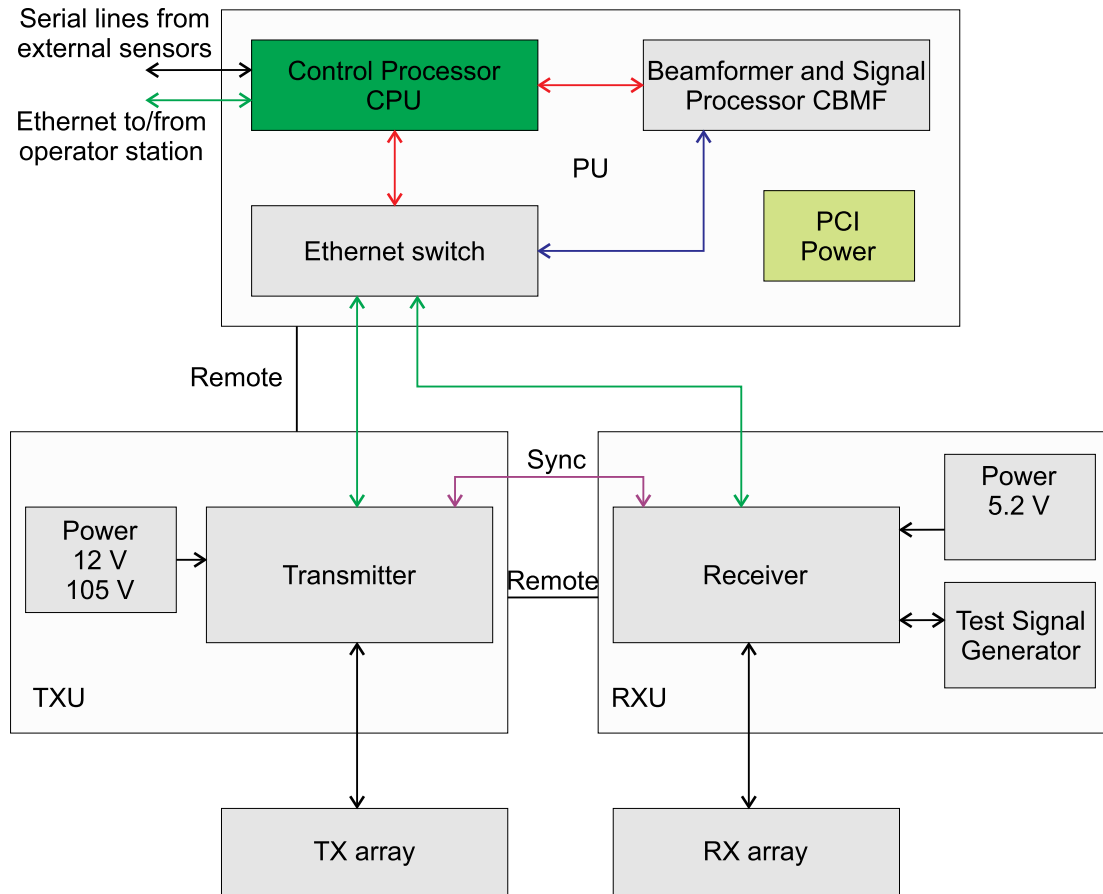
- A Processing Unit
- B Transmitter Unit (TXU)
- C Receiver Unit
- D Transmit transducer array
- E Receive transducer array

## CPU Test

Checks the CPU board in the in the EM 304 Processing Unit.

This test presents the CPU type, the CPU clock frequency, the current and maximum temperatures for the CPU die and for the CPU board.

In addition some key voltages are reported, and finally the network addresses for the board's interfaces.



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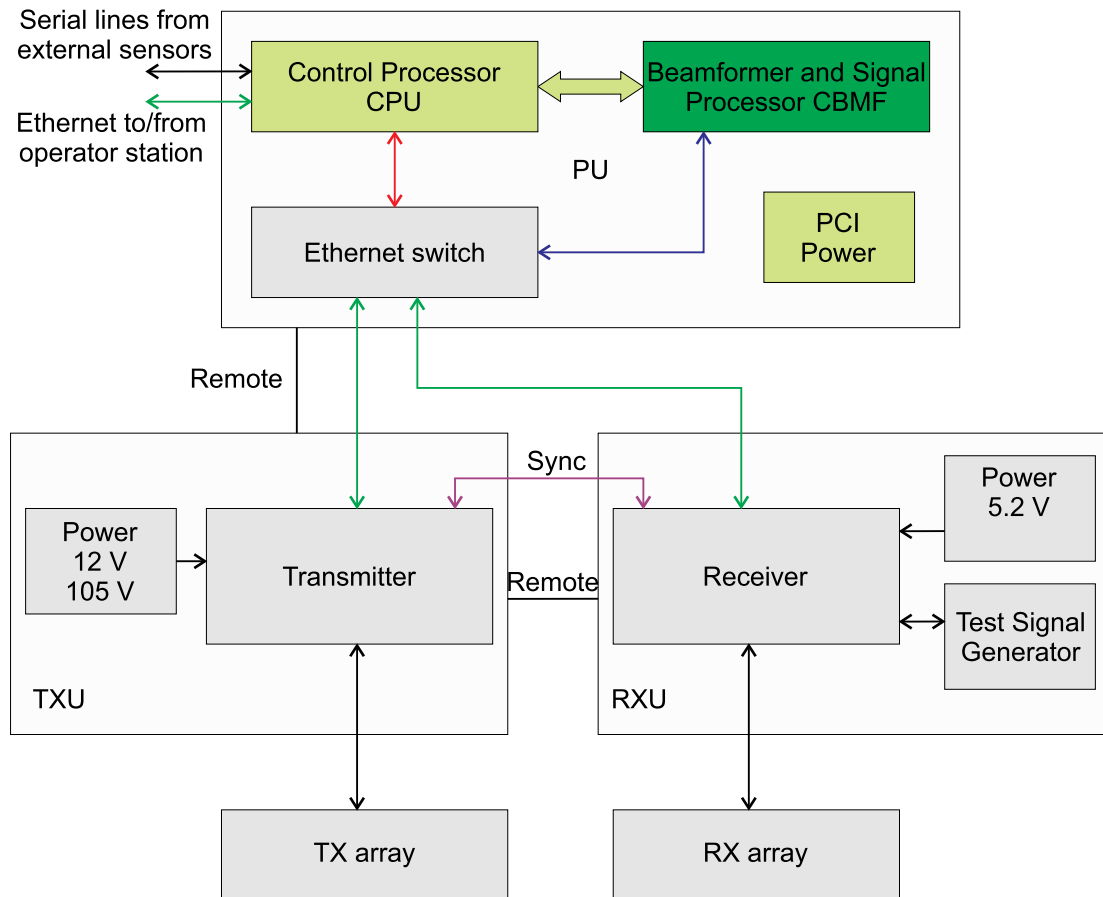
*Dark green modules are to be tested. Light green modules have to function to be able to perform current test.*



## CBMF test

Checks all beamformer and signal processing boards (CBMF) in the EM 304 Processing Unit.

This test presents the CBMF board temperature, the internal power supply voltages. In addition software and firmware versions are displayed.



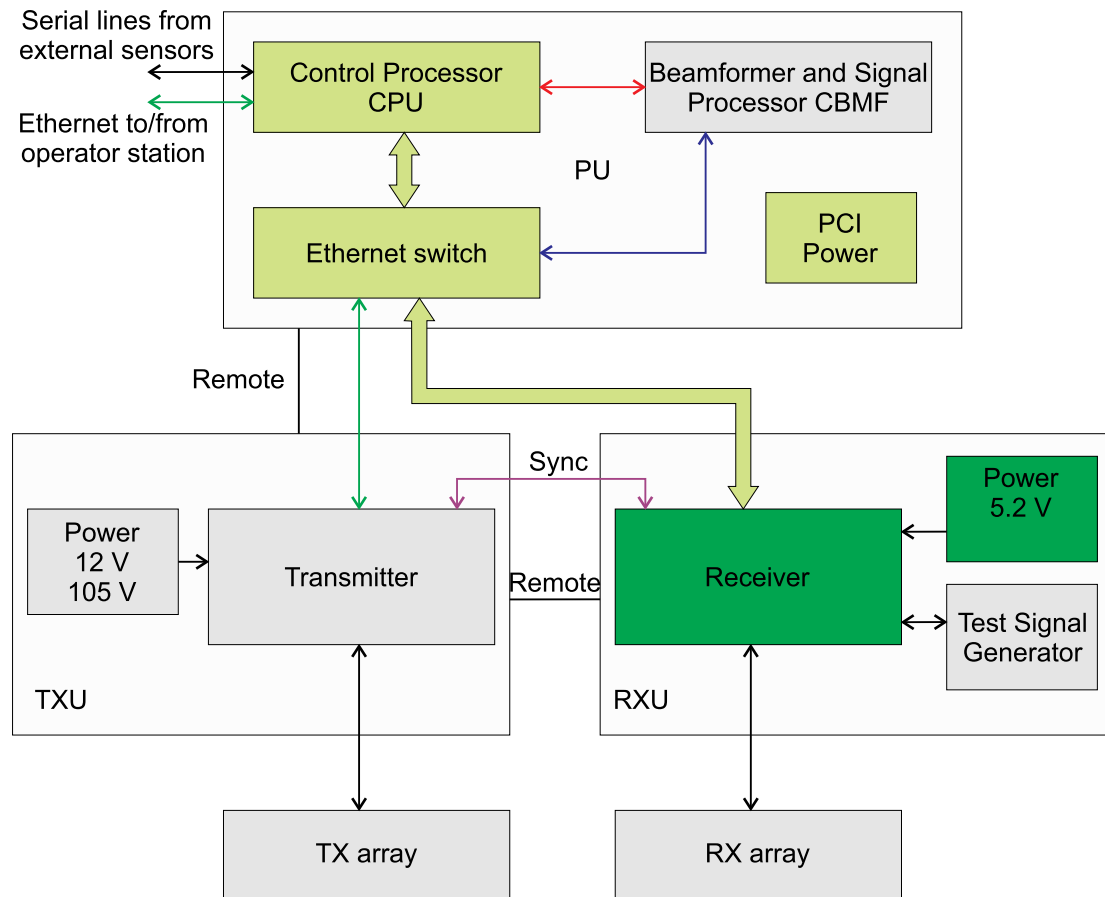
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*Dark green modules are to be tested. Light green modules have to function to be able to perform current test.*

## RX unit test

Checks the receiver electronics in the EM 304 Receiver Unit.

This test presents the internal temperatures and voltages in the receiver electronics. In addition software and firmware versions are displayed.



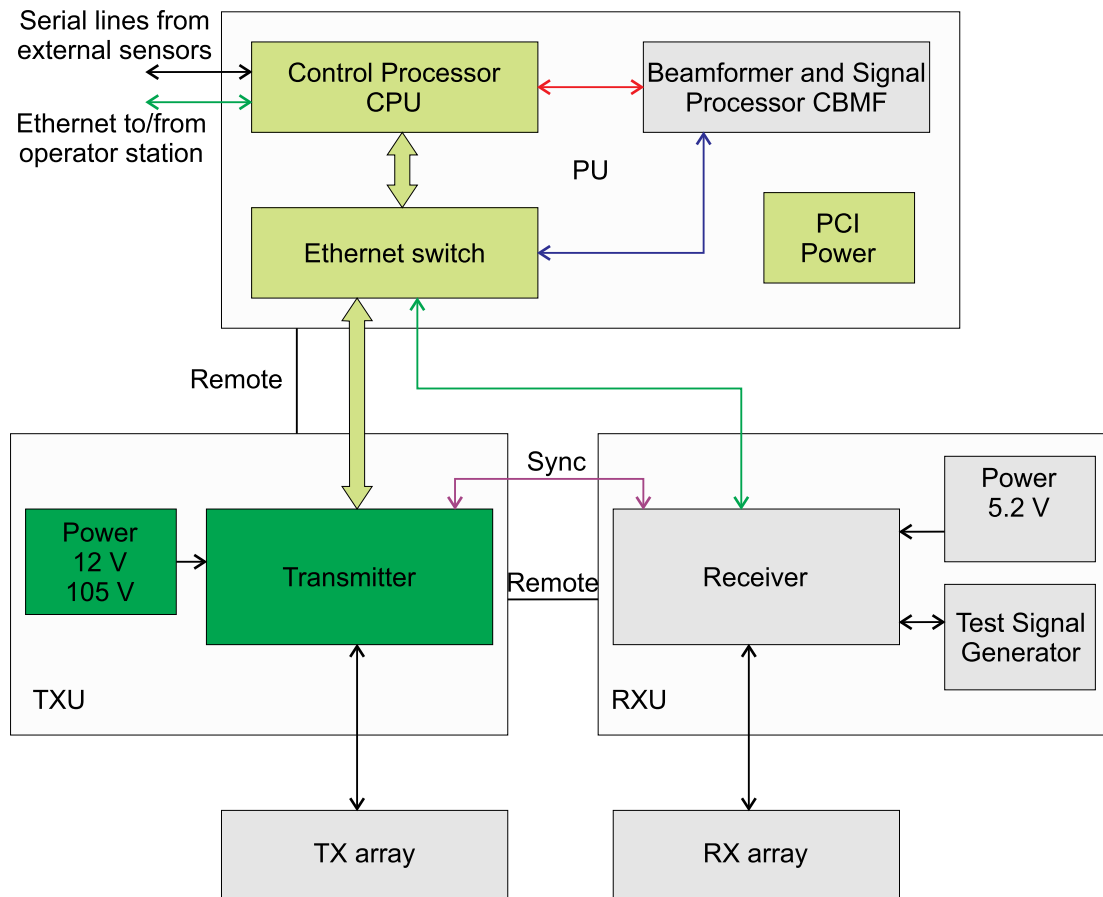
(CD020108\_110\_007)

*Dark green modules are to be tested. Light green modules have to function to be able to perform current test.*

## TX unit test

Checks the transmitter electronics in the EM 304 Transmitter Unit.

This test presents the internal temperatures and voltages in the transmitter electronics. In addition software and firmware versions are displayed.



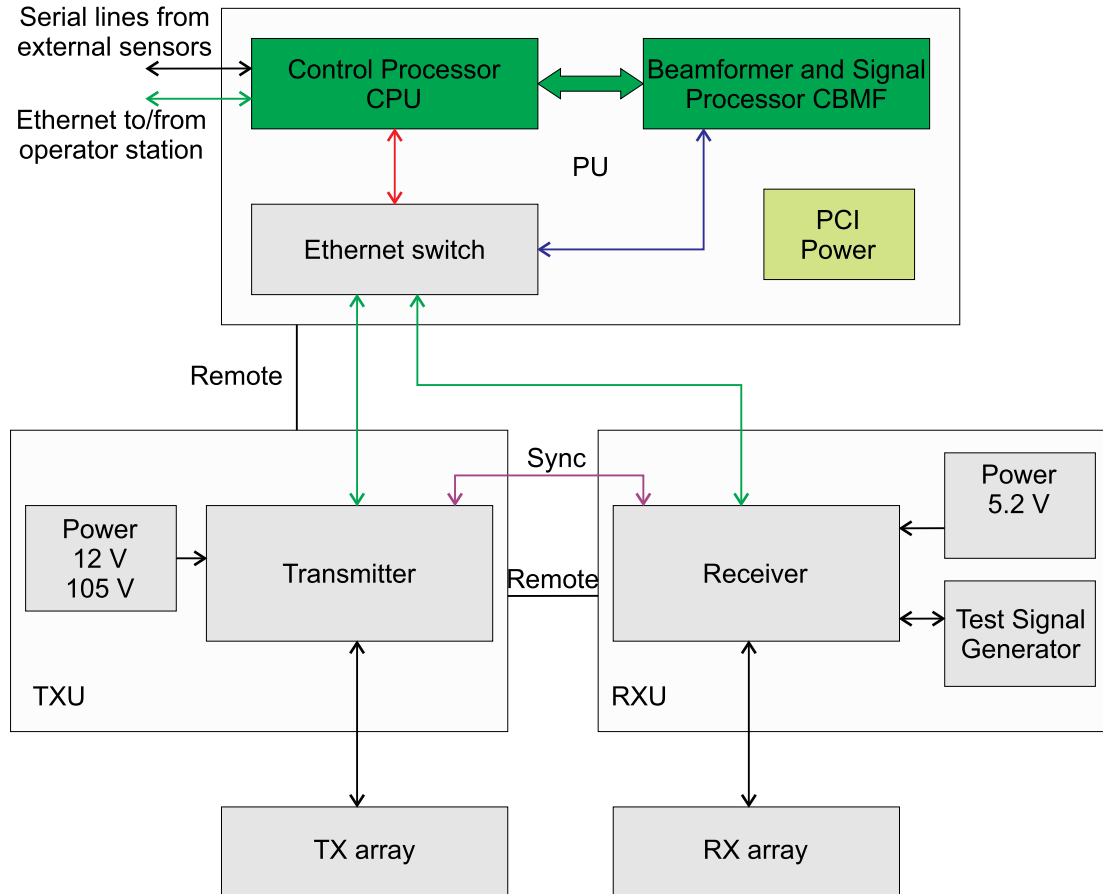
(CD020108\_110\_008)

*Dark green modules are to be tested. Light green modules have to function to be able to perform current test.*

## CBMF-CPU link

Checks the parallel bus interface between the CBMF board and the CPU board.

This test checks CBMF board(s), Ethernet connection and the parallel bus interface between the CBMF board(s) and the CPU circuit board. A large set of known data is transferred from the CPU unit on Ethernet via CBMF back to the CPU board. The data received is checked by the CPU board.



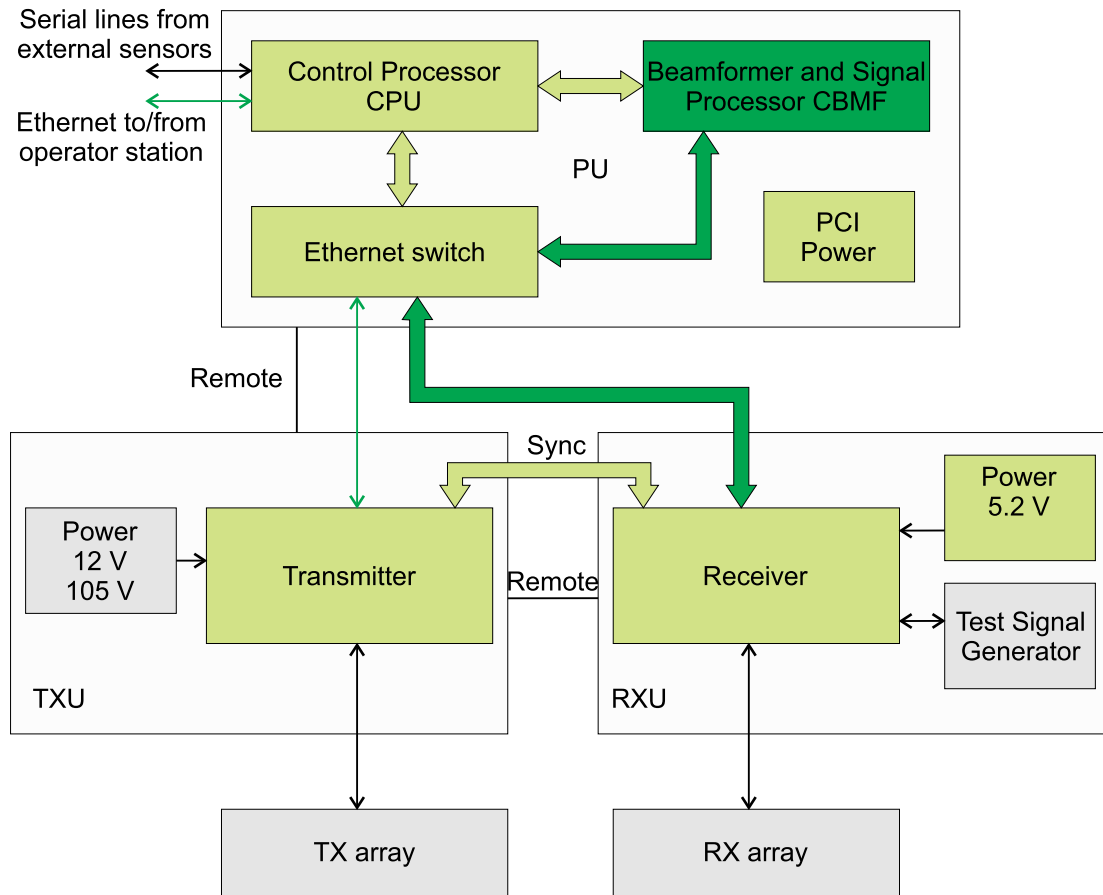
(CD020108\_110\_009)

*Dark green modules are to be tested. Light green modules have to function to be able to perform current test.*

## RX-CBMF link

This test checks the GBit interface between the RX unit and the CBMF boards.

A large set of known data is transferred from RX unit via CBMF to the CPU board on parallel bus. The data received is checked by the CPU board.



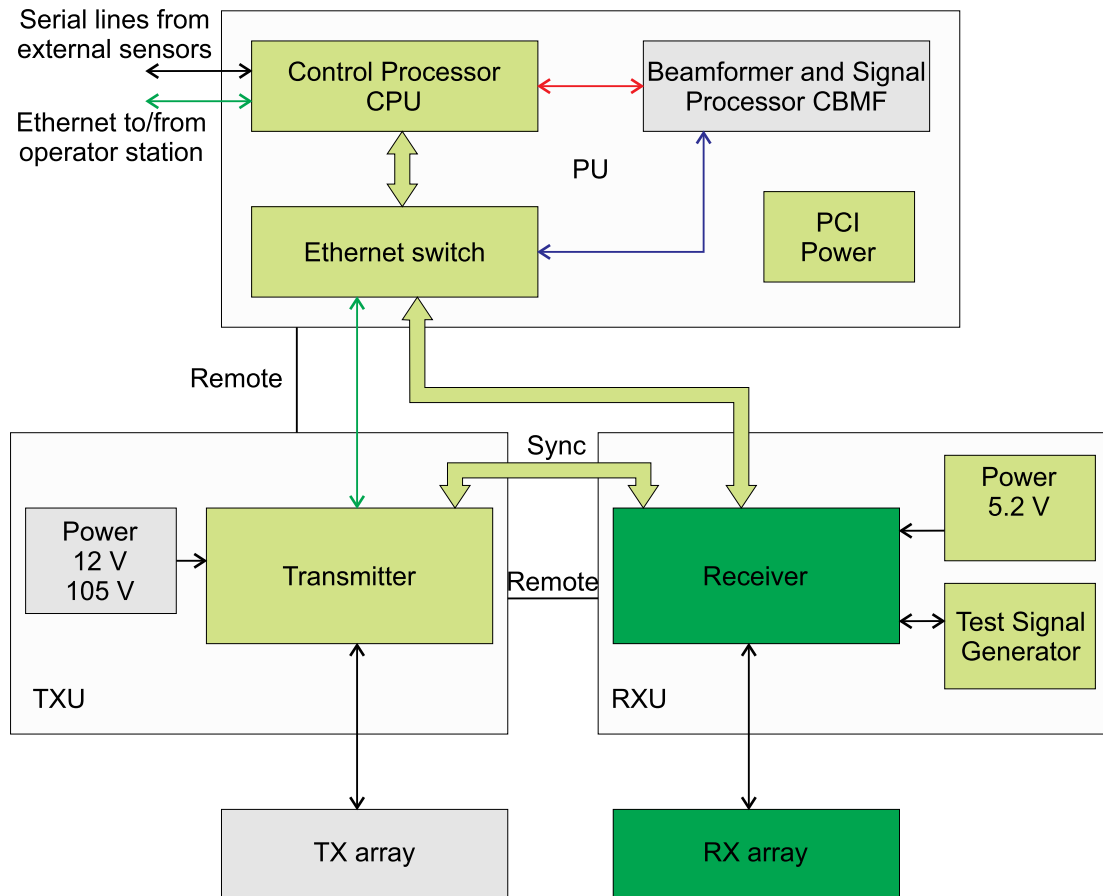
(CD020108\_110\_010)

*Dark green modules are to be tested. Light green modules have to function to be able to perform current test.*

## RX channels

Checks the RX channels including transducers by injecting a test signal at receiver input.

The Receiver Unit has a programmable signal generator board that is used to inject a test signal at the preamplifier inputs in the Receiver Unit. The BIST report displays the measured RX transducer impedance for all RX channels.



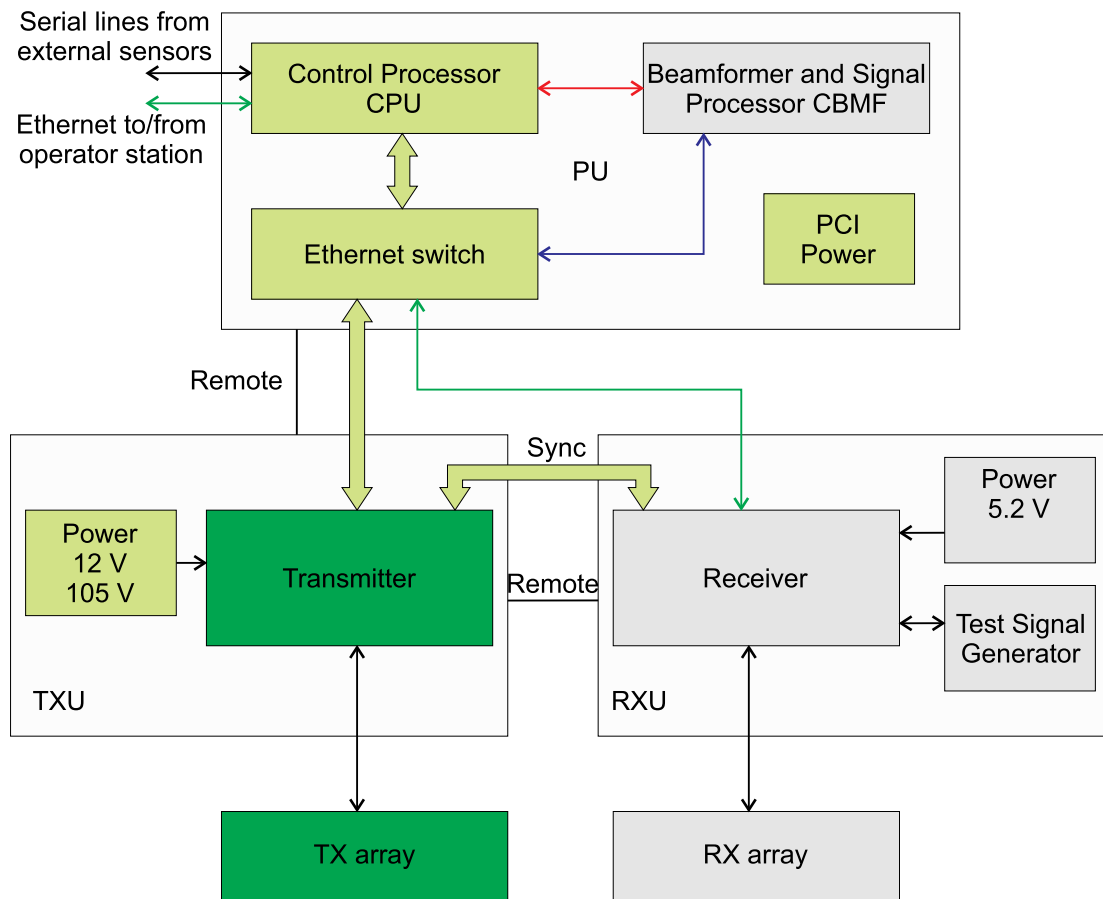
(CD020108\_110\_011)

*Dark green modules are to be tested. Light green modules have to function to be able to perform current test.*

## TX channels

Checks all TX channels including the transducers.

This test checks the impedance of all TX elements. This is done by measuring the voltage and current used by all individual transmitters.



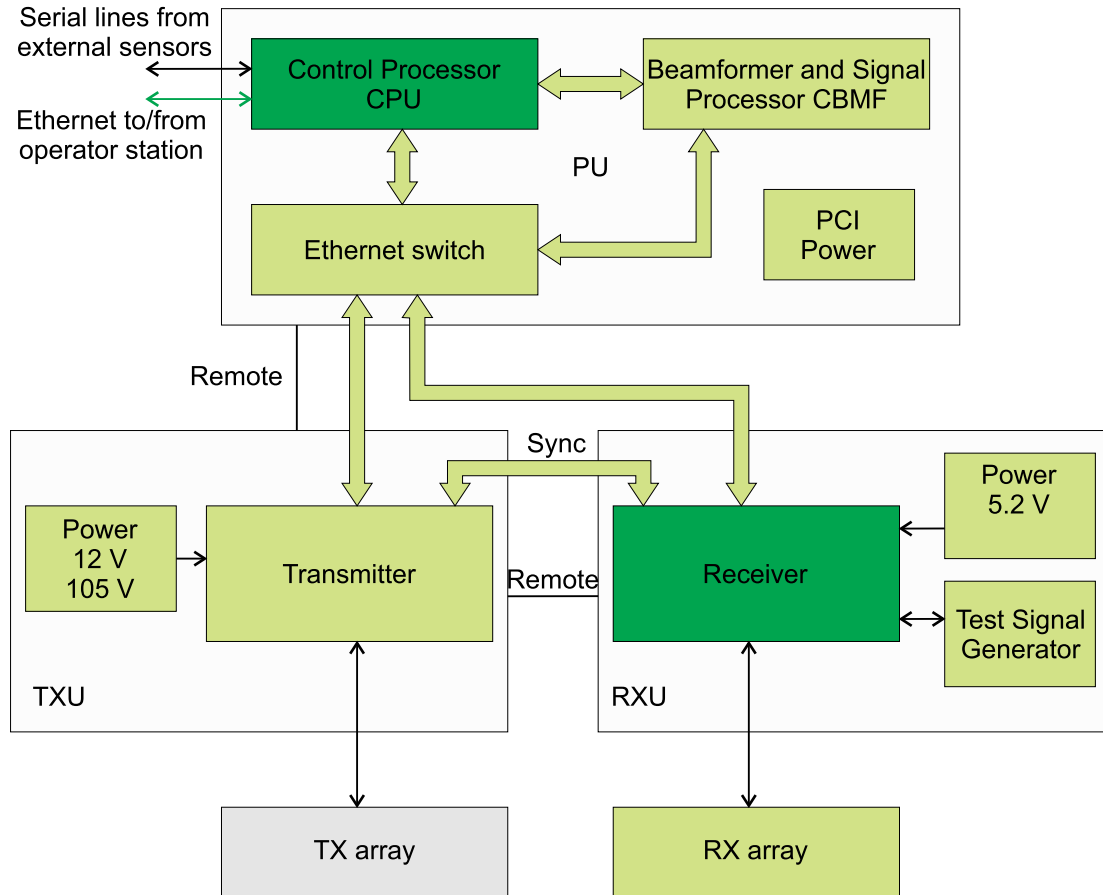
(CD020108\_110\_012)

*Dark green modules are to be tested. Light green modules have to function to be able to perform current test.*

## RX noise level

Checks the isotropic spectral noise level.

This test measures the average isotropic spectral noise level for each receiver channel (in dB rel 1  $\mu\text{Pa}/\text{Hz}$ ) for different frequency bands. The receiver directivity index, the transducer sensitivity and the filter bandwidth is used to convert to isotropic spectral noise level.



(CD020108\_110\_013)

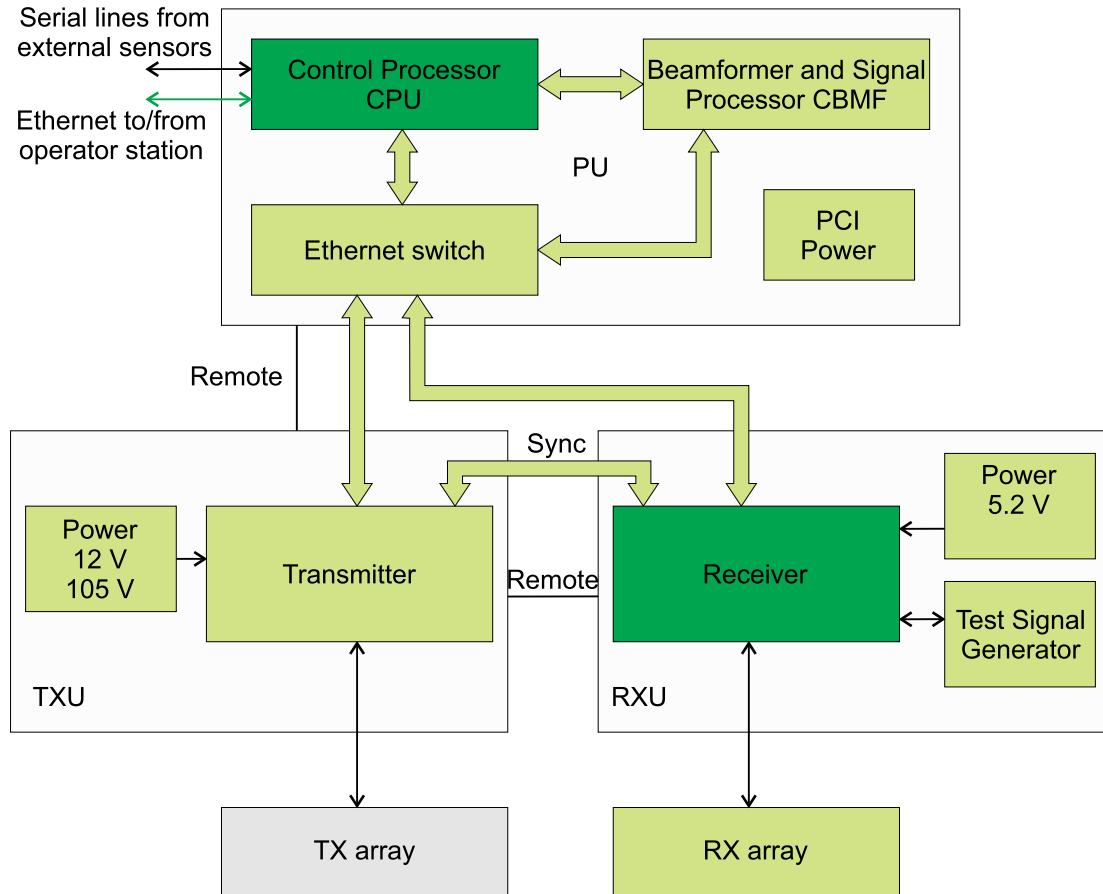
*Dark green modules are to be tested. Light green modules have to function to be able to perform current test.*



## RX noise spectrum

Checks the isotropic spectral noise level.

This test measures the isotropic spectral noise level for each receiver channel as done in the RX noise level test. The noise spectrum level is displayed for small frequency bands for groups of 32 channels. In addition the average level for all channels are displayed. This spectrum test can be used to search for external noise sources.



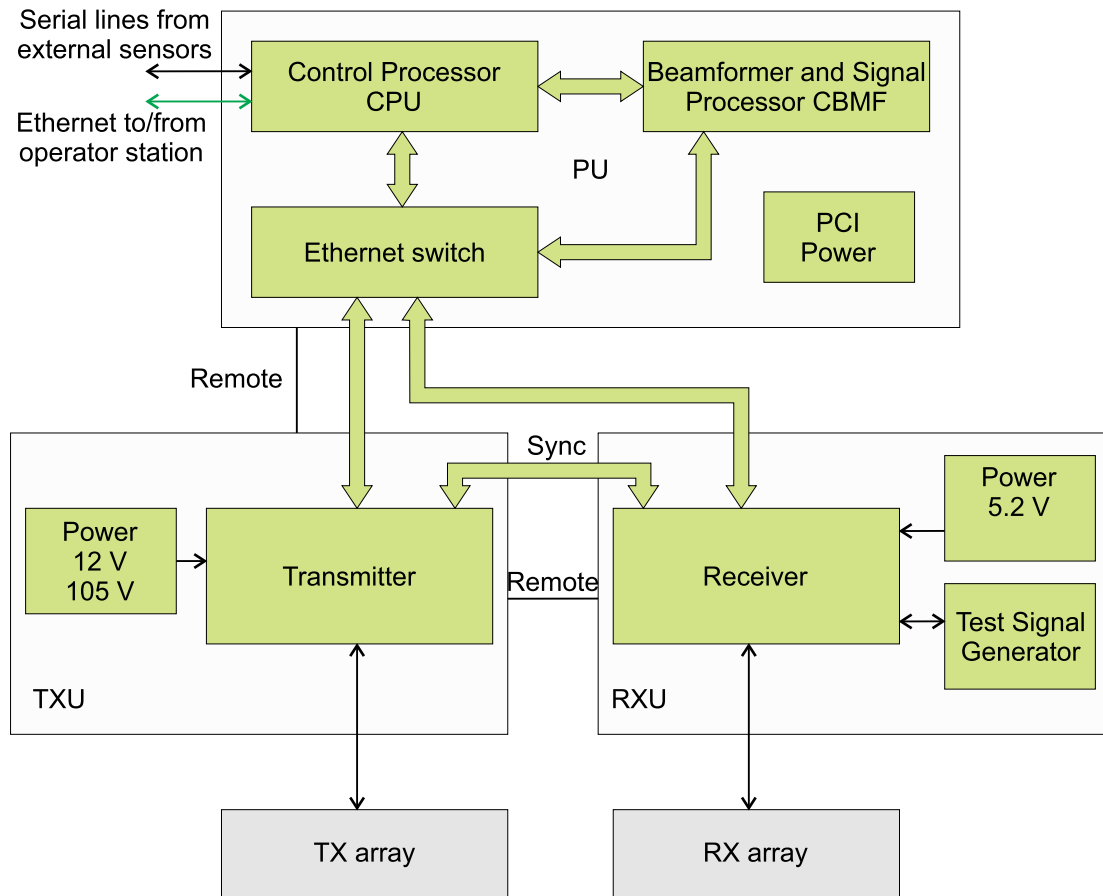
(CD020108\_110\_013)

*Dark green modules are to be tested. Light green modules have to function to be able to perform current test.*

## Software date and versions

Checks the software date and versions.

This test presents the software date and versions for the system components.



(CD020108\_110\_016)

*Dark green modules are to be tested. Light green modules have to function to be able to perform current test.*

## System information

Generates a status report for the EM 304 system.

This test acquires information needed (serial numbers, software versions, BIST results etc.) for a status report. This report can be sent to the factory to update the EM 304 product database.

# Preventive maintenance

## **Topics**

[Inspecting and cleaning the transducer face, page 38](#)

[Painting the transducer face, page 40](#)

[Inspecting and replacing sacrificial anodes, page 42](#)

[Approved anti-fouling paints, page 43](#)

## Inspecting and cleaning the transducer face

Marine growth (biological fouling) on the transducer face reduces the EM 304 performance. For this reason, it is important to keep the transducer face clean. Every time your vessel is in dry dock, you must remove the marine growth. At the same time, you must inspect the transducer closely for physical damage.

### Prerequisites

The following tools and consumables are required.

- Personal protection
- Fresh water
- A mild synthetic detergent and a plastic brush
- A piece of wood or plastic without sharp corners
- Citric acid (<50%) (only if required)

### Context

During normal use, the transducer is subjected to biological fouling. If this marine growth is excessive, it will reduce the performance of the EM 304. Whenever opportunity arise, typically when the vessel is dry-docked, the transducer face must be cleaned for shells and other marine growth.

It is important to check the transducer for physical damage. Any cracks, fractures or holes in the red protective coating may result in a water leak, and a leak may cause irreparable damage to the transducer.

A transducer must always be handled as a delicate instrument. Incorrect actions may damage the transducer beyond repair. Observe these transducer handling rules:

- **Do not** activate the transducer when it is out of the water.
- **Do not** handle the transducer roughly. Avoid impacts.
- **Do not** expose the transducer to direct sunlight or excessive heat.
- **Do not** use high-pressure water, sandblasting, metal tools or strong solvents to clean the transducer face.
- **Do not** damage the outer protective skin of the transducer face.
- **Do not** lift the transducer by the cables.
- **Do not** step on the transducer cables.
- **Do not** damage the transducer cables, and avoid exposure to sharp objects.

### Procedure

- 1 Allow for sufficient access to clean and inspect the entire surface of the transducer.
- 2 Remove biological fouling carefully using a plastic brush, a suitable synthetic detergent and fresh water.

Biological material which is strongly rooted in the substrate can be removed carefully with a piece of wood or plastic.

If required, you can also use citric acid. Apply, leave it working for several hours, and rinse thoroughly with fresh water.

Note \_\_\_\_\_

***Do not use high-pressure water, sandblasting, metal tools or strong solvents to clean the transducer face.***

***Do not damage the outer protective skin of the transducer face.***

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- 3 Allow the transducer surface to dry.
- 4 Do a thorough visual inspection of the transducer. Check for dents, scratches, holes or other damage to the surface.  
  
If you find suspicious damage, take high resolution photos that show the damage. Contact your dealer or the Kongsberg Maritime support organization for advice.
- 5 Apply anti-fouling paint as described in the dedicated procedure.

Note \_\_\_\_\_

*Because some paint types may be aggressive to the polyurethane in the transducer, consult our list of approved paints.*

*The list can also be found on Kongsberg Maritime (<https://www.kongsberg.com/maritime/>).*

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### **Related topics**

[Painting the transducer face, page 40](#)

[Approved anti-fouling paints, page 43](#)

## Painting the transducer face

Marine growth (biological fouling) on the transducer face reduces the EM 304 performance. We recommend that you paint the transducer face immediately after installation, and then again as often as required to maintain the protection.

### Prerequisites

The following tools and consumables are required.

- Personal protection
- Fresh water
- A mild synthetic detergent and a plastic brush
- Fine-grade sandpaper (240 inch grit size)
- Primer
- Anti-fouling paint
- Wet film gauge
- Airless spray

Because some paint types may be aggressive to the polyurethane in the transducer, consult our list of approved paints.

### Context

The transducer has not been designed with any protection against biological fouling. Anti-fouling paint may therefore be applied to the transducer face. To minimize the negative acoustical effects the layer of anti-fouling paint must be as thin as possible.

### Note

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*The anti-fouling paint will reduce the acoustical performance of the transducer. The surface roughness of the transducer substrate and the thickness of the paint may also influence the performance. Kongsberg Maritime cannot be held responsible for any negative consequences of the anti-fouling paint.*

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Observe the relevant instructions and safety information provided by the paint manufacturer.

### Procedure

- 1 Clean the transducer thoroughly.  
Make sure that you remove all oil grease residues, as well as salt and other contamination.
- 2 Allow the transducer surface to dry.

- 3 Abrade the transducer surface using a sanding paper with 240 inch grit size.  
Do not exceed a surface roughness ( $R_{max}$ ) of 35 microns as this can influence the EM 304 performance.

4 Remove all dust.

5 Apply the primer, and let it dry.

6 Apply the paint.

Observe the instructions provided by the paint manufacturer. Use airless spray. Apply the minimum specified film thickness per coat and for the complete layer. It is not possible to measure dry film thickness on transducer surface. You must therefore use a wet film gauge to frequently measure the paint thickness.

Note

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*We strongly recommend that you do not use a paintbrush and/or a roller.*

---

7 Allow the paint to dry.

### **Further requirements**

The contractor or shipyard must keep a daily paint log recording all relevant information from the surface treatment.

### **Related topics**

[Approved anti-fouling paints, page 43](#)

## Inspecting and replacing sacrificial anodes

Anodes are used on various units to prevent metals from corroding in salt water.

### **Context**

Anodes are constructed of a metal alloy with an active voltage that is greater than the metal of the structure; thus, the anode corrodes before the material it is protecting. The three main alloys used are magnesium, aluminum, and zinc.

The sacrificial anodes must be inspected every time the vessel is in dry dock. Replace the anodes if they are damaged or severely corroded.

### **Procedure**

- 1 Inspect all anodes for damage and corrosion.
- 2 Loosen the mounting screws and remove the anode.
- 3 Clean the new anode and mounting surface using Isopropyl alcohol on a soft cloth or paper wipe.
- 4 Grease the mounting screws and threads with Aqua Shield or Molykote P-40 paste.
- 5 Mount the new anode using the same screws. Make sure there is good electrical contact with the unit.



## Approved anti-fouling paints

This is our list of approved antifouling paints for all transducer types. Always refer to the manufacturer's documentation and data sheets for a complete procedure and for relevant safety information.

### Important

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**Do not** paint the transducer with traditional hull plating paint. Use only the correct type of approved paint specified.

**Do not** use high-pressure water, sandblasting, metal tools or strong solvents to clean the transducer face.

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### Jotun

- **Manufacturer:** Jotun
- **Address:** P.O.Box 2021, N-3248 Sandefjord, Norway
- **Manufacturer's website:** <http://www.jotun.com>

### Products:

- SeaQuantum Ultra S
  - **Primer:** Safeguard Universal ES  
Apply 80 µm wet film thickness (50 µm dry film thickness).
  - **Paint:** SeaQuantum Ultra S  
Apply 250 µm wet film thickness (125 µm dry film thickness).
- Seaforce 200 AV
  - **Primer:** Safeguard Universal ES AV  
Apply 70 µm wet film thickness (50 µm dry film thickness).
  - **Paint:** Seaforce 200 AV  
Apply 140 µm wet film thickness (90 µm dry film thickness).

Data sheets and application guides can be downloaded from:

<http://www.jotun.com/ww/en/b2b/technical-info/tds/index.aspx>

### International Marine Coatings

- **Manufacturer:** International Marine Coatings
- **Address:** Stoneygate Lane, Felling, Gateshead, Tyne & Wear, NE10 0JY United Kingdom
- **Manufacturer's website:** [www.international-marine.com](http://www.international-marine.com)

### Products:

- Intersleek 1100SR

- **Primer:** Intersleek 737  
Apply 50 µm dry film thickness.
- **Paint:** Intersleek 1100SR  
Apply 150 µm dry film thickness.
- Intersmooth 7465Si SPC
  - **Primer:** Intergard 269  
Apply 40 µm dry film thickness.
  - **Paint:** Intersmooth 7465Si SPC  
Apply 100 µm dry film thickness.

The list can also be found on Kongsberg Maritime (<https://www.kongsberg.com/maritime/>).

- **Painting instructions - Kongsberg echo sounder transducers:** 420527

#### **Related topics**

[Inspecting and cleaning the transducer face, page 38](#)

[Painting the transducer face, page 40](#)

# Parts replacement

## **Topics**

[Tools and equipment required for parts replacement, page 46](#)

[Processing Unit - Parts replacement, page 48](#)

[Transmitter Unit - Parts replacement, page 69](#)

[Receiver Unit - Parts replacement, page 102](#)

## Tools and equipment required for parts replacement

In order to safely remove and replace printed circuit boards modules, generic and specific tools are required.

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electronic and electromechanical tasks. This includes different screwdriver types, pliers, spanners, a cable stripper, a soldering iron, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

- Screwdriver (various types and sizes)
- Allen keys (various sizes)
- Cable cutter, knife and/or scissors
- Wire stripper
- Pliers (various types and sizes)
- Spanner (various sizes) (US: Wrench)
- Tweezers

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### Note

*If you need specific consumables, or if special tools and/or test instruments are required, these are identified in the relevant procedure(s).*

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### Note

*Circuit boards and electronic modules are delicate items. They may work year after year in an advanced product, but then fail due to a small spark of static electricity. For this reason, it is very important that they are properly handled and protected during handling. You must be familiar with the applicable handling precautions. Take all necessary steps to avoid Electrostatic Discharge (ESD).*

---

As a minimum, the following precautions must be taken:

- 1 For correct and safe handling of printed circuit boards and electronic modules, you need a suitable working area. The working area must be covered by an approved conductive service mat that has a resistance of between 50 k $\Omega$  and 2 M $\Omega$ , and is connected directly to a reliable earth point via its earthing cord.
- 2 You - and all other service personnel involved - must wear a wristband in direct contact with the skin. The wristband must be electrically connected to the service mat.
- 3 Printed circuit boards and electronic modules must be placed on the conductive service mat during installation and maintenance operations.

- 4 If, for any reason, it is necessary to move the circuit board from the conductive service mat, it must be placed in an approved antistatic transportation container (for example a static shielding bag) before transportation.
- 5 During installation and servicing, all electrical equipment (for example soldering irons and test equipment) must be earthed.

**WARNING**

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***Personell must check that all the equipment is earthed before power is connected or switched on.***

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## Processing Unit - Parts replacement

### Topics

[Processing Unit replacement, page 49](#)

[CPU board replacement, page 52](#)

[Ethernet switch replacement - Processing Unit, page 55](#)

[CBMF board replacement, page 58](#)

[Fan unit replacement - Processing Unit, page 63](#)

[Fuse replacement - PU, page 66](#)

## Processing Unit replacement

The complete Processing Unit can be supplied as a spare part. All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

The Processing Unit is the central controlling device in the EM multibeam system. It is provided to process the signals to and from the transducer(s).



### Note

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*These procedures will instruct you to handle electronic circuit boards and/or modules. Before doing so, make sure that you are familiar with the applicable handling precautions. Follow the relevant handling procedures for circuit boards and electronic modules.*

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### Topics

[Removing the Processing Unit, page 50](#)

[Installing the Processing Unit, page 51](#)

## Removing the Processing Unit

One or two Processing Units can be used in the EM<sup>®</sup> system. The complete Processing Unit can be supplied as a spare part.

### Prerequisites

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for mechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.



### Context

Refer to the detailed information in the *Cable layout and interconnections* chapter.

### Procedure

- 1 Locate the unit you wish to remove.  
The Processing Unit is normally mounted in a cabinet, in a rack or placed on a table.
- 2 Turn off the EM 304.
- 3 Disconnect the power cable on the rear side of the unit.
- 4 Disconnect the cables.
- 5 Loosen the unit by removing the mounting bolts on both sides.
- 6 Grab a firm hold of the unit, and pull it straight out.
- 7 Place the unit on a conductive service mat on your work table.

### Further requirements

To return the unit for repair or replacement, follow the relevant handling instructions.



## Installing the Processing Unit

The Processing Unit is designed to be installed in a 19" rack.

### Prerequisites

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electronic and electromechanical tasks. This includes different screwdriver types, pliers, spanners, a cable stripper, a soldering iron, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.



### Context

Refer to the detailed information in the *Cable layout and interconnections* chapter.

### Procedure

- 1 Grab a firm hold of the unit, and push it straight in.
- 2 Fasten the unit by securing the mounting bolts on both sides.
- 3 Connect the power cable on the rear side of the unit.
- 4 Connect the cables.

#### Note

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*When you connect the cables, make sure that they are all properly secured, and able to withstand the vibration and movements of the vessel.*

---

### Further requirements

Once the unit has been installed, follow the normal procedure to turn on the EM 304.

## CPU board replacement

If a CPU board fails to operate, it must be replaced with a new circuit board. All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.



*This is a generic photo. The CPU board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*

There is one CPU board in the Processing Unit.

### Note

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*These procedures will instruct you to handle electronic circuit boards and/or modules. Before doing so, make sure that you are familiar with the applicable handling precautions. Follow the relevant handling procedures for circuit boards and electronic modules.*

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### Topics

[Removing the CPU board, page 53](#)

[Installing the CPU board, page 54](#)

## Removing the CPU board

If a CPU board fails to operate, it must be replaced with a new circuit board. All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Prerequisites



*This is a generic photo. The CPU board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Context

Removal is done by pulling the board straight out of the Processing Unit.

### Procedure

- 1 Turn off the Processing Unit.
- 2 Disconnect the power cable on the rear side of the unit.
- 3 Identify the circuit board you wish to remove.
- 4 Disconnect all relevant cables.
- 5 Loosen the screws. **(A)**
- 6 Loosen the circuit board by pushing the two red locking devices on the handles. **(B)**
- 7 Push the handles outward. **(C)**
- 8 Grab the handles and pull the circuit board straight out.
- 9 Place the circuit board on a conductive service mat on your workbench.

### Further requirements

To return the circuit board for repair or replacement, follow the relevant handling instructions.

## Installing the CPU board

If a CPU board fails to operate, it must be replaced with a new circuit board. All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Prerequisites



*This is a generic photo. The CPU board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*

A new circuit board must be available.

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment. Depending on the chosen installation method, additional tools may be required.

### Procedure

- 1 Make sure that all AC mains power has been disconnected.
- 2 Grab the handles and push the circuit board straight in.
- 3 Push the handles inward. (C)
- 4 Tighten the screws. (A)
- 5 Connect the cables.
- 6 Connect AC mains power.

### Further requirements

Once the circuit board has been installed, follow the normal procedure to turn on the EM 304.

## Ethernet switch replacement - Processing Unit

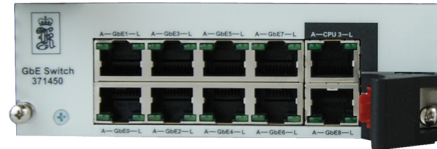
If a VadaTech CP219 Ethernet switch fails to operate, it must be replaced with a new switch. All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

The VadaTech CP219 board is used as an Ethernet switch in the EM 304 Processing Unit.

### Note

*These procedures will instruct you to handle electronic circuit boards and/or modules. Before doing so, make sure that you are familiar with the applicable handling precautions. Follow the relevant handling procedures for circuit boards and electronic modules.*

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### Topics

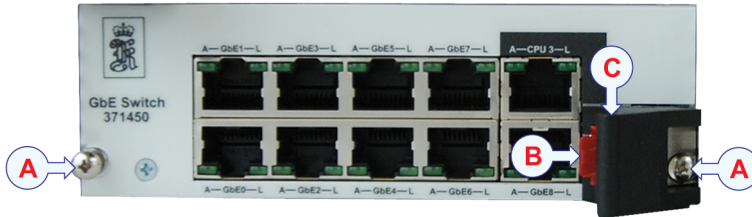
[Removing the Ethernet switch - Processing Unit, page 56](#)

[Installing the Ethernet switch - Processing Unit, page 57](#)

## Removing the Ethernet switch - Processing Unit

If a VadaTech CP219 Ethernet switch fails to operate, it must be replaced with a new switch. All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Prerequisites



You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Context

Removal is done by pulling the board straight out of the Processing Unit.

### Procedure

- 1 Turn off the Processing Unit.
- 2 Disconnect the power cable on the rear side of the unit.
- 3 Identify the circuit board you wish to remove.
- 4 Disconnect all relevant cables.
- 5 Loosen the screws. **(A)**
- 6 Loosen the circuit board by pushing the red locking device on the handle. **(B)**
- 7 Push the handle to the right. **(C)**
- 8 Grab the handle and pull the circuit board straight out.
- 9 Place the circuit board on a conductive service mat on your workbench.

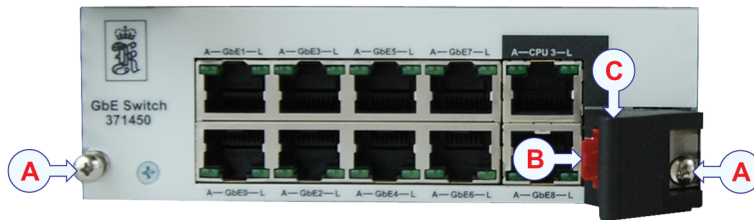
### Further requirements

To return the circuit board for repair or replacement, follow the relevant handling instructions.

## Installing the Ethernet switch - Processing Unit

If a VadaTech CP219 Ethernet switch fails to operate, it must be replaced with a new switch. All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Prerequisites



A new circuit board must be available.

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Procedure

- 1 Make sure that all AC mains power has been disconnected.
- 2 Grab the handle and push the circuit board straight in.
- 3 Push the handle to the left. (C)
- 4 Tighten the screws. (A)
- 5 Connect the cables.
- 6 Connect AC mains power.

### Further requirements

Once the circuit board has been installed, follow the normal procedure to turn on the EM 304.

## CBMF board replacement

If a CBMF board fails to operate, it must be replaced with a new circuit board. All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

The Compact Beamformer (CBMF) board is used by the Processing Unit for beamforming and signal processing purposes.

### Note

*These procedures will instruct you to handle electronic circuit boards and/or modules. Before doing so, make sure that you are familiar with the applicable handling precautions. Follow the relevant handling procedures for circuit boards and electronic modules.*

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### Topics

[Removing the CBMF board, page 59](#)

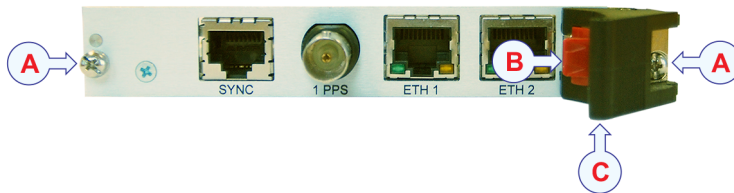
[Installing the CBMF board, page 60](#)



## Removing the CBMF board

If a CBMF board fails to operate, it must be replaced with a new circuit board. All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Prerequisites



*This is a generic photo. The CBMF board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Context

There are one or two Compact Beamformer (CBMF) boards in the Processing Unit. The number of CBMF boards depends on the system. Removal is done by pulling the board straight out of the Processing Unit.

### Procedure

- 1 Turn off the Processing Unit.
- 2 Disconnect the power cable on the rear side of the unit.
- 3 Identify the circuit board you wish to remove.
- 4 Disconnect all relevant cables.
- 5 Loosen the screws. **(A)**
- 6 Loosen the circuit board by pushing the red locking device on the handle. **(B)**
- 7 Push the handle to the right. **(C)**
- 8 Grab the handle and pull the circuit board straight out.
- 9 Place the circuit board on a conductive service mat on your workbench.

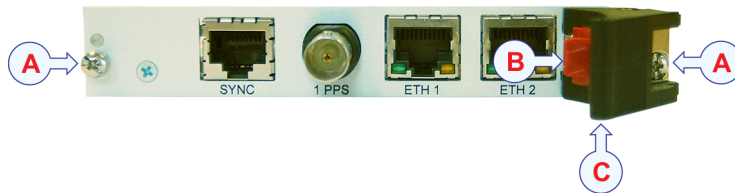
### Further requirements

To return the circuit board for repair or replacement, follow the relevant handling instructions.

## Installing the CBMF board

If a CBMF board fails to operate, it must be replaced with a new circuit board. All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Prerequisites



*This is a generic photo. The CBMF board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Context

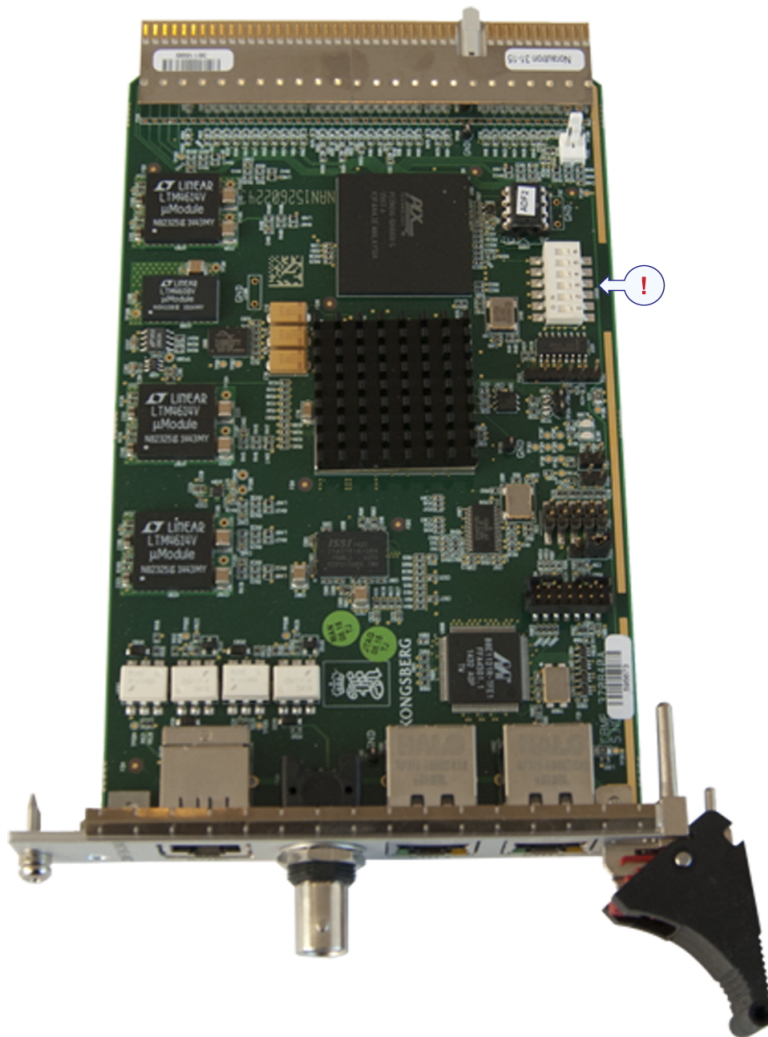
There are one or two Compact Beamformer (CBMF) boards in the Processing Unit. The number of CBMF boards depends on the system.

### Procedure

- 1 Make sure that all AC mains power has been disconnected.

- 2 Check the DIP switch settings and correct them if they are wrong.

The switch setting on the CBMF board has to be correct. All the switches on all the CBMF boards in the Processing Unit should be set to OFF. OFF is when they are pushed towards the edge of the circuit board.



- 3 Grab the handle and push the circuit board straight in.
- 4 Push the handle to the left. (C)
- 5 Tighten the screws. (A)
- 6 Connect the cables.
- 7 Connect AC mains power.

### Further requirements

Once the circuit board has been installed, follow the normal procedure to turn on the EM 304.

**Related topics**

[CBMF board configuration, page 136](#)

## Fan unit replacement - Processing Unit

If a fan unit fails to operate, it must be replaced with a new module. All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.



The Processing Unit has two fan units for cooling purposes.

### Note

*These procedures will instruct you to handle electronic circuit boards and/or modules. Before doing so, make sure that you are familiar with the applicable handling precautions. Follow the relevant handling procedures for circuit boards and electronic modules.*

### Topics

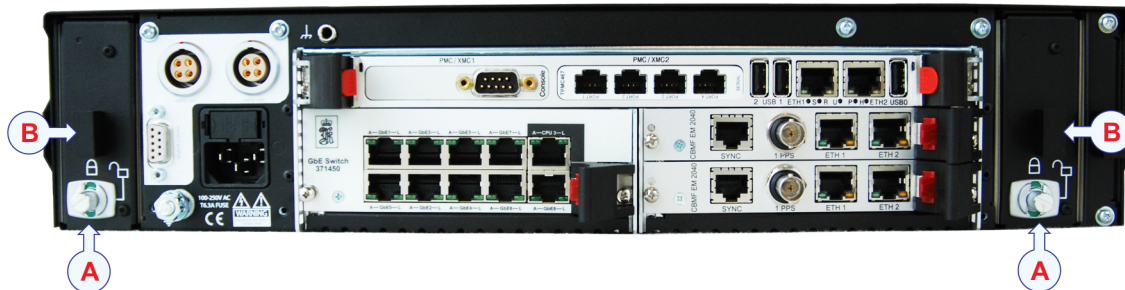
[Removing the fan unit, page 64](#)

[Installing the fan unit, page 65](#)

## Removing the fan unit

If a fan unit fails to operate, it must be replaced with a new module. All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Prerequisites



You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Context

The Processing Unit has two fan units for cooling purposes.

### Procedure

- 1 Turn off the Processing Unit.
- 2 Disconnect the power cable on the rear side of the unit.
- 3 Locate the unit you wish to remove.
- 4 Loosen the screw. (A)
- 5 Grab the handle and pull the unit straight out. (B)
- 6 Place the unit on a conductive service mat on your workbench.

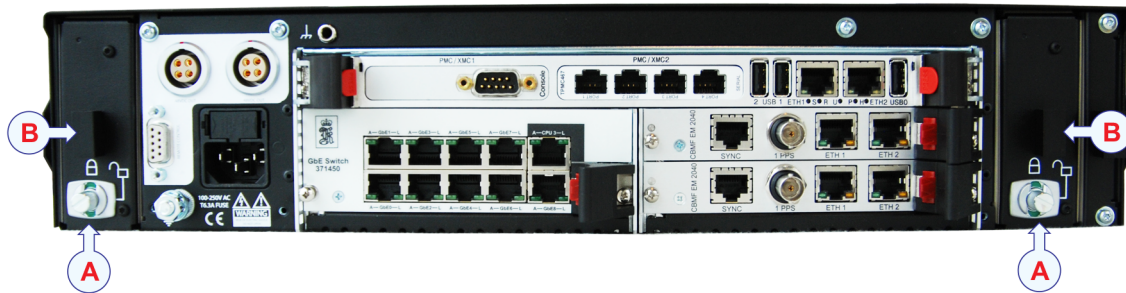
### Further requirements

To return the unit for repair or replacement, follow the relevant handling instructions.

## Installing the fan unit

If a fan unit fails to operate, it must be replaced with a new module. All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Prerequisites



You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Context

The Processing Unit has two fan units for cooling purposes.

### Procedure

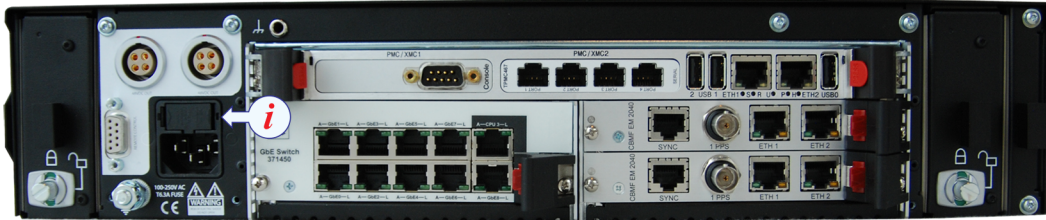
- 1 Make sure that all AC mains power has been disconnected.
- 2 Grab the handle and push the unit straight in. **(B)**
- 3 Tighten the screw. **(A)**
- 4 Connect AC mains power.

### Further requirements

Once the unit has been installed, follow the normal procedure to turn on the EM 304.

## Fuse replacement - PU

The Processing Unit is protected with two ceramic body cartridge fuses on the power inlet. The fuses are replaced if blown.



---

### Note

*These procedures will instruct you to handle electronic circuit boards and/or modules. Before doing so, make sure that you are familiar with the applicable handling precautions. Follow the relevant handling procedures for circuit boards and electronic modules.*

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### Topics

[Removing the fuse in the Processing Unit, page 67](#)

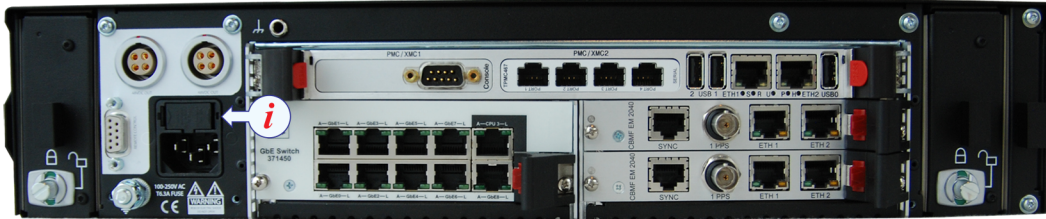
[Installing the fuse in the Processing Unit, page 68](#)



## Removing the fuse in the Processing Unit

The Processing Unit is protected with two ceramic body cartridge fuses on the power inlet. The fuses are replaced if blown. Follow this procedure to remove the fuses.

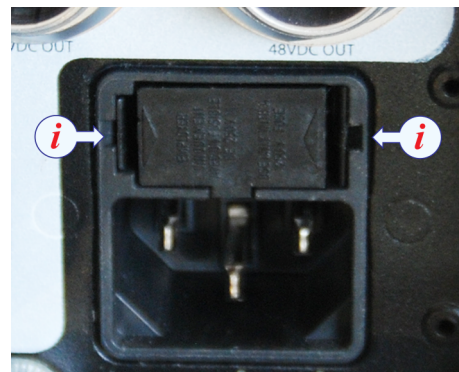
### Prerequisites



You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Procedure

- 1 Turn off the Processing Unit.
- 2 Disconnect the power cable on the rear side of the unit.
- 3 Locate the fuse holder.
- 4 Insert a small-blade screwdriver into the side of the fuse holder to release the lid catch.
- 5 Gently pull the fuse holder out.
- 6 Remove the blown fuse from the fuse holder.



## Installing the fuse in the Processing Unit

The Processing Unit is protected with two ceramic body cartridge fuses on the power inlet. The fuses are replaced if blown. Follow this procedure to install the fuses.

### Prerequisites

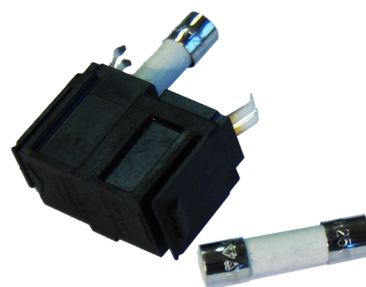


A new fuse must be available.

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Procedure

- 1 Make sure that all AC mains power has been disconnected.
- 2 Insert a new fuse into the fuse holder.
- 3 Push the fuse holder in.
- 4 Connect the power cable on the rear side of the unit.
- 5 Turn on the Processing Unit.



### Further requirements

Once the unit has been installed, follow the normal procedure to turn on the EM 304.

# Transmitter Unit - Parts replacement

## Topics

[TX RIO board replacement, page 70](#)

[LPTX36 board replacement, page 75](#)

[Ethernet switch replacement - Transmitter Unit, page 81](#)

[Fan unit replacement - Transmitter Unit, page 86](#)

[12V Power supply replacement - Transmitter Unit, page 91](#)

[HV Power supply replacement - Transmitter Unit, page 97](#)

## TX RIO board replacement

There are up to 12 TX RIO boards in each Transmitter Unit. If a TX RIO board fails, it must be replaced with a new circuit board.

The TX RIO boards are located behind the protection lid at the bottom of the Transmitter Unit.

**A** *Protection cover*

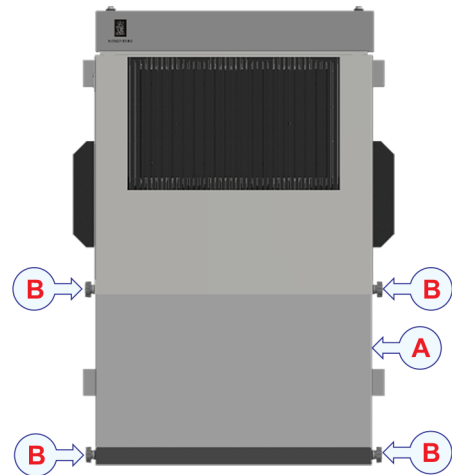
**B** *Screws*

All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Topics

[Removing the TX RIO board, page 71](#)

[Installing the TX RIO board, page 73](#)



## Removing the TX RIO board

If a TX RIO board fails, it must be replaced with a new circuit board. Follow this procedure to remove the TX RIO board.

### Prerequisites

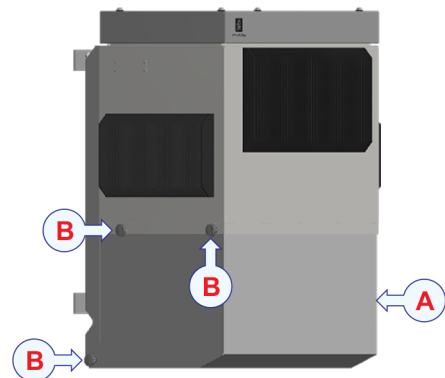
You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Context

There are up to 12 TX RIO boards in each Transmitter Unit. The TX RIO boards are located behind the protection lid at the bottom of the Transmitter Unit.

**A** *Protection cover*

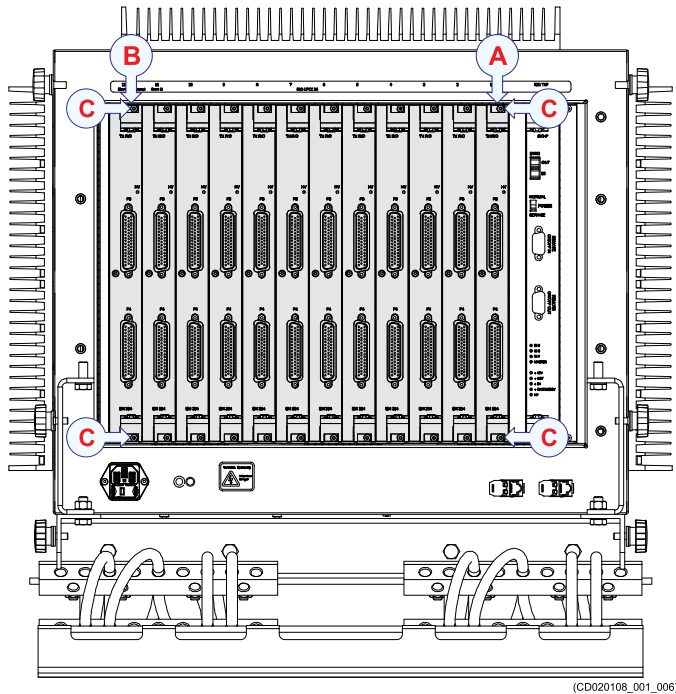
**B** *Screws*



### Procedure

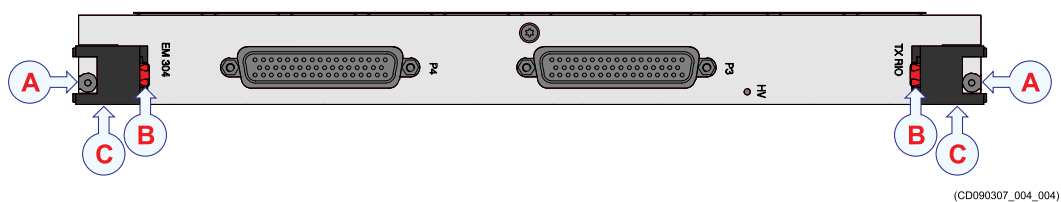
- 1 Turn off the EM 304 system.
- 2 Disconnect the power cable from the Transmitter Unit
- 3 Loosen the mounting screws and remove the protection cover from the Transmitter Unit.

- 4 Identify the circuit board you wish to remove. There are up to 12 TX RIO boards in each Transmitter Unit. (A - B)



- A** TX RIO board 1
- B** TX RIO board 12
- C** Screws

- 5 Disconnect all relevant cables.
- 6 Loosen the screws. (A)



- 7 Loosen the circuit board by pushing the two red locking devices on the handles. (B)
- 8 Push the handles outward. (C)
- 9 Grab the handles and pull the circuit board straight out.
- 10 Place the unit on a clean and stable workbench.

### Further requirements

To return the unit for repair or replacement, follow the relevant handling instructions.

## Installing the TX RIO board

If a TX RIO board fails, it must be replaced with a new circuit board. Follow this procedure to install the TX RIO board.

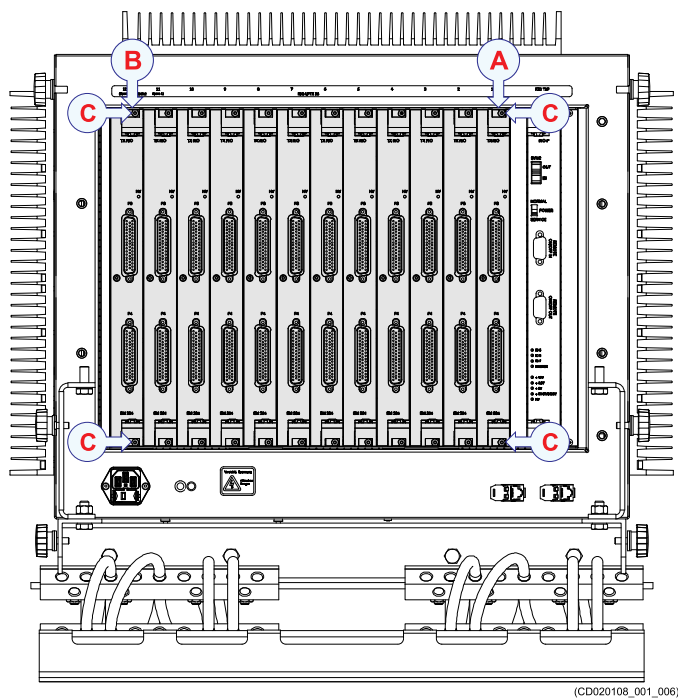
### Prerequisites

The failed circuit board must have been removed.

A new circuit board must be available.

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc.

Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.



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### Context

There are up to 12 TX RIO boards in each Transmitter Unit. The TX RIO boards are located behind the protection lid at the bottom of the Transmitter Unit.

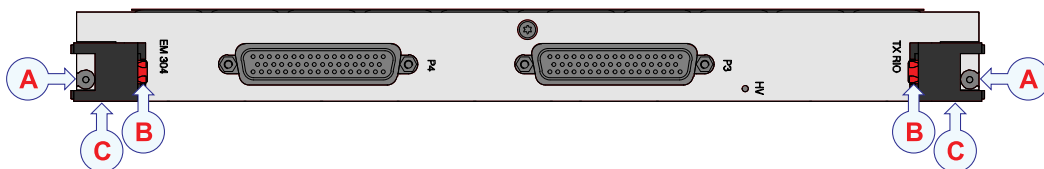
**A** TX RIO board 1

**B** TX RIO board 12

**C** Screws

### Procedure

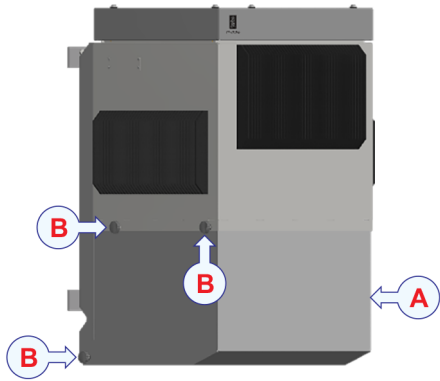
- 1 Make sure that all AC mains power has been disconnected.
- 2 Grab the handles and push the circuit board straight in.(C)



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- 3 Push the handles inward. (C)
- 4 Tighten the screws. (A)

- 5 Connect the cables.
- 6 Mount protection cover on the Transmitter Unit and tighten the screws.



**A** *Protection cover*

**B** *Screws*

- 7 Connect AC mains power.

#### **Further requirements**

Once the unit has been installed, follow the normal procedure to turn on the EM 304.

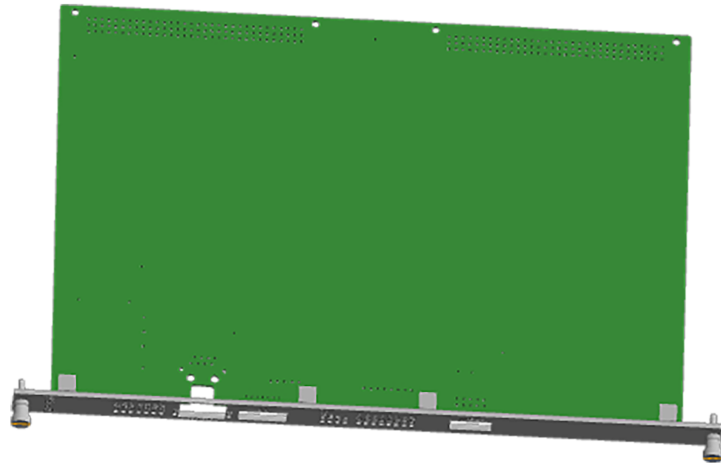


## LPTX36 board replacement

There are up to 24 LPTX36 Transmitter boards in each Transmitter Unit. If an LPTX36 board fails, it must be replaced with a new circuit board.

The LPTX36 Transmitter boards are located behind the lid on top of the Transmitter Unit.

All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.



### Topics

[Removing the LPTX36 board, page 76](#)

[Installing the LPTX36 board, page 79](#)

## Removing the LPTX36 board

If an LPTX36 board fails, it must be replaced with a new circuit board. Follow this procedure to remove the LPTX36 board.

### Prerequisites

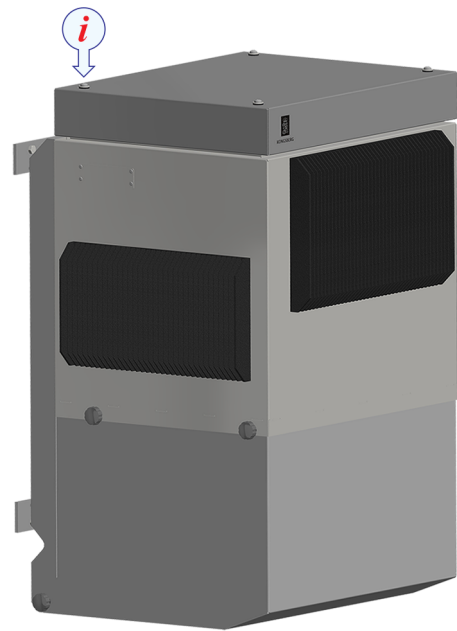
You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Context

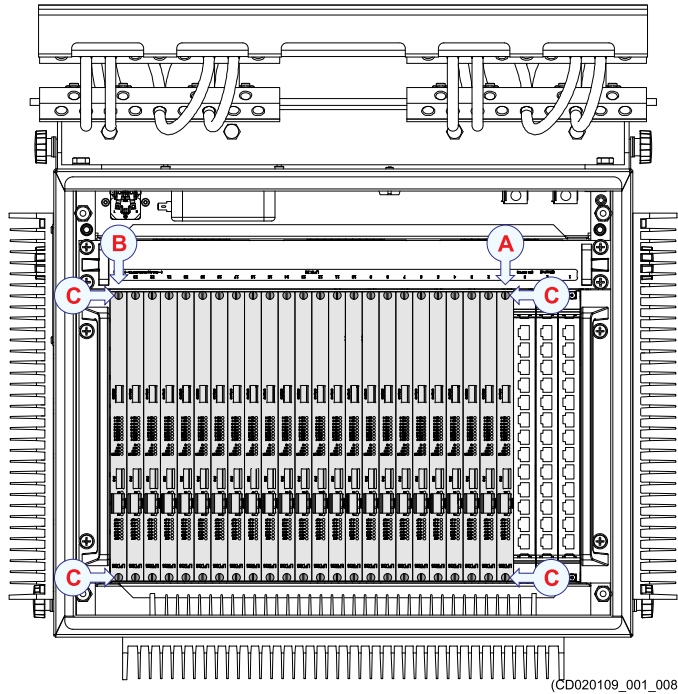
There are up to 24 LPTX36 Transmitter boards in each Transmitter Unit. The LPTX36 Transmitter boards are located behind the lid on top of the Transmitter Unit.

### Procedure

- 1 Turn off the EM 304 system.
- 2 Disconnect the power cable from the Transmitter Unit
- 3 Loosen the mounting screws and remove the lid from the Transmitter Unit.

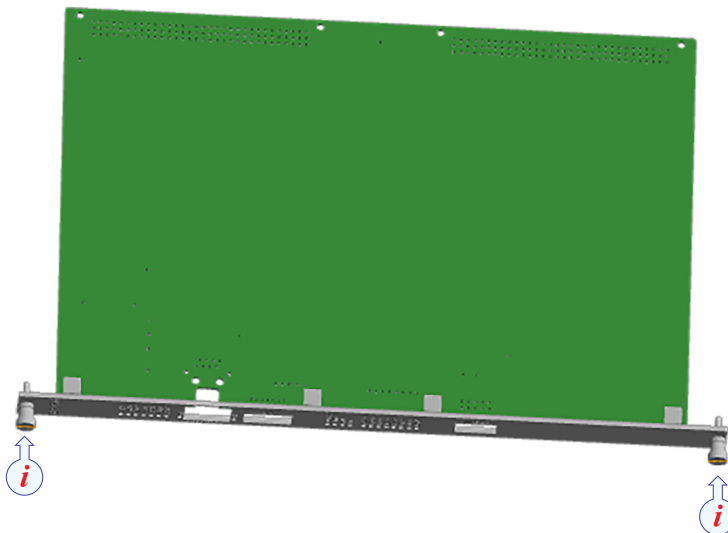


- 4 Identify the circuit board you wish to remove. There are up to 24 LPTX36 Transmitter boards in each Transmitter Unit.(A - B)



- A *LPTX36 board 1*
- B *LPTX36 board 24*
- C *Screws*

- 5 Disconnect all relevant cables.
- 6 Loosen the screws. (C)
- 7 Grab the screws and pull the circuit board straight out.



8 Place the unit on a clean and stable workbench.

**Further requirements**

To return the unit for repair or replacement, follow the relevant handling instructions.

## Installing the LPTX36 board

If an LPTX36 board fails, it must be replaced with a new circuit board. Follow this procedure to install the LPTX36 board.

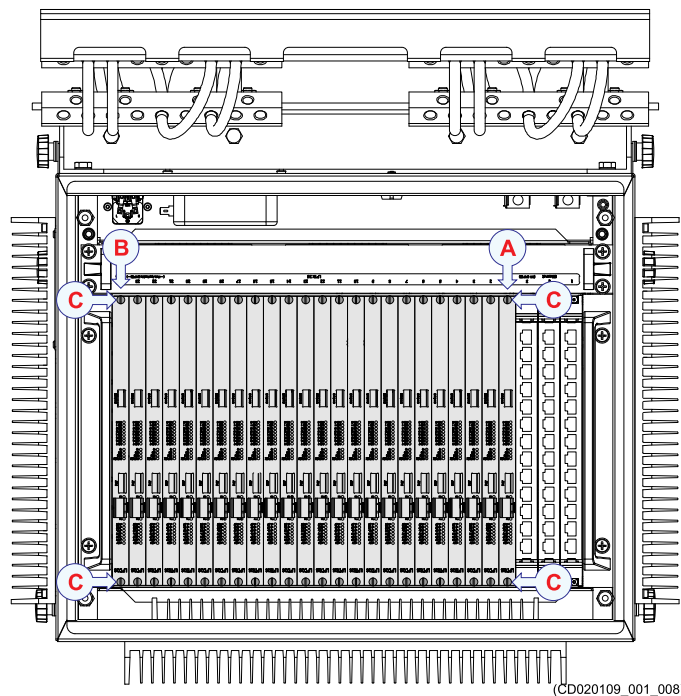
### Prerequisites

- A** LPTX36 board 1
- B** LPTX36 board 24
- C** Screws

The failed circuit board must have been removed.

A new circuit board must be available.

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

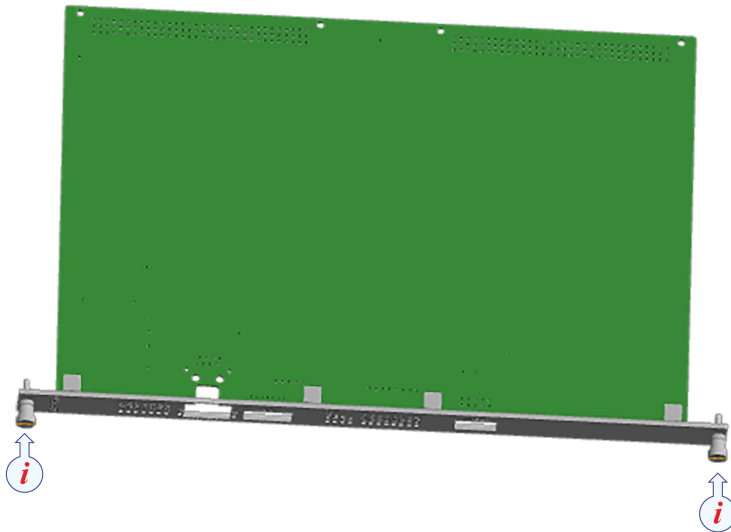


There are up to 24 LPTX36 Transmitter boards in each Transmitter Unit. The LPTX36 Transmitter boards are located behind the lid on top of the Transmitter Unit.

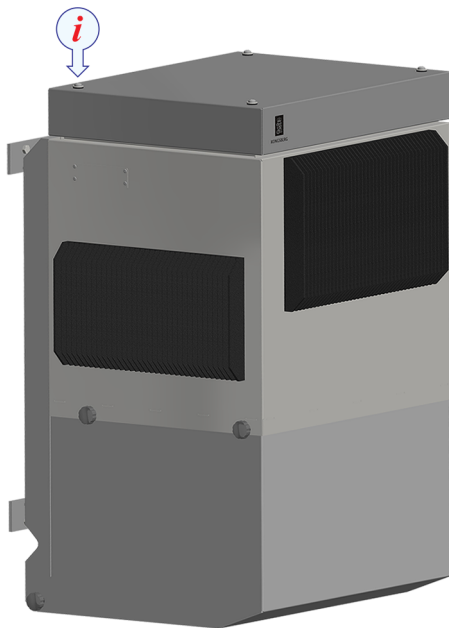
### Procedure

- 1 Make sure that all AC mains power has been disconnected.

- 2 Grab the screws and push the circuit board straight in.



- 3 Tighten the screws. (C)
- 4 Connect the cables.
- 5 Put the lid on the Transmitter Unit and tighten the screws.



- 6 Connect AC mains power.

**Further requirements**

Once the unit has been installed, follow the normal procedure to turn on the EM 304.

## Ethernet switch replacement - Transmitter Unit

There are up to three Ethernet switches in each Transmitter Unit. If an Ethernet switch fails, it must be replaced with a new module.

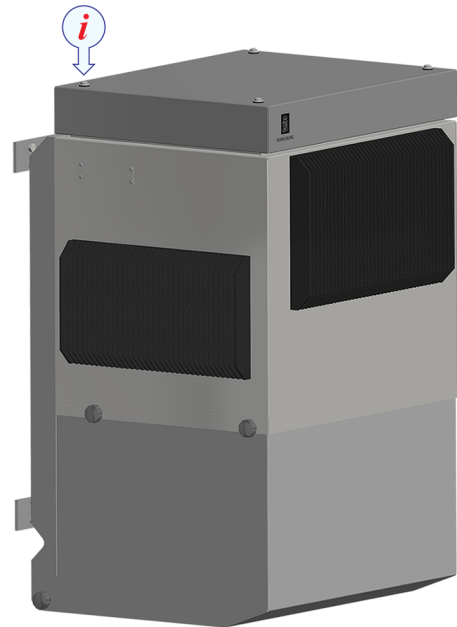
The Ethernet switches are located behind the lid on top of the Transmitter Unit.

All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Topics

[Removing the Ethernet switch, page 82](#)

[Installing the Ethernet switch, page 84](#)



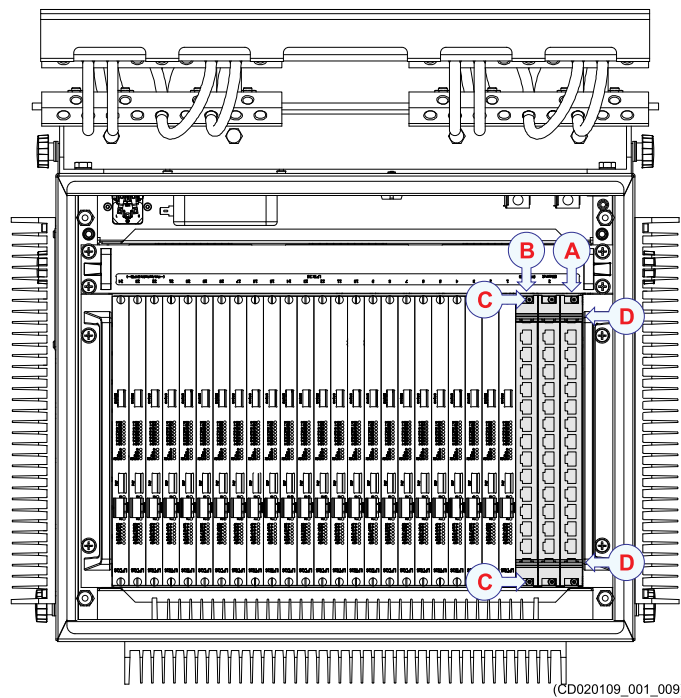
## Removing the Ethernet switch

If an Ethernet switch fails, it must be replaced with a new module. Follow this procedure to remove the Ethernet switch.

### Prerequisites

- A *Ethernet switch 1*
- B *Ethernet switch 3*
- C *Screws*
- D *Handles*

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.



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### Context

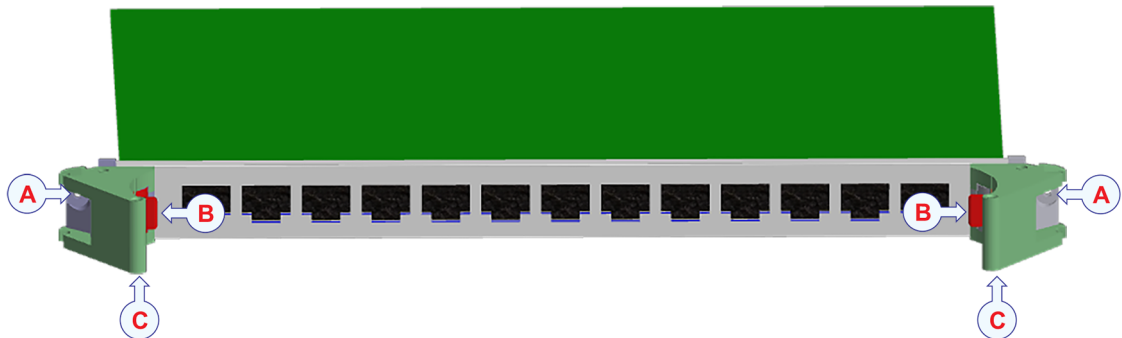
There are up to three Ethernet switches in each Transmitter Unit. The Ethernet switches are located behind the lid on top of the Transmitter Unit.

### Procedure

- 1 Turn off the EM 304 system.
- 2 Disconnect the power cable from the Transmitter Unit
- 3 Loosen the mounting screws and remove the lid from the Transmitter Unit.
- 4 Identify the circuit board you wish to remove. There are up to three Ethernet switches in each Transmitter Unit.
- 5 Disconnect all relevant cables.



- 6 Loosen the screws. **(A)**



- 7 Loosen the circuit board by pushing the two red locking devices on the handles. **(B)**
- 8 Push the handles outward. **(C)**
- 9 Grab the handles and pull the circuit board straight out.
- 10 Place the unit on a clean and stable workbench.

**Further requirements**

To return the unit for repair or replacement, follow the relevant handling instructions.

## Installing the Ethernet switch

If an Ethernet switch fails, it must be replaced with a new module. Follow this procedure to install the Ethernet switch.

### Prerequisites

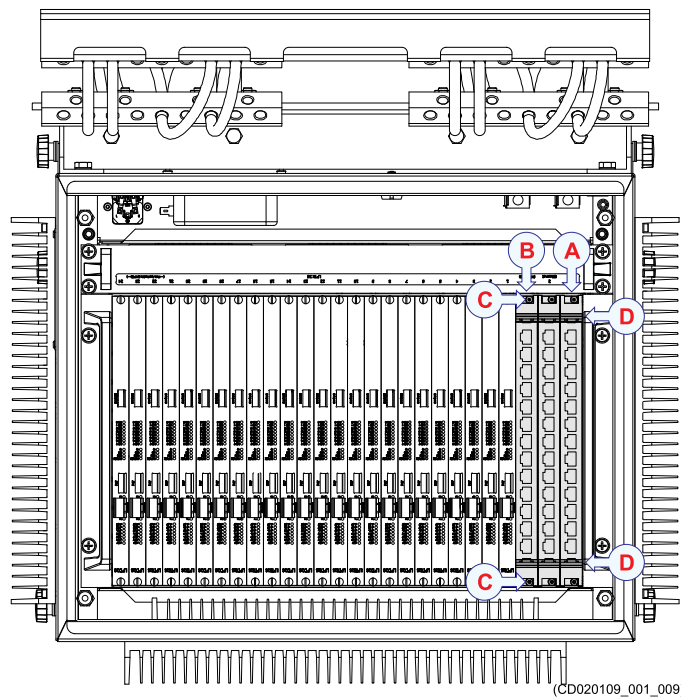
- A *Ethernet switch 1*
- B *Ethernet switch 3*
- C *Screws*
- D *Handles*

The failed circuit board must have been removed.

A new circuit board must be available.

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

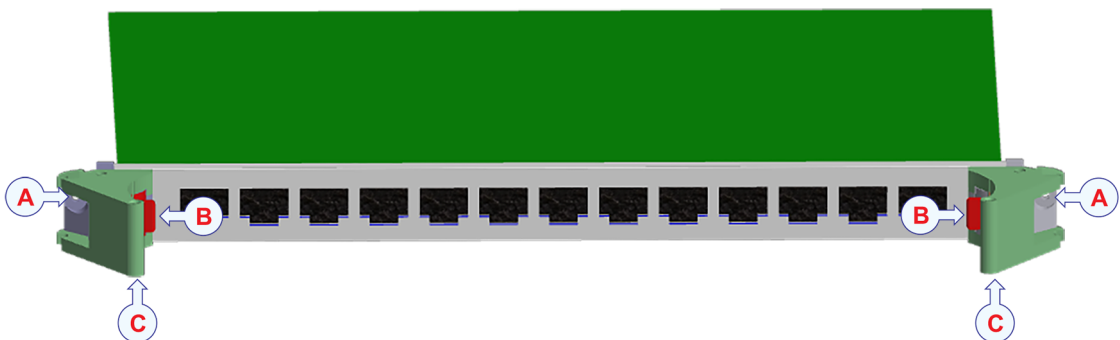
There are up to three Ethernet switches in each Transmitter Unit. The Ethernet switches are located behind the lid on top of the Transmitter Unit.



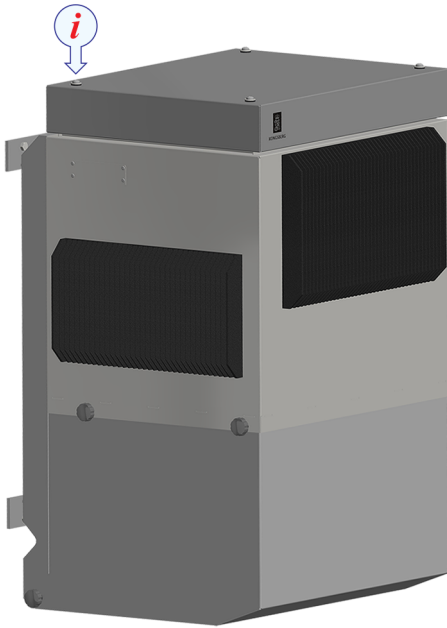
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### Procedure

- 1 Make sure that all AC mains power has been disconnected.
- 2 Grab the handles and push the circuit board straight in. (C)



- 3 Push the handles inward. (C)
- 4 Tighten the screws. (A)
- 5 Connect the cables.
- 6 Put the lid on the Transmitter Unit and tighten the screws.



- 7 Connect AC mains power.

**Further requirements**

Once the unit has been installed, follow the normal procedure to turn on the EM 304.

## Fan unit replacement - Transmitter Unit

Each Transmitter Unit has one fan unit for cooling purposes. If the fan unit fails, it must be replaced with a new unit.

- A** *Lid with mounting screws*
- B** *Mounting screws*
- C** *Fan unit*

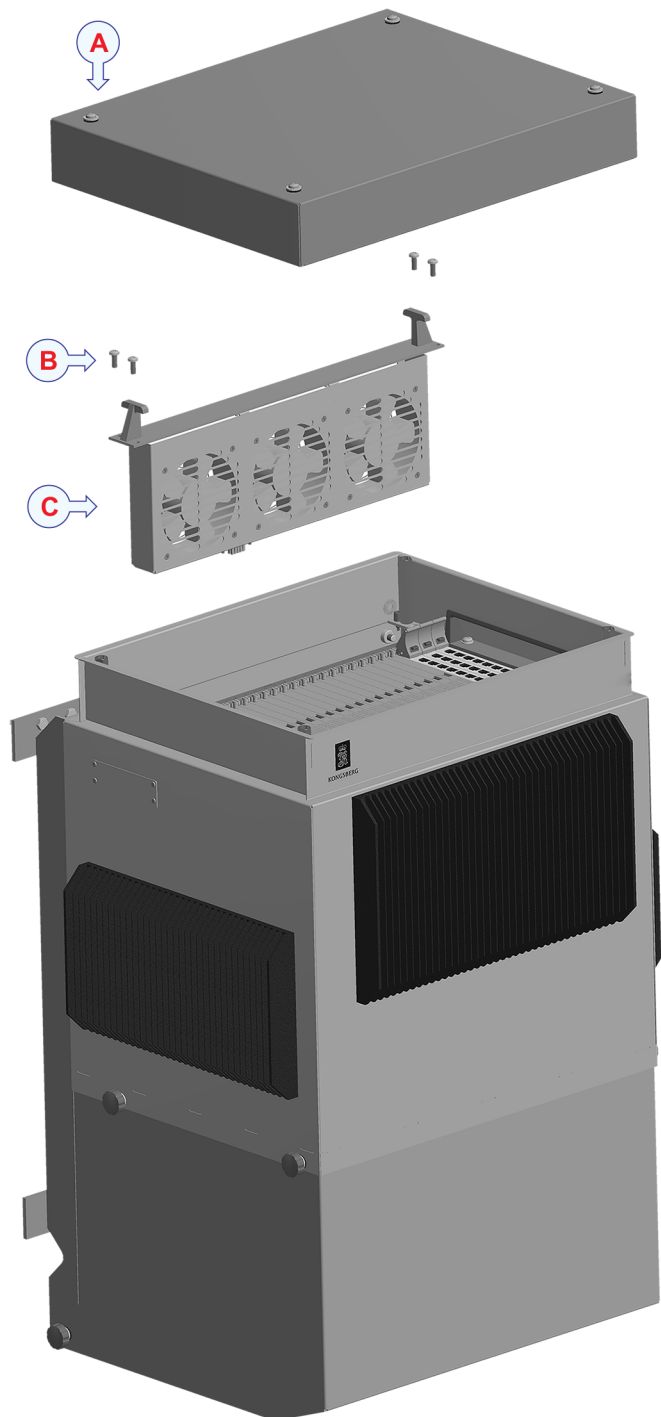
The fan is located behind the lid on top of the Transmitter Unit.

All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Topics

[Removing the fan unit, page 87](#)

[Installing the fan unit, page 89](#)



## Removing the fan unit

If the fan unit fails, it must be replaced with a new unit. Follow this procedure to remove the fan unit.

### Prerequisites

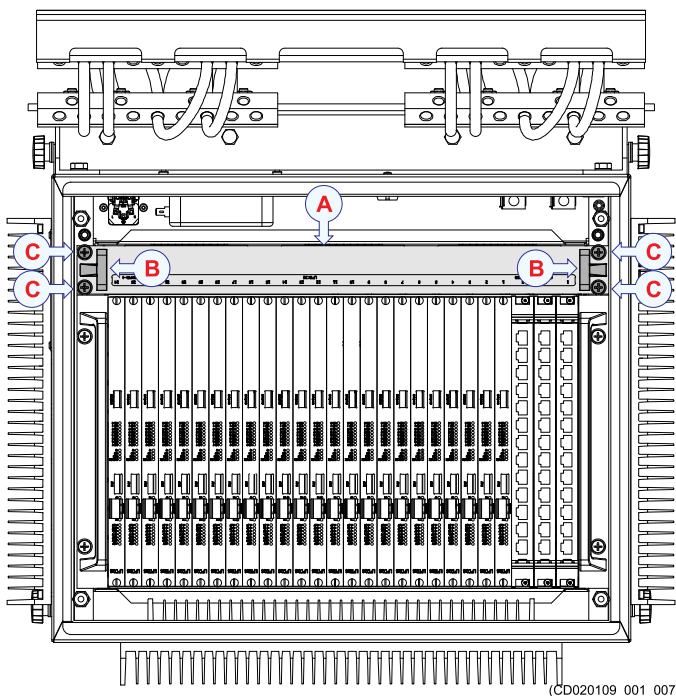
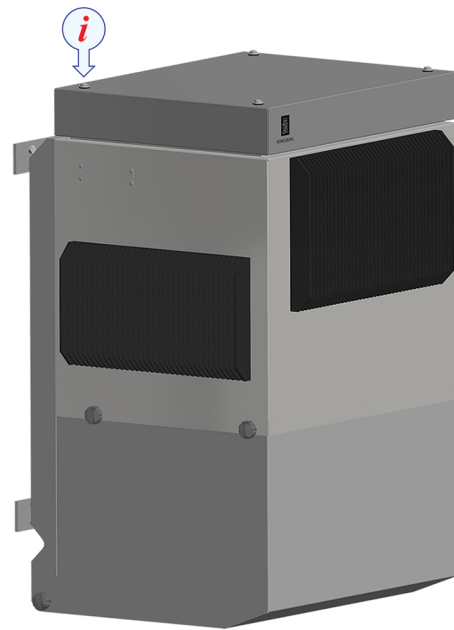
You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Context

Each Transmitter Unit has one fan unit for cooling purposes. The fan is located behind the lid on top of the Transmitter Unit.

### Procedure

- 1 Turn off the EM 304 system.
- 2 Disconnect the power cable from the Transmitter Unit
- 3 Loosen the mounting screws and remove the lid from the Transmitter Unit.
- 4 Locate the fan unit. (A)

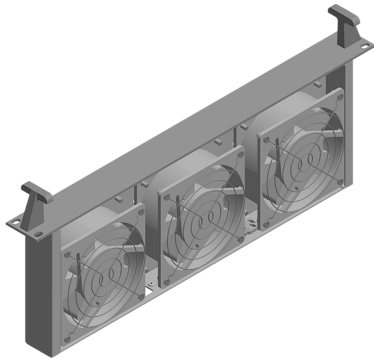


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- 5 Loosen the screws holding the fan unit. **(C)**
- 6 Grab the handles and pull the fan unit straight out. **(B)**
- 7 Place the unit on a clean and stable workbench.

**Further requirements**

To return the unit for repair or replacement, follow the relevant handling instructions.



## Installing the fan unit

If the fan unit fails, it must be replaced with a new unit. Follow this procedure to install the fan unit.

### Prerequisites

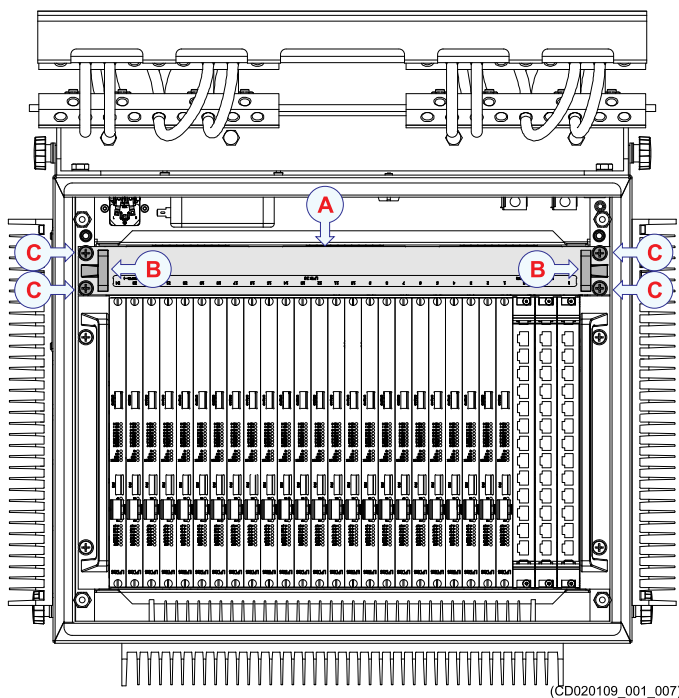
The failed fan unit must have been removed.

A new fan unit must be available.

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Context

Each Transmitter Unit has one fan unit for cooling purposes. The fan is located behind the lid on top of the Transmitter Unit.

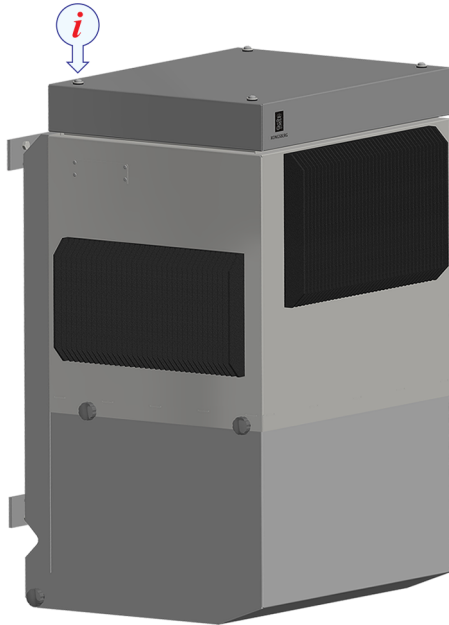


- A** *Fan unit*
- B** *Handles*
- C** *Mounting screws*

### Procedure

- 1 Make sure that all AC mains power has been disconnected.
- 2 Grab the handles and push the fan unit straight in. **(B)**

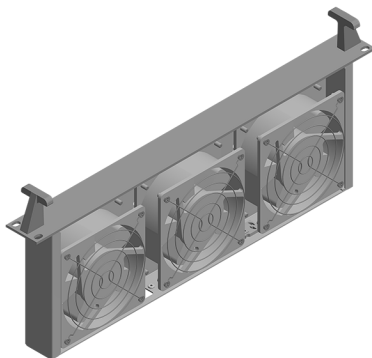
- 3 Tighten the screws holding the fan unit. (C)
- 4 Put the lid on the Transmitter Unit and tighten the screws.



- 5 Connect AC mains power.

**Further requirements**

Once the unit has been installed, follow the normal procedure to turn on the EM 304.





## 12V Power supply replacement - Transmitter Unit

There is one 12V power supply in each Transmitter Unit. If the power supply module fails, it must be replaced with a new module.

The power supplies are mounted behind the heat sinks on the sides of the Transmitter Unit.

**A** *HV Power supply module*

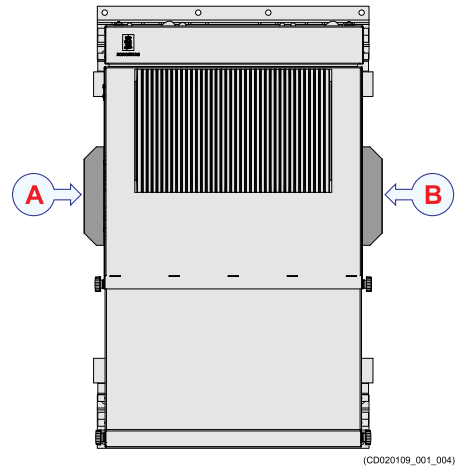
**B** *12V Power supply module*

All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Topics

[Removing the 12V power supply, page 92](#)

[Installing the 12V power supply, page 94](#)



## Removing the 12V power supply

If the power supply module fails, it must be replaced with a new module. Follow this procedure to remove the power supply module.

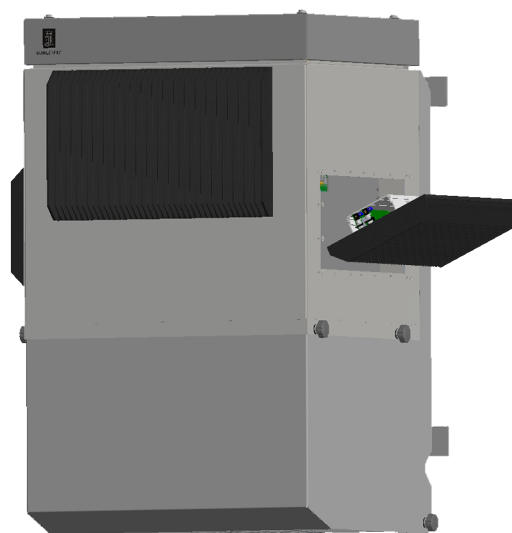
### Prerequisites

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Context

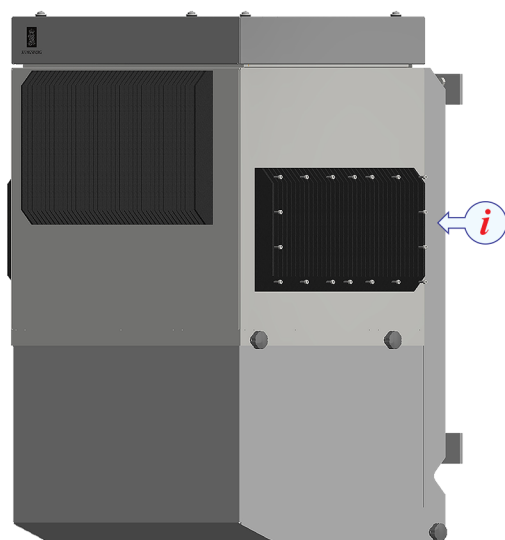
There is one 12V and one HV power supply in each Transmitter Unit. The power supplies are mounted behind the heat sinks on the sides of the Transmitter Unit.

The 12V power is mounted on the right side when the Transmitter Unit is seen from the front.



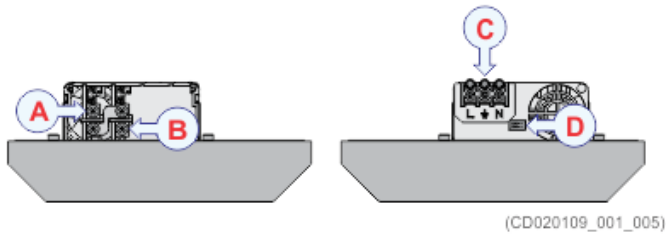
### Procedure

- 1 Turn off the EM 304 system.
- 2 Disconnect the power cable from the Transmitter Unit
- 3 Loosen the mounting screws and remove the heat sink from the unit.



- 4 Carefully turn the heat sink around.

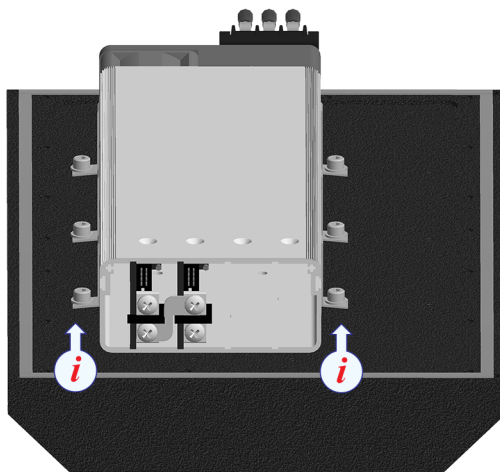
- 5 Disconnect the **AC power (C)** and the **Control and monitoring (D)** cables from the power supply.



- A** *VDC Out - Red*
- B** *DC Out Ground - Black*
- C** *AC power connector*
- D** *Control and monitoring signals*

The cables are connected with plugs or connectors.

- 6 Disconnect the **VDC Out (A/B)** cable from the Transmitter Unit backplane.
- 7 Place the heat sink with power supply on a clean and stable workbench.
- 8 Loosen the screws and remove the power supply unit from the heat sink.



### Further requirements

To return the power supply for repair or replacement, follow the relevant handling instructions.

## Installing the 12V power supply

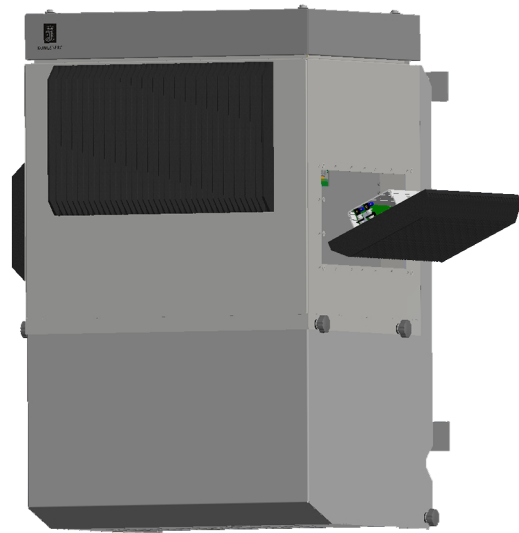
If the power supply module fails, it must be replaced with a new module. Follow this procedure to install the new power supply module.

### Prerequisites

The failed power supply module must have been removed.

A new power supply module must be available.

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.



### Procedure

- 1 Make sure that all AC mains power has been disconnected.

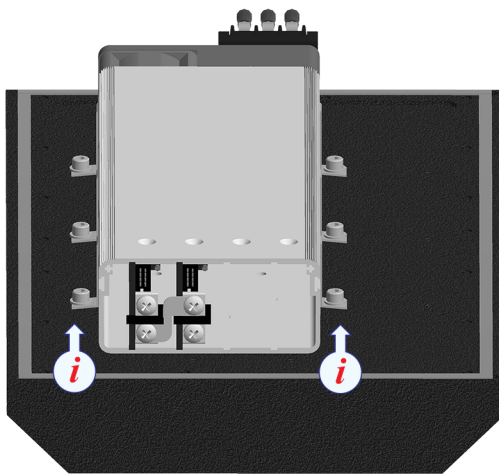
- 2 Mount the power supply unit on the heat sink.

**Note**

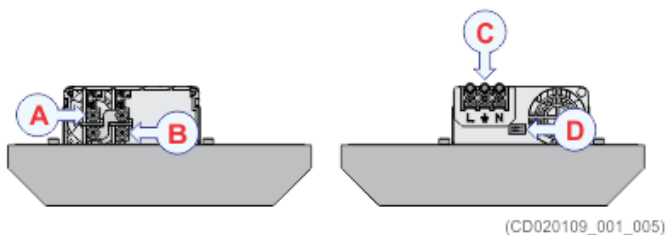
*A thin layer of heat sink compound is required between the power supply and the heat sink.*

*Usually a sufficient amount of heat sink compound is left from the old power supply assembly.*

The power supply module is fastened to the heat sink with screws and clips. Use Loctite 243 or similar to secure the screws.



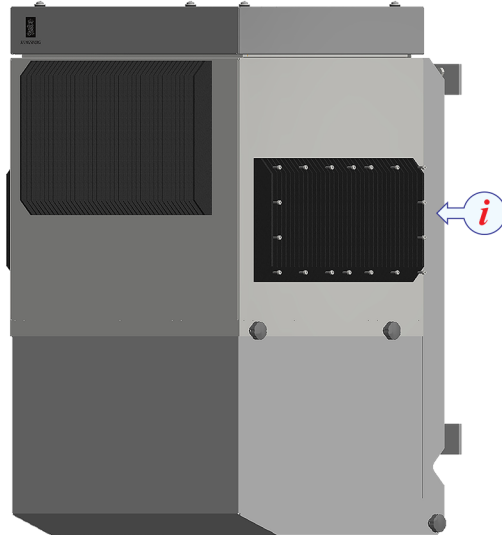
- 3 Connect the **VDC Out (A/B)** cable from the power supply to the Transmitter Unit backplane.



- A** *VDC Out - Red*
- B** *DC Out Ground - Black*
- C** *AC power connector*
- D** *Control and monitoring signals*

- 4 Connect the **AC power (C)** and the **Control and monitoring (D)** cables to the power supply.

- 5 Mount the heat sink on the unit and tighten the screws.  
Use Loctite 243 or similar to secure the screws.



- 6 Connect AC mains power.

**Further requirements**

Once the power supply has been installed, follow the normal procedure to turn on the EM 304.

## HV Power supply replacement - Transmitter Unit

There is one HV power supply in each Transmitter Unit. If the power supply module fails, it must be replaced with a new module.

The power supplies are mounted behind the heat sinks on the sides of the Transmitter Unit.

**A** *HV Power supply module*

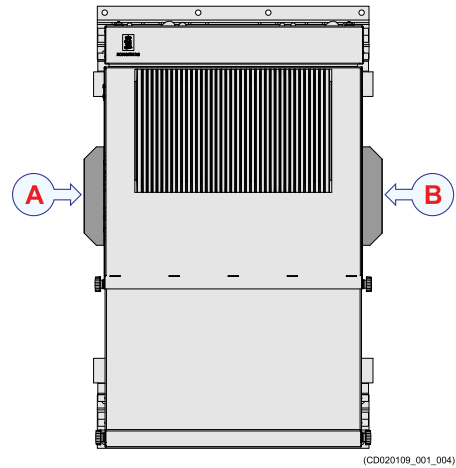
**B** *12V Power supply module*

All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Topics

[Removing the HV power supply, page 98](#)

[Installing the HV power supply, page 100](#)



## Removing the HV power supply

If the power supply module fails, it must be replaced with a new module. Follow this procedure to remove the power supply module.

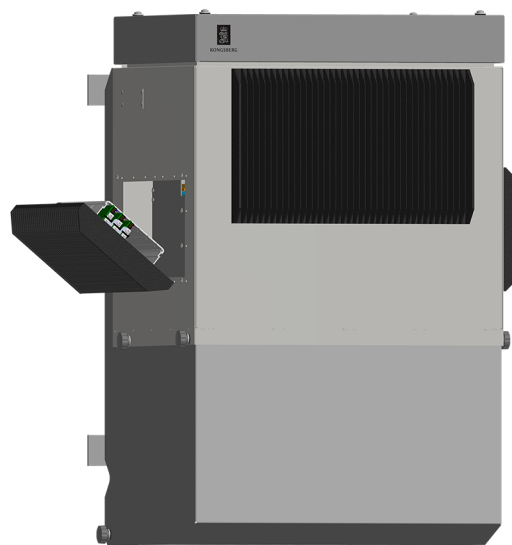
### Prerequisites

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Context

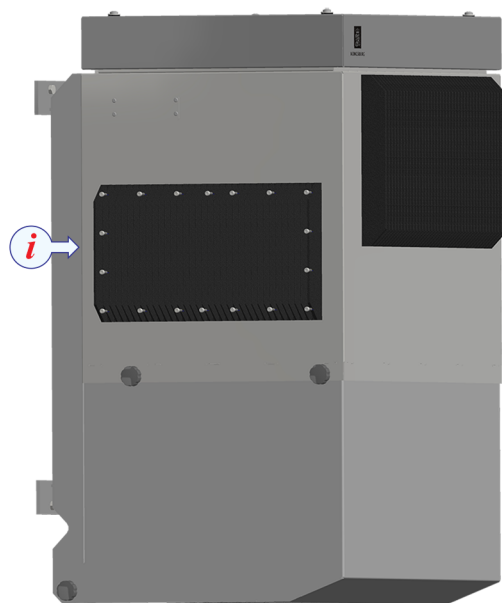
There is one 12V and one HV power supply in each Transmitter Unit. The power supplies are mounted behind the heat sinks on the sides of the Transmitter Unit.

The HV power is mounted on the left side when the Transmitter Unit is seen from the front.



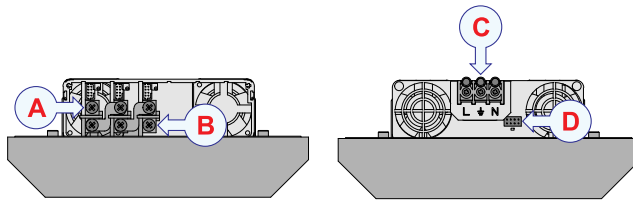
### Procedure

- 1 Turn off the EM 304 system.
- 2 Disconnect the power cable from the Transmitter Unit
- 3 Loosen the mounting screws and remove the heat sink from the unit.





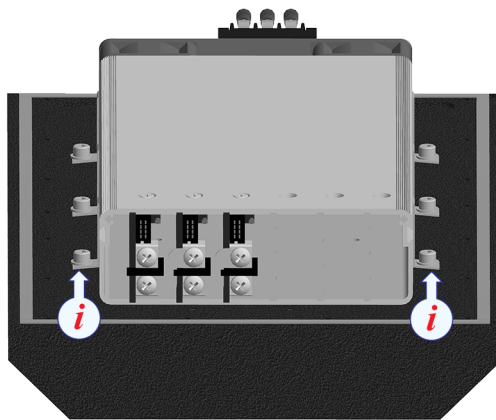
- 4 Carefully turn the heat sink around.
- 5 Disconnect the **AC power (C)** and the **Control and monitoring (D)** cables from the power supply.



(CD020109\_001\_006)

- A** *VDC Out - Orange*
- B** *DC Out Ground - Blue*
- C** *AC power connector*
- D** *Control and monitoring signals*

- 6 Disconnect the **VDC Out (A/B)** cable from the Transmitter Unit backplane.
- 7 Place the heat sink with power supply on a clean and stable workbench.
- 8 Loosen the screws and remove the power supply unit from the heat sink.



### Further requirements

To return the power supply for repair or replacement, follow the relevant handling instructions.

## Installing the HV power supply

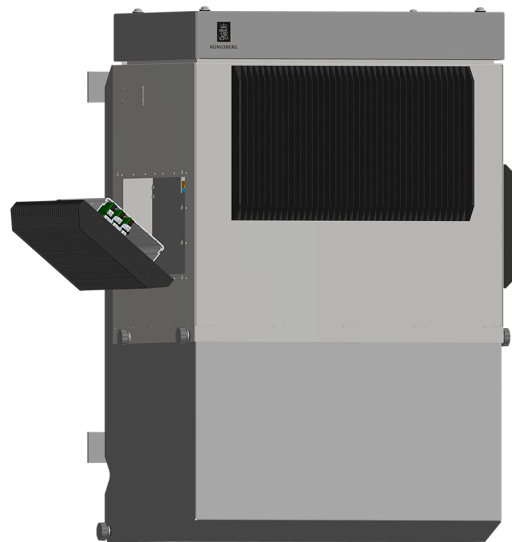
If the power supply module fails, it must be replaced with a new module. Follow this procedure to install the new power supply module.

### Prerequisites

The failed power supply module must have been removed.

A new power supply module must be available.

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.



### Procedure

- 1 Make sure that all AC mains power has been disconnected.
- 2 Mount the power supply unit on the heat sink.

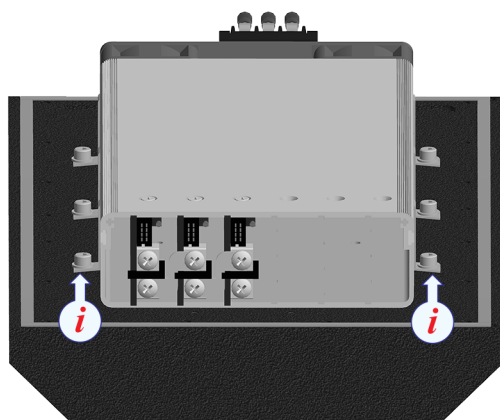
#### Note

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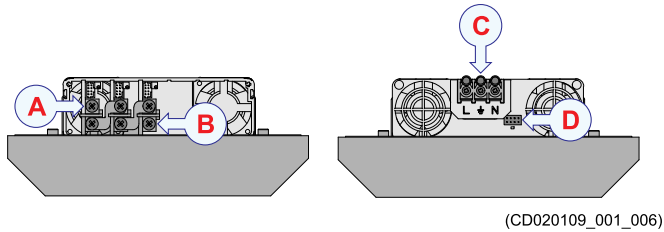
*A thin layer of heat sink compound is required between the power supply and the heat sink.*

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The power supply module is fastened to the heat sink with screws and clips.

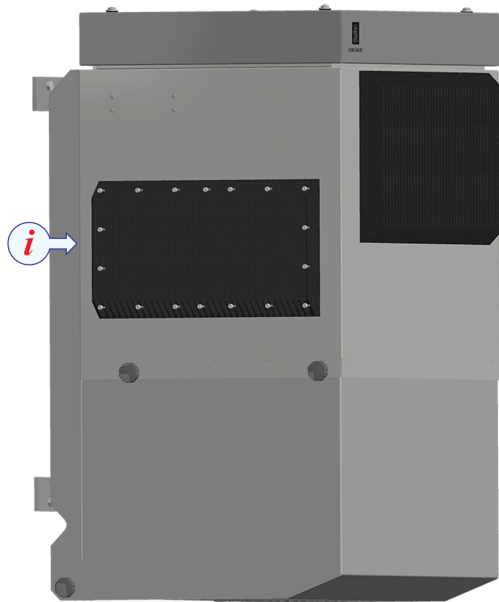


- 3 Connect the **VDC Out (A/B)** cable from the power supply to the Transmitter Unit backplane.



- A** *VDC Out - Orange*
- B** *DC Out Ground - Blue*
- C** *AC power connector*
- D** *Control and monitoring signals*

- 4 Connect the **AC power (C)** and the **Control and monitoring (D)** cables to the power supply.
- 5 Mount the heat sink on the unit and tighten the screws.



- 6 Connect AC mains power.

### **Further requirements**

Once the power supply has been installed, follow the normal procedure to turn on the EM 304.

## Receiver Unit - Parts replacement

### Topics

[Receiver Unit replacement, page 103](#)

[Power supply replacement - Receiver Unit, page 108](#)

## Receiver Unit replacement

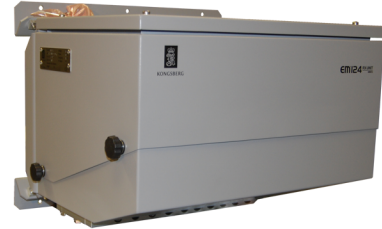
The complete receiver Unit can be supplied as a spare part.

All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Topics

[Removing the Receiver Unit, page 104](#)

[Installing the Receiver Unit, page 106](#)



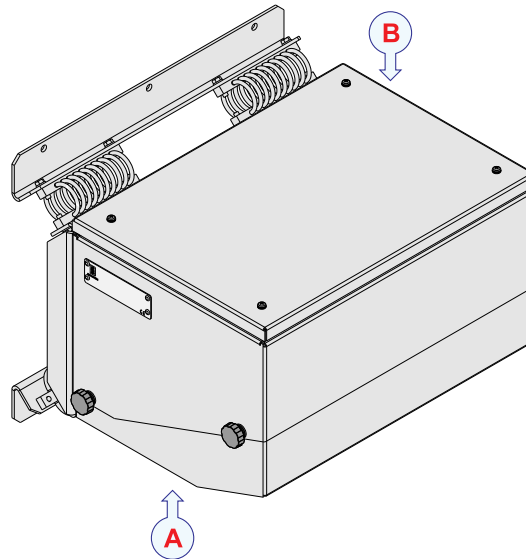
## Removing the Receiver Unit

Follow this procedure to remove the Receiver Unit.

### Prerequisites

- A** Cable connection, behind protection lid
- B** Lid for access to circuit boards and power supply

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for mechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.



(CD020109\_003\_002)

### Context

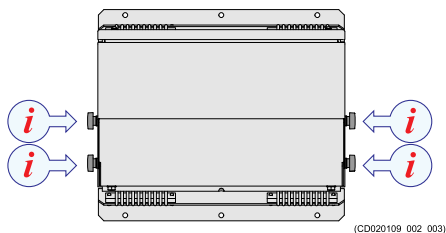
If a Receiver Unit fails to operate, it must be replaced with a new unit. One or two Processing Units can be used in the EM<sup>®</sup> system. The complete receiver Unit can be supplied as a spare part.

The Receiver Unit is a small wall-mounted steel cabinet with integrated shock and vibration absorbers, designed for bulkhead mounting. The connectors of the Receiver Unit are accessed from the bottom.

Refer to the detailed information in the *Cable layout and interconnections* chapter.

### Procedure

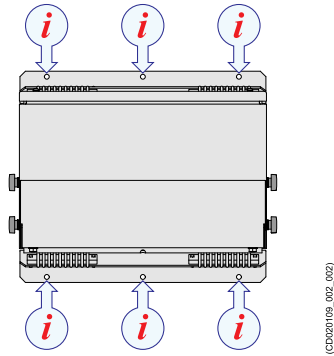
- 1 Turn off the EM 304.
- 2 Remove all AC mains power.
- 3 Remove the protection lid.



(CD020109\_002\_003)

- 4 Open the cable support bracket.

- 5 Disconnect the cables.
- 6 Loosen the unit by removing the mounting bolts.



- 7 Place the unit on a clean and stable workbench.
- 8 Remove the cable support bracket.

The cable support bracket has to be moved to the spare unit. The Receiver Unit delivered as spare part does not include the cable support bracket.

**Further requirements**

To return the unit for repair or replacement, follow the relevant handling instructions.

## Installing the Receiver Unit

Follow this procedure to install the new Receiver Unit.

### Prerequisites

The failed unit must have been removed.

A new unit must be available.

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electronic and electromechanical tasks. This includes different screwdriver types, pliers, spanners, a cable stripper, a soldering iron, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.



### Context

The Receiver Unit is delivered as a complete cabinet with shock absorbers. The Receiver Unit delivered as spare part does not include the cable support bracket.

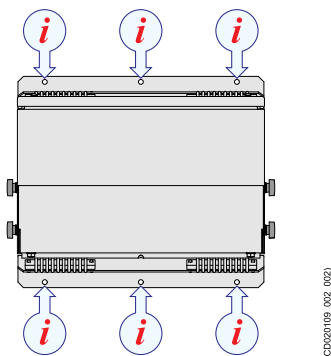
Refer to the relevant cable plans, cable lists and/or interconnection drawings for the EM 304.

### Procedure

- 1 Mount the cable support bracket on the Receiver Unit.

The Receiver Unit delivered as spare part does not include the cable support bracket. Use the cable support bracket that has been removed from the unit being replaced.

- 2 Mount the cabinet to the bulkhead with six (6) M8 bolts.



- 3 Connect the cables.

Refer to the detailed information in the *Cable layout and interconnections* chapter.



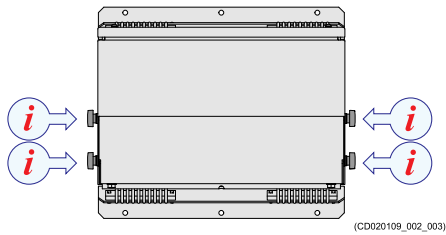
- 4 Close the cable support bracket.

**Note**

*Make sure the cables are all properly secured, and able to withstand the vibration and movements of the vessel.*

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- 5 Install the protection lid.



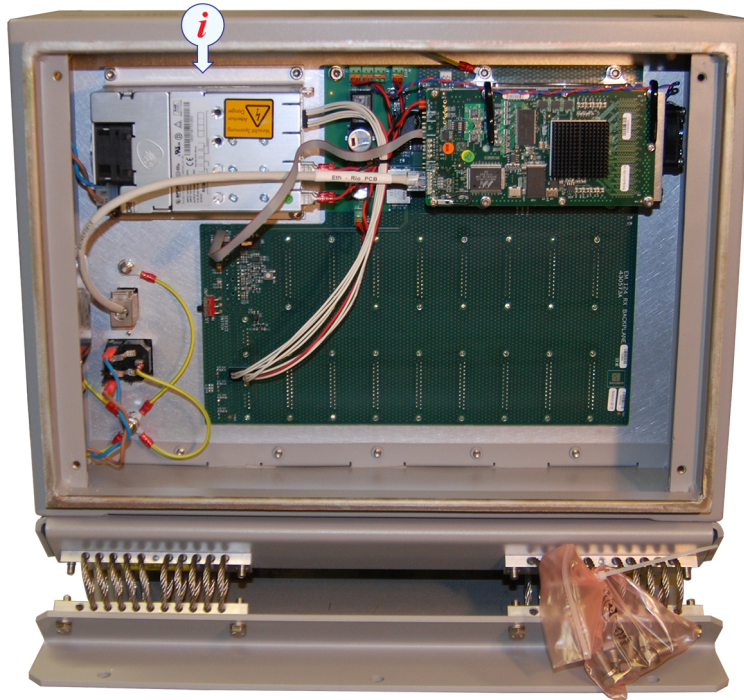
- 6 Connect AC mains power.

**Further requirements**

Once the unit has been installed, follow the normal procedure to turn on the EM 304.

## Power supply replacement - Receiver Unit

There is one power supply unit in each Receiver Unit. If the power supply module fails, it must be replaced with a new module.



All replacement tasks must be done according to the specified procedures, and you must follow the relevant safety instructions.

### Topics

[Removing the power supply, page 109](#)

[Installing the power supply, page 111](#)

## Removing the power supply

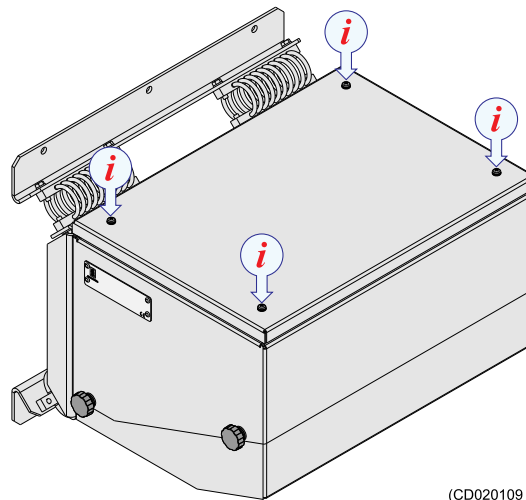
If the power supply module fails, it must be replaced with a new module. Follow this procedure to remove the power supply module.

### Prerequisites

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

### Context

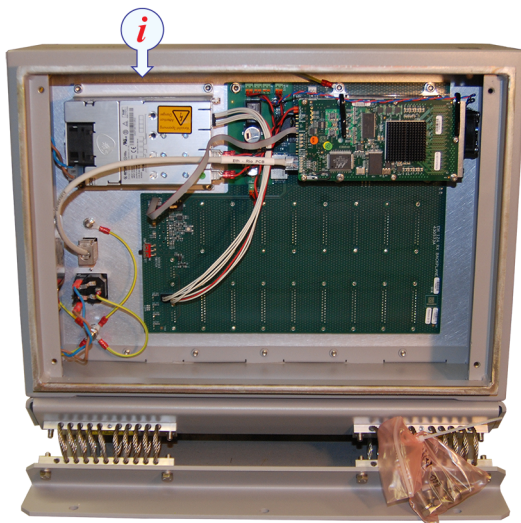
You have to open the lid on top of the Receiver Unit to access the power supply module. The power supply module is mounted on a bracket.



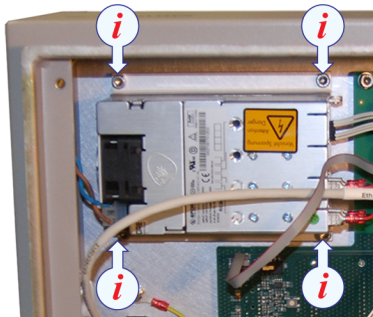
(CD020109\_003\_003)

### Procedure

- 1 Turn off the EM 304 system.
- 2 Disconnect the power cable from the Receiver Unit
- 3 Loosen the mounting screws and remove the lid from the unit.
- 4 Identify the power supply module.

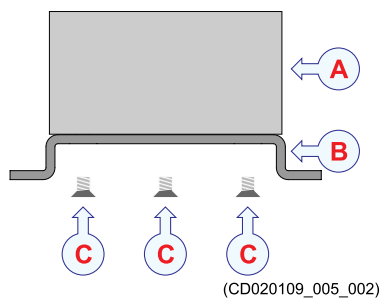


- 5 Disconnect the cables from the power supply unit.  
All cables are connected to the unit with plugs or connectors.
- 6 Loosen the mounting screws and remove the bracket with the power supply unit.



The power supply module is mounted on a bracket.

- 7 Loosen the screws and remove the power supply unit from the mounting bracket.



- A** *Power supply module*
- B** *Mounting bracket*
- C** *Screws*

### Further requirements

To return the power supply for repair or replacement, follow the relevant handling instructions.

## Installing the power supply

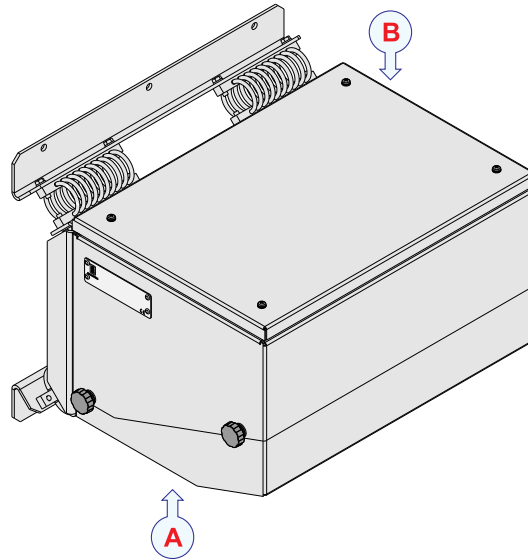
If the power supply module fails, it must be replaced with a new module. Follow this procedure to install the new power supply module.

### Prerequisites

The failed power supply module must have been removed.

A new power supply module must be available.

You must be equipped with a standard set of tools. This tool set must comprise the normal tools for electromechanical tasks. This includes different screwdriver types, pliers, adjustable spanners, etc. Each tool must be provided in various sizes. We recommend that all tools are demagnetized to protect your equipment.

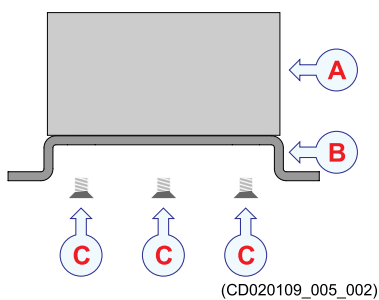


(CD020109\_003\_002)

### Procedure

- 1 Make sure that all AC mains power has been disconnected.
- 2 Mount the power supply unit on the bracket.

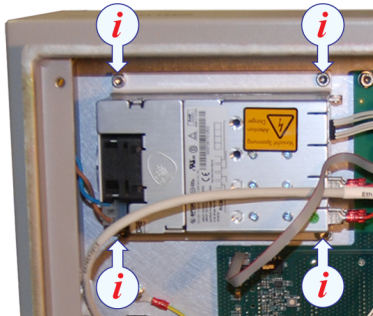
The power supply module is fastened to the bracket with screws.



(CD020109\_005\_002)

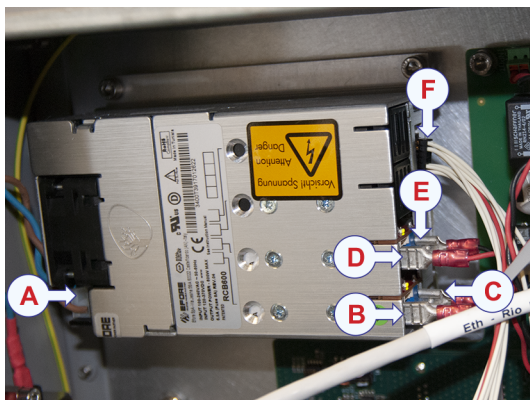
- A** *Power supply module*
- B** *Mounting bracket*
- C** *Screws*

- 3 Mount the bracket with the power supply unit.



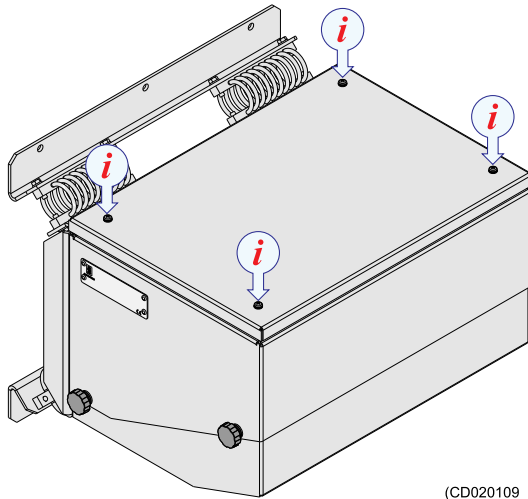
- 4 Connect the cables.

All cables are connected to the unit with plugs or connectors.



- A *AC power connector*
- B *DC output module 1 + Red*
- C *DC output module 1 - Black*
- D *DC output module 2 + White*
- E *DC output module 2 - Black*
- F *Control and monitoring signals*

- 5 Put the lid on the unit and tighten the screws.



(CD020109\_003\_003)

- 6 Connect AC mains power.

**Further requirements**

Once the power supply has been installed, follow the normal procedure to turn on the EM 304.

# Spare parts and consumables

## Topics

[Ordering spare parts, page 115](#)

[Processing Unit - List of spare parts, page 116](#)

[Transmitter Unit - List of spare parts, page 120](#)

[Receiver Unit - List of spare parts, page 123](#)



## Ordering spare parts

To make the order process as short and efficient as possible, you must provide accurate information about the product, the part you need, and yourself.

The following information must be provided with your order:

- Part name and/or description
- Our part number
- Number of items required
- Your shipment address
- Preferred shipment method
- Required date of delivery from us

For certain spare parts (typically complete units, printed circuit boards and software) the vessel name is also useful, as this allows us to update our vessel database.

## Processing Unit - List of spare parts

### Topics

- [Processing Unit - spare part 435034, page 116](#)
- [CPU board Concurrent PP833 - spare part 436742, page 117](#)
- [PU Ethernet switch - spare part 384691, page 117](#)
- [CBMF board - spare part 430675, page 118](#)
- [PU Power supply - spare part 373897, page 118](#)
- [PU Fan unit - spare part 385387, page 119](#)
- [Selection of fuses - spare part 308255, page 119](#)

### Processing Unit - spare part 435034

The complete Processing Unit can be supplied as a spare part.

- **Part name:** Processing Unit
- **Part number:** 435034
- **Number in use:** 1
- **Recommended number in spare:** 1
- **True manufacturer:** Kongsberg Maritime (<https://www.kongsberg.com/maritime/>)



### Related topics

[Processing Unit replacement, page 49](#)

## CPU board Concurrent PP833 - spare part 436742

There is one CPU board in the Processing Unit.



*This is a generic photo. The Concurrent CP833 CPU board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*

- **Part name:** Concurrent PP833 CPU board
- **Part number:** 436742
- **Number in use:** 1
- **Recommended number in spare:** 1
- **True manufacturer:** Concurrent Technologies Plc.  
Concurrent Technologies (<http://www.gocct.com>)

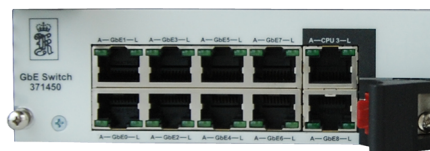
### Related topics

[CPU board replacement, page 52](#)

## PU Ethernet switch - spare part 384691

There is one VadaTech CP219 Ethernet switch in the Processing Unit.

*This is a generic photo. The Vadatech CP219 board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*



- **Part name:** VadaTech CP219 Ethernet switch board
- **Part number:** 384691
- **Number in use:** 1
- **Recommended number in spare:** 1
- **True manufacturer:** VadaTech Incorporated  
VadaTech (<http://www.vadatech.com>)

### Related topics

[Ethernet switch replacement - Processing Unit, page 55](#)

## CBMF board - spare part 430675

There are two Compact Beamformer (CBMF) boards in the Processing Unit.

*This is a generic photo. The CBMF board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*

- **Part name:** CBMF board
- **Part number:** 430675
- **Number in use:** 2
- **Recommended number in spare:** 1
- **True manufacturer:** Kongsberg Maritime (<https://www.kongsberg.com/maritime/>)



### Related topics

[CBMF board replacement, page 58](#)

## PU Power supply - spare part 373897

One power supply unit is used in the EM 304 Processing Unit for supply of 5, 24 and 48 VDC.

- **Part name:** Power supply, Excesys XLB
- **Part number:** 373897
- **Number in use:** 1
- **Recommended number in spare:** 1
- **True manufacturer:** Excelsys  
Excelsys Technologies  
(<http://www.excelsys.com>)



## PU Fan unit - spare part 385387

Two fan units are used in the EM 304 Processing Unit for side to side cooling.

- **Part name:** Fan unit
- **Part number:** 385387
- **Number in use:** 2
- **Recommended number in spare:** 1
- **True manufacturer:** Recab/Schroff

### Related topics

[Fan unit replacement - Processing Unit, page 63](#)



## Selection of fuses - spare part 308255

- **Part name:** Ceramic body cartridge fuses
- **Part number:** 308255
- **Number in use:** 1
- **Recommended number in spare:** 1
- **True manufacturer:** Several



### Related topics

[Fuse replacement - PU, page 66](#)

## Transmitter Unit - List of spare parts

### Topics

[LPTX36 Transmitter board - spare part 446679, page 120](#)

[TX RIO board - spare part 426310, page 121](#)

[TXU Ethernet switch - spare part 338124, page 121](#)

[TXUFan unit - spare part 430443, page 122](#)

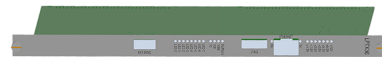
[TXU 12V Power supply - spare part 437247, page 122](#)

[TXU HV Power supply - spare part 437678, page 122](#)

### LPTX36 Transmitter board - spare part 446679

There are up to 24 LPTX36 Transmitter boards in each Transmitter Unit.

- **Part name:** LPTX36 Transmitter board
- **Part number:** 446679
- **Number in use:** 24
- **Recommended number in spare:** 1
- **True manufacturer:** Kongsberg Maritime (<https://www.kongsberg.com/maritime/>)



### Related topics

[LPTX36 board replacement, page 75](#)

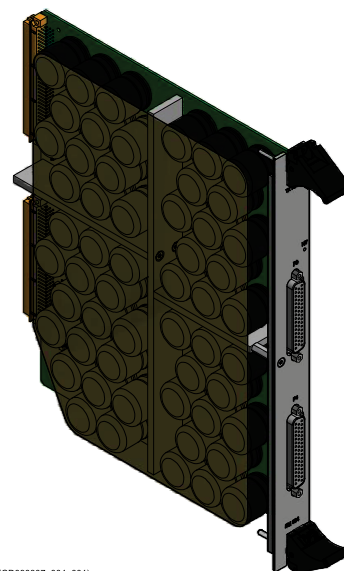
## TX RIO board - spare part 426310

There are up to 12 TX RIO boards in each Transmitter Unit.

- **Part name:** TX RIO board
- **Part number:** 426310
- **Number in use:** 12
- **Recommended number in spare:** 1
- **True manufacturer:** Kongsberg Maritime (<https://www.kongsberg.com/maritime/>)

### Related topics

[TX RIO board replacement, page 70](#)



## TXU Ethernet switch - spare part 338124

There are up to three VadaTech CP218 Ethernet switches in each Transmitter Unit.

- **Part name:** VadaTech CP218 Ethernet switch board
- **Part number:** 338124
- **Number in use:** 3
- **Recommended number in spare:** 1
- **True manufacturer:** VadaTech Incorporated  
VadaTech (<http://www.vadatech.com>)



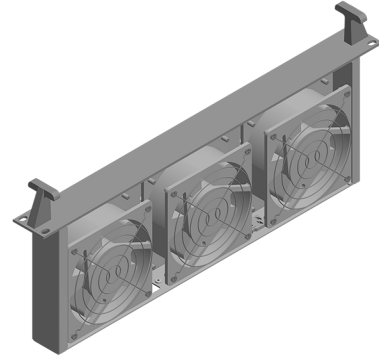
### Related topics

[Ethernet switch replacement - Transmitter Unit, page 81](#)

## TXUFan unit - spare part 430443

There is one fan unit in each Transmitter Unit.

- **Part name:** TXU Fan unit
- **Part number:** 430443
- **Number in use:** 1
- **Recommended number in spare:** 1
- **True manufacturer:** Elma (<https://www.elma.com>)



### Related topics

[Fan unit replacement - Transmitter Unit, page 86](#)

## TXU 12V Power supply - spare part 437247

There is one 12V power supply in each Transmitter Unit.

- **Part name:** Power supply Excelsys UX422
- **Part number:** 437247
- **Number in use:** 1
- **Recommended number in spare:** 1
- **True manufacturer:** Excelsys Technologies (<http://www.excelsys.com>)



### Related topics

[12V Power supply replacement - Transmitter Unit, page 91](#)

## TXU HV Power supply - spare part 437678

There is one HV power supply in each Transmitter Unit.

- **Part name:** Power supply Excelsys UX6QQ
- **Part number:** 437678
- **Number in use:** 1
- **Recommended number in spare:** 1
- **True manufacturer:** Excelsys Technologies (<http://www.excelsys.com>)



### Related topics

[HV Power supply replacement - Transmitter Unit, page 97](#)



## Receiver Unit - List of spare parts

### Topics

[Receiver Unit 1 degree - spare part 426631, page 123](#)

[Receiver Unit 2 degrees - spare part 426632, page 123](#)

[Receiver Unit 4 degrees - spare part 426633 , page 124](#)

[RXU Power supply - spare part 428206, page 124](#)

### Receiver Unit 1 degree - spare part 426631

The complete receiver Unit can be supplied as a spare part. The number of Receiver Units used will depend on the system configuration.

The number of circuit boards in the Receiver Unit will depend on the chosen transducer configuration.

- **Part name:** Receiver Unit 1 degree
- **Part number:** 426631
- **Number in use:** 1
- **Recommended number in spare:** 1
- **True manufacturer:** Kongsberg Maritime (<https://www.kongsberg.com/maritime/>)



### Related topics

[Receiver Unit replacement, page 103](#)

### Receiver Unit 2 degrees - spare part 426632

The complete receiver Unit can be supplied as a spare part. The number of Receiver Units used will depend on the system configuration.

The number of circuit boards in the Receiver Unit will depend on the chosen transducer configuration.

- **Part name:** Receiver Unit 1 degrees
- **Part number:** 426632
- **Number in use:** 1
- **Recommended number in spare:** 1
- **True manufacturer:** Kongsberg Maritime (<https://www.kongsberg.com/maritime/>)



### Related topics

[Receiver Unit replacement, page 103](#)

## Receiver Unit 4 degrees - spare part 426633

The complete receiver Unit can be supplied as a spare part. The number of Receiver Units used will depend on the system configuration.

The number of circuit boards in the Receiver Unit will depend on the chosen transducer configuration.

- **Part name:** Receiver Unit 4 degrees
- **Part number:** 426633
- **Number in use:** 1
- **Recommended number in spare:** 1
- **True manufacturer:** Kongsberg Maritime (<https://www.kongsberg.com/maritime/>)



### Related topics

[Receiver Unit replacement, page 103](#)

## RXU Power supply - spare part 428206

There is one power supply unit in each Receiver Unit.

- **Part name:** Power supply Roal RCB600-AA00
- **Part number:** 428206
- **Number in use:** 1
- **Recommended number in spare:** 1
- **True manufacturer:** Roal/Efore (<https://www.efore.com>)



### Related topics

[Power supply replacement - Receiver Unit, page 108](#)

# Processing Unit

## Topics

[Processing Unit description, page 126](#)

[Processing Unit familiarization, page 126](#)

[Processing Unit front panel description, page 127](#)

[Processing Unit rear panel description, page 128](#)

[Processing Unit circuit boards and modules, page 129](#)

[CPU board, page 130](#)

[CP219 Ethernet switch, page 133](#)

[CBMF board, page 135](#)

## Processing Unit description

The EM 304 Processing Unit is provided to process the signals to and from the Transmitter and Receiver Units.

The EM 304 Processing Unit is an industrial computer using both COTS (commercial off-the-shelf) components and custom made components. The unit is designed and tested for rugged use.



The Processing Unit performs the receiver beamforming, bottom detection, and motion and sound speed corrections. It contains all interfaces for time-critical external sensors such as vessel attitude (roll, pitch, heading and heave), vessel position and external clock. More than one sensor of each type may be connected simultaneously, with one in use and all of them logged.

The Processing Unit controls the Transmitter and Receiver units via Ethernet communication, and is also interfaced to the Operator station via Ethernet.

The 48 V output from the Processing Unit can be used for remote on/off control of the Transmitter and Receiver Units.

The Processing Unit is normally located in a "sonar room" close to the transducer arrays. The unit can also be placed in the "survey room" or on the bridge.

### Related topics

[Processing Unit, page 125](#)

## Processing Unit familiarization

The Processing Unit consists of an instrument case with integrated rack mounting in a 19 inch rack.

It uses both COTS (commercial off-the-shelf) components and custom made components. Ventilation is provided through slits located on the sides. The front panel of the Processing Unit holds a mains power switch and an information display.

The Processing Unit can be switched on/off with a remote switch.

The receive data from the Gbit link is filtered and beamformed by an FPGA unit on the CBMF board(s). The result is transferred to the CPU board via the cPCI backplane.

The Transmitter Unit(s) and Receiver Unit(s) are connected to the Ethernet switch in the Processing Unit.

## Processing Unit front panel description

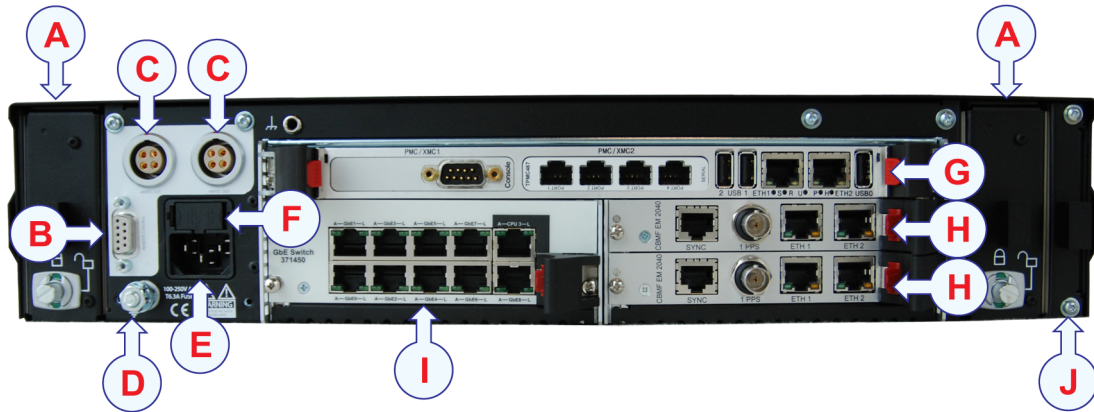
The front panel of the Processing Unit holds a mains power switch and an information display.



- A** *Information display*
- B** *Power On/Off*

## Processing Unit rear panel description

The rear panel of the Processing Unit holds all the connectors used to communicate with external devices and the power input socket. It also holds a fuse for the power input.



**A** *Fan unit*

*The Processing Unit has two fan units for cooling purposes.*

**B** *Remote Control connector*

**C** *48 Vdc output connector*

**D** *Ground connector*

**E** *AC mains power socket*

**F** *Fuse for the AC mains supply*

**G** *CPU board*

**H** *CBMF board*

*There are one or two Compact Beamformer (CBMF) boards in the Processing Unit.  
The number of CBMF boards depends on the system.*

**I** *CP219 Ethernet switch*

**J** *Air filter unit*

## Processing Unit circuit boards and modules

In order to do the necessary tasks and meet the operational requirements, the Processing Unit is equipped with several circuit boards and modules. All the circuit boards and modules are line replaceable units (LRU).



The following circuit boards and modules are used in the EM 304 Processing Unit.

**A CPU board**

*Different CPU boards can be used in the EM 304 Processing Unit.*

**B CBMF board**

*The Compact Beamformer (CBMF) board is used by the Processing Unit for beamforming and signal processing purposes.*

*There are one or two Compact Beamformer (CBMF) boards in the Processing Unit. The number of CBMF boards depends on the system.*

**C VadaTech CP219 board**

*The VadaTech CP219 board is used as an Ethernet switch in the EM 304 Processing Unit.*

**D Fan unit**

*The Processing Unit has two fan units for cooling purposes.*

• **Power supply**

*One power supply unit is used in the EM 304 Processing Unit for supply of 5, 24 and 48 VDC.*

*The Excelsys XLB power supply is located inside the Processing Unit, and is not visible from the outside.*

## CPU board

### Topics

[Introduction, page 130](#)

[Concurrent PP B12 CPU board overview, page 130](#)

[Concurrent PP B12 CPU board connectors, page 131](#)

[CPU board Concurrent PP833 overview, page 131](#)

[CPU board Concurrent PP833 connectors, page 132](#)

### Introduction

There is one CPU board in each EM 304 Processing Unit.

The CPU board is based on a commercial design. Due to the constant development of new computer parts, older parts are no longer manufactured.

This means that the CPU board used with the EM 304 changes from time to time.

### Concurrent PP B12 CPU board overview

Concurrent PP B12 is one version of CPU board used in the EM 304 Processing Unit.



The Concurrent PP B12 is a PC-compatible high functionality Compact PCI (cPCI) board used by the EM 304 Processing Unit as the Central Processing Unit (CPU).

The circuit board is manufactured by Concurrent Technologies and configured by Kongsberg Maritime AS. Different CPU boards can be used in the EM 304 Processing Unit.



## Concurrent PP B12 CPU board connectors

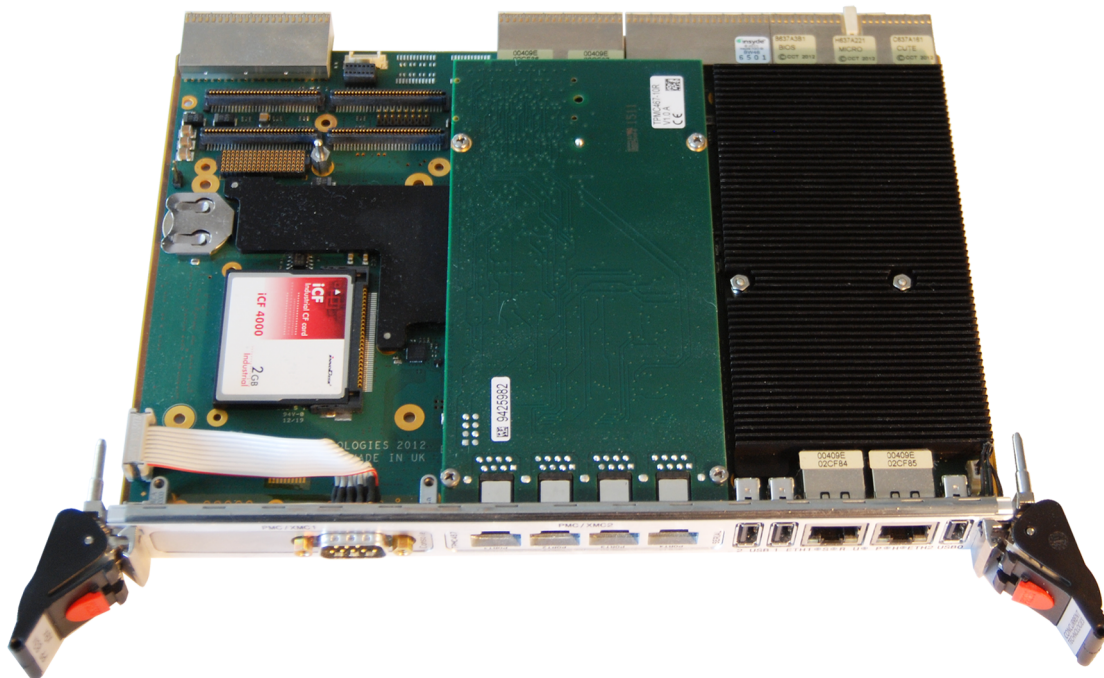
The Concurrent PP B12 CPU board holds two large connectors for the backplane, as well as several front mounted connectors.



- A** Console - for Kongsberg Maritime use only
- B** COM1 to COM4 - Four serial ports with RJ45 connectors. The ports can be configured to be RS-232 or RS-422
- C** Ethernet 1 - used for communication to the Operator Station (Hydrographic Work Station)

## CPU board Concurrent PP833 overview

Concurrent PP833 is one version of CPU board used in the EM 304 Processing Unit.

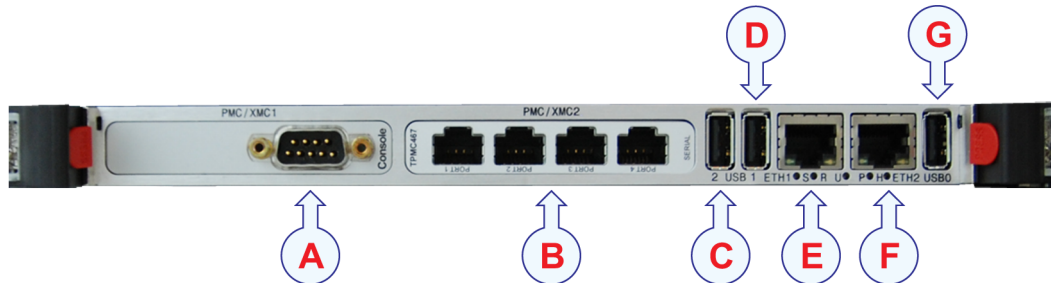


The Concurrent PP833 is a PC-compatible high functionality Compact PCI (cPCI) board used by the EM 304 Processing Unit as the Central Processing Unit (CPU).

The circuit board is manufactured by Concurrent Technologies and configured by Kongsberg Maritime AS. Different CPU boards can be used in the EM 304 Processing Unit.

## CPU board Concurrent PP833 connectors

The Concurrent PP833 CPU board holds two large connectors for the backplane, as well as several front mounted connectors. Not all of these connectors are used in the EM 304.



- A** *PMC/XMC1 Console - for Kongsberg Maritime use only*
- B** *COM1 to COM4 - Four serial ports with RJ45 connectors. The ports can be configured to be RS-232 or RS-422*
- C** *USB 2 - not used*
- D** *USB 1 - not used*
- E** *Ethernet 1 - used for communication to the Operator Station (Hydrographic Work Station)*
- F** *Ethernet 2 - not used*
- G** *USB 0 - not used*

## CP219 Ethernet switch

### Topics

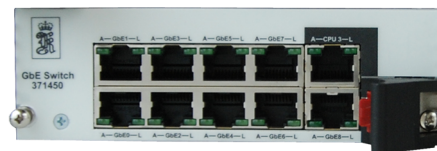
[Ethernet switch overview, page 133](#)

[Ethernet switch connectors, page 134](#)

### Ethernet switch overview

The VadaTech CP219 board is used as an Ethernet switch in the EM 304 Processing Unit.

*This is a generic photo. The Vadatech CP219 board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*

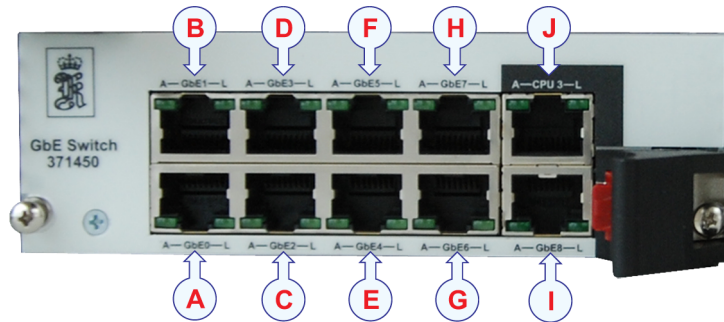


The VadaTech CP219 is a compact PCI module that provides 10 Gigabit Ethernet ports on the front panel.

## Ethernet switch connectors

The VadaTech CP219 Ethernet switch holds 10 front mounted connectors, as well as one large connector for the backplane.

*This is a generic photo.  
The Vadatech CP219 board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*



The Vadatech CP219 board is fitted with the following connectors.

- A** Port 1, GbE0  
Regular Gigabit Ethernet port
- B** Port 2, GbE1  
Regular Gigabit Ethernet port
- C** Port 3, GbE2  
Regular Gigabit Ethernet port
- D** Port 4, GbE3  
Regular Gigabit Ethernet port
- E** Port 5, GbE4  
Regular Gigabit Ethernet port
- F** Port 6, GbE5  
Regular Gigabit Ethernet port
- G** Port 7, GbE6  
Regular Gigabit Ethernet port
- H** Port 8, GbE7  
Regular Gigabit Ethernet port
- I** Port 9, GbE8  
Regular Gigabit Ethernet port
- J** Port 10, CPU3  
Gigabit Ethernet port reserved for external sensor input over UDP

# CBMF board

## Topics

[CBMF board overview, page 135](#)

[CBMF board configuration, page 136](#)

[CBMF board connectors, page 137](#)

## CBMF board overview

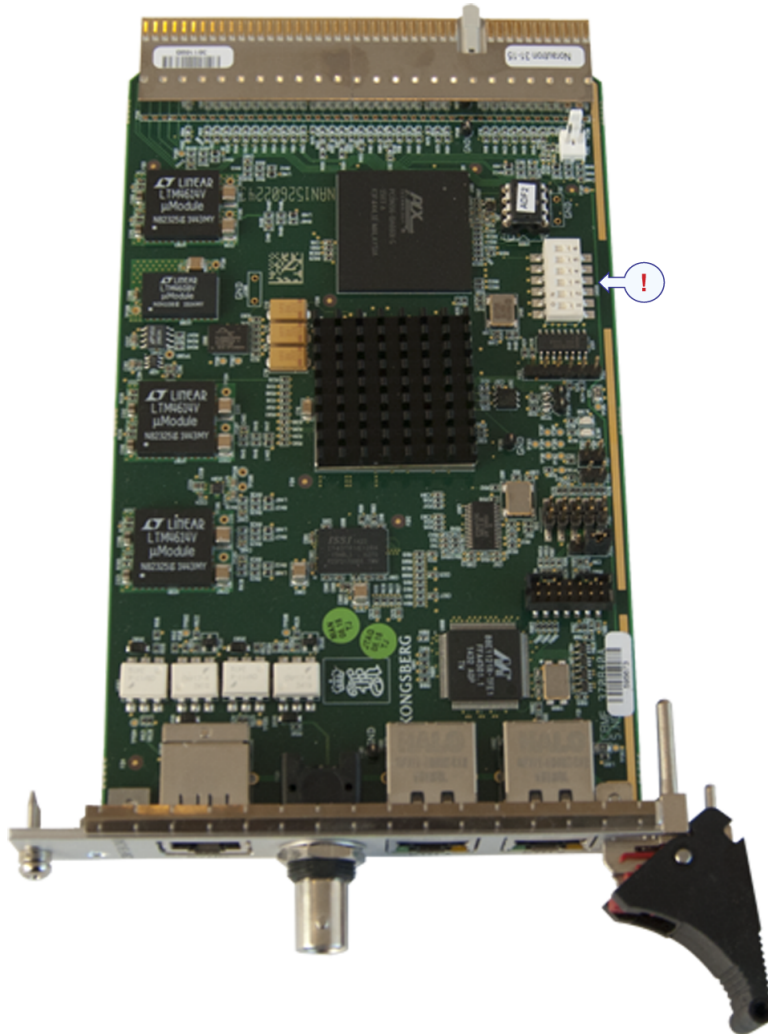
The Compact Beamformer (CBMF) board is used by the Processing Unit for beamforming and signal processing purposes.



*This is a generic photo. The CBMF board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*

## CBMF board configuration

The CBMF board is a generic circuit board designed for multiple applications and operational frequencies. By means of the on-board software, the links and the switches it can be configured for specific use. When a board is provided as a spare part, it is readily configured.



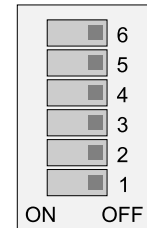
*This is a generic photo. The CBMF board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*



### Switches and links

The CBMF board holds several switches and links. These are implemented to allow the circuit board to be used in several different configurations.

The switch setting on the CBMF board has to be correct. All the switches on all the CBMF boards in the Processing Unit should be set to OFF. OFF is when they are pushed towards the edge of the circuit board.



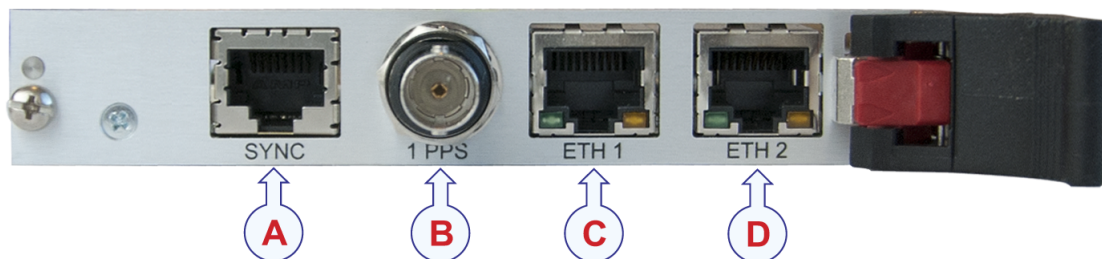
(CD090306\_001\_001)

Do not touch other switches or link settings.

The CBMF board is configured by Kongsberg Maritime for use in the EM 304. If you receive a spare CBMF board, this is also set up correctly before it is shipped.

### CBMF board connectors

The CBMF board holds a large connector for the backplane, as well as several front mounted connectors.



*This is a generic photo. The CBMF board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*

The CBMF board is fitted with the following connectors.

- A** *SYNC - signal used for synchronisation when multiple echo sounders are employed on a vessel*
- B** *1PPS - one pulse per second input signal used to synchronise the internal clock in the Processing Unit*
- C** *ETH1 - Ethernet connection to internal switch in the Processing Unit*
- D** *ETH2 - not used for EM 304*

# Transmitter Unit

## Topics

[Transmitter Unit familiarization, page 138](#)

[Transmitter Unit bottom panel description, page 140](#)

[Transmitter Unit top panel description, page 142](#)

[Transmitter Unit power supplies, page 144](#)

[RIO-P board - dip switch setting, page 145](#)

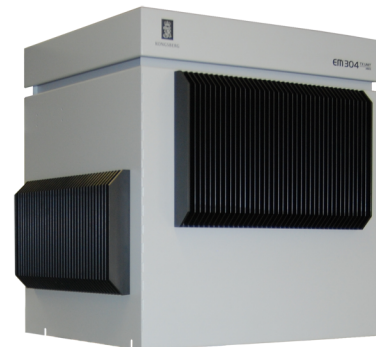
## Transmitter Unit familiarization

The Transmitter Unit holds several circuit boards and two power supplies. All the circuit boards are accessed either from the top or the bottom of the unit.

The Transmitter Unit is a wall-mounted steel cabinet with integrated shock and vibration absorbers, designed for bulkhead mounting. One 19 inch sub-rack is contained in the cabinet. The number of circuit boards in the sub-rack will depend on the chosen transducer configuration.

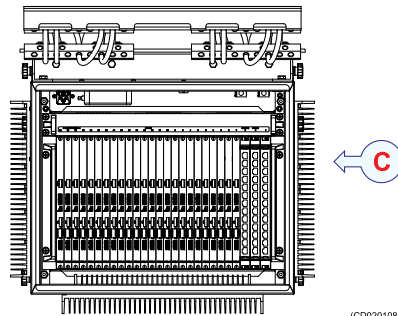
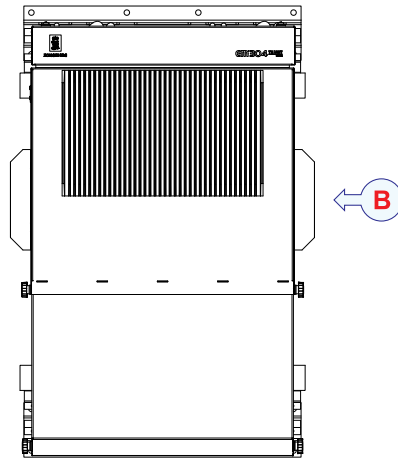
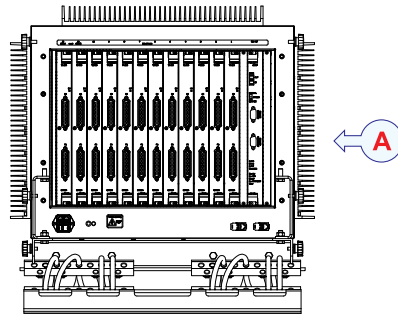
Twisted pair Ethernet is used for data communication with the Processing Unit.

The Transmitter Unit is normally located in a "sonar room" close to the transducer arrays.





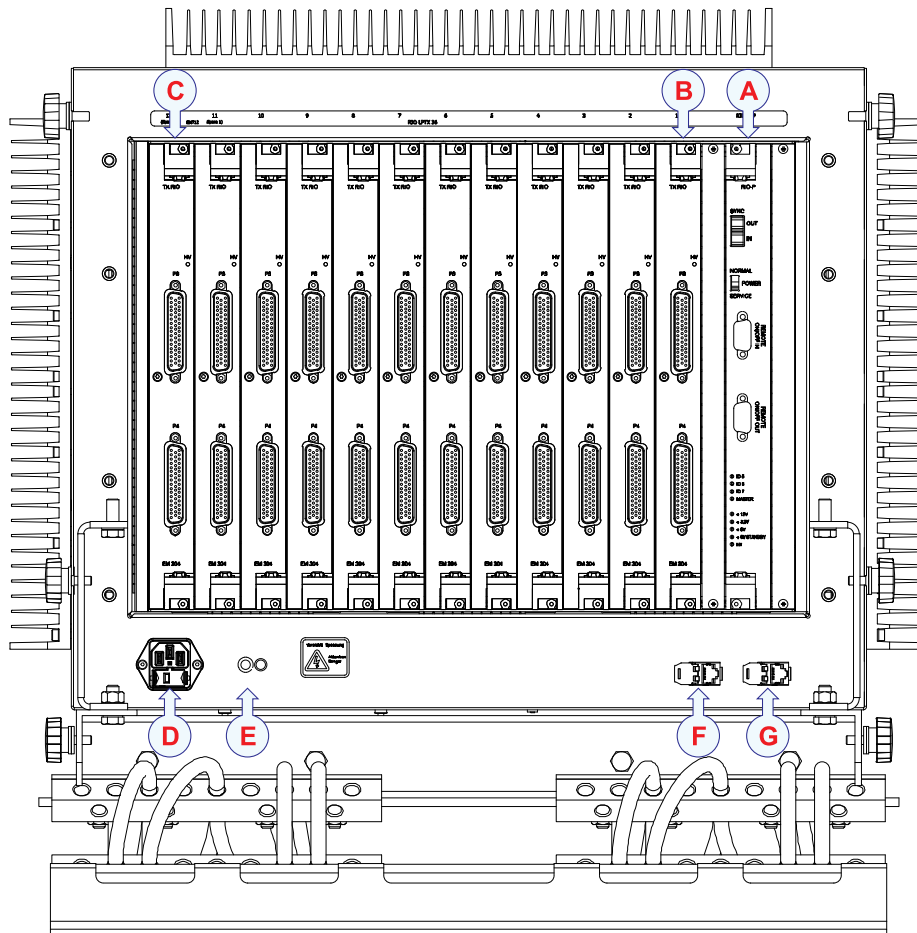
- A** *Front view*
- B** *Bottom view*  
*Protection cover and cable clamp not shown*
- C** *Top view*  
*Lid not shown*



(CD020108\_001\_003)

## Transmitter Unit bottom panel description

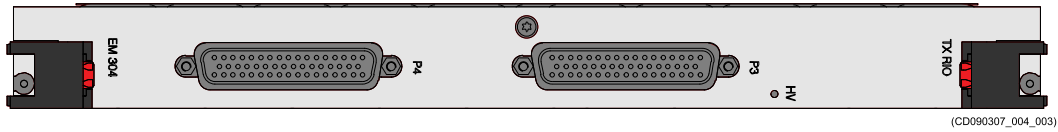
All external cables are connected at the bottom of the Transmitter Unit.



(CD020108\_001\_005)

- A *RIO-P board*
- B *TX RIO board 1*
- C *TX RIO board 12*
- D *AC power connector*
- E *Ground connector*
- F *Ethernet connector*
- G *Ethernet connector*

### TX RIO board

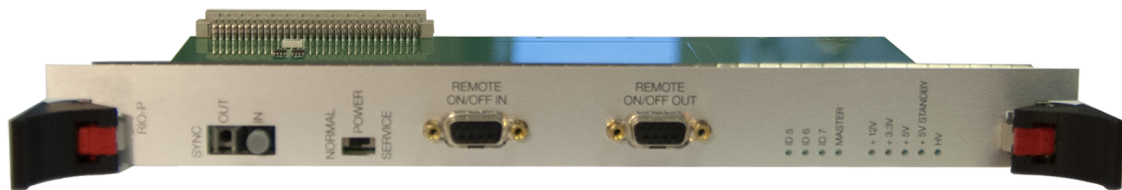


There are up to 12 TX RIO boards in each Transmitter Unit. The transducer cables connect to the TX RIO boards.

The number of TX RIO boards depends on the configuration of the EM 304 system.

- 0.5 degrees TX array: 24 (2x12) - 2 Transmitter Units
- 1 degree TX array: 12
- 2 degrees TX array: 6
- 4 degrees TX array: 3

### RIO-P board

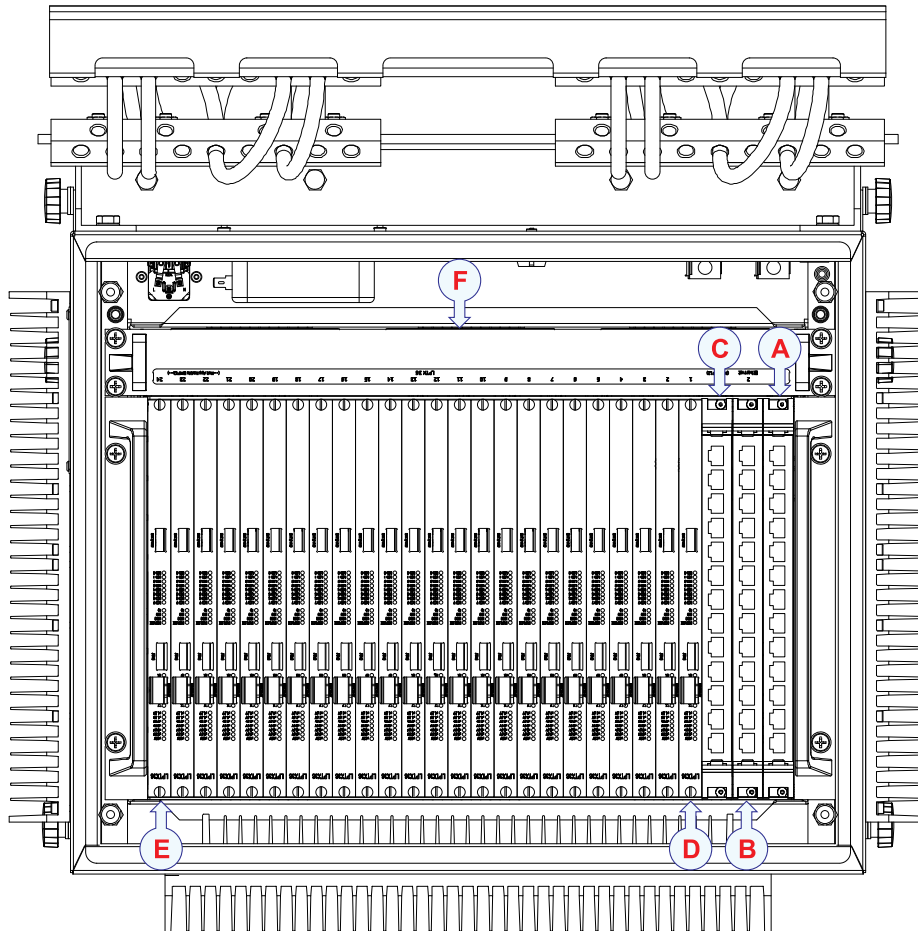


There is one RIO-P board in each Transmitter Unit. The signals for remote on/off control and synchronization is connected to the RIO-P board.

In addition there are two Ethernet connectors and connection for power at the bottom of the Transmitter Unit.

## Transmitter Unit top panel description

There are only internal connections at the top of the Transmitter Unit.



(CD020108\_001\_004)

- A** *Ethernet switch 1*
- B** *Ethernet switch 2*
- C** *Ethernet switch 3*
- D** *LPTX36 board 1*
- E** *LPTX36 board 24*
- F** *Fan unit*

### LPTX36 Transmitter board



There are up to 24 LPTX36 Transmitter boards in each Transmitter Unit. Each LPTX36 board is connected to the Ethernet switch in the Transmitter Unit.

The number of LPTX36 boards depends on the configuration of the EM 304 system.

- 0.5 degrees TX array: 48 (2x24) - 2 Transmitter Units
- 1 degree TX array: 24
- 2 degrees TX array: 12
- 4 degrees TX array: 6

### VadaTech CP218 Ethernet switch

There are up to three VadaTech CP218 Ethernet switches in each Transmitter Unit. Each LPTX36 board is connected to the Ethernet switch in the Transmitter Unit.



## Transmitter Unit power supplies

There is one 12V and one HV power supply in each Transmitter Unit. The power supplies are mounted behind the heat sinks on the sides of the Transmitter Unit.

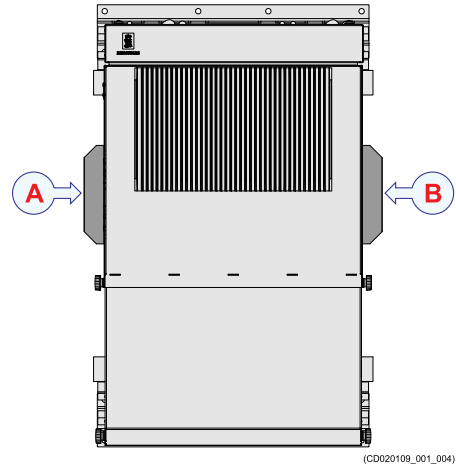
**A** *HV Power supply module*

*The HV power is mounted on the left side when the Transmitter Unit is seen from the front. The HV power supply provides 105 VDC.*

**B** *12V Power supply module*

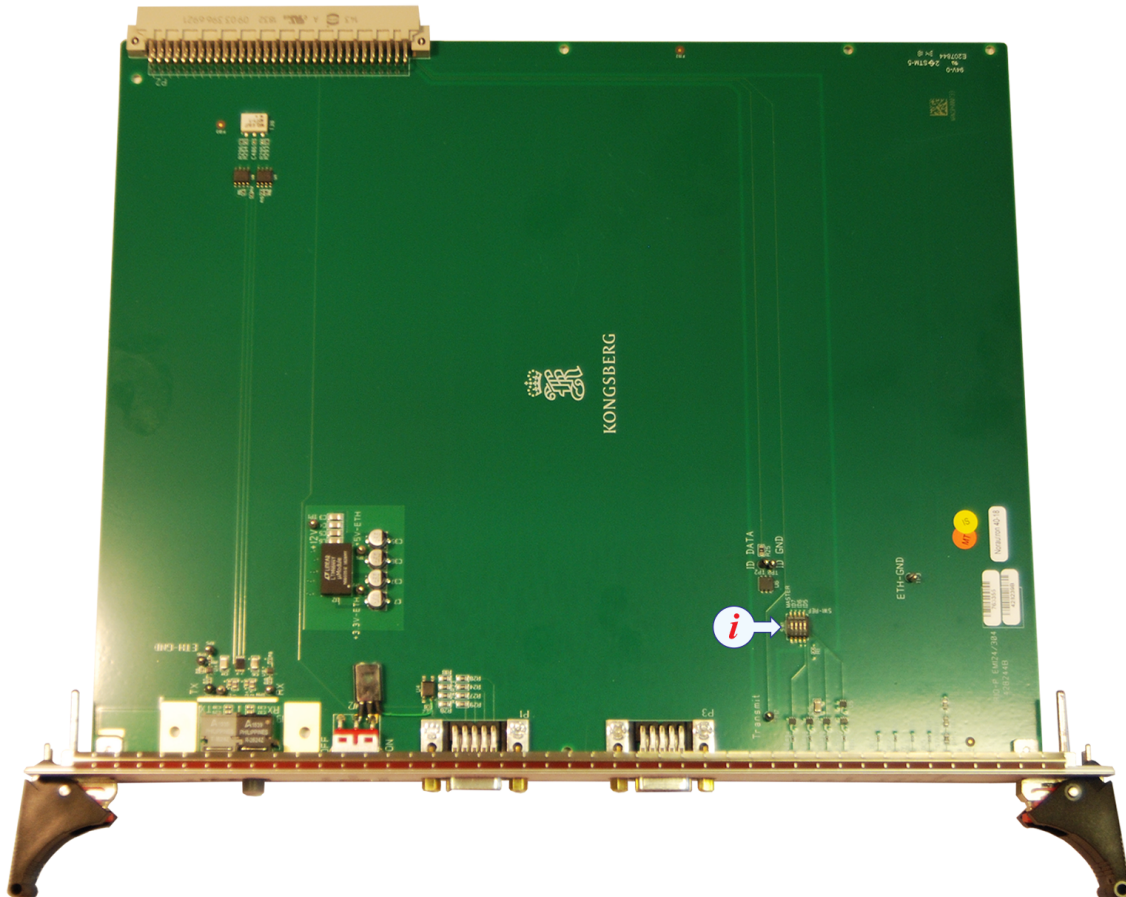
*The 12V power is mounted on the right side when the Transmitter Unit is seen from the front.*

The power supply modules provide the operating voltages to the circuit boards in the EM 304 Transmitter Unit. These include the low voltages for the electronic circuitry, and the high voltage required to create the transmit pulses.



## RIO-P board - dip switch setting

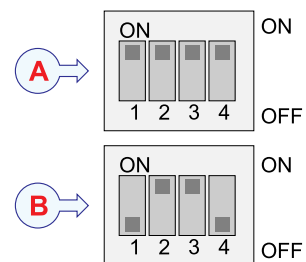
The dip switch setting on the RIO-P board has to be correct.



- A** Transmitter Unit 1 (MASTER): All switches must be set to ON.

The position of the dip switches are shown with the LED lights on the front of the RIO-P board when the board is installed and the Transmitter Unit is powered up.

- MASTER should be lit.
- ID5, ID6 and ID7 should not be lit.



(CD090303\_005\_002)

- B** Transmitter Unit 2 (SLAVE): Switch 1 and 4 must be set to OFF, switch 2 and 3 must be set to ON.

### Note

*If there is only one Transmitter Unit in the system, it has to be set to Transmitter Unit 1 (MASTER).*

# Receiver Unit

## Topics

[Receiver Unit familiarization, page 147](#)

[Receiver Unit bottom panel description, page 148](#)

[Receiver Unit - dip switch setting, page 149](#)



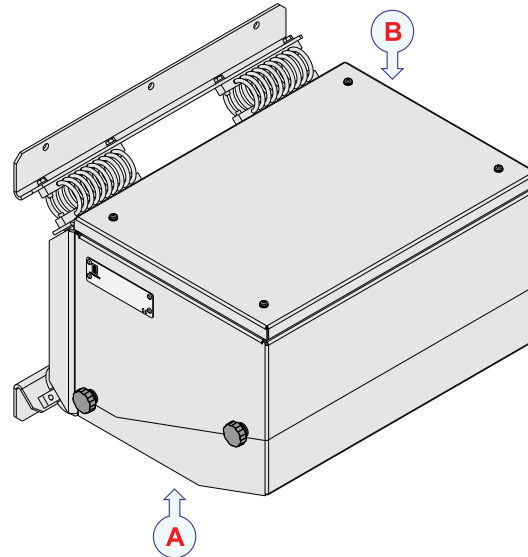
## Receiver Unit familiarization

The EM 304 Receiver Unit has all receive electronics, like control processor, amplifiers, Analog-to-Digital Converters, power supply and Ethernet interface.

- A** Cable connection, behind protection lid
- B** Lid for access to circuit boards and power supply

The Receiver Unit is a small wall-mounted steel cabinet with integrated shock and vibration absorbers, designed for bulkhead mounting.

The connectors of the Receiver Unit are accessed from the bottom. The circuit boards and power supply are accessed from the top.



(CD020109\_003\_002)

## Receiver Unit bottom panel description

The connectors of the Receiver Unit are accessed from the bottom.

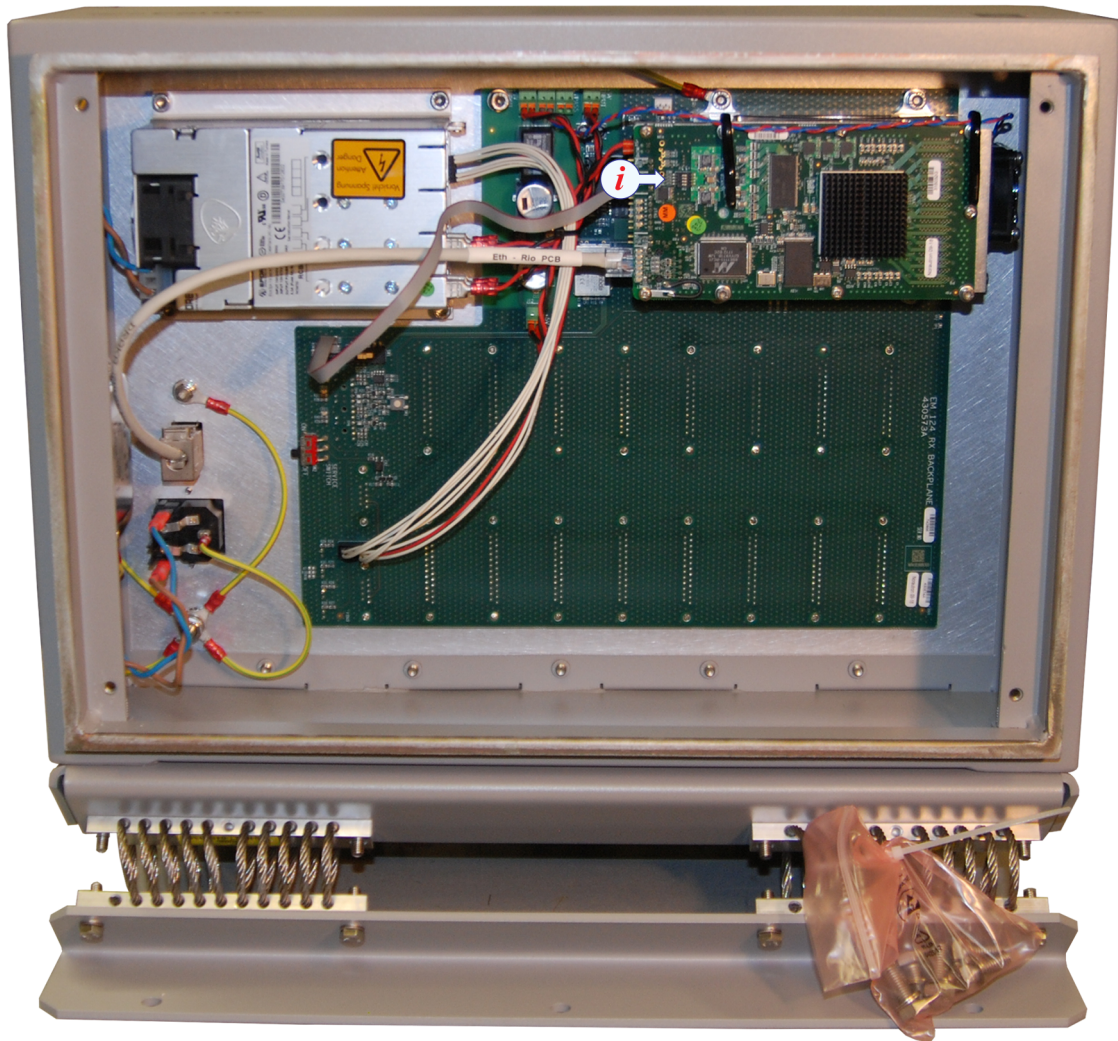


The transducer cables connect at the bottom of the Receiver Unit. The number of cables depends on the chosen system configuration.

## Receiver Unit - dip switch setting

The dip switch setting in the Receiver Unit has to be correct.

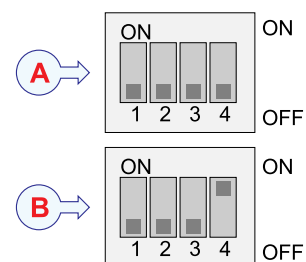
The software in the Processing Unit must know the identification of the Receiver Unit(s). A switch on the processing board inside the Receiver Unit is used for this.



- A** Receiver Unit 1 (MASTER): all switches must be set to OFF.
- B** Receiver Unit 2 (SLAVE): switch 1, 2 and 3 must be set to OFF, switch 4 must be set to ON.

### Note

*If there is only one Receiver Unit in the system, it has to be set to Receiver Unit 1 (MASTER).*



(CD020199\_050\_001)

# Hydrographic Work Station

## Topics

[Hydrographic Work Station description, page 151](#)

[Hydrographic Work Station front panel description, page 151](#)

[Hydrographic Work Station rear panel description, page 152](#)



## Hydrographic Work Station description

The Hydrographic Work Station is the operator station for the EM 304.

A dedicated maritime computer is provided with the EM 304 Multibeam Echo Sounder. It is set up with all necessary software.

The Hydrographic Work Station is based on the Microsoft® Windows operating system.

The Hydrographic Work Station is normally mounted near the operator work space.



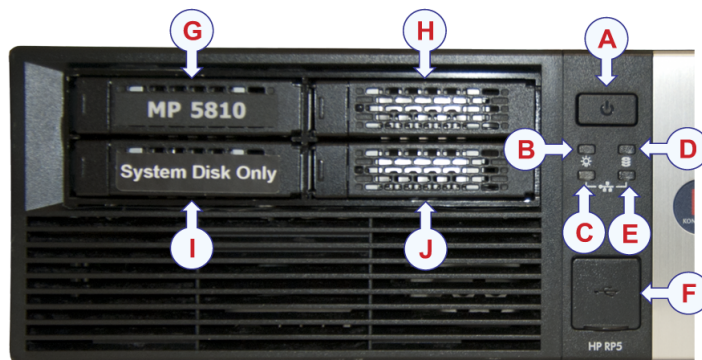
### Related topics

[Hydrographic Work Station, page 150](#)

## Hydrographic Work Station front panel description

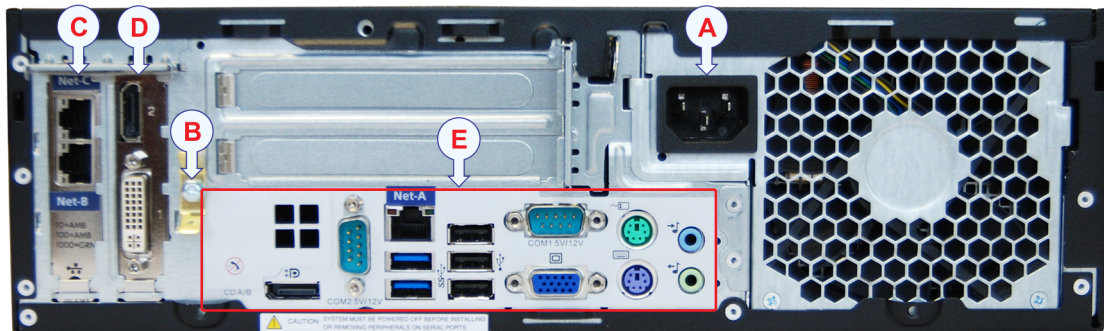
The front panel of the Hydrographic Work Station holds a mains power switch, LED indicators, USB sockets and hard disk drives.

- A** *Power On/Off*
- B** *Power connection indicator*
- C** *Network connection indicator*
- D** *Hard disk indicator*
- E** *Network activity indicator*
- F** *USB 2.0  
2 USB connectors behind lid*
- G** *Hard disk drive  
Raw data*
- H** *Hard disk drive  
Gridded data*
- I** *Hard disk drive  
System disk*
- J** *Not used*



## Hydrographic Work Station rear panel description

The rear panel of the Hydrographic Work Station holds all the connectors used by the computer to communicate with external devices. It also holds the power input socket and a mains power switch.



The image shows the MP5810 Fishery SIS5 model. Part number: 438803

If another model is used, the connections can be different.

- A AC power socket
- B Ground connector
- C Slot 1: Dual Ethernet adapter
- D Slot 2: Graphic adapter

If another model is used, the graphic adapter can be different.

- E Computer rear panel interfaces

# Drawing file

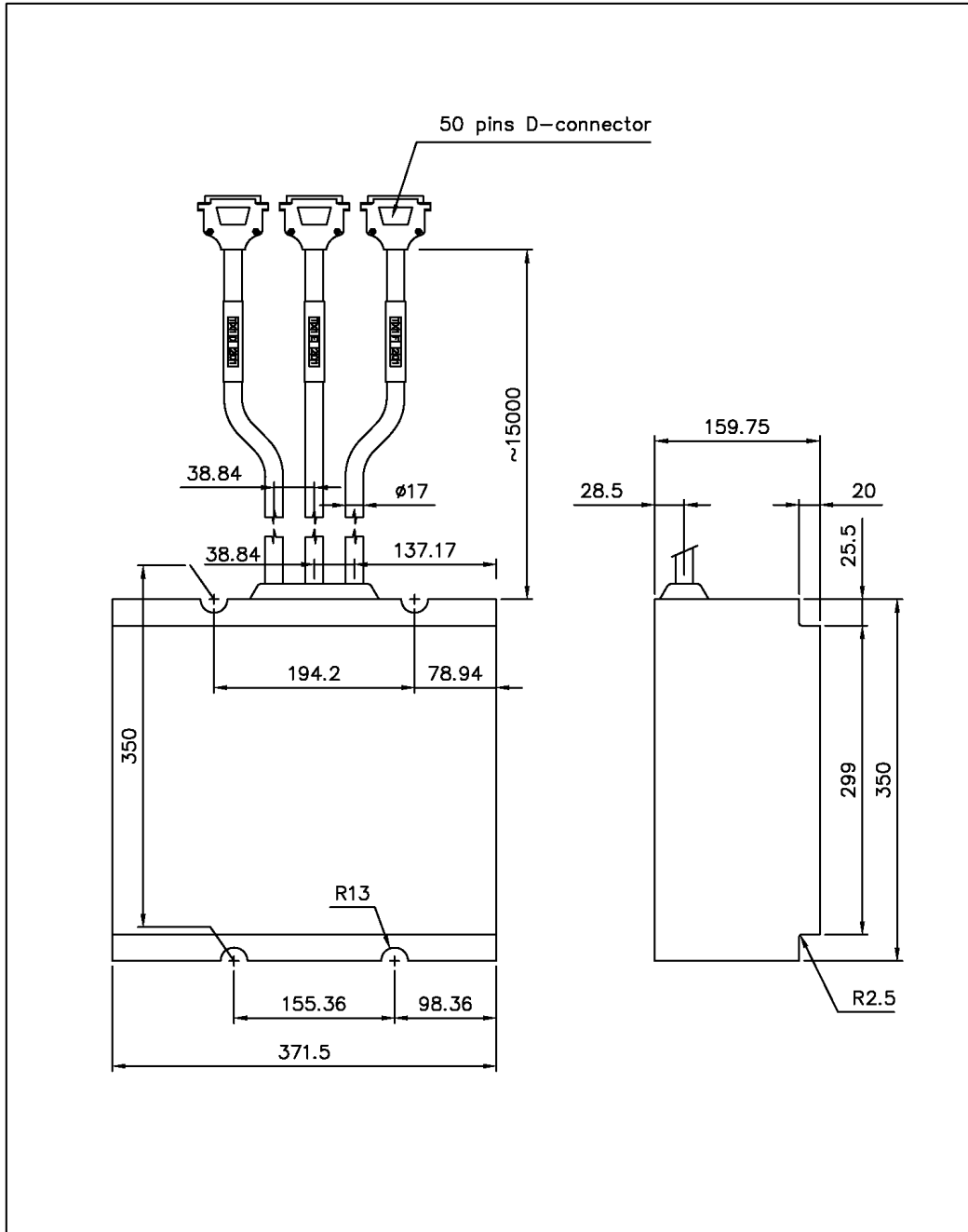
## Topics

- [834-211473 TX1 module outline dimensions, page 155](#)
- [834-211474 TX2 module outline dimensions, page 156](#)
- [834-211475 RX module outline dimensions, page 157](#)
- [424606 TX mounting frame - 0.5 degrees, page 158](#)
- [499-134005 TX mounting frame - 1 degree, page 159](#)
- [860-210440 TX mounting frame - 2 degrees, page 160](#)
- [499-133996 RX mounting frame - 1 degree, page 161](#)
- [860-210592 RX mounting frame - 2 degrees, page 162](#)
- [860-210446 RX mounting frame - 4 degrees, page 163](#)
- [434910 RX Casing with frame - 2 degrees - Ice protected, page 164](#)
- [440455 RX Casing with frame - 1 degree - Ice protected, page 165](#)
- [330881 RX Casing with frame - 1 degree - Cover plates, page 166](#)
- [440413A RX Casing with frame - 1 degree - Ice protected, page 167](#)
- [440413B RX Casing with frame - 1 degree - Ice protected, page 168](#)
- [440433 RX Casing with frame - 1 degree - Ice protected, page 169](#)
- [426226 Transmitter Unit dimensions, page 170](#)
- [426264 Receiver Unit dimensions, page 171](#)
- [385422 Processing Unit dimensions, page 172](#)
- [378828 HWS dimensions, page 173](#)
- [445723 Rack installation kit dimensions, page 174](#)
- [365290 KM 1000 mounting kit dimensions, page 175](#)
- [409067 Fibre cable kit, page 176](#)
- [370275 Remote Control Unit \(K-REM\) dimensions, page 177](#)

[373962 Remote Control Unit \(K-REM\) wiring diagram, page 178](#)



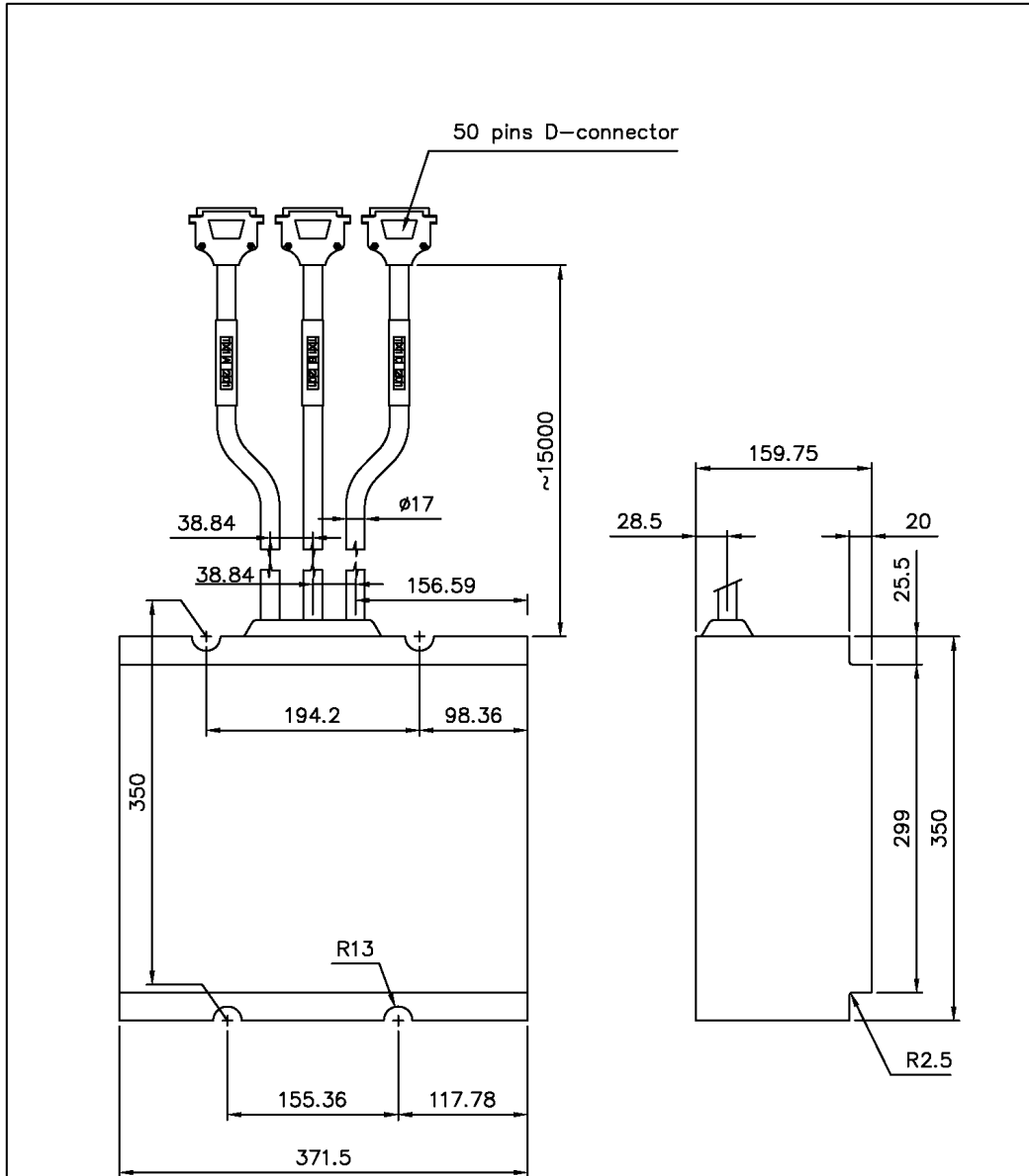
# 834-211473 TX1 module outline dimensions



Weight incl. cables: ~37Kg

REV./SIGN.							
DATE							
PROJ. METHOD			UNLESS OTHERWISE STATED, TOLERANCE: DIM.: THREAD:		PARTS LIST: N.A.	<b>KONGSBERG SIMRAD</b>	
SCALE	1:5		OUTLINE DIMENSIONS			SHEET 1 OF 1	SH.SIZE: A4
DRAWN	98.04.28	EEn	TX MODULE 1			834-211473	REV.: A
CHECKED	98.06.17	K.H.					
APPROVED	98.06.20	EEn	EM 300A			FILE NO.: CAD04	

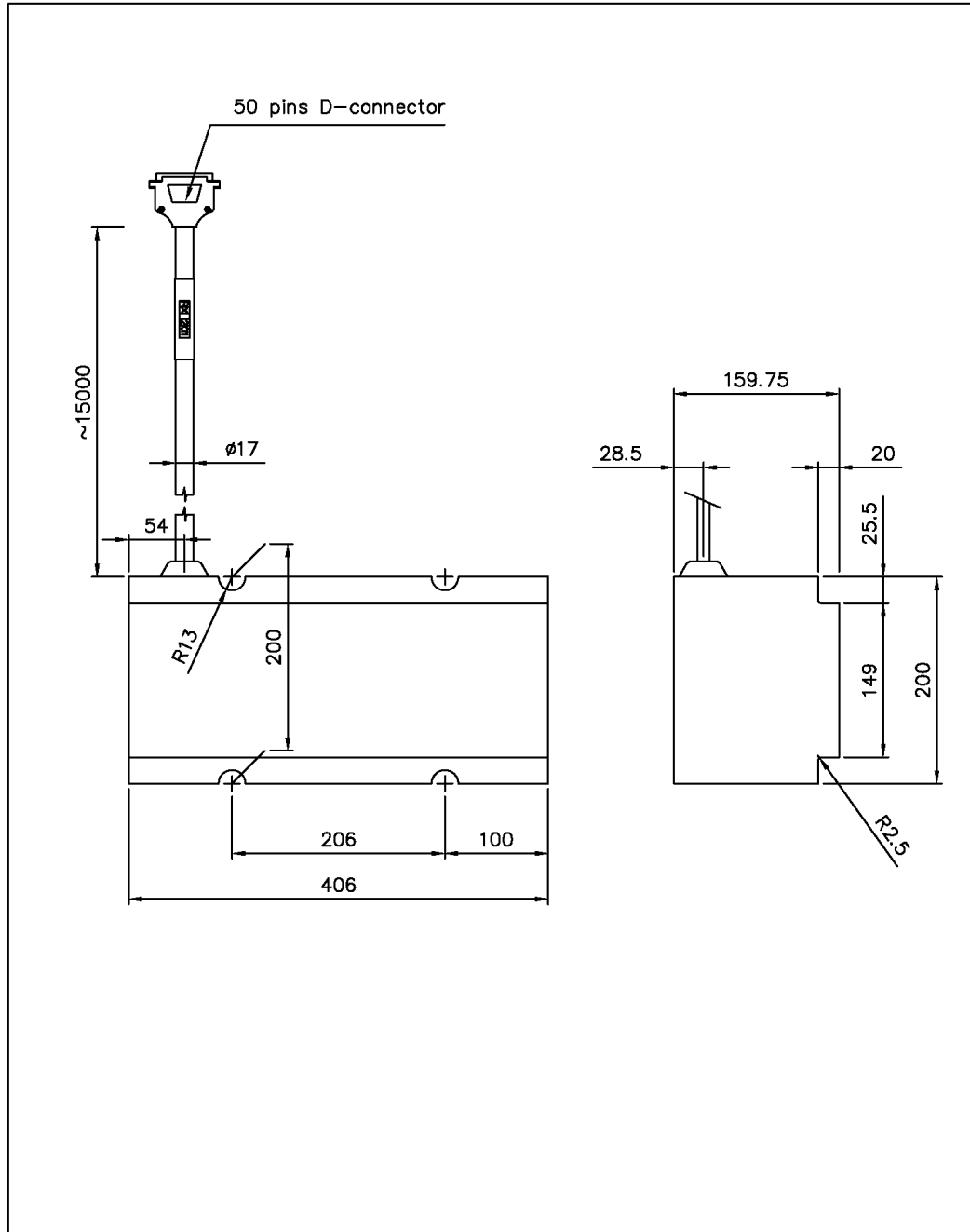
## 834-211474 TX2 module outline dimensions



Weight incl. cables: ~37Kg

REV./SIGN.							
DATE							
PROJ. METHOD			UNLESS OTHERWISE STATED, TOLERANCE: DIM.:		PARTS LIST: N.A.		<b>KONGSBERG</b> <b>SIMRAD</b>
SCALE	1:5		OUTLINE DIMENSIONS		SHEET 1 OF 1	SH.SIZE: A4	REV.:
DRAWN	98.04.28	EEn	TX MODULE 2		834-211474		A
CHECKED	98.06.17	K.H.					
APPROVED	98.06.20	EEn	EM 300A		FILE NO.: CAD04		

# 834-211475 RX module outline dimensions



Weight incl. cables: ~19Kg

REV./SIGN.								
DATE								
PROJ. METHOD			UNLESS OTHERWISE STATED, TOLERANCE: DIM.:			PARTS LIST: N.A.		
SCALE	1:5		OUTLINE DIMENSIONS			SHEET 1 OF 1		SH.SIZE: A4
DRAWN	98.04.28	EEn	RX MODULE			834-211475		REV.: A
CHECKED	98.06.17	K.H.						
APPROVED	98.06.20	EEn	EM 300A			FILE NO.: CAD04		

# 424606 TX mounting frame - 0.5 degrees

The drawing shows two views of the TX mounting frame. The left view is a side elevation showing a long, narrow frame with a total length of 5960 mm. It features a series of vertical supports spaced at 700 mm intervals. Callouts 1 and 2 point to specific mounting points. A note indicates that the frame is to be mounted without torque and that a torque stand off of 180 Nm should be used with Loctite 242. Dimensions of 550 mm and 55 mm are also shown.

The right view is a front elevation showing the frame's width and internal structure. It has a total width of 480 mm. Callouts 3 through 8 identify various components and mounting points. Internal dimensions of 450 mm, 390 mm, and 165 mm are indicated.

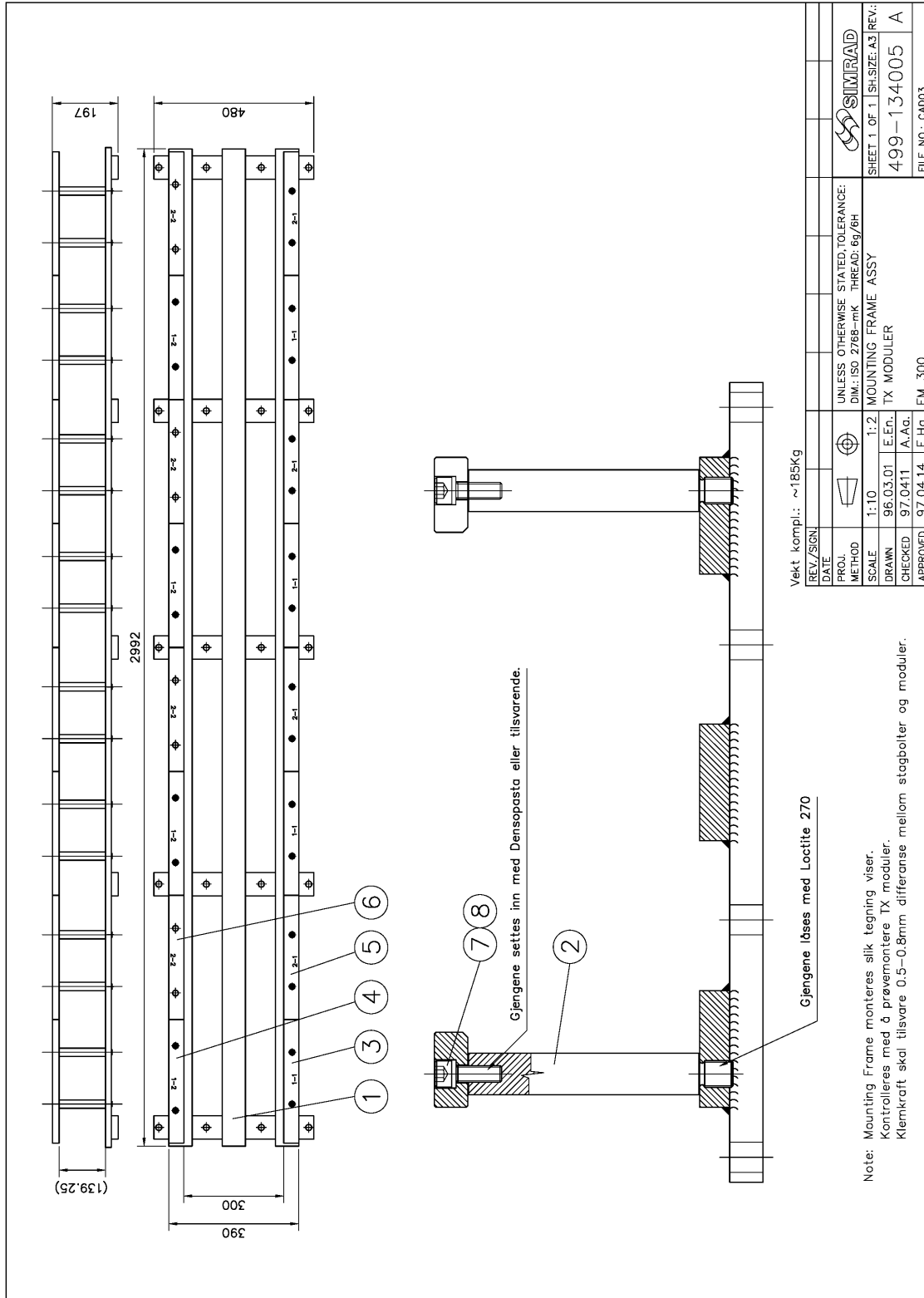
**Note:** Before permanent mounting the stand offs, pos. 2, verify that all positions are correct by using dummy modules, TX1 599-134019, TX2 599-134020.

**Note:** For permanent mounting, pos. 2, machines permanent, kontrolleres korrekte positioner ved hjelp av dummy modules, TX1 599-134019, TX2 599-134020.

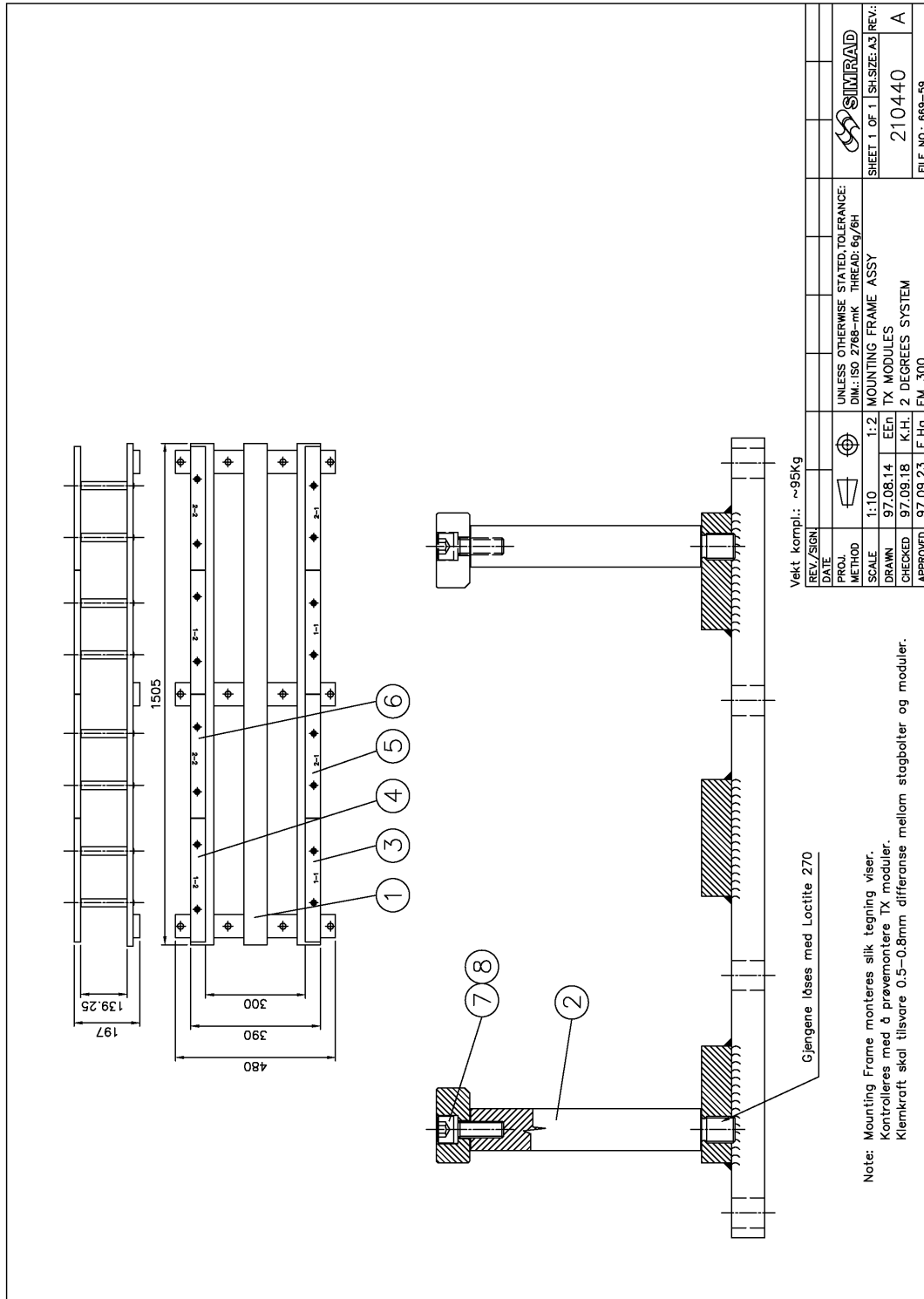
Weight: ~600Kg  
Classification code: 595

A		20170314		FIRE BOMB		ELECTRONICS		Kongsberg Maritime AS		MOUNTING FRAME ASSEMBLY		TX1/TX2		0.5 Deg. TX Army		1.12.5		1/1		A	
A		20170314		FIRE BOMB		ELECTRONICS		Kongsberg Maritime AS		MOUNTING FRAME ASSEMBLY		TX1/TX2		0.5 Deg. TX Army		1.12.5		1/1		A	
A		20170314		FIRE BOMB		ELECTRONICS		Kongsberg Maritime AS		MOUNTING FRAME ASSEMBLY		TX1/TX2		0.5 Deg. TX Army		1.12.5		1/1		A	
A		20170314		FIRE BOMB		ELECTRONICS		Kongsberg Maritime AS		MOUNTING FRAME ASSEMBLY		TX1/TX2		0.5 Deg. TX Army		1.12.5		1/1		A	

# 499-134005 TX mounting frame - 1 degree



# 860-210440 TX mounting frame - 2 degrees

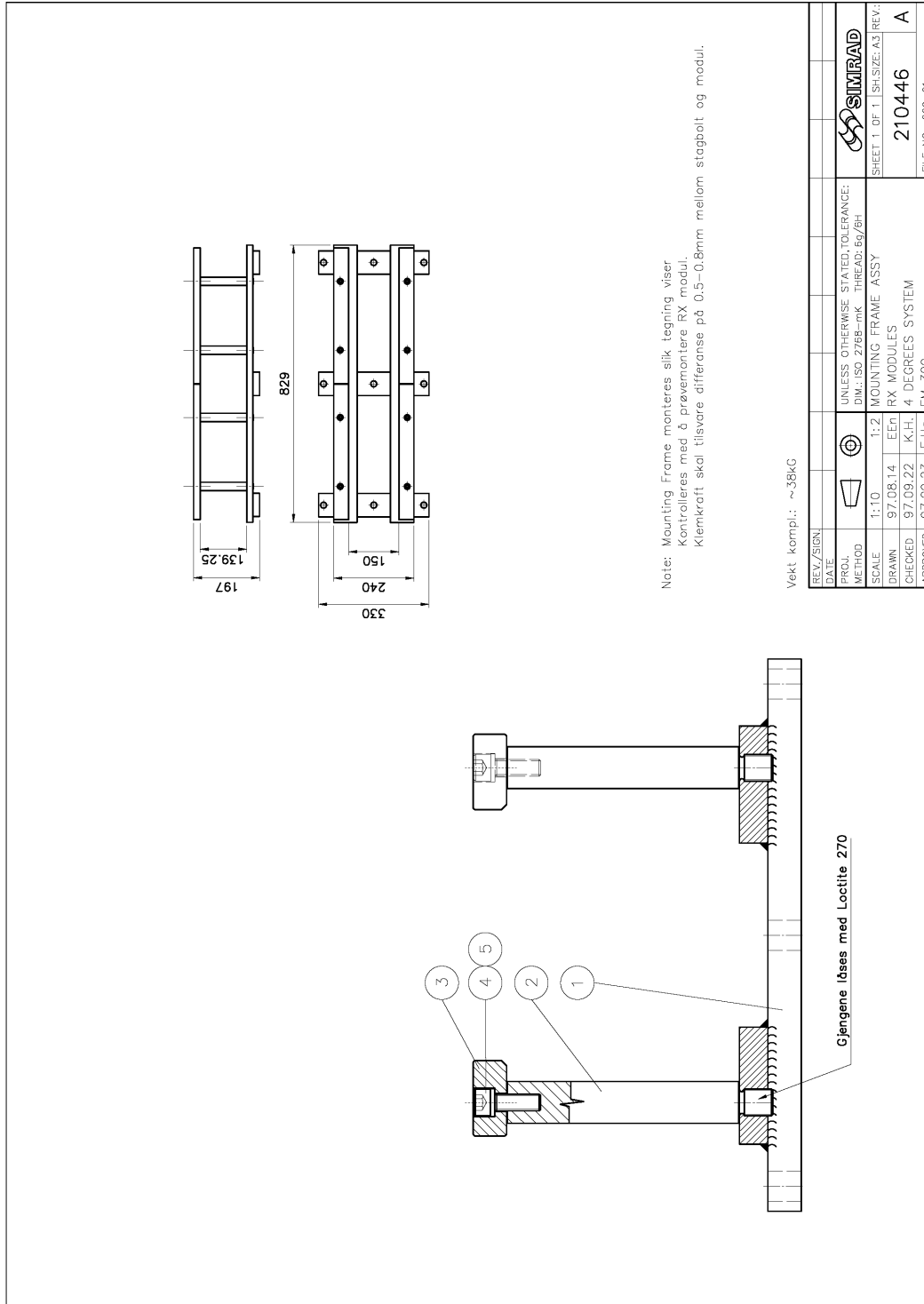




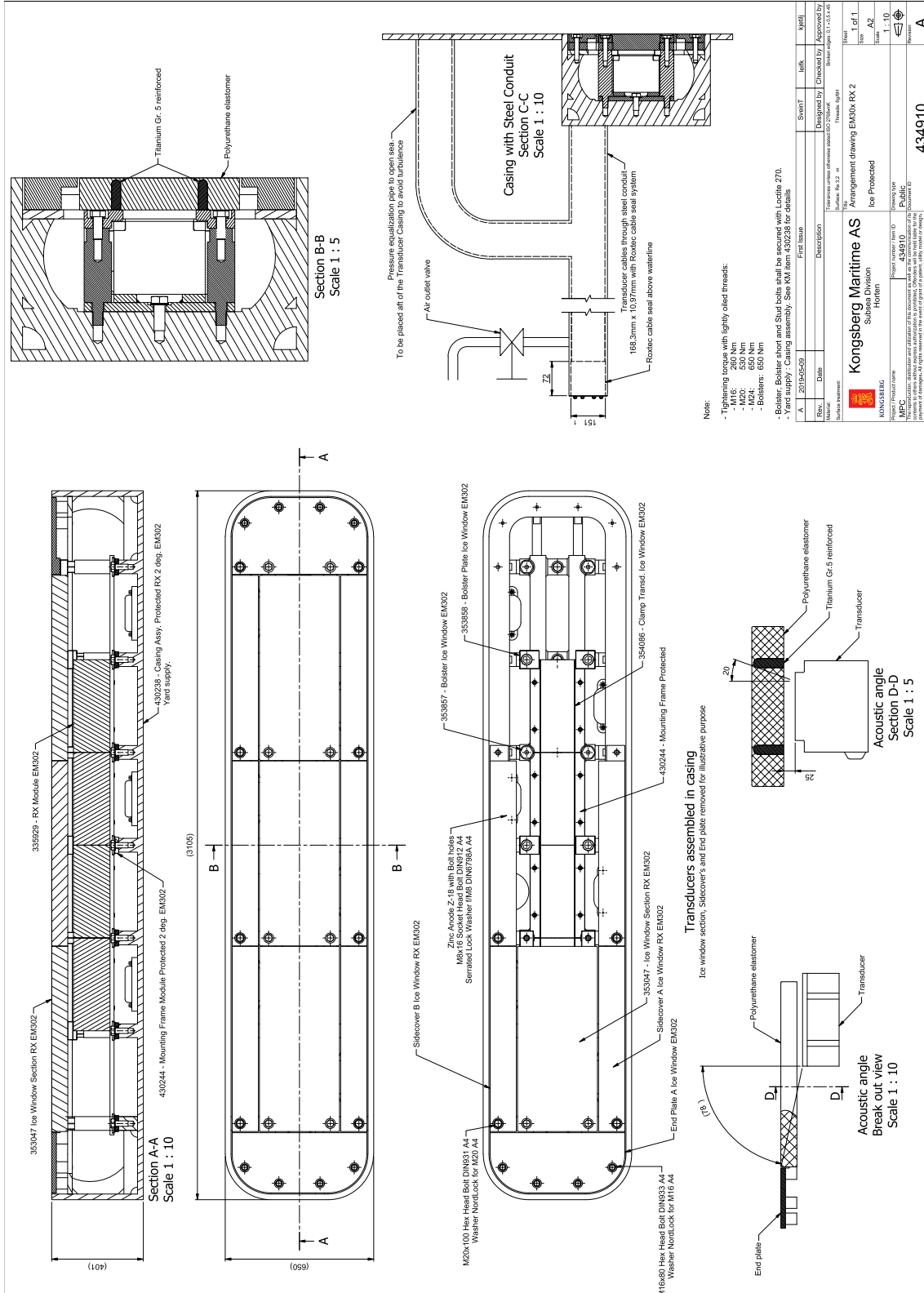




# 860-210446 RX mounting frame - 4 degrees

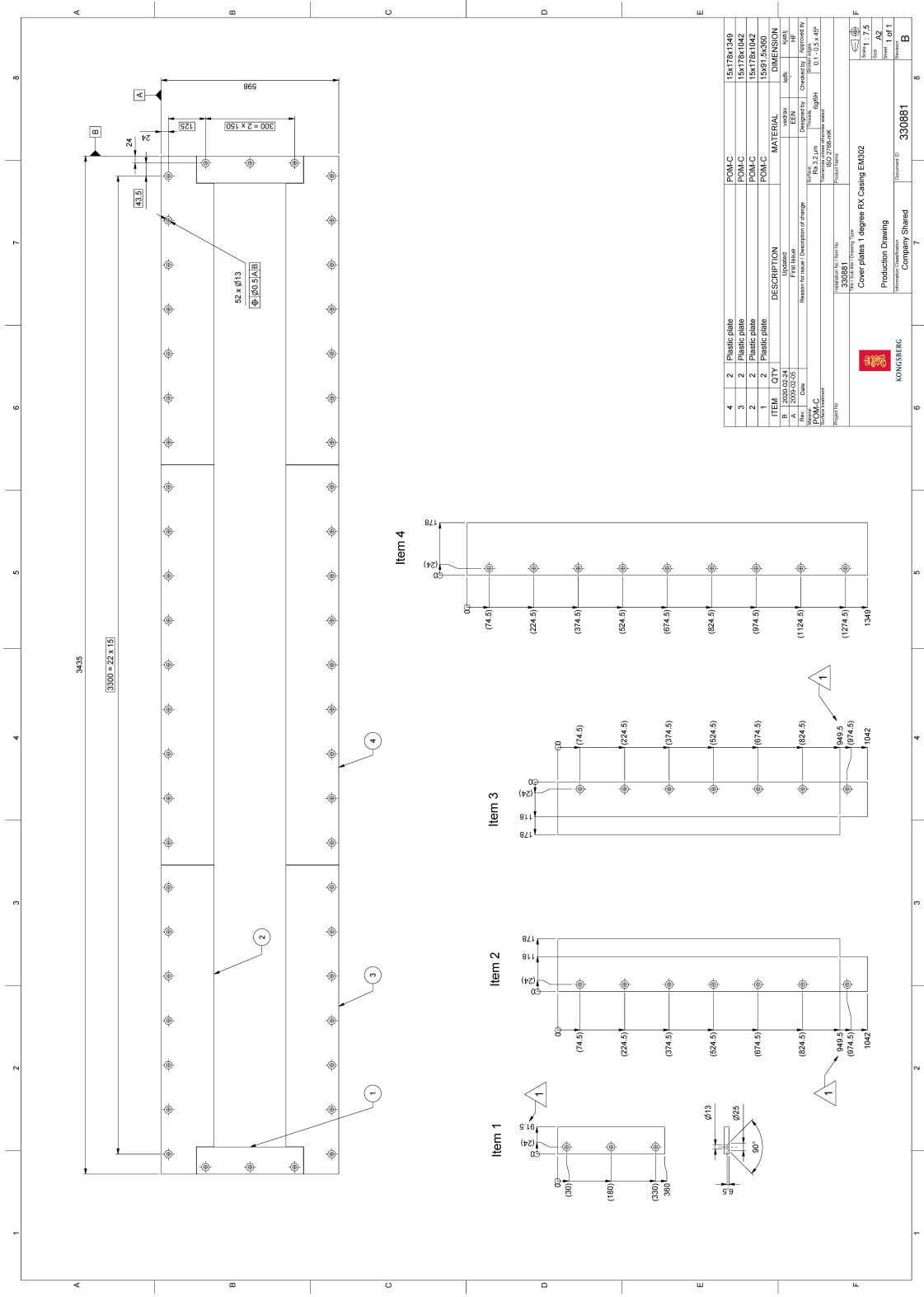


# 434910 RX Casing with frame - 2 degrees - Ice protected



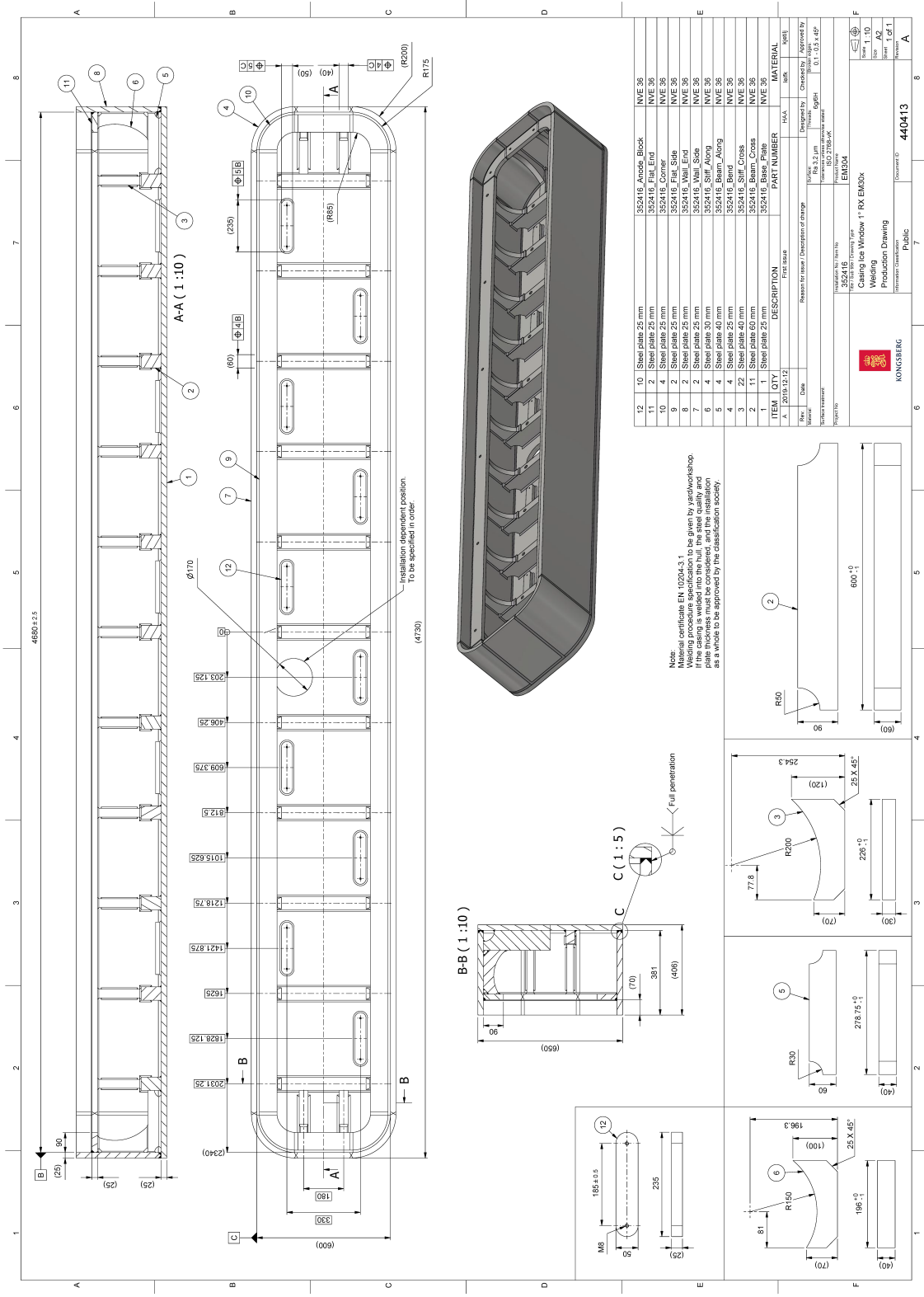


# 330881 RX Casing with frame - 1 degree - Cover plates

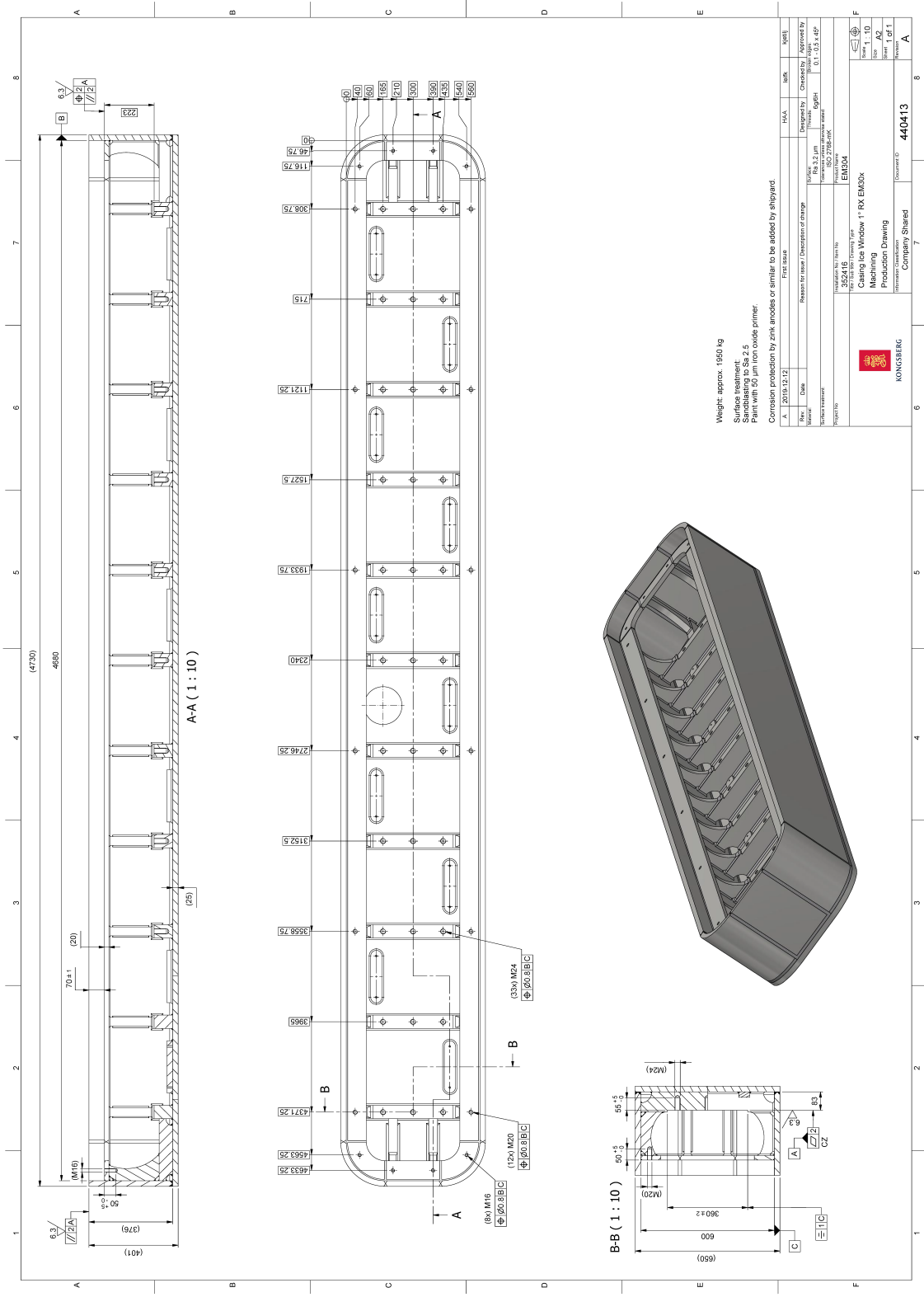


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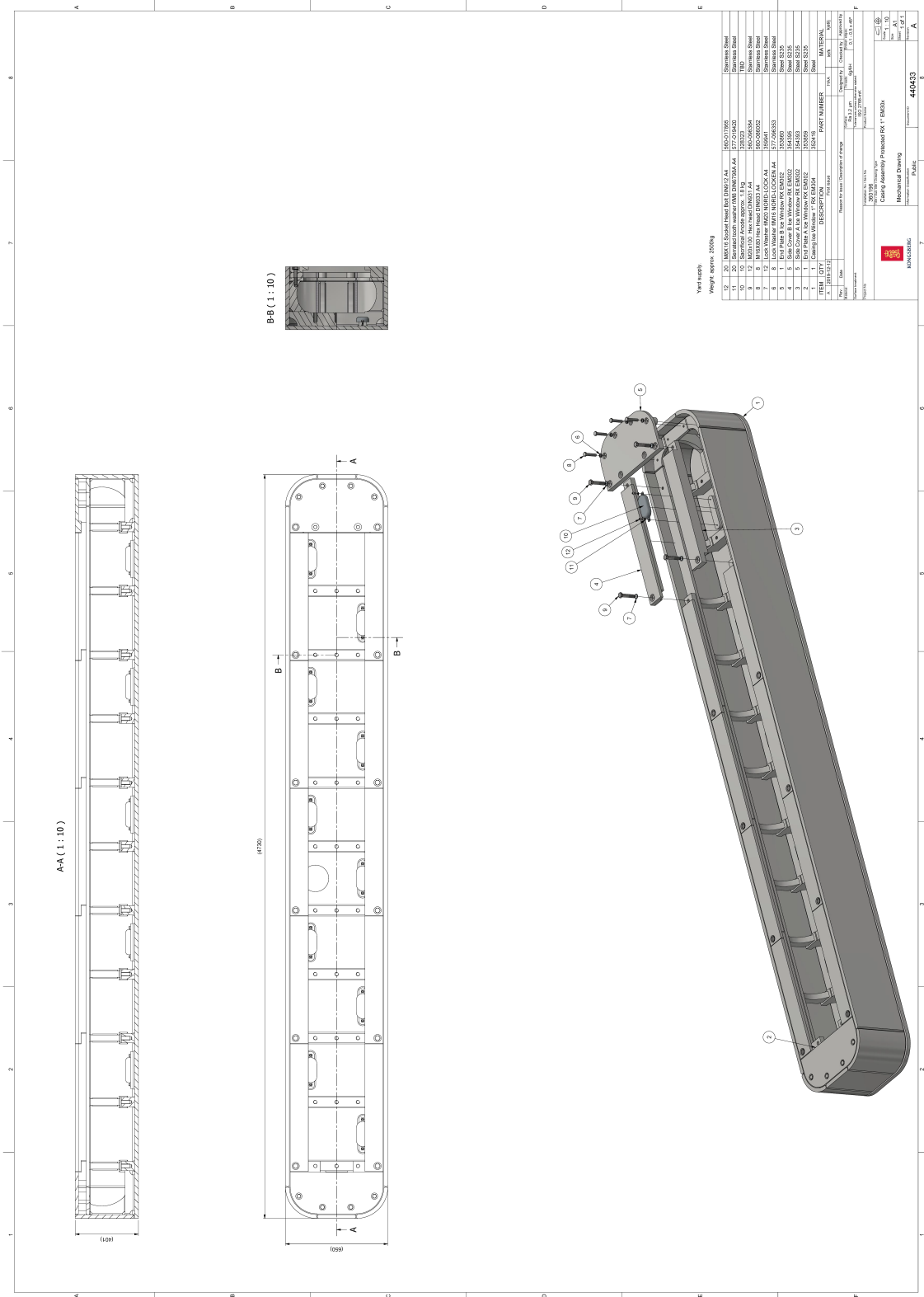
# 440413A RX Casing with frame - 1 degree - Ice protected



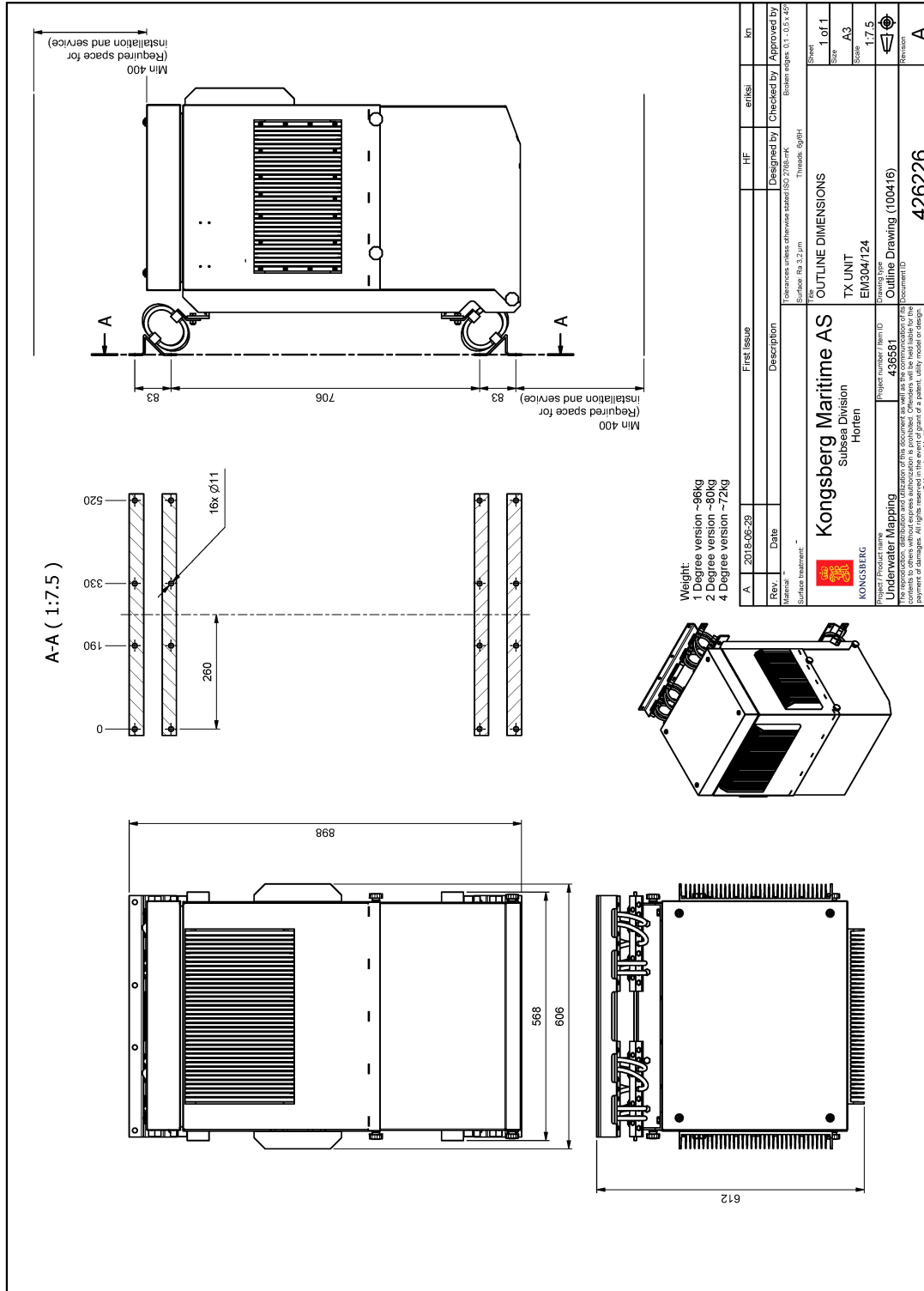
# 440413B RX Casing with frame - 1 degree - Ice protected



# 440433 RX Casing with frame - 1 degree - Ice protected

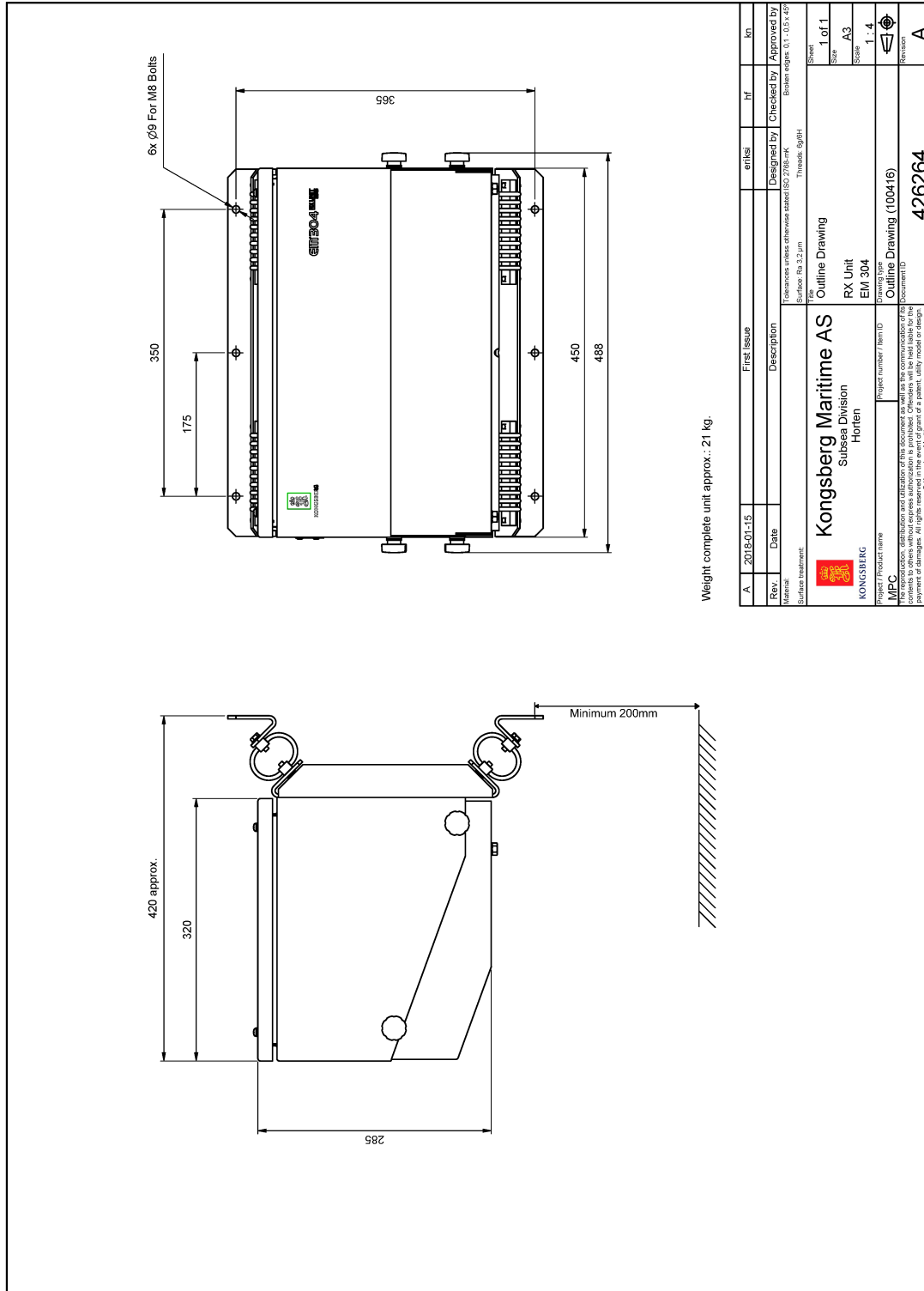


# 426226 Transmitter Unit dimensions



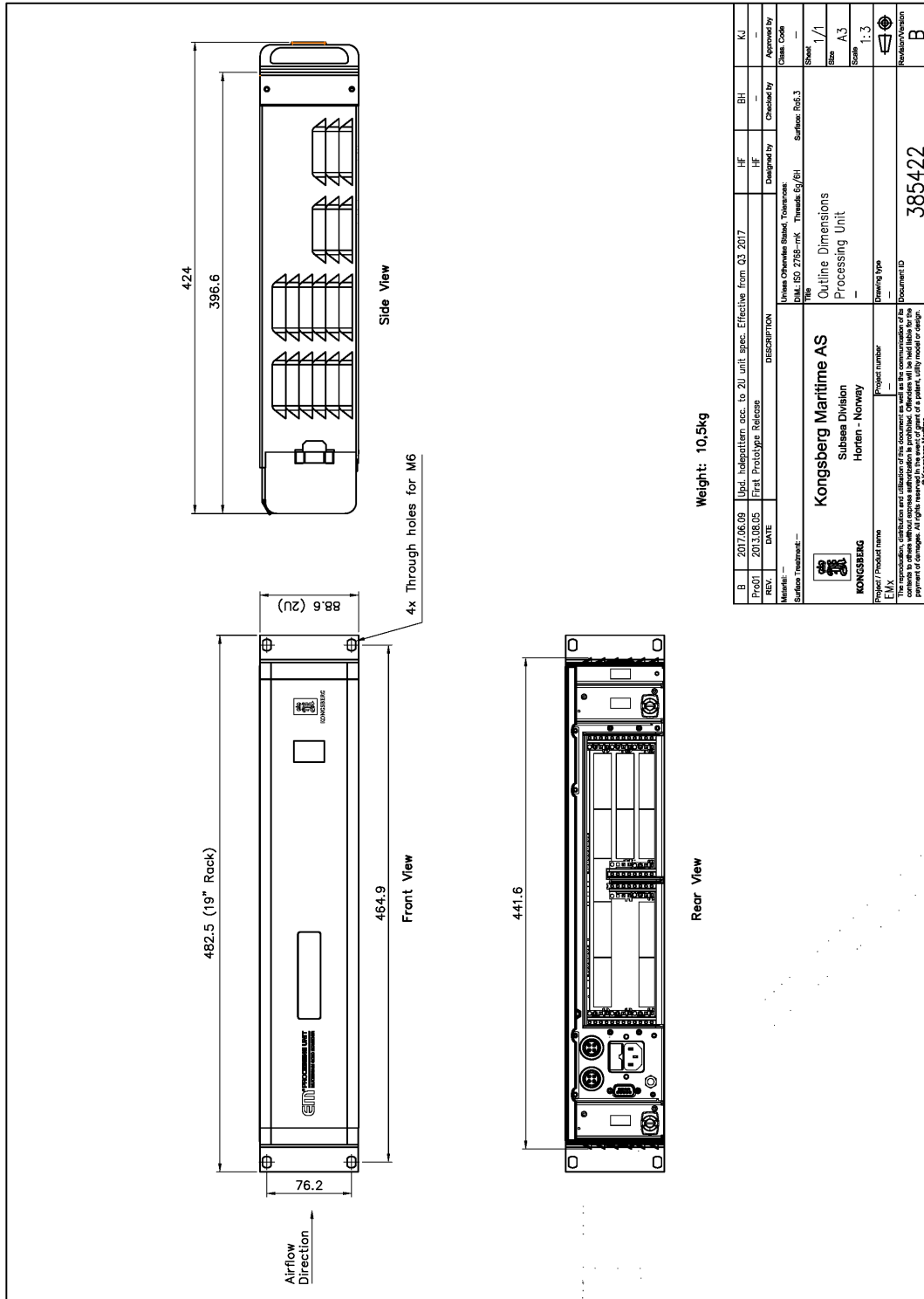


# 426264 Receiver Unit dimensions



Rev.	A	2018-01-15	First Issue	eniki	hf	km
Material:			Designed by   Checked by   Approved by			
Surface treatment:			Tolerances unless otherwise stated (ISO 2768-mK)			
Project:			Broken edges: 0.1 - 0.15 x 45°			
Project name:			Thickness: 0.9mm			
Project number / Item ID:			Sheet			
Kongsberg Maritime AS			1 of 1			
Subsea Division			Size			
Horten			A3			
Project description:			Scale			
MPC			1 : 4			
Project description and calculation of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved. © Kongsberg Maritime			Revision			
Project number / Item ID			426264			
Outline Drawing			Document ID			
RX Unit			EM 304			
EM 304			Outline Drawing (100416)			

# 385422 Processing Unit dimensions



# 378828 HWS dimensions

102.5

337

384

Required inst. space 60

Isometric View

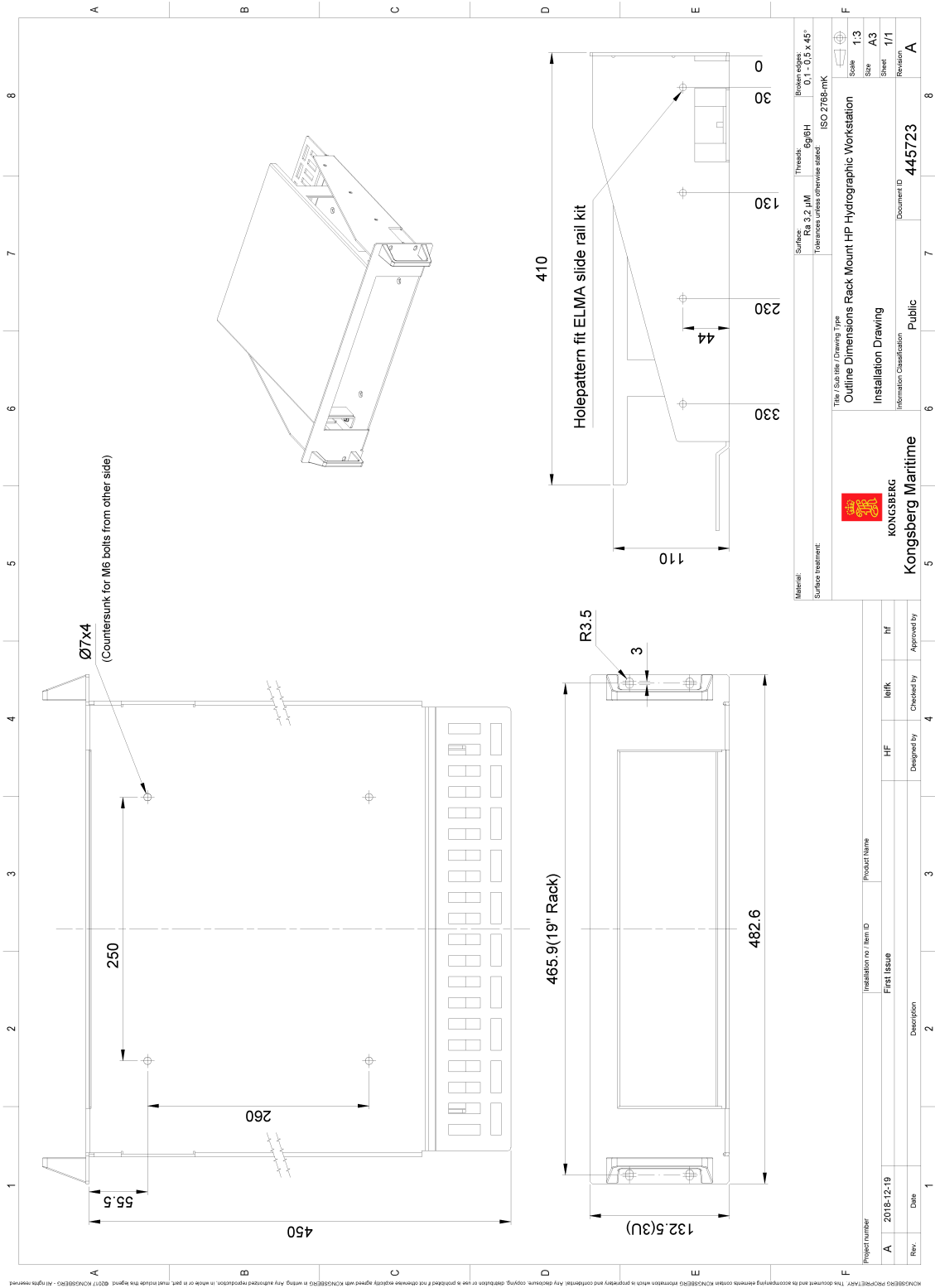
Weight approx. 8Kg

REV.	DATE	FILE ISSUE	DESCRIPTION	HF	LK	TP
A	20121219					
Message: — Subarea Treatment: —			Unless Otherwise Stated, Tolerances: DIM: ISO 2768-mK. Thread: B/6H. Surface: Ra6.3			Class Code
Kongsberg Maritime AS Subarea Division Horten - Norway			The Outline Dimensions MP8200H HWS			100416
Project/Product name EMX			Project number Outline			Sheet
The representation, distribution and utilization of this document is the responsibility of the user and the communication of the information contained herein is the responsibility of the user. All rights reserved in the event of a patent, utility model or design. © Kongsberg Maritime						1/1
						Size
						A3
						Scale
						1:4
						Revision/Version
						A

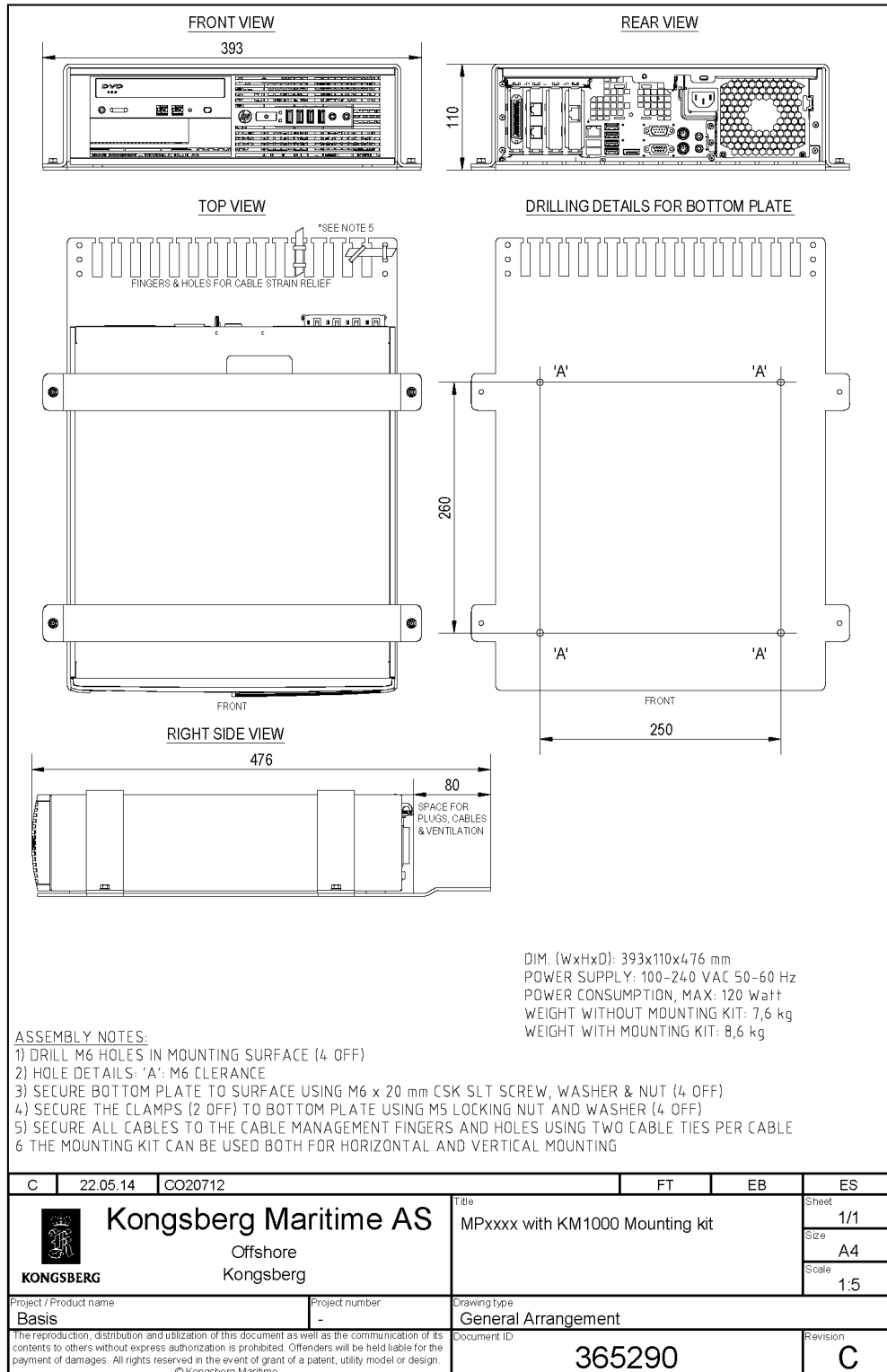
Reference documentation:

- 366001 Outline Desk Mounting:
- 371591 Outline Rack Unit:
- 375288 Rail Kit Rack Unit:
- 372140 Instruction Manual Rack Unit:
- 365290 Outline KM1000 Mounting Kit:
- 327993 Outline Mariner Mounting Kit:

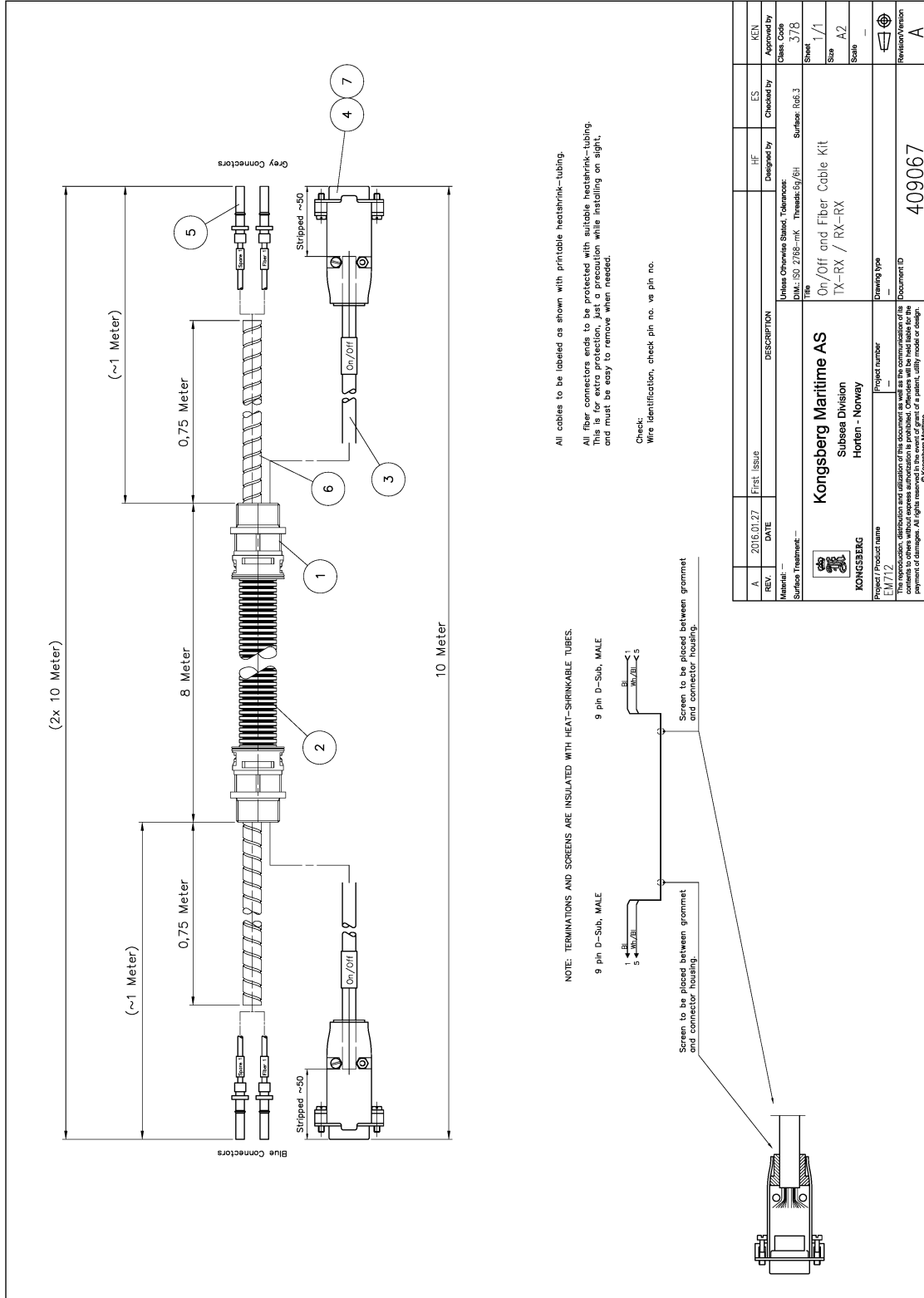
# 445723 Rack installation kit dimensions



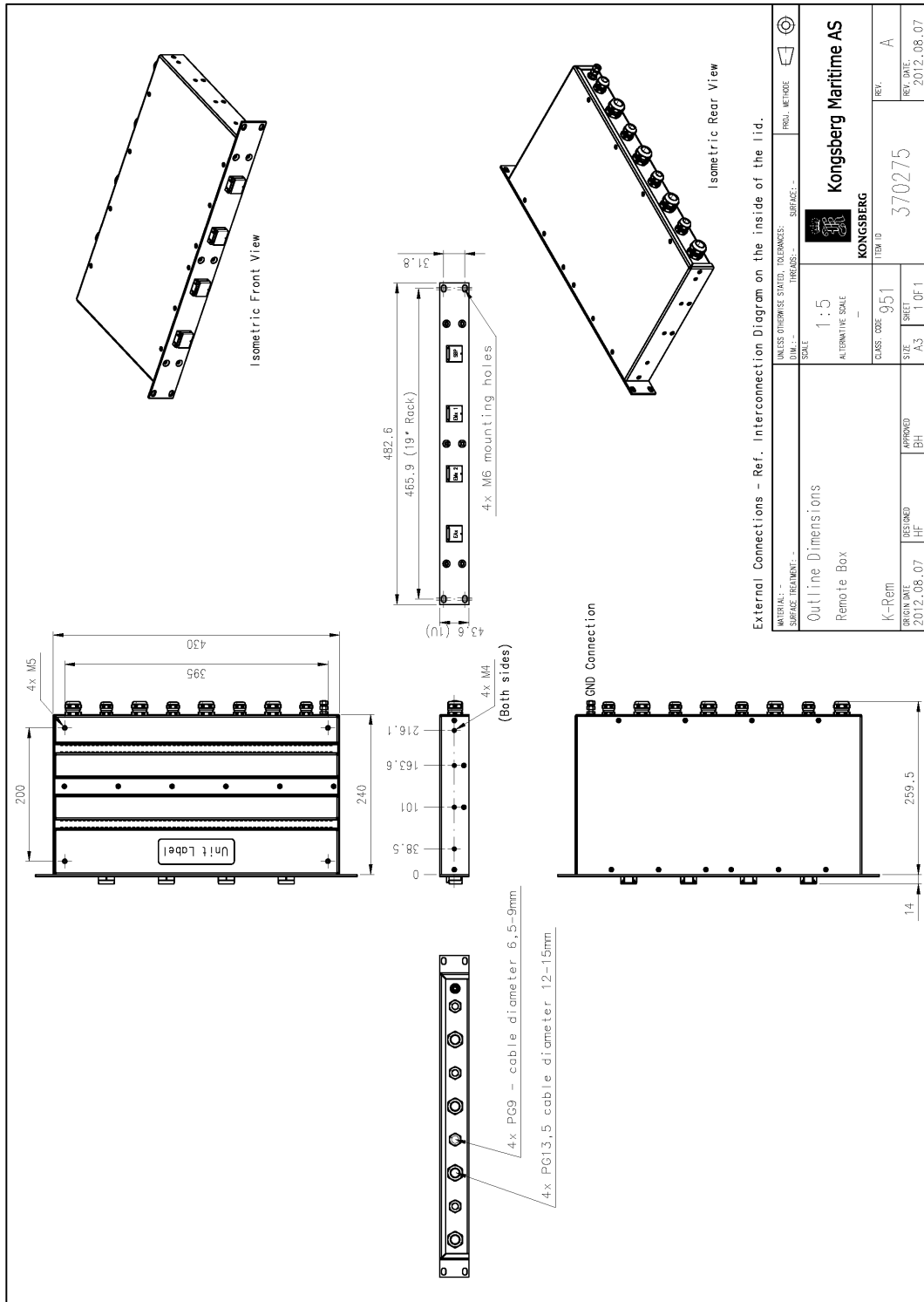
# 365290 KM 1000 mounting kit dimensions



# 409067 Fibre cable kit

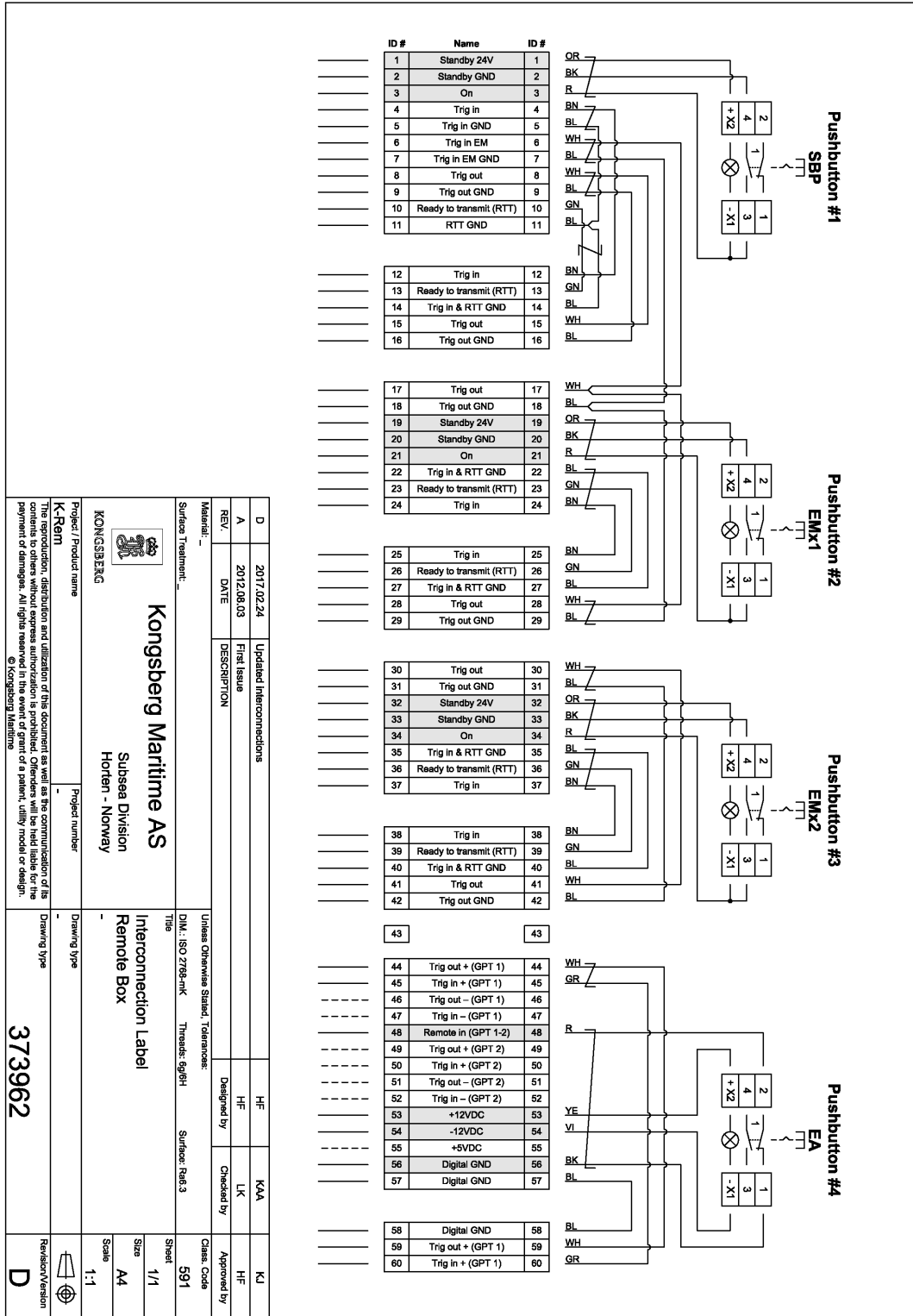


# 370275 Remote Control Unit (K-REM) dimensions



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# 373962 Remote Control Unit (K-REM) wiring diagram





# Technical specifications

## **Topics**

[Performance specifications, page 180](#)

[Interface specifications, page 182](#)

[Weight and outline dimensions, page 188](#)

[Power requirements, page 192](#)

[Environmental requirements, page 194](#)

[Dimensional survey accuracy requirements, page 197](#)

[Alignment specifications, page 199](#)

## Performance specifications

These performance specifications summarize the main functional and operational characteristics of the EM 304 system.

- Maximum ping rate: More than 5 Hz
- Number of swaths per ping: 2
- 

Model	Transmit beamwidth	Receive beamwidth	Transmit waveforms	Number of beams per ping
0.5 x 0.5 degrees	0.5 degrees	0.5 degrees	CW + FM	1024 *
0.5 x 1 degree	0.5 degrees	1 degree	CW + FM	
1 x 1 degree	1 degree	1 degree	CW + FM	
1 x 2 degrees	1 degrees	2 degrees	CW + FM	1024
2 x 2 degrees	2 degrees	2 degrees	CW + FM	
2 x 4 degrees	2 degrees	4 degrees	CW + FM	512
4 x 4 degrees	4 degrees	4 degrees	CW + FM	

\* 1024 beams, 1600 soundings in high density mode

- Standard beamwidths: 0.5 x 0.5, 0.5 x 1, 1 x 1, 1 x 2, 2 x 2, 2 x 4 or 4 x 4 degrees
- Beam spacing: Equidistant, Equiangle, High density (only with 1 degrees RX array)
- Coverage sector: Up to 150 degrees
- Transmit beam steering: Stabilized for roll, pitch and yaw
- Receive beam steering: Stabilized for roll
- Depth range from transducers: 10 to more than 8000 metres
- Nominal pulse length: 0.7 ms CW to 200 ms FM
- Maximum range sampling rate: 3.9 kHz (19cm) at data output
- Source level:
  - 1 degree TX: Up to 237 dB re 1  $\mu$ Pa ref 1 m
  - 0.5 degrees TX: Up to 243 dB re 1  $\mu$ Pa ref 1 m

### Dual swath restrictions

FM mode is used to extend the maximum range capability.

In the deepest modes (from Very Deep mode) long FM pulses are prioritized. Dual swath is not available in these modes.

**Reduced power output (Mammal protection)**

Maximum intensity is encountered in a thin wedge extending below the ship with an angular coverage of about 140°. The intensity level may be lowered by 10 or 20 dB by the operator. The EM 304 may be set in a mode to begin pinging with a flexible soft-start as a possible means of inducing marine mammals to leave the area of high intensity sound.

## Interface specifications

### Topics

[Datagram formats, page 183](#)

[Interface specifications - Processing Unit - KMall format, page 183](#)

[External sensors requirements, page 186](#)

[Interface specifications - Hydrographic Work Station - KMall format, page 187](#)

## Datagram formats

Different EM multibeams will use and log data on different formats.

The KMall format is the successor of the all format, and uses the file extension kmall. Water column data can be logged in a separate file with extension kmwcd. The format is a generic format with high resolution data and the structure of the datagram is designed to make updates easier.

EM multibeams using KMall will be controlled and configured using the K-Controller and can acquire and log data using SIS 5 or other third party acquisition software.

Older generation EM multibeams will not have support for the new datagram format or use the K-Controller and SIS 5. This includes:

- EM 120/122
- EM 300/302
- EM 3000/3002
- EM 710

Newer generation multibeams will get support for both all and KMall format and will have full compatibility with SIS 4, K-Controller and SIS5. This includes:

- EM 2040 Series multibeams
- EM 712

Next generation multibeams will only have support for KMall format, and as such will require K-Controller and SIS5. This includes:

- EM 124
- EM 304
- Any future EM multibeams

The KM multibeam output datagram format is described in a Doxygen document, a documentation generator writing software reference documentation, and can be downloaded from the Kongsberg websites.

See the [Support EM 304](#) page.

## Interface specifications - Processing Unit - KMall format

The EM 304 system will interface with peripheral systems and sensors using standard and/or proprietary datagram formats. This is a description of available datagram formats for EM multibeams using KMall format.

### **Supported datagram formats for position information**

The EM 304 supports the following datagram format for position information.

- **NMEA GGA**

The NMEA GGA datagram transfers time-, position- and fix-related data from a global positioning system (GPS).

- **PTNL GGK**

This third party datagram format is used to transfer latitude and longitude of vessel position, time of position fix and status from a global positioning system (GPS).

**Supported datagram formats for external clock**

The EM 304 supports the following datagram format from an external clock.

- **NMEA ZDA**

The NMEA ZDA datagram contains the universal time code (UTC), day, month, year and local time zone.

**Supported datagram formats for motion information**

The EM 304 supports the following datagram format from a motion sensor.

- **Kongsberg EM Attitude 3000**

The EM Attitude 3000 is a proprietary datagram format created by Kongsberg Maritime for use with digital motion sensors. It holds roll, pitch, heave and heading information. The datagram contains a 10-byte message.

**Supported datagram formats for motion information including velocity**

The EM 304 supports the following datagram formats from a motion sensor.

- **KM Binary**

KM Binary is a generic datagram format defined by Kongsberg Maritime. This format has very high resolution on timing and sensor parameters.

- **Seapath Binary 11**

This is a proprietary format created by Kongsberg Seatex (<http://www.kongsberg.com/seatex>) for position, attitude and velocity data from the Seapath sensor.

Seapath Binary 11 is an old format with low resolution that Kongsberg does not recommend.

- **Seapath Binary 23**

This is a proprietary format created by Kongsberg Seatex (<http://www.kongsberg.com/seatex>) for position, attitude and velocity data from the Seapath sensor.

- **Seapath Binary 26**

This is a proprietary format created by Kongsberg Seatex (<http://www.kongsberg.com/seatex>) for position, attitude and velocity data from the Seapath sensor.

- **POS-MV GRP 102/103**

This is a third party proprietary datagram format created by Applanix (<http://www.applanix.com>) for position, attitude and sound speed data.

**Supported datagram formats for sound speed probe**

Sound speed probe can be interfaced directly to the Processing Unit and configured in K-Controller or interfaced to the Hydrographic Work Station and configured in SIS 5.

The EM 304 supports the following datagram format from a sound speed probe.

- **AML**

This is a third-party proprietary datagram format created by AML Oceanographic for use with their sound speed sensors. The file format is ASCII with a five-line header plus a variable number of data lines. For more information, see <http://www.amloceanographic.com>.

The supported AML Smart Sensor message formats are

- **AML NMEA**: NMEA like format
- **AML SV**: Sound Velocity
- **AML SVT**: Sound Velocity and Temperature
- **AML SVP**: Sound Velocity and Pressure
- **Micro SV**: Sound Velocity
- **Micro SVT**: Sound Velocity and Temperature
- **Micro SVP**: Sound Velocity and Pressure

- **Valeport**

This is a third-party proprietary datagram format created by Valeport Ltd. for use with their sound velocity sensors.

The supported Valeport message formats are

- **MiniSVS SV**: Sound velocity

**No longer supported**

Some external sensors are no longer supported.

- Position sensor format Simrad 90
- Attitude sensor format Sperry MK-39
- Heading sensor format NMEA HDT, SKR 82

**Special interfaces**

- Trigger input/output for synchronisation
- 1 pulse per second (1PPS) clock synchronisation signal

**Output datagram formats**

The KMail format is described in it's own document.

See the [Product support A to Z](#) page.

## External sensors requirements

The external sensors must fulfil these requirements to achieve the specified performance for the EM 304 system.

### Sensor accuracy

The accuracy of the sensor data, as specified by the sensor manufacturer, must fulfill (preferably surpass) the following requirements

- **Roll, pitch and yaw rate:** 0.03 deg/s RMS
- **Velocity:** 0.03 m/s RMS
- **Latency:** Maximum 5 ms
- **Update rate:** 100 Hz
- **Roll:** 0.02 degrees RMS
- **Pitch:** 0.05 degrees RMS
- **Heading:**
  - 0.5 degrees TX array: 0.1 degrees RMS
  - 1 degree TX array: 0.2 degrees RMS
  - 2 degrees TX array: 0.4 degrees RMS
- **Heave (real-time output):** 5 cm or 5 % whichever is highest

### Doppler shifts

All new generation of multibeam echo sounders from Kongsberg Maritime have an extended range performance by use of a frequency modulated transmitter pulse (FM), also called chirp pulse. In the FM mode, the Doppler shift made by the movements of the survey vessel relative to the bottom, causes a range error. This error must be corrected.

Kongsberg supports a large range of sensor suppliers in addition to our own Kongsberg Seatex systems.

Check with your sensor supplier if the sensor accuracy requirements are met and the required formats are supported.

### Related topics

[Interface specifications - Processing Unit - KMail format, page 183](#)



## Interface specifications - Hydrographic Work Station - KMall format

The EM 304 system will interface with peripheral systems and sensors using standard and/or proprietary datagram formats. This is a description of available datagram formats for EM multibeam using KMall format.

- Input of sound speed profile (Ethernet or serial line)
- Input of sound speed at transducer (Ethernet or serial line)
- Input of tide input (Ethernet or serial line)
- Input of single beam echo sounder depths (Ethernet)
- Output of all data normally logged to disk (to Ethernet)
- Output of depth below keel in NMEA DPT format (serial line)
- Output to Printer/plotter

## Weight and outline dimensions

These weights and outline dimension characteristics summarize the physical properties of the EM 304 system.

For more detailed information about the physical dimensions, see the *Drawing file*.

### Transmit transducer module

- **Outline dimensions:**
  - **Length:** 371.5 mm
  - **Width:** 350 mm (480 mm with frame)
  - **Height:** 160 mm (197 mm with frame)
- **Weight:**
  - **Weight (In air):** 37 kg
  - **Weight(In water):** 17 kg

### Transmit transducer array

- **Weight:**
  - **0.5 degree:** 592 kg (16 TX modules)
  - **1 degree:** 296 kg (8 TX modules)
  - **2 degrees:** 148 kg (4 TX modules)
  - **4 degrees:** 74 kg (2 TX modules)

### Transmit transducer frame

- **Outline dimensions:**
  - **Length:**
    - \* **0.5 degree:** 5960 mm
    - \* **1 degree:** 2992 mm
    - \* **2 degrees:** 1505 mm
    - \* **4 degrees:** 800 mm(Approximately)
- **Weight:**
  - \* **0.5 degree:** 600 kg
  - \* **1 degree:** 185 kg
  - \* **2 degrees:** 95 kg
  - \* **4 degrees:** 60 kg (Approximately)

### Receive transducer module

- **Outline dimensions:**
  - **Length:** 406 mm
  - **Width:** 300 mm (330 mm with frame)
  - **Height:** 160 mm (197 mm with frame)
- **Weight:**
  - **Weight (In air):** 19 kg
  - **Weight(In water):** 6.5 kg

### Receive transducer array

- **Weight:**
  - **0.5 degrees:** 304 kg (16 RX modules)
  - **1 degree:** 152 kg (8 RX modules)
  - **2 degrees:** 76 kg (4 RX modules)
  - **4 degrees:** 38 kg (2 RX modules)

### Receive transducer frame

- **Outline dimensions:**
  - **Length:**
    - \* **0.5 degrees:** 6542 mm
    - \* **1 degree:** 3271 mm
    - \* **2 degrees:** 1643 mm
    - \* **4 degrees:** 829 mm
- **Weight:**
  - **0.5 degrees:** 304 kg
  - **1 degree:** 152 kg
  - **2 degrees:** 75 kg
  - **4 degrees:** 38 kg

### Transmit transducer ice protection window (ice breaker version)

- **Weight:** 52 kg per module
  - **0.5 degree:** 10 modules required
  - **1 degree:** 5 modules required
  - **2 degrees:** 3 modules required
  - **4 degrees:** 2 modules required

### **Receive transducer ice protection window (ice breaker version)**

- **Weight:** 32 kg per module
  - **0.5 degrees:** 10 modules required
  - **1 degree:** 5 modules required
  - **2 degrees:** 3 modules required
  - **4 degrees:** 2 modules required

### **Processing Unit**

- **Outline dimensions:**
  - **Length:** 424 mm
  - **Width:** 482.5 mm
  - **Height:** 88.6 mm
- **Weight:** 10.5 kg

### **Transmitter Unit**

- **Outline dimensions:**
  - **Height:** 898 mm
  - **Width:** 606 mm
  - **Depth:** 612 mm
- **Weight:**
  - 1 degree: 96 kg
  - 2 degrees: 80 kg
  - 4 degrees: 72 kg

### **Receiver Unit**

- **Outline dimensions:**
  - **Height:** 285 mm
  - **Width:** 488 mm
  - **Depth:** 420 mm
- **Weight:** 21 kg

### **Hydrographic Work Station**

The standard commercial computer has been configured to fit the operational requirements of the EM 304.

- **Make and model:** Hewlett Packard MP5810
- **Outline dimensions:**
  - **Depth:** 379 mm
  - **Width:** 338 mm
  - **Height:** 100 mm
- **Weight:** 7 kg (Approximately)

### **Display**

- **Make and model:** Isic MD24 (DuraMON WS 24)
- **Manufacturer's website:** <http://www.isic-systems.com>
- **Outline dimensions:**
  - **Depth:** 68 mm
  - **Width:** 601 mm
  - **Height:** 408 mm
- **Weight:** 10 kg (Approximately)

### **Related topics**

[Drawing file, page 153](#)

## Power requirements

These power characteristics summarize the supply power requirements for the EM 304 system.

### Transmitter Unit

- **Voltage requirement:** 230 VAC, 47 to 63 Hz
- **Maximum voltage deviation:** 15 %
- **Maximum power consumption:**
  - 1 deg: 1000 W
  - 2 deg.: 550 W
  - 4 deg.: 350 W

### Receiver Unit

- **Voltage requirement:** 230 VAC, 47 to 63 Hz
- **Maximum voltage deviation:** 15 %
- **Maximum power consumption:** 50 W

### Processing Unit

- **Make and model:** Kongsberg Maritime, EM PU
- **Voltage requirement:** 100 to 250 VAC, 47 to 63 Hz
- **Maximum power consumption:**
  - **With two CBMF boards :** 125 W

### Hydrographic Work Station

- **Make and model:** Hewlett Packard MP5810  
The standard commercial computer has been configured to fit the operational requirements of the EM 304.
- **Voltage requirement:** 100/240 VAC, 50 to 60 Hz, autosensing
- **Maximum power consumption:** 240 W (Approximately)

#### Note

---

*The use of an Uninterruptible Power Supply (UPS) is highly recommended for the Hydrographic Work Station.*

---

## Display

- **Make and model:** Isic MD22/24/27 (DuraMON WS 22/24/27)
- **Manufacturer's website:** <http://www.isic-systems.com>
- **Input voltage:** Standard: 90–264 VAC, Optional: 18–36 VDC, 50–60 Hz
- **Power consumption:** Max. 40 W

## Environmental requirements

These specifications summarize the temperature requirements and other environmental standards for the EM 304 system.

### Transducers

- **Operating temperature:** -5 to 50 °C
- **Storage temperature:** -30 to 70 °C
- **Depth rating:** 60 m

### Processing Unit

- **Operational temperature:** 0 to 50 °C
- **Storage temperature:** -30 to 70 °C
- **Relative humidity:** 5 to 95% relative non-condensing
- **Ingress protection (IP) rating:** IP22
- **Certificates:**
  - IEC 60945:2002 and CORRIGENDUM 1:2008
  - IACS E10:2006

### Transmitter Unit

- **Operating temperature:** 0 to 40 °C
- **Storage temperature:** -30 to 70 °C
- **Relative humidity:** 5 to 93 % relative non-condensing
- **Ingress protection (IP) rating:** IP23
- **Vibration:**
  - **Frequency range:** 5 to 100 Hz
  - **Excitation level:** 0.7 g
- **Shock:**
  - **Peak acceleration:** 15 g
  - **Duration:** 11 ms
  - Half sine pulse
- **Referenced standards:**
  - IEC 60945:2002 and CORRIGENDUM 1:2008
  - IACS E10:2006



### Receiver Unit

- **Operating temperature:** 0 to 50 °C
- **Storage temperature:** –30 to 70 °C
- **Relative humidity:** 5 to 93 % relative non-condensing
- **Ingress protection (IP) rating:** IP23
- **Vibration:**
  - **Frequency range:** 5 to 100 Hz
  - **Excitation level:** 0.7 g
- **Shock:**
  - **Peak acceleration:** 15 g
  - **Duration:** 11 ms
  - Half sine pulse
- **Referenced standards:**
  - IEC 60945:2002 and CORRIGENDUM 1:2008
  - IACS E10:2006

### Hydrographic Work Station

- **Make and model:** Hewlett Packard MP5810
- **Operating temperature:** 0 to +50 °C
- **Storage temperature:** -20 to 70 °C
- **Relative humidity:** 5 to 95% relative, non-condensing
- **Certificates:**
  - IEC 60945
  - IACS E10
- **Ingress protection (IP) rating:** IP22  
 This IP rating is only applicable when the unit is mounted using the optional kit for 19-inch rack.

## Display

- **Make and model:** IsicMD22/24/27 (DuraMON WS 22/24/27)
- **Manufacturer's website:** <http://www.isic-systems.com>
- **Operating temperature:** -15 to 55 °C
- **Storage temperature:** -25 to 70 °C
- **Relative humidity:** 8 to 95% relative non-condensing
- **Ingress protection (IP) rating**
  - Front: IP65
  - Rear: IP20
- **Certificates**
  - IEC 60945
  - IACS E10

## Dimensional survey accuracy requirements

Minimum accuracy requirements are defined for the dimensional survey. Higher accuracy will provide better survey results.

### Note

---

*The following accuracy requirements are minimum requirements. Higher accuracy will provide better results and should therefore always be aimed at.*

---

### Transducer

- **Position (x):**  $\pm 0.05$  m
- **Position (y):**  $\pm 0.05$  m
- **Position (z):**  $\pm 0.05$  m
- **Pitch:**
  - TX transducer:  $\pm 0.05$  degrees
  - RX transducer:  $\pm 0.20$  degrees
- **Roll:**
  - TX transducer:  $\pm 0.20$  degrees
  - RX transducer:  $\pm 0.02$  degrees
- **Heading:**  $\pm 0.1$  degrees
- **Relative heading between RX and TX transducer ( $\angle$ ):**  $\pm 0.1$  degrees

### Motion Reference Unit (MRU)

#### Note

---

*These specifications are minimum requirements. Consult the installation manual for each sensor for how it is to be aligned and how accurately the location needs to be measured.*

---

- **Position (x):**  $\pm 0.05$  m
- **Position (y):**  $\pm 0.05$  m
- **Position (z):**  $\pm 0.05$  m
- **Pitch:**  $\pm 0.05$  degrees
- **Roll:**  $\pm 0.02$  degrees
- **Heading:**  $\pm 0.10$  degrees

### Heading sensor

Note

---

*These specifications are minimum requirements. Consult the installation manual for each sensor for how it is to be aligned and how accurately the location needs to be measured.*

---

- **Heading:**  $\pm 0.10$  degrees

### Global positioning system (GPS) (Antenna)

Note

---

*These specifications are minimum requirements. Consult the installation manual for each sensor for how it is to be aligned and how accurately the location needs to be measured.*

---

- **Position (x):**  $\pm 0.05$  m
- **Position (y):**  $\pm 0.05$  m
- **Position (z):**  $\pm 0.02$  m

### Waterline reference mark

- **Position (z):**  $\pm 0.02$  m

## Alignment specifications

These alignment specifications summarize the alignment accuracy requirements of the EM 304 system.

### Note

---

*The following accuracy requirements are minimum requirements. Higher accuracy will provide better results and should therefore always be aimed at.*

---

### Transducer

- **Flatness: 0.6 mm**
  - **Maximum deviation from ideal plane: 0.6 mm**
  - **Maximum gradient: 0.1 %**

The maximum allowed gradient between two adjacent mounting points on the frame is 0.1 % (1 mm/m).
  - **Mounting angle between TX and RX transducer: 90 degrees  $\pm$  2 degrees**

# Cable layout and interconnections

Correct cabling is essential for EM 304 operation. Cabling principles, cable plans and drawings, as well as relevant procedures, are provided.

## Topics

[Cable plans, page 201](#)

[List of EM 304 cables, page 218](#)

[Clock synchronization \(1PPS\), page 224](#)

[External synchronization, page 226](#)

[Cable drawings and specifications, page 229](#)

## Cable plans

### Topics

[Cable plan, Processing Unit, page 202](#)

[Cable plan - Transmitter Unit, page 203](#)

[Cable plan - Receiver Unit, page 209](#)

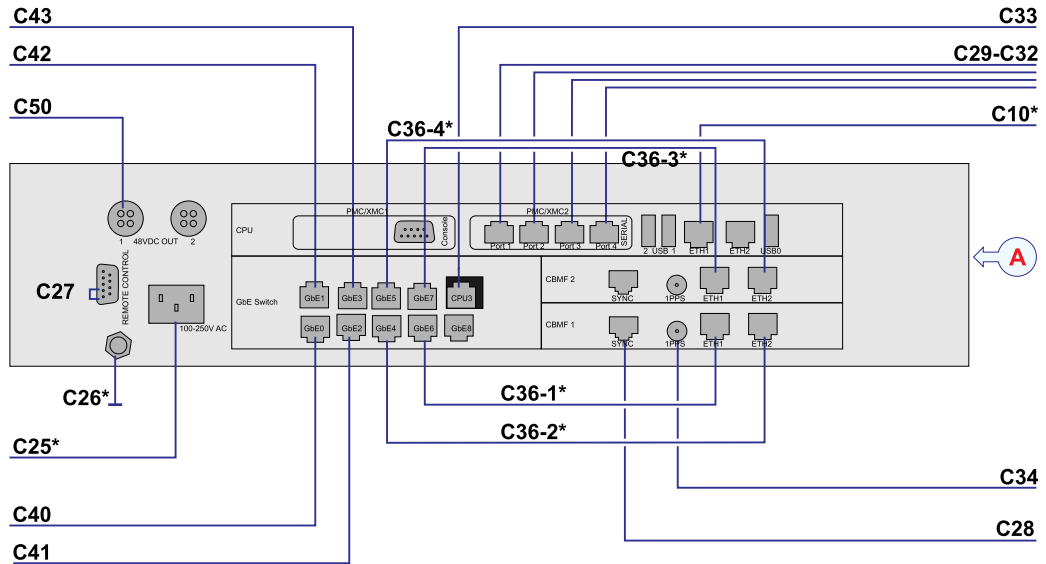
[Synchronization overview, 2 Transmitter Units 2 Receiver Units, page 215](#)

[Remote on/off overview, 2 Transmitter Units 2 Receiver Units, page 216](#)

[Cable plan, Hydrographic Work Station, page 217](#)

## Cable plan, Processing Unit

The Processing Unit cables include those used to connect the EM 304 Processing Unit to AC mains power, and to the transmitter and receiver units. One Ethernet cable is used to connect the Processing Unit to the Hydrographic Work Station.



(CD020108\_200\_002)

Cables identified with an asterisk (\*) are system cables. These cables are supplied with the EM 304 delivery.

### A Processing Unit

#### Related topics

[List of EM 304 cables, page 218](#)

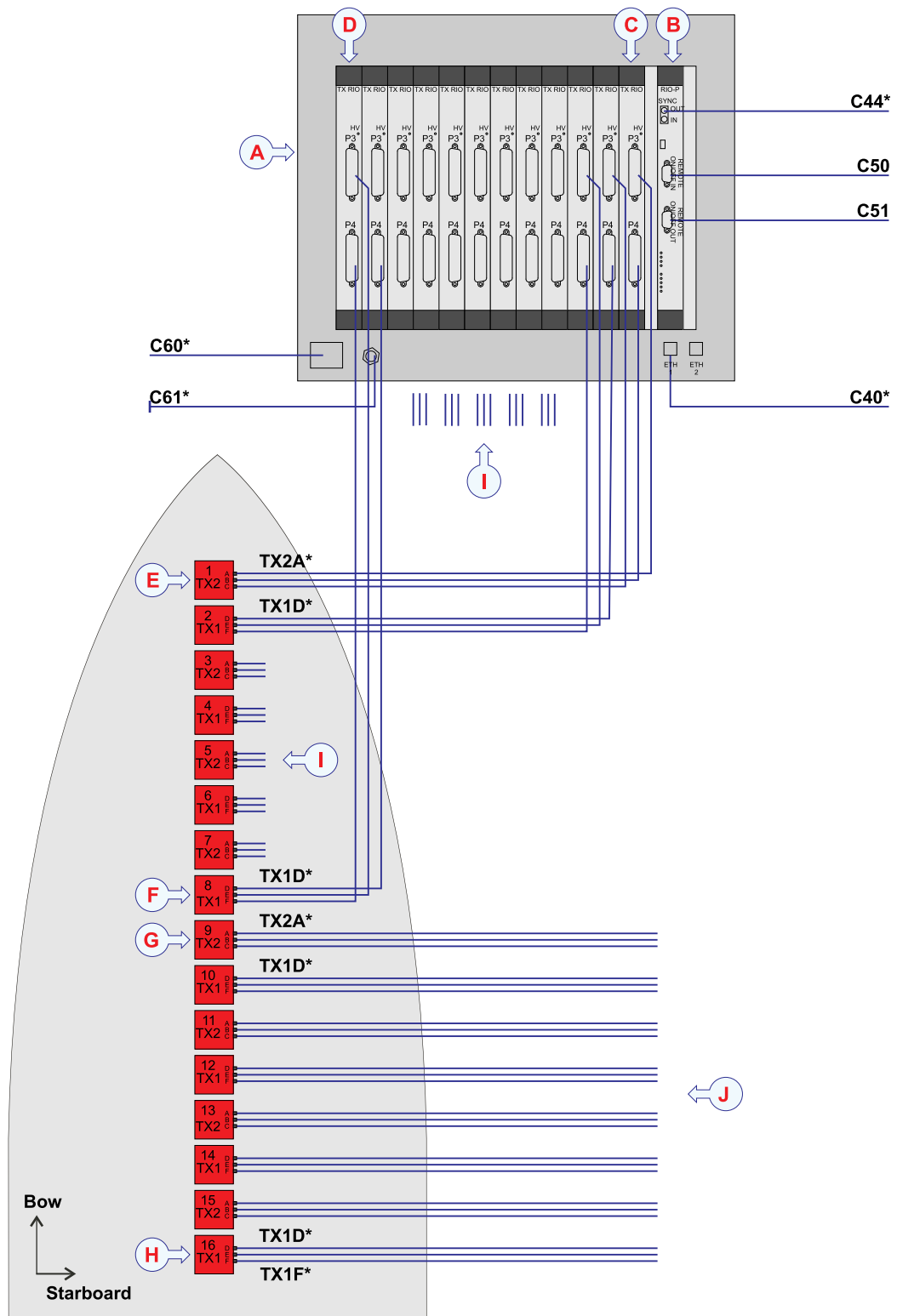


## Cable plan - Transmitter Unit

The transmitter (TX) Unit cables include those used to connect the EM 304 TX Unit(s) to AC mains power, to the receiver (RX) Unit, to the Processing Unit and to the transducers. If there are more than one TX Unit they have to be connected to each other with a fibre optic cable.

The EM 304 system can have one or two Transmitter Units (TXUs), depending on the system configuration. A system with 0.5° transmitter array will need 16 Transmit Transducer modules and two Transmitter Units.

## Transmitter Unit 1

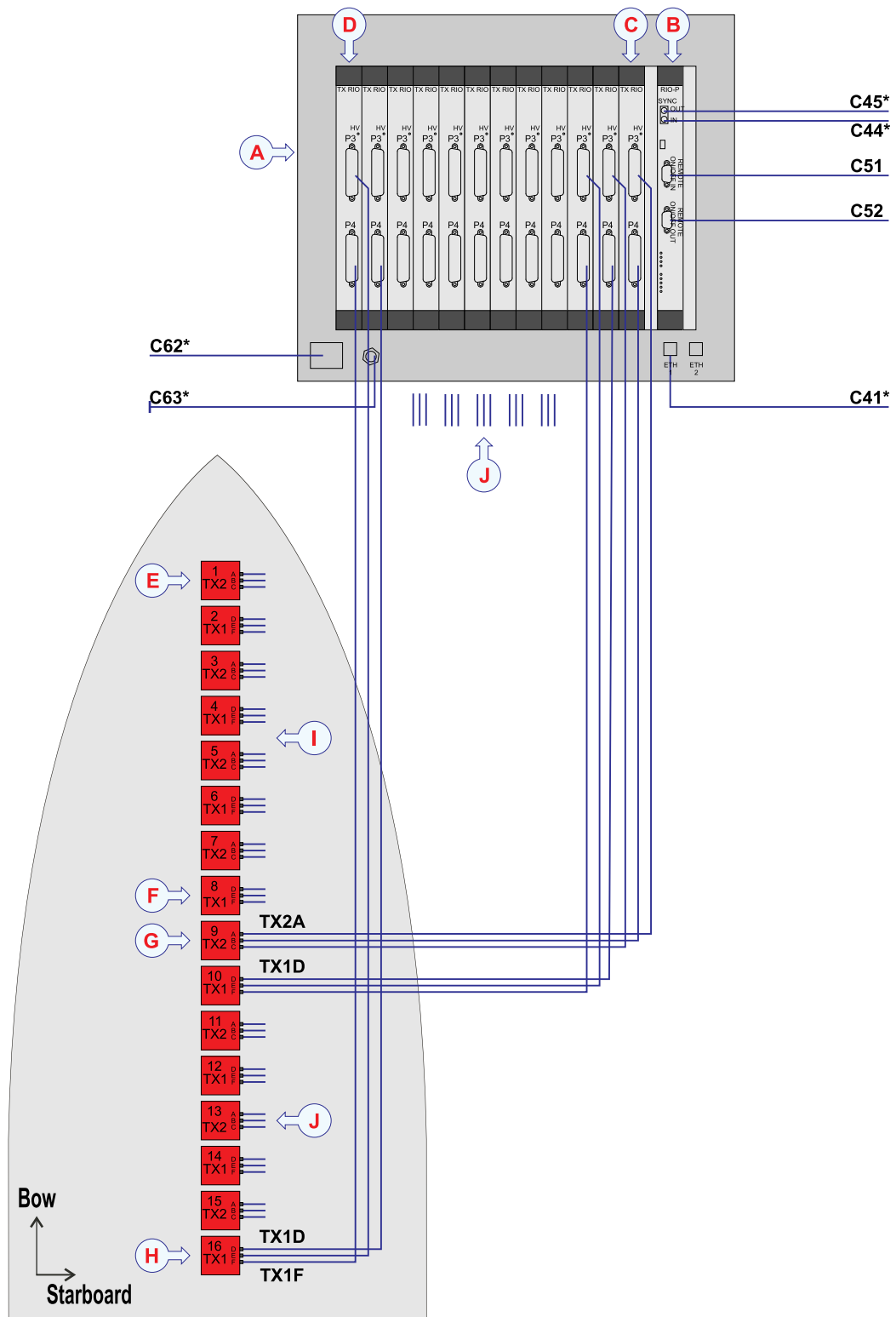


(CD020108\_201\_001)

Cables identified with an asterisk (\*) are system cables. These cables are supplied with the EM 304 delivery.

- A *Transmitter Unit 1*
- B *RIO-P board*
- C *TX RIO board 1*
- D *TX RIO board 12*
- E *Transmit transducer module number 1*
- F *Transmit transducer module number 8*
- G *Transmit transducer module number 9*
- H *Transmit transducer module number 16*
- I *Cables from Transmit Transducer 1 to 8 are connected to Transmitter Unit 1 according to the cable identification table*
- J *Cables from Transmit Transducer 9 to 16 are connected to Transmitter Unit 2 according to the cable identification table*

## Transmitter Unit 2



(CD020108\_201\_002)

Cables identified with an asterisk (\*) are system cables. These cables are supplied with the EM 304 delivery.

- A *Transmitter Unit 2*
- B *RIO-P board*
- C *TX RIO board 1*
- D *TX RIO board 12*
- E *Transmit transducer module number 1*
- F *Transmit transducer module number 8*
- G *Transmit transducer module number 9*
- H *Transmit transducer module number 16*
- I *Cables from Transmit Transducer 1 to 8 are connected to Transmitter Unit 1 according to the cable identification table*
- J *Cables from Transmit Transducer 9 to 16 are connected to Transmitter Unit 2 according to the cable identification table*

### **Marking of TX transducer cables**

Each transducer module and its cable is identified with a serial number as follows:

TX 1 modules: TX1D<nnn>, TX1E<nnn>, TX1F<nnn>,

TX 2 modules: TX2A<nnn>, TX2B<nnn>, TX2C<nnn>

Each transducer module is also identified by its physical location in the array (frame). This location number must be recorded during the installation of the transducer modules, and written down in the table provided in this chapter.

The TX transducer array is physically positioned in the fore-and-aft direction under the hull.

Transducer module number 1 is always the most forward module. The most forward one is always a type TX 2.

### **Connection of TX transducer cables**

The 0.5 degree system consists of 16 TX modules with 48 TX cables.

The 1 degree system consists of 8 TX modules with 24 TX cables.

The 2 degree system consists of 4 TX modules with 12 TX cables.

The 4 degree system consists of 2 TX modules with 6 TX cables.

#### **Note**

---

*It is essential to connect all TX cables successively to the TX RIO boards in the Transmitter Unit(s).*

*During the installation of the TX array, you must fill in the serial number in the cable identification table.*

---

Table 1 Cable identification TX

Position	Transducer serial number (fill in)	Cable	Socket	TX RIO board	TX Unit	Size of system							
1	TX2-	A	P3	1	1	4 deg							
		B	P4	1	1								
		C	P3	2	1								
2	TX1-	D	P4	2	1					2 deg			
		E	P3	3	1								
		F	P4	3	1								
3	TX2-	A	P3	4	1	1 deg							
		B	P4	4	1								
		C	P3	5	1								
4	TX1-	D	P4	5	1					0.5 deg			
		E	P3	6	1								
		F	P4	6	1								
5	TX2-	A	P3	7	1								
		B	P4	7	1								
		C	P3	8	1								
6	TX1-	D	P4	8	1								
		E	P3	9	1								
		F	P4	9	1								
7	TX2-	A	P3	10	1								
		B	P4	10	1								
		C	P3	11	1								
8	TX1-	D	P4	11	1								
		E	P3	12	1								
		F	P4	12	1								
9	TX2-	A	P3	1	2								
		B	P4	1	2								
		C	P3	2	2								
10	TX1-	D	P4	2	2								
		E	P3	3	2								
		F	P4	3	2								
11	TX2-	A	P3	4	2								
		B	P4	4	2								
		C	P3	5	2								
12	TX1-	D	P4	5	2								

Position	Transducer serial number (fill in)	Cable	Socket	TX RIO board	TX Unit	Size of system			
		E	P3	6	2				
		F	P4	6	2				
13	TX2-	A	P3	7	2				
		B	P4	7	2				
		C	P3	8	2				
14	TX1-	D	P4	8	2				
		E	P3	9	2				
		F	P4	9	2				
15	TX2-	A	P3	10	2				
		B	P4	10	2				
		C	P3	11	2				
16	TX1-	D	P4	11	2				
		E	P3	12	2				
		F	P4	12	2				

**Related topics**

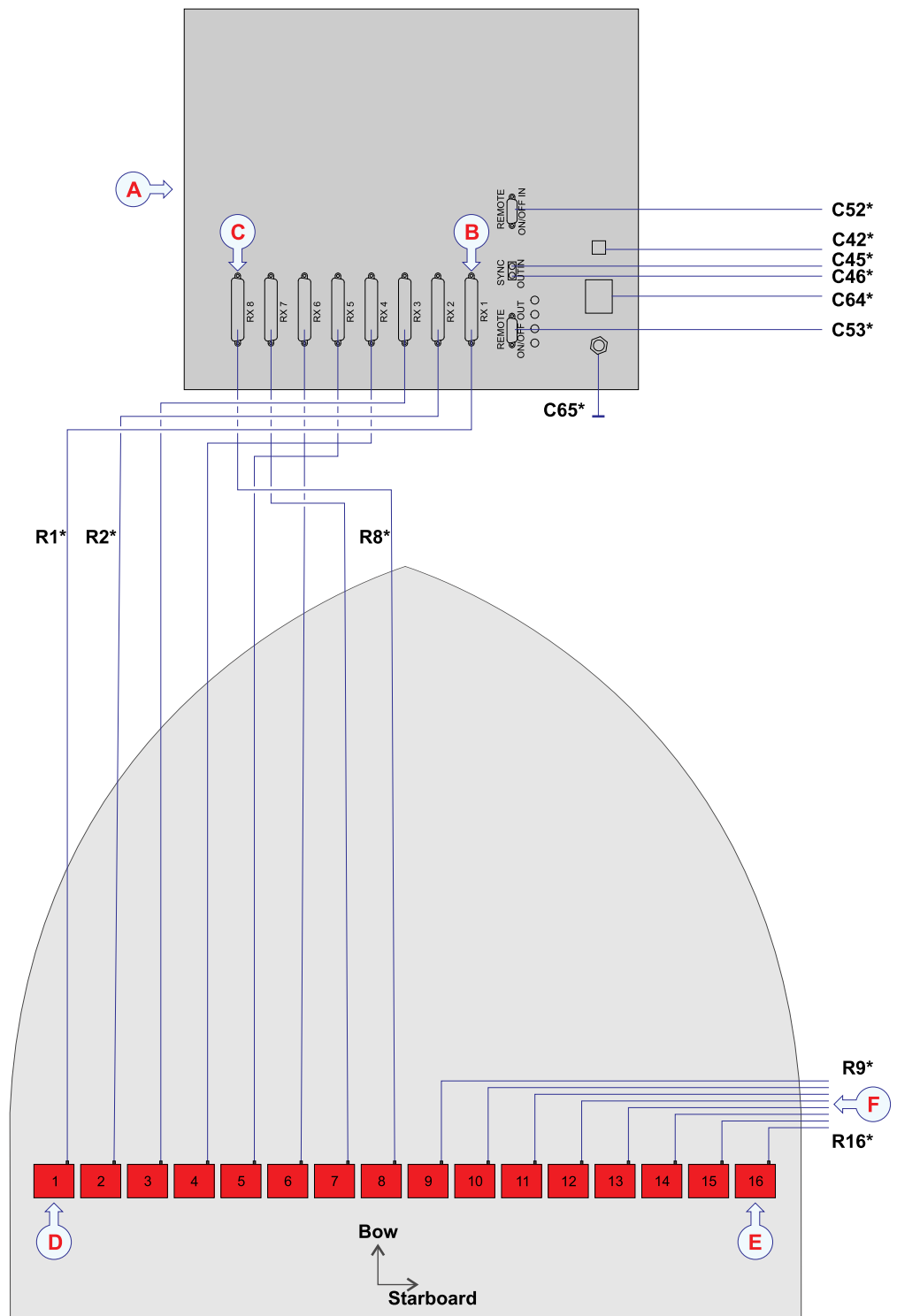
[List of EM 304 cables, page 218](#)

**Cable plan - Receiver Unit**

The receiver (RX) Unit cables include those used to connect the EM 304 RX Unit(s) to AC mains power, to the transmitter (TX) Unit, to the Processing Unit and to the transducers.

The EM 304 system can have one or two Receiver Units (RXUs), depending on the system configuration. A system with 0.5° receiver array will need 16 Receive Transducer modules and two Receiver Units.

### Receiver Unit 1



(CD020108\_202\_001)

Cables identified with an asterisk (\*) are system cables. These cables are supplied with the EM 304 delivery.



**A** *Receiver Unit 1*

**B** *Socket RX 1*

**C** *Socket RX 8*

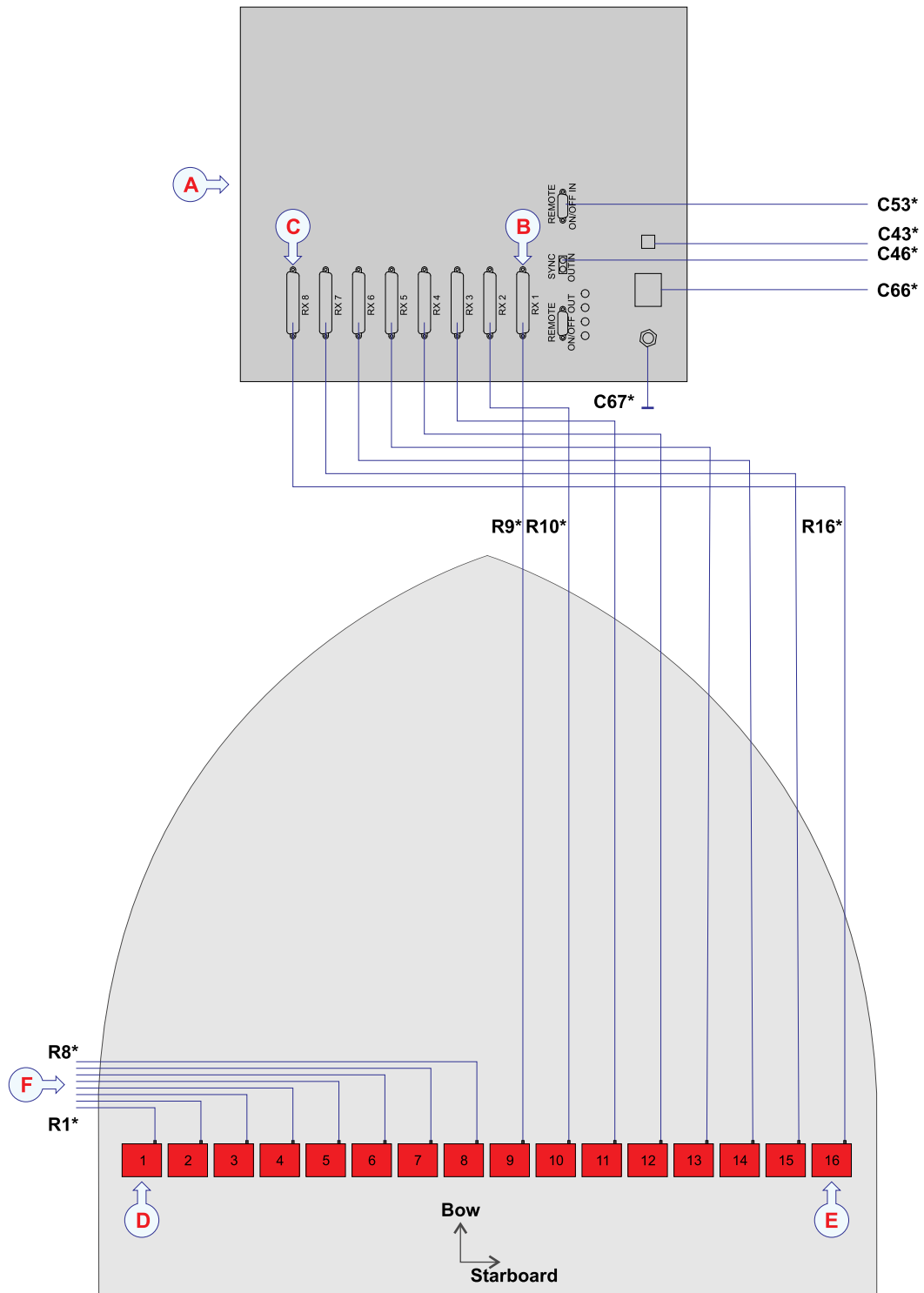
**D** *Receive transducer module number 1*

**E** *Receive transducer module number 16*

*Cables from Receive Transducer modules 1 to 8 are connected to Receiver Unit 1 according to the cable identification table*

**F** *Cables from Receive Transducer modules 9 to 16 are connected to Receiver Unit 2 according to the cable identification table*

## Receiver Unit 2



(CD020108\_202\_002)

Cables identified with an asterisk (\*) are system cables. These cables are supplied with the EM 304 delivery.

- A** Receiver Unit 2
- B** Socket RX 1
- C** Socket RX 8
- D** Receive transducer module number 1
- E** Receive transducer module number 16  
*Cables from Receive Transducer modules 9 to 16 are connected to Receiver Unit 2 according to the cable identification table*
- F** *Cables from Receive Transducer modules 1 to 8 are connected to Receiver Unit 1 according to the cable identification table*

### **Marking of RX transducer cables**

Each Receive Transducer module and its cable is identified with a number as follows:

Transducer: RX<nnn>

Where <nnn> is a numerical value.

RX cable: R<n>

Where <n> is a number between 1 and 16.

Transducer module number 1 is always the first on the port side.

### **Connection of RX transducer cables**

The 0.5 degree system consists of 16 RX modules/cables.

The 1 degree system consists of 8 RX modules/cables.

The 2 degree system consists of 4 RX modules/cables.

The 4 degree system consists of 2 RX modules/cables.

#### **Note**

*It is essential to connect all RX cables successively to the sockets in the Receiver Unit(s).*

*During the installation of the RX array, you must fill in the serial number in the cable identification table .*

---

Table 2 Cable identification RX

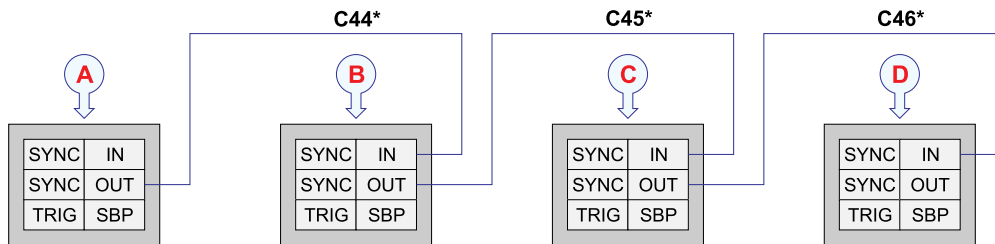
Position	Transducer serial number (fill in)	Cable	Socket	RX Unit	Size of system			
					4 deg	2 deg	1 deg	0.5 deg
1	RX	R1	RX 1	1				
2	RX	R2	RX 2	1				
3	RX	R3	RX 3	1				
4	RX	R4	RX 4	1				
5	RX	R5	RX 5	1				
6	RX	R6	RX 6	1				
7	RX	R7	RX 7	1				
8	RX	R8	RX 8	1				
9	RX	R9	RX 1	2				
10	RX	R10	RX 2	2				
11	RX	R11	RX 3	2				
12	RX	R12	RX 4	2				
13	RX	R13	RX 5	2				
14	RX	R14	RX 6	2				
15	RX	R15	RX 7	2				
16	RX	R16	RX 8	2				

**Related topics**

[List of EM 304 cables, page 218](#)

## Synchronization overview, 2 Transmitter Units 2 Receiver Units

The transmitter and receiver unit(s) must be connected with a fibre optic synchronization signal.



(CD020199\_020\_001)

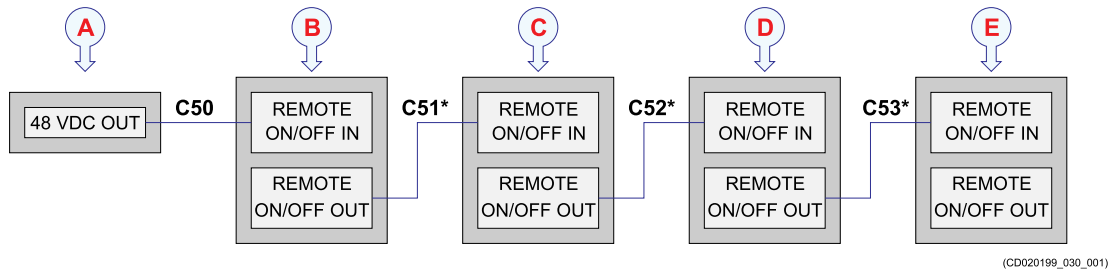
- A *Transmitter Unit 1*
- B *Transmitter Unit 2*
- C *Receiver Unit 1*
- D *Receiver Unit 2*

Cables identified with an asterisk (\*) are system cables. These cables are supplied with the EM 304 delivery.

The fibre optic cable and the cable for remote control between the Transmitter Units and Receiver Units are delivered as a kit. The standard cable length is 10 metres.

## Remote on/off overview, 2 Transmitter Units 2 Receiver Units

The EM 304 system can be switched on/off via the Processing Unit.

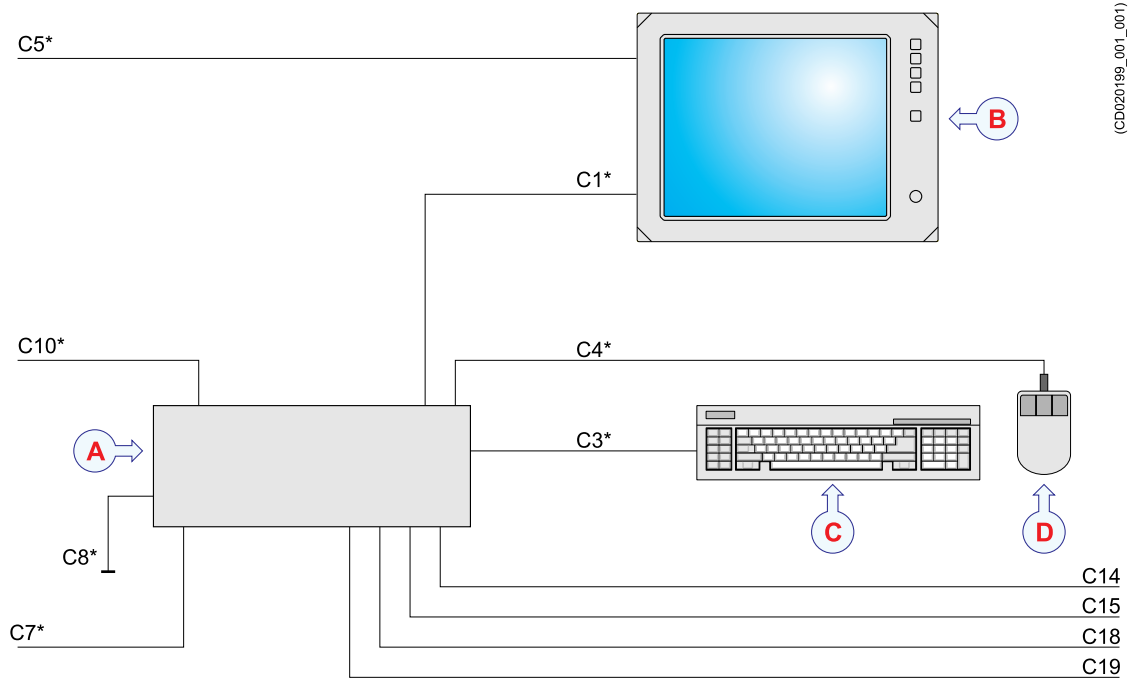


- A *Processing Unit*
- B *Transmitter Unit 1*
- C *Transmitter Unit 2*
- D *Receiver Unit 1*
- E *Receiver Unit 2*

Cables identified with an asterisk (\*) are system cables. These cables are supplied with the EM 304 delivery.

## Cable plan, Hydrographic Work Station

The topside/bridge cables include those used to connect the EM 304 Hydrographic Work Station and the display to each other, to AC mains power, and to external devices.



A *Hydrographic Work Station*

B *Display*

The Hydrographic Work Station supports up to three displays.

C *Computer keyboard*

D *Computer mouse or trackball*

Cables identified with an asterisk (\*) are system or commercial cables. These cables are supplied with the EM 304 delivery.

### Related topics

[List of EM 304 cables, page 218](#)

## List of EM 304 cables

A set of cables is required to connect the EM 304 units to each other, and to the relevant power source(s).

Cable	Type	From/To	Minimum requirements
C1	Video cable	From Hydrographic Work Station to display	
			This is a commercial cable. It is normally provided with the display.
C3	Computer cable	From Hydrographic Work Station to keyboard	
			This is a commercial cable. It is normally provided with the keyboard.
C4	Computer cable	From Hydrographic Work Station to mouse (or another similar device)	
			This is a commercial cable. It is normally provided with the mouse.
C5	AC power cable	From display to AC power outlet	
C7	AC power cable	From Hydrographic Work Station to AC power outlet	
C8	Ground cable	From Hydrographic Work Station to vessel ground	
C10	Ethernet cable	From Hydrographic Work Station to Processing Unit	CAT5-E STP (Shielded Twisted Pair)
			A 4.5 meter long Ethernet cable is provided with the Processing Unit. If a longer cable is required, this must be provided by the installation shipyard.
C14	Serial cable	From Hydrographic Work Station to external device(s)	
C15	Serial cable	From Hydrographic Work Station to external device(s)	
C18	Ethernet cable	From Hydrographic Work Station to local area network (LAN)	
C19	Ethernet cable	From Hydrographic Work Station to external device(s)	
C25	AC power cable	From Processing Unit to AC power outlet	
C26	Ground cable	From Processing Unit to vessel ground	
C27	Control cable	From Processing Unit to remote control device	
			Remote on/off switch If remote control is not used, a termination plug has to be inserted in the Remote control plug on the Processing Unit. This plug is a 9 pin D-SUB supplied with the Processing Unit.
C28	Control cable	From Processing Unit to synchronization device	
			External synchronization



Cable	Type	From/To	Minimum requirements
C29–C32	Serial cable	From Processing Unit to external device(s)	
C33	Ethernet cable	From Processing Unit to external device(s)	CAT5-E STP (Shielded Twisted Pair)
	Attitude Velocity sensor		
C34	Coax cable	From Processing Unit to the global positioning system (GPS)	
	The software clock can be synchronized to an external 1PPS (Pulse per second) signal.		
C36	Ethernet cable	Processing Unit internal connection	CAT5-E STP (Shielded Twisted Pair)
C40	Ethernet cable	From Processing Unit to Transmitter Unit 1	CAT5-E STP (Shielded Twisted Pair)
C41	Ethernet cable	From Processing Unit to Transmitter Unit 2	CAT5-E STP (Shielded Twisted Pair)
C42	Ethernet cable	From Processing Unit to Receiver Unit 1	CAT5-E STP (Shielded Twisted Pair)
C43	Ethernet cable	From Processing Unit to Receiver Unit 2	CAT5-E STP (Shielded Twisted Pair)
C44	Fibre optic cable	From Transmitter Unit 1 to Transmitter Unit 2	
	The fibre optic cable and the cable for remote control between the Transmitter Units and Receiver Units are delivered as a kit. The standard cable length is 10 metres.		
C45	Fibre optic cable	From Transmitter Unit 2 to Receiver Unit 1	
	The fibre optic cable and the cable for remote control between the Transmitter Units and Receiver Units are delivered as a kit. The standard cable length is 10 metres.		
C46	Fibre optic cable	From Receiver Unit 1 to Receiver Unit 2	
	The fibre optic cable and the cable for remote control between the Transmitter Units and Receiver Units are delivered as a kit. The standard cable length is 10 metres.		
C50	Control cable	From Processing Unit to Transmitter Unit 1	
	Remote control of Transmitter Unit		
C51	Control cable	From Transmitter Unit 1 to Transmitter Unit 2	
	The fibre optic cable and the cable for remote control between the Transmitter Units and Receiver Units are delivered as a kit. The standard cable length is 10 metres.		
C52	Control cable	From Transmitter Unit 2 to Receiver Unit 1	
	The fibre optic cable and the cable for remote control between the Transmitter Units and Receiver Units are delivered as a kit. The standard cable length is 10 metres.		

Cable	Type	From/To	Minimum requirements
C53	Control cable	From Receiver Unit 1 to Receiver Unit 2	
	The fibre optic cable and the cable for remote control between the Transmitter Units and Receiver Units are delivered as a kit. The standard cable length is 10 metres.		
C60	AC power cable	From Transmitter Unit to AC power outlet	
C61	Ground cable	From Transmitter Unit to vessel ground	
C62	AC power cable	From Transmitter Unit to AC power outlet	
C63	Ground cable	From Transmitter Unit to vessel ground	
C64	AC power cable	From Receiver Unit to AC power outlet	
C65	Ground cable	From Receiver Unit to vessel ground	
C66	AC power cable	From Receiver Unit to AC power outlet	
C67	Ground cable	From Receiver Unit to vessel ground	
TX2A TX2B TX2C	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX1D TX1E TX1F	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX2A TX2B TX2C	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX1D TX1E TX1F	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX2A TX2B TX2C	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX1D TX1E TX1F	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		

Cable	Type	From/To	Minimum requirements
TX2A TX2B TX2C	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX1D TX1E TX1F	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX2A TX2B TX2C	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX1D TX1E TX1F	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX2A TX2B TX2C	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX1D TX1E TX1F	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX2A TX2B TX2C	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX1D TX1E TX1F	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX2A TX2B TX2C	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
TX1D TX1E TX1F	Transducer cable	From Transmitter Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R1	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		

<b>Cable</b>	<b>Type</b>	<b>From/To</b>	<b>Minimum requirements</b>
R2	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R3	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R4	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R5	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R6	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R7	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R8	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R9	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R10	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R11	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R12	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R13	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R14	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		
R15	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		

Cable	Type	From/To	Minimum requirements
R16	Transducer cable	From Receiver Unit to transducer	
	The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) or Receiver Unit (RXU) with connectors.		

### Comments

#### Note

*It is very important that high-quality Ethernet cables are used. You must use CAT-5E STP (Shielded Twisted Pair) quality or better. If you use cables with lower bandwidth capacity you will reduce the EM 304 performance.*

The EM 304 is often a part of a project delivery. For such deliveries, specific project cable drawings are established to show all the main cables, and how the various products are connected. In such project cable drawings, the EM 304 cables may be identified as **EM 304/Cx**.

### Related topics

[Cable plan, Processing Unit, page 202](#)

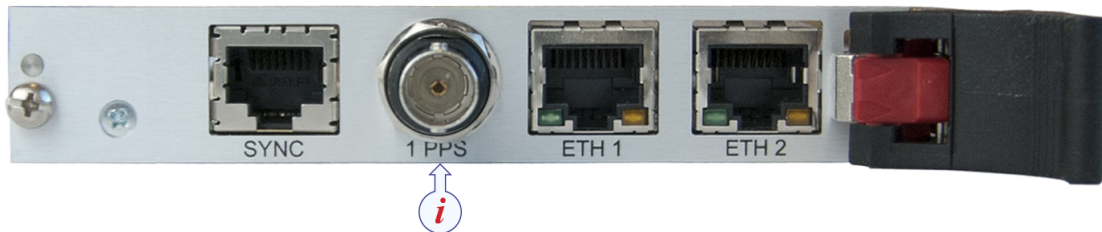
[Cable plan - Transmitter Unit, page 203](#)

[Cable plan - Receiver Unit, page 209](#)

[Cable plan, Hydrographic Work Station, page 217](#)

## Clock synchronization (1PPS)

The Processing Unit has a 1PPS (one pulse per second) input for clock synchronization.



*This is a generic photo. The CBMF board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*

It can be selected in the operator software SIS whether the falling edge or the rising edge of the 1PPS signal is used by the Processing Unit to synchronize the internal clock. The 1PPS signal must be minimum 1 microsecond long.

The 1PPS signal is connected to the coax connector on the CBMF board. This connection is marked **1PPS**. If the Processing Unit has two CBMF boards the lower one must be used for **1PPS**.

The CBMF board is equipped with an optocoupler at this input. The input series resistor is tuned for a TTL signal (Low level < 0.6 V, High level > 3.2 V).

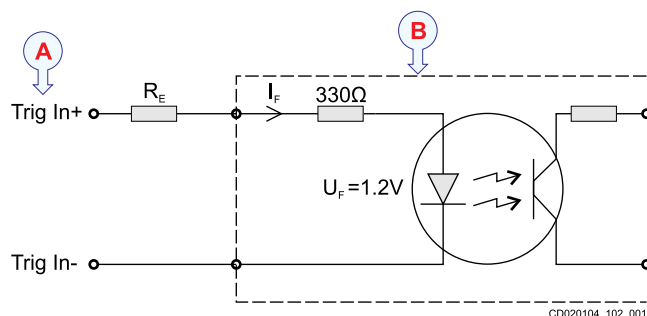
### Optically isolated input signals

Note

*The input signals must not be negative, that is no RS-232 signals can be used for these inputs.*

**A** Input from external system

**B** Processing Unit input circuitry



The input current must be approximately 10 mA. Depending on your input signal additional resistance must be applied to achieve the required input current.

Two examples are shown to clarify.

- 

$$I_F = \frac{4.5V - 1.2V(U_F)}{330\Omega} \approx 10mA$$

Using +4.5 V input signal the input current will be as required (~10 mA). No additional resistance required.

- 

$$R_{TOT} = \frac{12V - 1.2V(U_F)}{10mA} = \frac{10.8}{0.010} = 1080\Omega$$

$$R_E = 1080 - 330 = 750\Omega$$

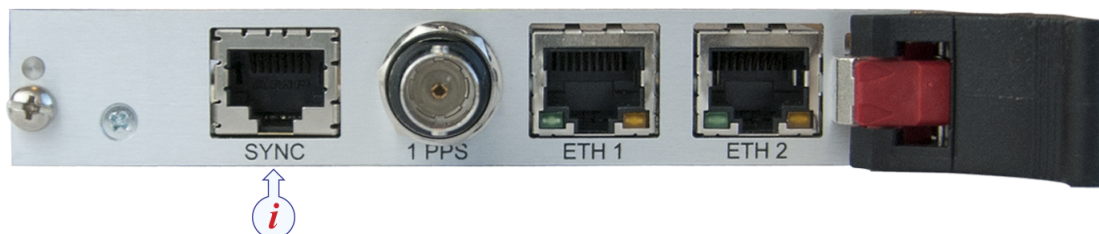
An added resistor of 750  $\Omega$  and minimum 0.1 W must be used.

### **Related topics**

[Clock synchronisation \(1PPS\) using a coax cable, page 232](#)

## External synchronization

The Processing Unit is has a connection for interface to an external synchronization system.



*This is a generic photo. The CBMF board used by the EM 304 may look slightly different due to minor design changes on the protective lid and/or the front panel.*

This connection is for interface to an external synchronization system, for example K-Sync. An external synchronization system is used when multiple echo sounders are employed on the same vessel.

The external synchronization connector is located on the CBMF board in the processing unit. If the Processing Unit has two CBMF boards the lower one must be used for synchronization.

This is an optically isolated connection that requires ~10mA current. Input power and resistor value must be adjusted accordingly. The connector is RJ45 type.

### RJ45 connector pin layout

1	TRIG OUT +
2	TRIG OUT -
3	+ 5 VDC
4	TRIG IN +
5	TRIG IN -
6	+ 5 VDC
7	RTS OUT +
8	RTS OUT -

(CD0806\_701\_001)

Pin 3 and 6 are used by Kongsberg Maritime only.



**External synchronization signal characteristics**

Signal	Description	Type	Active
RTS	Ready To Send - Output from EM 304 when it is ready for the next trigger pulse	Open collector output from isolation unit	High
TRIG OUT	Trigger out - Output to external synchronization system, active while the EM 304 is transmitting	Open collector output from isolation unit	Low
TRIG IN	Trigger in - Input to EM 304 enabling it to transmit	Optical isolated input	High

Note

*To avoid ground loops and damage of the electronics caused by external connections, all connections are optically isolated.*

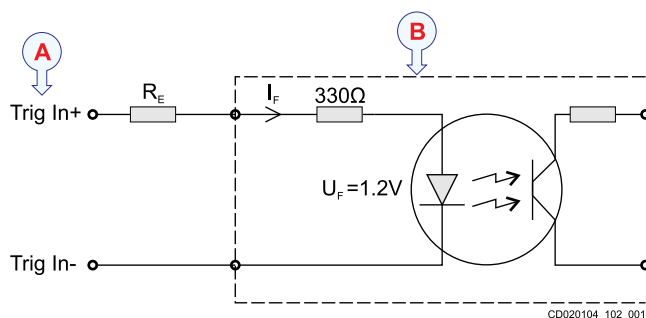
**Optically isolated input signals**

Note

*The input signals must not be negative, that is no RS-232 signals can be used for these inputs.*

**A** *Input from external system*

**B** *Processing Unit input circuitry*



The input current must be approximately 10 mA. Depending on your input signal additional resistance must be applied to achieve the required input current.

Two examples are shown to clarify.

•

$$I_F = \frac{4.5V - 1.2V(U_F)}{330\Omega} \approx 10mA$$

Using +4.5 V input signal the input current will be as required (~10 mA). No additional resistance required.

•

$$R_{TOT} = \frac{12V - 1.2V(U_F)}{10mA} = \frac{10.8}{0.010} = 1080\Omega$$

$$R_E = 1080 - 330 = 750\Omega$$

An added resistor of 750 Ω and minimum 0.1 W must be used.

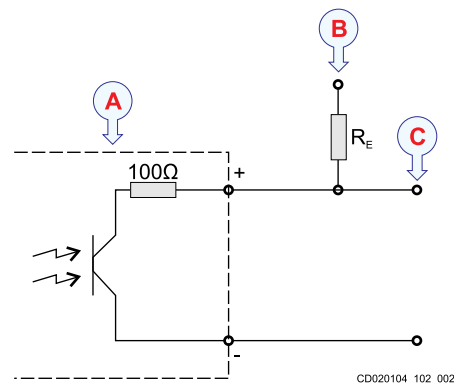
### Optically isolated output signals

**A** Processing Unit output circuitry

**B** External power

**C** Input to external system

The collector current must be approximately 10 mA. A resistor must be used to tune the collector current depending on your voltage.



Power	Resistor value	Minimum effect
5 V	0.38 kΩ	0.1 W
12 V	1.08 kΩ	0.15 W
24 V	2.28 kΩ	0.25 W

### Related topics

[External synchronisation, page 233](#)

## Cable drawings and specifications

### Topics

[RS-232 serial line using three wires and RJ45 connector, page 230](#)

[RS-422 serial line using five wires and RJ45 connector, page 231](#)

[Clock synchronisation \(1PPS\) using a coax cable, page 232](#)

[External synchronisation, page 233](#)

[Remote control, page 234](#)

[Remote Control using K-Rem, page 235](#)

[Dummy plug for not using remote control, page 236](#)

[Remote control of Transmitter Unit, page 237](#)

[Remote control of Receiver Unit, page 239](#)

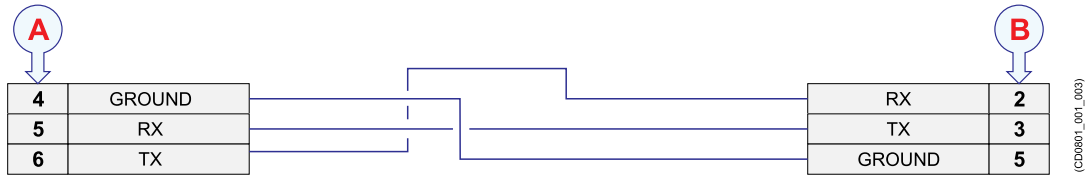
[Remote control overview, page 241](#)

[Transmit Transducer cable, page 243](#)

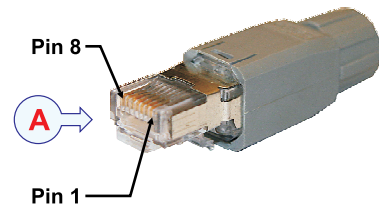
[Receive Transducer cable, page 244](#)

## RS-232 serial line using three wires and RJ45 connector

An RS-232 serial line connection using three (3) wires is a common way to connect the EM 304 to external devices.

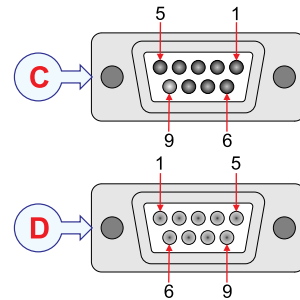


- A** *Local connection  
RJ45 connector*
- B** *Connection on remote device*
- C** *Female 9-pin D-Subminiature connector*
- D** *Male 9-pin D-Subminiature connector*



Unless otherwise specified, this cable must be provided by the installation shipyard. Note that this cable does not support all the signals in the standard RS-232 specification.

(CD0804\_001\_004)



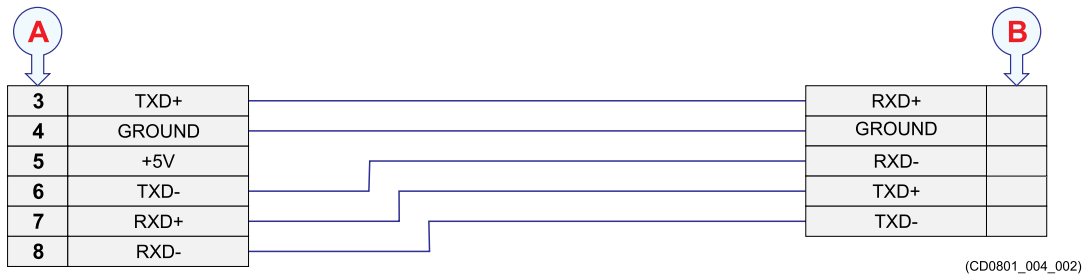
### Minimum cable requirements

- **Conductors:** 2 x 2 x 0.2 mm<sup>2</sup>
- **Screen:** Overall braided
- **Voltage:** 30 V
- **Maximum outer diameter:** Defined by the plugs and/or the cable gland

We recommend using a shielded CAT-6A quality or better cable.

## RS-422 serial line using five wires and RJ45 connector

An RS-422 serial line connection is a common way to connect the EM 304 to external devices. An RS-422 serial line connection can transmit data at rates as high as 10 million bits per second, and may be sent on cables as long as 1500 meters.

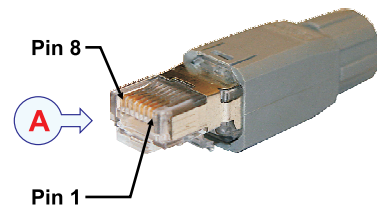


**A** *Local connection*

*RJ45 connector*

**B** *Connection on remote device*

Unless otherwise specified, this cable must be provided by the installation shipyard.



(CD0804\_001\_004)

### Minimum cable requirements

- **Conductors:** 2 x 3 x 0.2 mm<sup>2</sup>
- **Screen:** Overall braided
- **Voltage:** 30 V
- **Maximum outer diameter:** Defined by the plugs and/or the cable gland

We recommend using a shielded CAT-6A quality or better cable.

## Clock synchronisation (1PPS) using a coax cable

The Processing Unit is equipped with a 1PPS signal input for clock synchronisation.

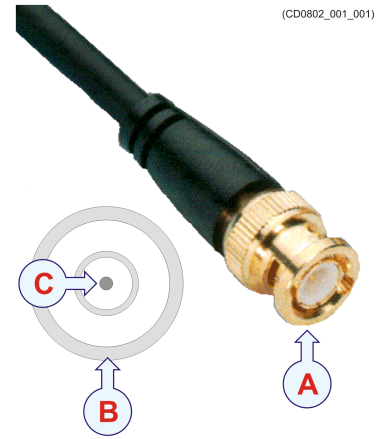
- A *Male BNC connector*
- B *Ground*
- C *1PPS signal*

This cable must be provided by the installation shipyard.

The 1PPS (one pulse per second) signal is normally provided by a positioning system.

### Related topics

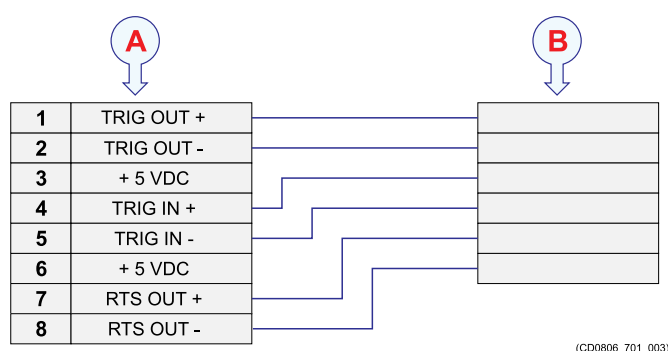
[Clock synchronization \(1PPS\), page 224](#)



## External synchronisation

The Processing Unit (PU) is equipped with a connection for interface to an external synchronisation system.

This connection is used for interface to an external synchronisation system (for example K-Sync) used when multiple echo sounders are employed on the same vessel. The external synchronisation connector is located on the CBMF board of the processing unit. The connector is RJ45 type.



**A** *Local connection* The connector is RJ45 type.

Note \_\_\_\_\_

*Pin 3 and 6 is used by Kongsberg Maritime only.*

\_\_\_\_\_

**B** *Connection on remote device*

Unless otherwise specified, this cable must be provided by the installation shipyard.

### Minimum cable requirements

- **Conductors:** 2 x 3 x 0.2 mm<sup>2</sup>
- **Screen:** Overall braided
- **Voltage:** 30 V
- **Maximum outer diameter:** Defined by the plugs and/or the cable gland

We recommend using a shielded CAT-6A quality or better cable.

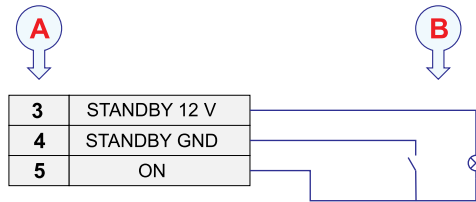
### Related topics

[External synchronization, page 226](#)

## Remote control

The Processing Unit can be switched on/off with a remote switch. This switch is connected to a 9-pin D-connector on the Processing Unit.

- A** *Local connection, male 9-pin D-connector*
- B** *Connection to remote lamp and on/off switch*
- C** *Female 9-pin D-connector*
- D** *Male 9-pin D-connector*

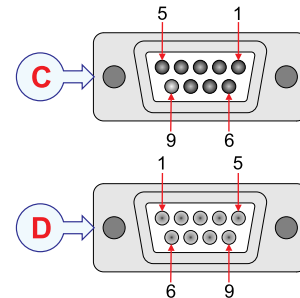


(CD0806\_701\_010)

### Minimum cable requirements

- **Conductors:** 3 x 0.5 mm<sup>2</sup>
- **Screen:** Overall braided
- **Voltage:** 60 V
- **Maximum outer diameter:** Defined by the plugs and/or the cable gland

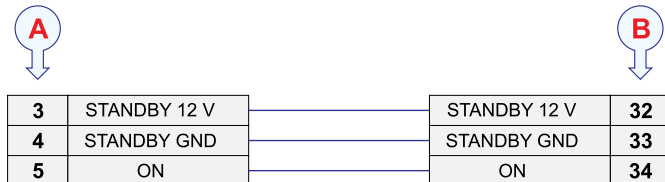
This cable must be provided by the installation shipyard.





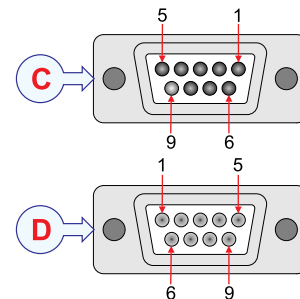
## Remote Control using K-Rem

The Processing Unit can be switched on/off with a remote switch. This switch is connected to a 9-pin D-connector on the Processing Unit. A dedicated junction box with on/off switches and light indication has been designed for this purpose (K-Rem).



(CD0806\_701\_011)

- A** Local connection, male 9-pin D-connector
- B** Connection at the terminal strip in Remote Control Unit (K-Rem)
- C** Female 9-pin D-connector
- D** Male 9-pin D-connector



### Minimum cable requirements

- **Conductors:** 3 x 0.5 mm<sup>2</sup>
- **Screen:** Overall braided
- **Voltage:** 60 V
- **Maximum outer diameter:** Defined by the plugs and/or the cable gland

This cable must be provided by the installation shipyard.

## Dummy plug for not using remote control

The Processing Unit can be switched on/off with a remote switch. If remote control is not used, the enclosed remote control dummy plug has to be inserted in the **Remote Control** connector in the Processing Unit.



### Note

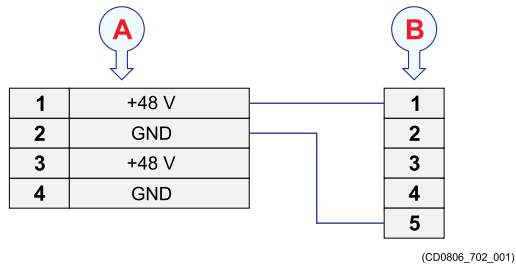
*If remote control is not used, the enclosed remote control dummy plug has to be inserted in the **Remote Control** connector in the Processing Unit. The Processing Unit will not work without this dummy plug.*



## Remote control of Transmitter Unit

Cable for switching on/off the Transmitter Unit from the Processing Unit.

This cable between the Transmitter Unit and the Processing Unit is required if you want to switch on and off the Transmitter Unit from the Processing Unit.



**A** Processing Unit end, male 4-pin Lemo connector.

Lemo part number: FGG.3B.304.CLAD62Z .

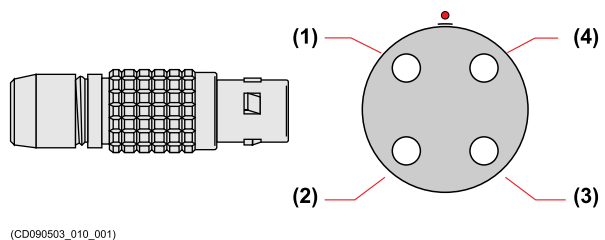
Kongsberg Maritime part number: 348015

**B** Transmitter Unit end, male 9-pin D-connector

### Processing Unit end

Pin layout male 4-pin Lemo connector. Solder side view.

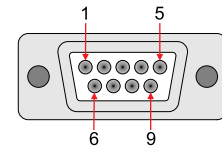
Connects to **48 VDC OUT** on the rear of the Processing Unit.



### Transmitter Unit end

Pin layout male 9-pin D-connector.

Connects to **REMOTE ON/OFF IN** on the RIO-P board at the bottom of the Transmitter Unit.



(CD010504\_002\_001)



### Minimum cable requirements

- **Conductors:** 2 x 0.5 mm<sup>2</sup>
- **Screen:** Overall braided
- **Voltage:** 60 V
- **Maximum outer diameter:** Defined by the plugs

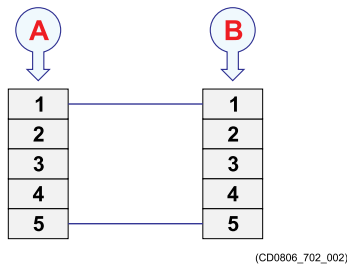
This cable must be provided by the installation shipyard.

## Remote control of Receiver Unit

Cable for switching on/off the Receiver Unit from the Processing Unit.

This cable between the Transmitter Unit and the Receiver Unit is required if you want to switch on and off the Receiver Unit from the Processing Unit.

The fibre optic cable and the cable for remote control between the Transmitter Units and Receiver Units are delivered as a kit. The standard cable length is 10 metres.



**A** *Transmitter Unit end, male 9-pin D-connector*

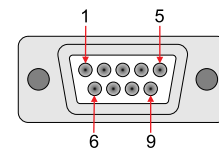
Connects to **REMOTE ON/OFF OUT** at the bottom of the Transmitter Unit.

**B** *Receiver Unit end, male 9-pin D-connector*

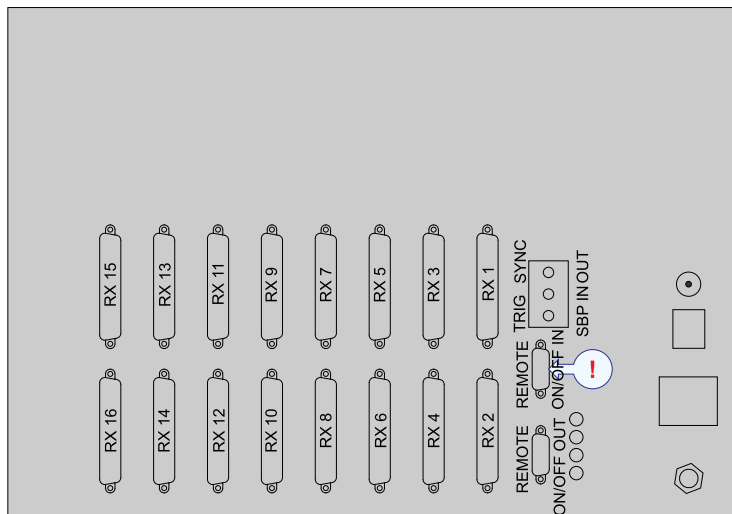
Connects to **REMOTE ON/OFF IN** at the Receiver Unit.

Pin layout male 9-pin D-connector.

Connects to **REMOTE ON/OFF OUT** on the RIO-P board at the bottom of the Transmitter Unit.



Connects to **REMOTE ON/OFF IN** at the bottom of the Receiver Unit.



(CD020109\_260\_001)

### Minimum cable requirements

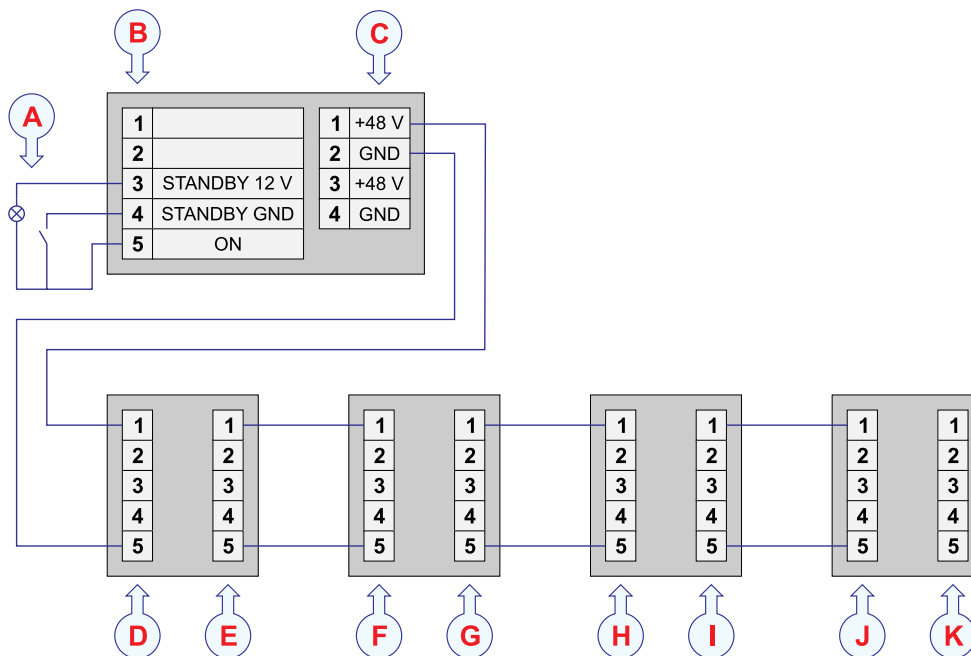
- **Conductors:** 2 x 0.5 mm<sup>2</sup>
- **Screen:** Overall braided
- **Voltage:** 60 V
- **Maximum outer diameter:** Defined by the plugs

## Remote control overview

The EM 304 system can be switched on/off with a central control switch.

An EM 304 system has several hardware units, and to make it easier to switch on/off the system it is prepared for remote control. There are several methods to do this:

- Using a remote switch to turn on/off the entire system. The remote switch can either be the K-Rem Remote Control Unit ordered from Kongsberg Maritime or a switch and lamp provided by the installation shipyard.
- Using the Processing Unit to switch on/off the entire system. The on/off switch on the Processing Unit can be used to switch on/off the Transmitter and Receiver Units in addition to the Processing Unit itself. In this case the enclosed remote control dummy plug has to be inserted in the Remote Control connector in the Processing Unit.



(CD0806\_702\_003)

- A Remote switch and lamp (optional)
- B Processing Unit, connector marked **REMOTE CONTROL**
- C Processing Unit, connector marked **48VDC OUT**
- D Transmitter Unit 1, connector marked **REMOTE ON/OFF IN**
- E Transmitter Unit 1, connector marked **REMOTE ON/OFF OUT**
- F Transmitter Unit 2, connector marked **REMOTE ON/OFF IN**
- G Transmitter Unit 2, connector marked **REMOTE ON/OFF OUT**
- H Receiver Unit 1, connector marked **REMOTE ON/OFF IN**
- I Receiver Unit 1, connector marked **REMOTE ON/OFF OUT**
- J Receiver Unit 2, connector marked **REMOTE ON/OFF IN**

**K** Receiver Unit 2, connector marked **REMOTE ON/OFF OUT**

**Note** \_\_\_\_\_

*The number of Transmitter Units and Receiver Units depends upon the chosen system configuration.*

*The diagram shows the principle for a maximum possible solution, with two Transmitter Units and two Receiver Units.*

---



## Transmit Transducer cable

The transducer cables are moulded to the transducer modules and connect in the other end to the Transmitter Unit (TXU) with connectors.

The standard length of the transducer cables is 15 or 25 metres. Each TX module has three cables.

The length of the cables are fixed. The cables can not be extended or shortened during installation.

Extended cables can be delivered upon request. Cables are extended by splicing onto existing standard 25m length cables.

### Note

---

*Use the shortest possible cables, and route the cables away from electromagnetic noise sources.*

*As longer cables are used, the risk of picking up noise from electromagnetic sources increase. This is true whether extension cables are used or not, and the connectors used to extend the cables does not add to the risk of picking up noise.*

*If the cables are routed carefully to avoid picking up noise, the cable length is of no significant consequence.*

---

### Cable specifications

- Cable length: 15 or 25 m
- Maximum outer diameter: 17 mm
- Minimum bending radius: 105 mm
- Connector: 50-pin D-Sub connector

## Receive Transducer cable

The transducer cables are moulded to the transducer modules and connect in the other end to the Receiver Unit (RXU) with connectors.

The standard length of the transducer cables is 15 or 25 metres. Each RX module has one cable.

The length of the cables are fixed. The cables can not be extended or shortened during installation.

Extended cables can be delivered upon request. Cables are extended by splicing onto existing standard 25m length cables.

### Note

---

*Use the shortest possible cables, and route the cables away from electromagnetic noise sources.*

*As longer cables are used, the risk of picking up noise from electromagnetic sources increase. This is true whether extension cables are used or not, and the connectors used to extend the cables does not add to the risk of picking up noise.*

*If the cables are routed carefully to avoid picking up noise, the cable length is of no significant consequence.*

---

### Cable specifications

- Cable length: 15 or 25 m
- Maximum outer diameter: 17 mm
- Minimum bending radius: 105 mm
- Connector: 50-pin D-Sub connector

# Equipment handling

Observe these basic rules for transportation, storage and handling of units. In this context, a *unit* may be any large or small part of the system. It can be supplied as part of the initial delivery, or as a spare part. The phrase *box* is used to describe all kinds of cases, wooden or cardboard boxes etc used to hold the *unit*.

## Topics

[Transporting Kongsberg Maritime equipment, page 246](#)

[Lifting units and transportation boxes, page 247](#)

[Inspection of units and transportation boxes after arrival, page 249](#)

[Specifications for storage prior to installation or use, page 250](#)

[Unpacking instructions, page 252](#)

[Specifications for storage after unpacking, page 257](#)

## Transporting Kongsberg Maritime equipment

Unless otherwise stated in the accompanying documentation, electronic, electromechanical and mechanical units supplied by Kongsberg Maritime can be only transported using methods approved for delicate and fragile equipment.

### Prerequisites

Transportation methods approved for delicate equipment includes transportation by road, rail, air or sea.

### Context

The units are to be transported in accordance with general or specific instructions for the appropriate unit(s), using pallets, transport cases, wooden boxes, or carton boxes as appropriate.

Observe the packing instructions.

### Note

---

*Special local restrictions concerning air transportation may be applied to units containing certain types of batteries. These units must be checked properly, and the regulations must be investigated by the packer/shipper before the unit is dispatched.*

---

### Procedure

- 1 Ensure that all local transportation is done according to the same specifications as for the initial delivery.
- 2 Make sure that the box containing the unit is kept dry at all times, and sheltered from the weather.

It must not be subjected to shocks, excessive vibration or other rough handling. The box will normally be marked with text or symbols indicating which way it is to be placed. Follow the instructions provided, and make sure that the box is always placed with its “top” facing upwards.

- 3 Make sure that the box is not used for any purpose for which it was not intended (step, table, etc.).

In the absence of other information, no other boxes must be stacked on top of it.

- 4 Handle all boxes and units with care.

### Note

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*Due to the nature of Kongsberg Maritime’s products, and the extensive use of delicate electronic parts, all units and boxes must be regarded and handled as fragile equipment.*

---

## Lifting units and transportation boxes

Some of the boxes used to hold equipment units may be heavy. Use caution when lifting.

### Prerequisites

Units and boxes may be heavy. Make sure that you have the necessary equipment required for lifting heavy items. Persons using the lifting equipment must be skilled and have the relevant certificate(s).

### Context

A heavy box will normally be marked with its weight. The weights of other boxes in the shipment will normally be entered on the packing list(s).

Heavy units may be equipped with dedicated lifting lugs for transportation by crane within the workshop or installation area.

### Note

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*Observe the local rules and regulations related to the use of lifting equipment.*

---

### Procedure

- 1 Check the weight of the box or unit before you attempt to lift it.
- 2 Make sure that you have the relevant lifting apparatus required, and that this equipment is approved and certified for the load.
- 3 If you need to use a crane:
  - a Check the applicable weight certificate for the crane.
  - b Check the security of the lifting lugs.
  - c If the unit to be lifted is provided with dedicated lifting lugs, make sure that all available lugs are used.
  - d Make sure that the unit remains under full control during the lifting operation.  
This is important to avoid damage to the unit, equipment or personnel.
- 4 If you need to use a forklift truck:
  - a Check the applicable weight certificate for the truck.
  - b Check the limitations for lifting height and angles.
  - c Pay special attention to the position of the unit's centre of gravity.
  - d Make sure that the unit is properly secured to the truck during the lifting and transportation operations.
- 5 Handle all units and boxes with care.

Note

---

*Due to the nature of Kongsberg Maritime's products, and the extensive use of delicate electronic parts, all units and boxes must be regarded and handled as fragile equipment.*

---

## Inspection of units and transportation boxes after arrival

A visual inspection must be done immediately after the box(es) have arrived at their destination.

### Prerequisites

If you suspect that the equipment has been damaged during the transport, request that a representative of the carrier is present during the inspection.

### Procedure

- 1 Check all boxes (wooden or cardboard boxes, plastic bags and/or pallets) for physical damage.  
Look for signs of dropping, immersion in water or other mishandling.
- 2 If external damage is detected, open the box to check its contents.  
Request that a representative of the carrier to be present while the box is opened, so any transportation damage can be identified and documented.
- 3 If a unit has been damaged, prepare an inspection report stating the condition of the unit and actions taken.  
Describe the damage, and collect photographic evidence if possible. Return the inspection report to Kongsberg Maritime as soon as possible.
- 4 If units are not damaged, check the humidity absorbing material.  
If required, dry or replace the bags, then re-pack the unit(s) according to the packing instructions.

## Specifications for storage prior to installation or use

When a system, a unit or a spare part has been delivered to the customer, it may be subject to long time storage prior to installation and use.

### General specifications

During this storage period, certain specifications must be met. The equipment must be preserved and stored in such a way that it does not constitute any danger to health, environment or personal injury.

- 1 The equipment must be stored in its original transportation box.
- 2 Ensure that the units are clearly separated in the shelves and that each unit is easily identifiable.
- 3 The box must not be used for any purpose for which it was not intended (work platform, steps, table etc.).
- 4 Boxes must not be placed on top of each other, unless specific markings permit this.
- 5 Boxes must not be placed directly on a dirt floor.
- 6 Do not open a box for inspection unless special circumstances permit so.  
“Special circumstances” may be suspected damage to the box and its content, or inspections by civil authorities.
  - a If a unit is damaged, prepare an inspection report stating the condition of the unit and the actions taken. Describe the damage and collect photographic evidence if possible. Re-preserve the equipment.
  - b If the unit is not damaged, check the humidity absorbing material. If required, dry or replace the bags, then re-pack the unit according to the packing instructions.
- 7 If a box has been opened, make sure that it is closed and sealed after the inspection. Use the original packing material as far as possible.
- 8 The storage room/area must be dry with a non-condensing atmosphere. It must be free from corrosive agents.
- 9 The storage room/area’s mean temperature must not be lower than  $-10^{\circ}\text{C}$ , and not warmer than  $+50^{\circ}\text{C}$ . If other limitations apply, the crates will be marked accordingly.
- 10 Boxes must not be exposed to moisture from fluid leakages.
- 11 Boxes must not be exposed to direct sunlight or excessive warmth from heaters.
- 12 Boxes must not be subjected to excessive shock and vibration.
- 13 If the unit contained in a box holds normal batteries, these may have been disconnected/isolated before the unit was packed. These must only be reconnected before the installation starts. Units containing batteries are marked.



*Caution*

---

*Units containing lithium or alkaline batteries must be handled separately and with care. Such units are marked accordingly. Do not attempt to recharge such batteries, open them, or dispose of them by incineration.*

*Refer to the applicable product data sheets or battery handling procedures for further details.*

---

**Temperature protection**

Any units that requires protection against extreme temperatures are identified as such in the applicable documentation. The box used to transport and store such units are clearly marked, for example:

**Must not be transported or stored in temperatures below -5 °C.**

Other temperature limits may be used if applicable.

If a unit needs temperature protection, the box to be used for storage and transportation must be lined on all walls, base and lid, using minimum 5 cm thick polyurethane or polystyrene foam.

Most system units can normally be stored in temperatures between -30° C and +70° C. Refer to the relevant technical specifications for details.

**Note**

---

*Unless otherwise specified, transducers and hydrophones must not be stored in temperatures below -10°C and above +50°C.*

---

## Unpacking instructions

Prior to installation or use, electronic, electromechanical and mechanical units must be unpacked from their transport boxes. It is important that this unpacking is done according to the relevant instructions, and without inflicting damage to the equipment.

### Topics

[Unpacking standard parts and units, page 252](#)

[Unpacking mechanical units, page 253](#)

[Unpacking electronic and electromechanical units, page 254](#)

[Unpacking transducers, page 255](#)

## Unpacking standard parts and units

Prior to installation or use, parts and units must be inspected, and then unpacked from their transport boxes. It is important that this unpacking is done without inflicting damage to the equipment.

### Context

This procedure provides the basic tasks of unpacking units (main unit, spare parts etc) from boxes shipped from Kongsberg Maritime.

### Note

---

*If the unit in question is not unpacked for immediate use, you may consider storing it unopened in its original box. However, it may be useful to open the box to check its contents for damage and retrieve any accompanying documentation.*

*Do not use a knife to open cardboard boxes - the contents may be located close to the surface, and can then be damaged by the blade.*

---

### Procedure

- 1 Check the carton before opening it to ensure it shows no signs of dropping, immersion in water or other mishandling.
  - 1 If external damage is detected, open the box to check its contents.
  - 2 Request that a representative of the carrier to be present while the box is opened, so any transportation damage can be identified and documented.
  - 3 If a unit has been damaged, prepare an inspection report stating the condition of the unit and actions taken.

Describe the damage, and collect photographic evidence if possible. Return the inspection report to Kongsberg Maritime as soon as possible.

- 2 Place the box on a stable work bench or on the floor with the top of the box facing upwards.
- 3 In the absence of other instructions, always open the top of the carton first.  
The contents of the box will normally have been lowered into the carton from above, so this will usually be the easiest route to follow. Be careful when you open the box, and make sure that the contents are not damaged. Do not use a knife to open cardboard boxes.
- 4 If the box has been closed using staples, remove the staples from the carton as you open it.  
This will reduce the possibilities of scratch injury to yourself and damage to the contents.
- 5 If a wooden box has been closed using screws, always remove them using a screwdriver.  
Do not attempt to force the lid open with a crowbar or similar tool.
- 6 Once the carton is open, carefully remove all loose packing and insulation material.
- 7 Check for user manuals and other documents that may have been added to the carton during packing.
- 8 Check also for special tools, door keys etc.

## Unpacking mechanical units

Prior to installation or use, mechanical units must be unpacked from their transport boxes. It is important that this unpacking is done without inflicting damage to the equipment.

### Prerequisites

Observe the procedure for unpacking of standard parts and units.

### Context

Mechanical and electromechanical units may be heavy.

### Procedure

- 1 Obtain the necessary lifting equipment, and make sure that the equipment is certified for the weight.
- 2 Lift the unit out of the transportation box.
- 3 Place it in a stable position on the floor/work bench.
- 4 Inspect the unit for visual damage.
- 5 Remove any packing material that may be inside the unit.
- 6 Collect and keep the relevant user manuals and/or documents provided with the unit.

## Unpacking electronic and electromechanical units

Prior to installation or use, electronic and electromechanical units must be unpacked from their transport boxes. It is important that unpacking is done without inflicting damage to the equipment.

### Context

Electronic and electromechanical units are normally wrapped in clear antistatic plastic bags.

Do not break the seal to open a printed circuit board, an electronic module or a unit before it shall be used. If the unit is returned with a broken seal we will assume that it has been used. You will then be billed accordingly.

### Note

---

*Beware of Electrostatic Discharge (ESD)!*

*When you handle electronic circuit boards and modules, you must beware of the dangers of electrostatic discharge (ESD), both to yourself and to the equipment. In order to ensure safe transport and storage, circuit boards and other electronic units will always be wrapped in a clear plastic protective bag, and the bag will be sealed.*

---

### Procedure

- 1 Lift the unit, in its protective bag, out of the transport box.

#### Note

---

*You must never use the cables to lift or carry a unit.*

---

- 2 Place it in a stable position on the floor or on the workbench.
- 3 Inspect the unit for damage.
  - a If a unit has been damaged, prepare an inspection report stating the condition of the unit and actions taken.
  - b Describe the damage, and collect photographic evidence if possible. Return the inspection report to Kongsberg Maritime as soon as possible.
- 4 Assuming all is well, open the bag and remove the unit.
- 5 Take out and keep the documentation.

You will need the documentation if the item shall be returned to us.
- 6 If applicable, open the unit and check inside.
- 7 Remove any packing and desiccant material that may be found inside the shipping container or bag.
- 8 Collect and keep the relevant user manuals and/or installation documents provided with the unit.

## Unpacking transducers

Prior to installation or use, transducers, sonar heads and hydrophones must be unpacked from their transport boxes. It is important that this unpacking is done without inflicting damage to the equipment.

### Prerequisites

Observe the procedure for unpacking of standard parts and units.

### Context

Transducers may be supplied mounted to a hull unit (if any), or packed separately. Sonar heads and hydrophones are normally packed and shipped in separate boxes. Boxes are identified by the order number and the serial number of the unit inside.

### Note

---

*Once a transducer, sonar head or hydrophone is unpacked, make sure that the body and the cabling are not exposed to any mechanical stress. Protect the transducer face with a padded cover plate to prevent damage.*

---

Transducers may be heavy.

A transducer must always be handled as a delicate instrument. Incorrect actions may damage the transducer beyond repair.

Observe these transducer handling rules:

- **Do not** activate the transducer when it is out of the water.
- **Do not** lift the transducer by the cable.
- **Do not** step on the transducer cable.
- **Do not** handle the transducer roughly. Avoid impacts.
- **Do not** expose the transducer to direct sunlight or excessive heat.
- **Do not** use high-pressure water, sandblasting, metal tools or strong solvents to clean the transducer face.

### Procedure

- 1 Obtain the necessary lifting equipment, and make sure that the equipment is certified for the weight.
- 2 Lift the transducer, sonar head or hydrophone out of the transportation box.
- 3 Place it in a stable position on the floor/work bench.
- 4 Inspect the unit for visual damage.
- 5 Make sure that the relevant protection is kept in place until the final stages of the installation.
- 6 Collect and keep the relevant user manuals and/or documents provided with the unit.

- 7 Observe the handling rules for transducers.

## Specifications for storage after unpacking

The unit must whenever possible be stored in its original transportation crate until ready for installation.

### General specifications

During storage, each box must not be used for any purpose for which it was not intended (work platform, table, steps etc.).

Once unpacked, all equipment must be kept in a dry, non condensing atmosphere, free from corrosive agents and isolated from sources of vibration.

### Note

---

*Do not break the seal to open a circuit board package before the board is to be used. If the board package is returned to Kongsberg Maritime with the seal broken, we will assumed that the unit has been used, and then you will be billed accordingly.*

---

Each unit must be installed in its intended operating position as soon as possible after unpacking. If the unit contains normal batteries, these may have been disconnected/isolated before the unit was packed. These must then be reconnected during the installation procedure. Units containing batteries are marked.

### Caution

---

*Units containing lithium or alkaline batteries must be handled separately and with care. Such units are marked accordingly. Do not attempt to recharge such batteries, open them, or dispose of them by incineration.*

*Refer to the applicable product data sheets or battery handling procedures for further details.*

---

### Temperature protection

Any units that requires protection against extreme temperatures are identified as such in the applicable documentation. The box used to transport and store such units are clearly marked, for example:

Must not be transported or stored in temperatures below -5 °C.

Other temperature limits may be used if applicable.

If a unit needs temperature protection, the box to be used for storage and transportation must be lined on all walls, base and lid, using minimum 5 cm thick polyurethane or polystyrene foam.

Most system units can normally be stored in temperatures between -30° C and +70° C. Refer to the relevant technical specifications for details.

Note

---

*Unless otherwise specified, transducers and hydrophones must not be stored in temperatures below  $-10^{\circ}\text{C}$  and above  $+50^{\circ}\text{C}$ .*

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